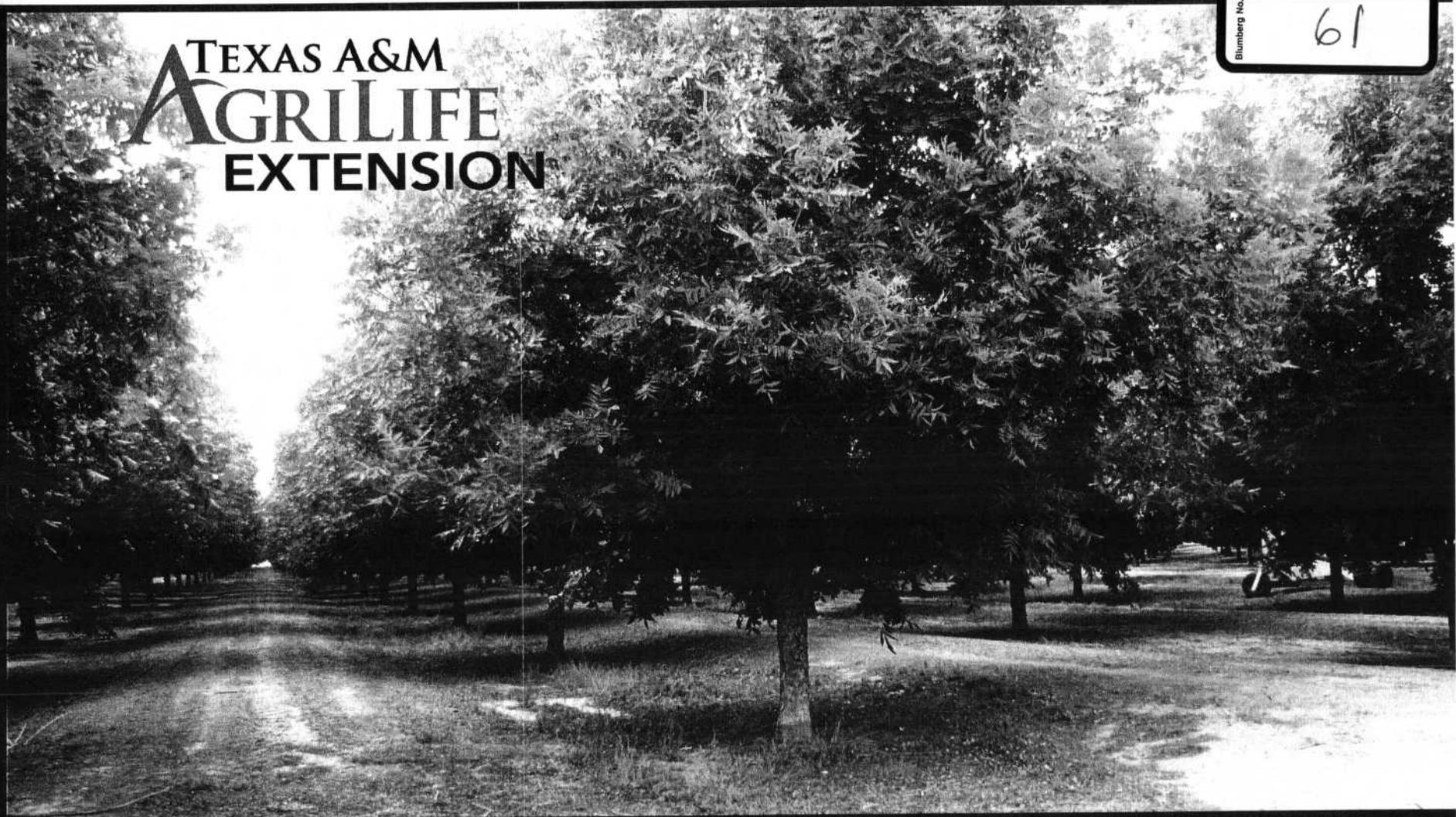


Blumberg No. 5119

EXHIBIT

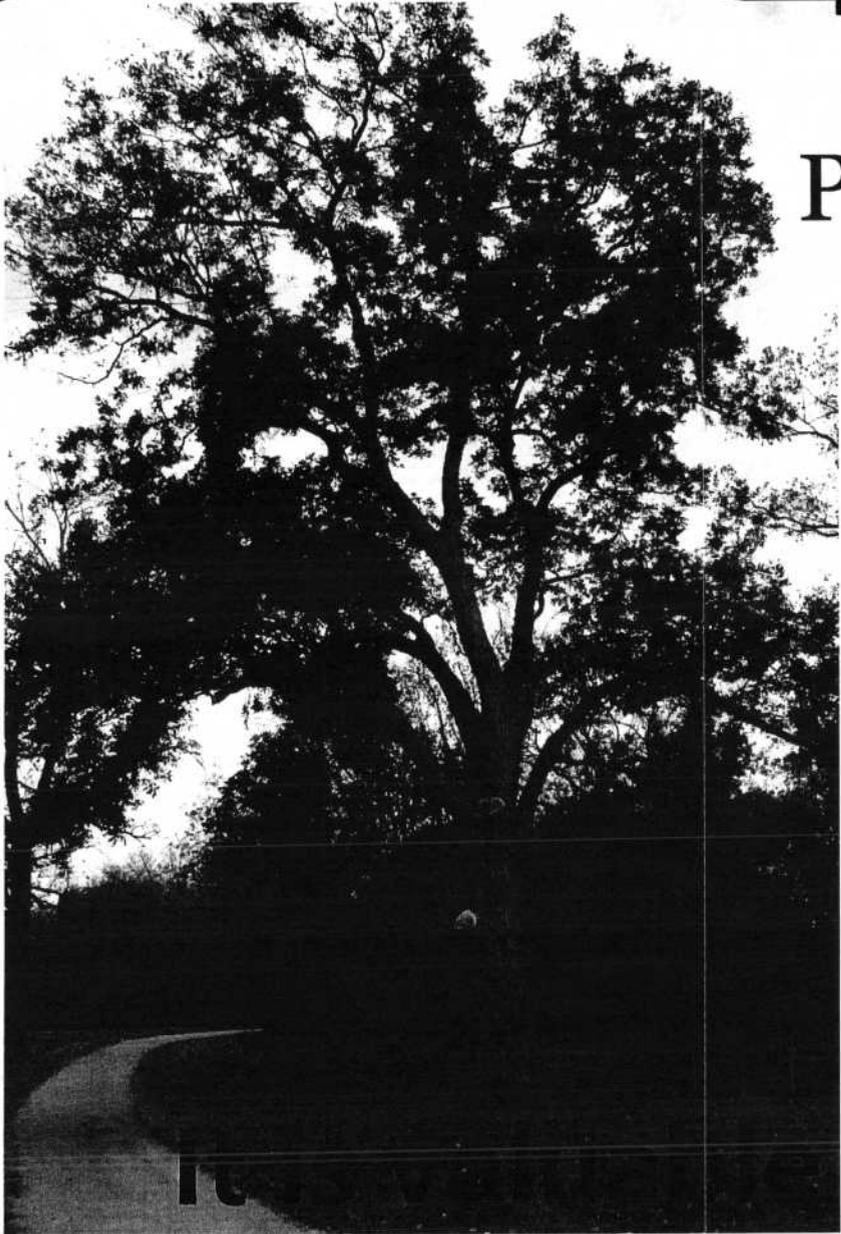
61

TEXAS A&M  
**AGRI**LIFE  
EXTENSION



Monte Nesbitt  
Extension Horticulture  
College Station, Texas

# Pecan Production Overview



# Pecan is native to Texas

'LA BAHIA', Washington  
on the Brazos State Park

Photo: Grauke

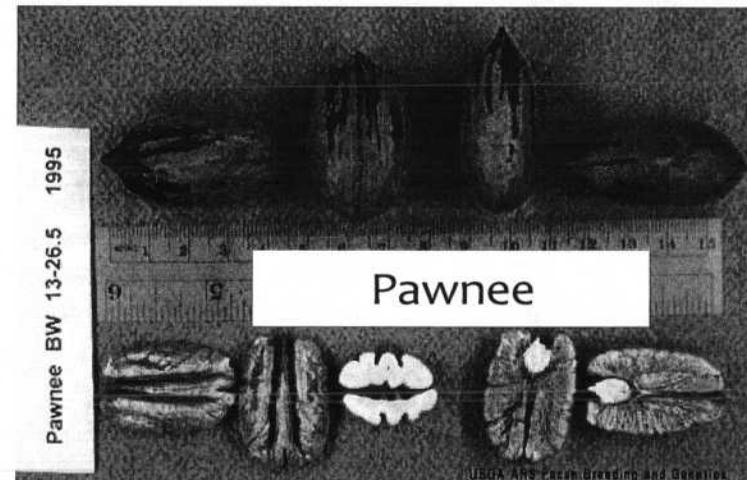
2012 USDA Census Texas  
Acreage: 87,581

It is **historically and to**  
**the Texas economy**

TEXAS A&M  
**AGRI**LIFE  
EXTENSION

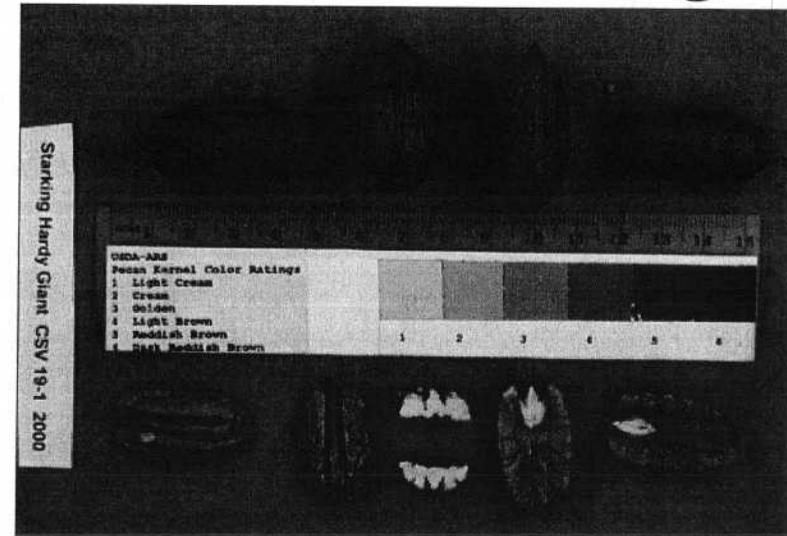
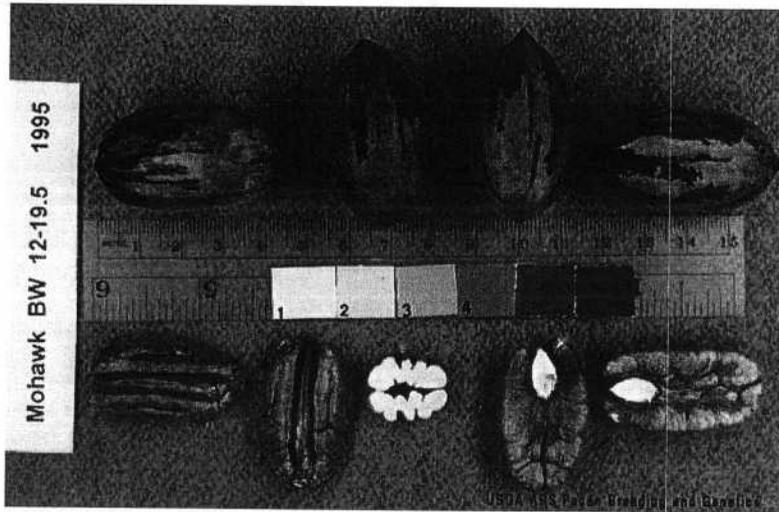
# Terminology

- Native: tree developing from seed without the influence of man.
- Seedling: tree originating by chance or intentional planting of a nut.
- Un-named and not propagated by grafting.
- Improved Variety or Cultivar: tree selected, named & propagated by grafting/budding for improved traits.
- Controlled Cross: Cultivar developed in a breeding program by intended application of pollen to a flower.
- Both parents are known





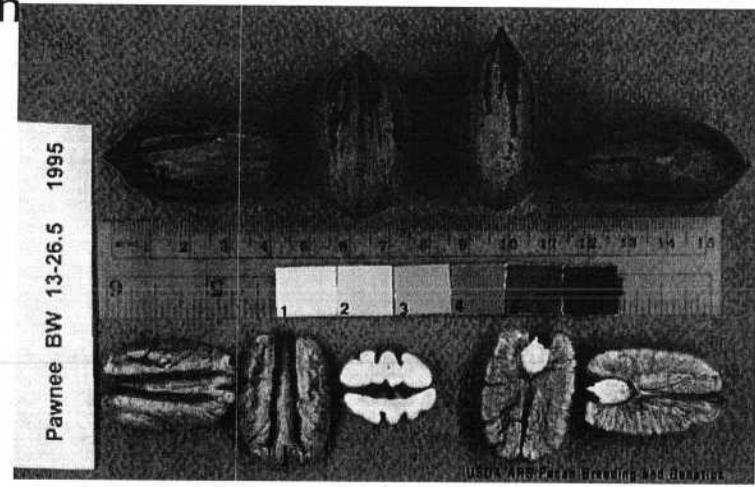
# Pawnee: Improved Cultivar (& Controlled Cross) Released by USDA Pecan Breeding



X

Controlled pollination cross made in 1963

=



Released in 1984

Plant both Type 1 and Type 2 cultivars in any planting.

Brownwood, Tx

- Pawnee (1)
- Western (1)
- Wichita (II)
- Nacono (II)

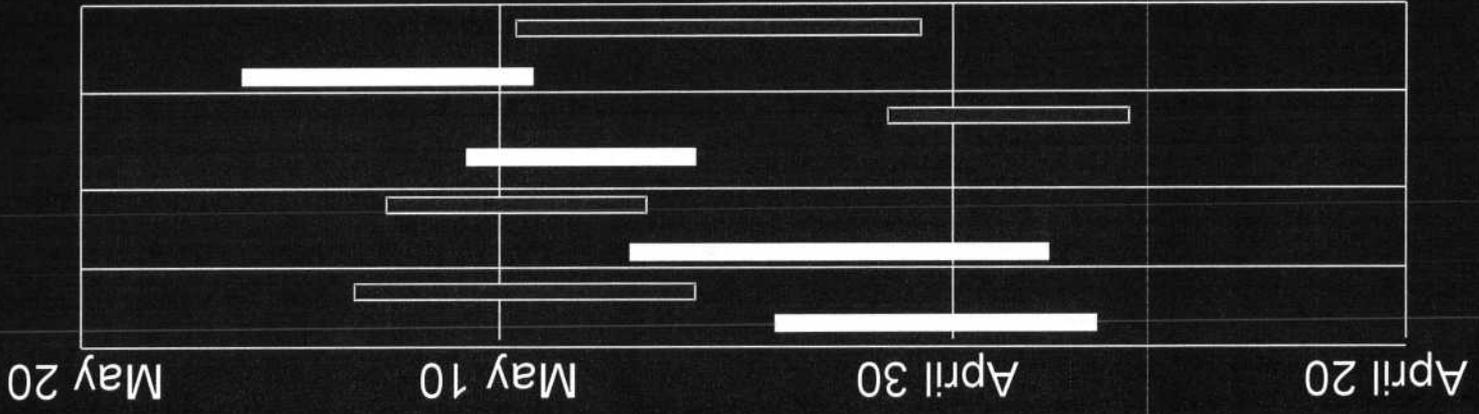
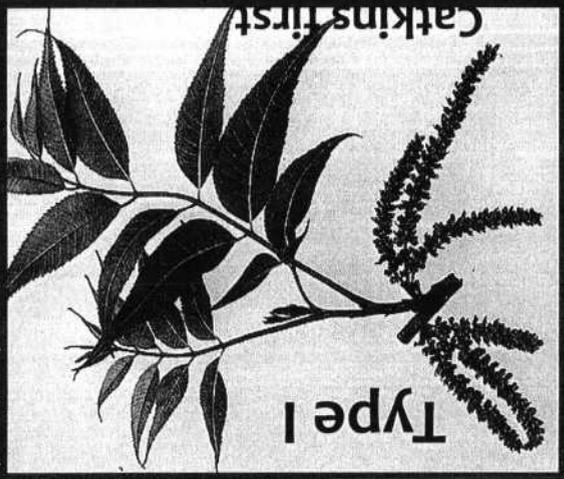


Chart: Tommy Thompson

Receptivity=Red  
Pollen Shed=Yellow

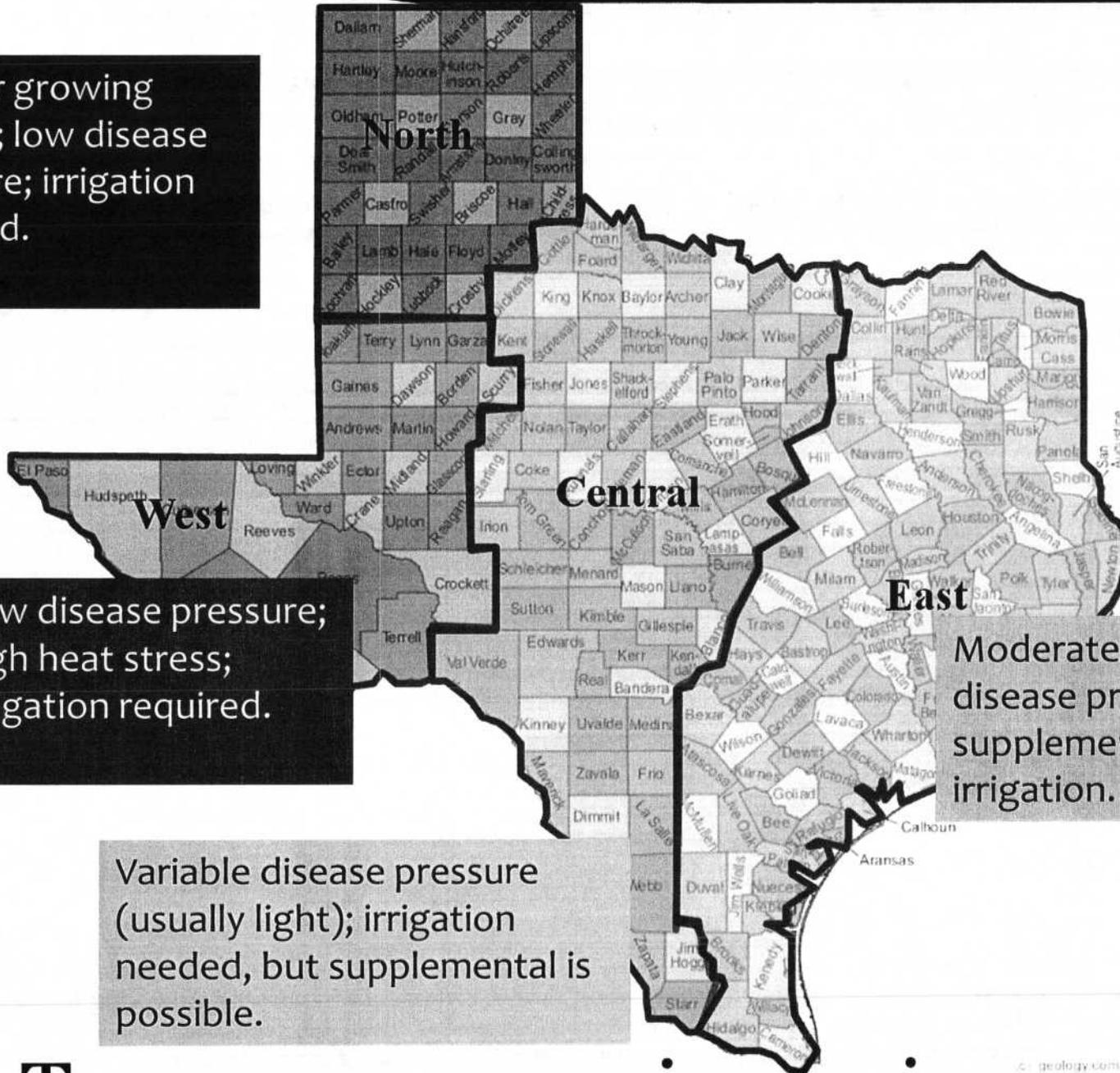


Pecan  
Pollination



UGA1234015

Shorter growing season; low disease pressure; irrigation required.



Low disease pressure; high heat stress; irrigation required.

Variable disease pressure (usually light); irrigation needed, but supplemental is possible.

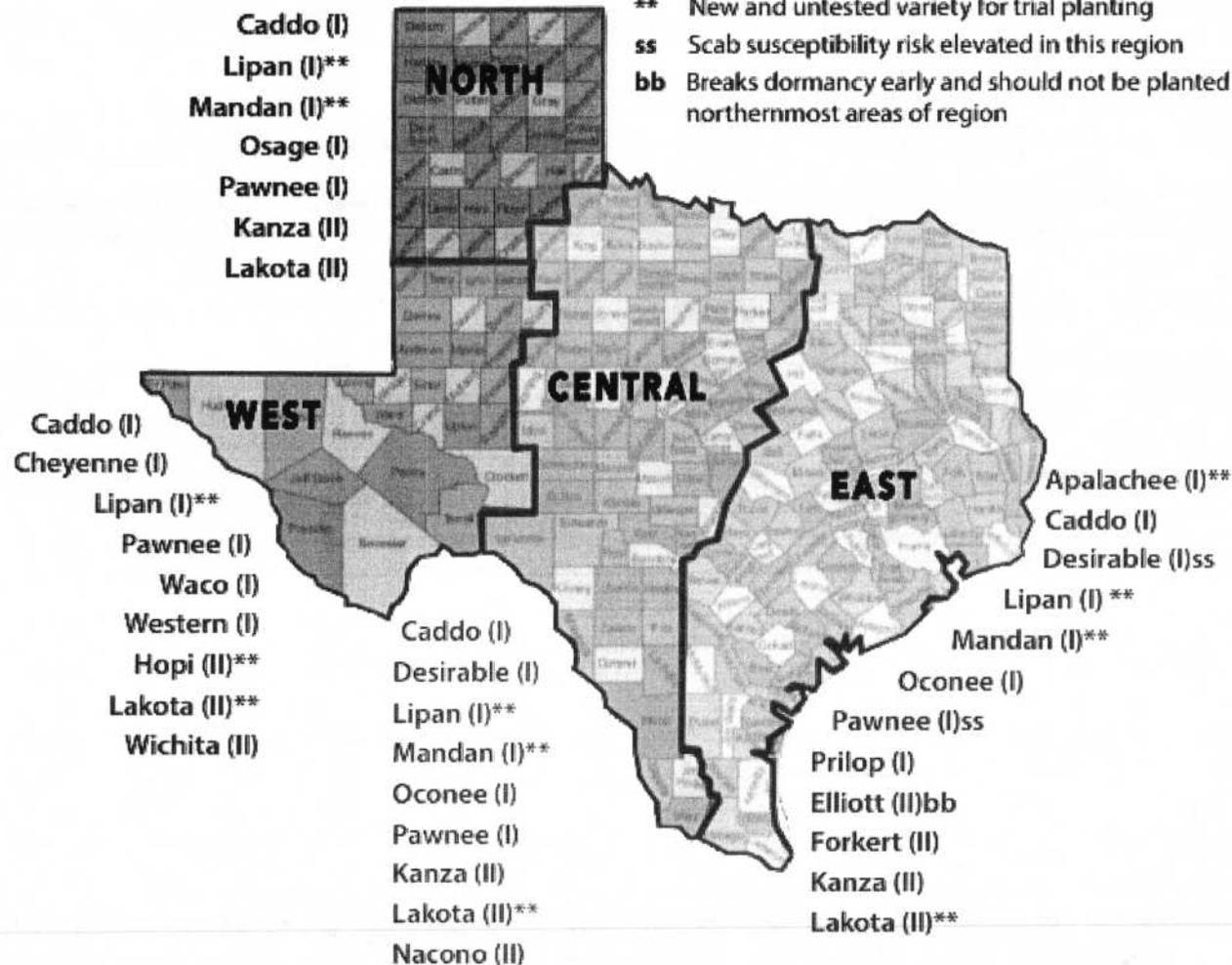
Moderate to high disease pressure; supplemental to no irrigation.

# Texas pecan-growing regions

# Recommended Improved Cultivars

## Legend

- (I) Type I pollination (protandrous) pollen shed first
- (II) Type II (protogynous) female flowers receptive first
- \*\* New and untested variety for trial planting
- ss Scab susceptibility risk elevated in this region
- bb Breaks dormancy early and should not be planted in northernmost areas of region



# Grafted Trees

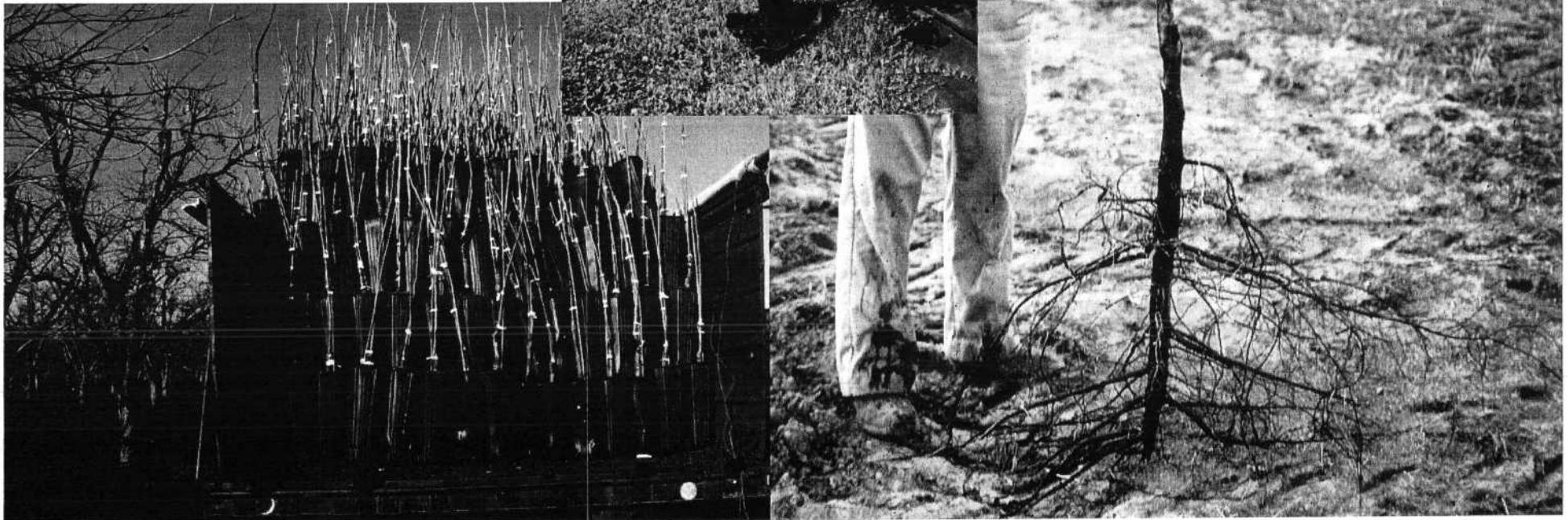
## Container-Grown

- ⊙ Long Planting Window
- ⊙ Higher Cost
- ⊙ Good Survival



## Bare Root

- ⊙ Short Planting Window
  - ⊙ Winter
- ⊙ Lower Cost
- ⊙ Good Survival

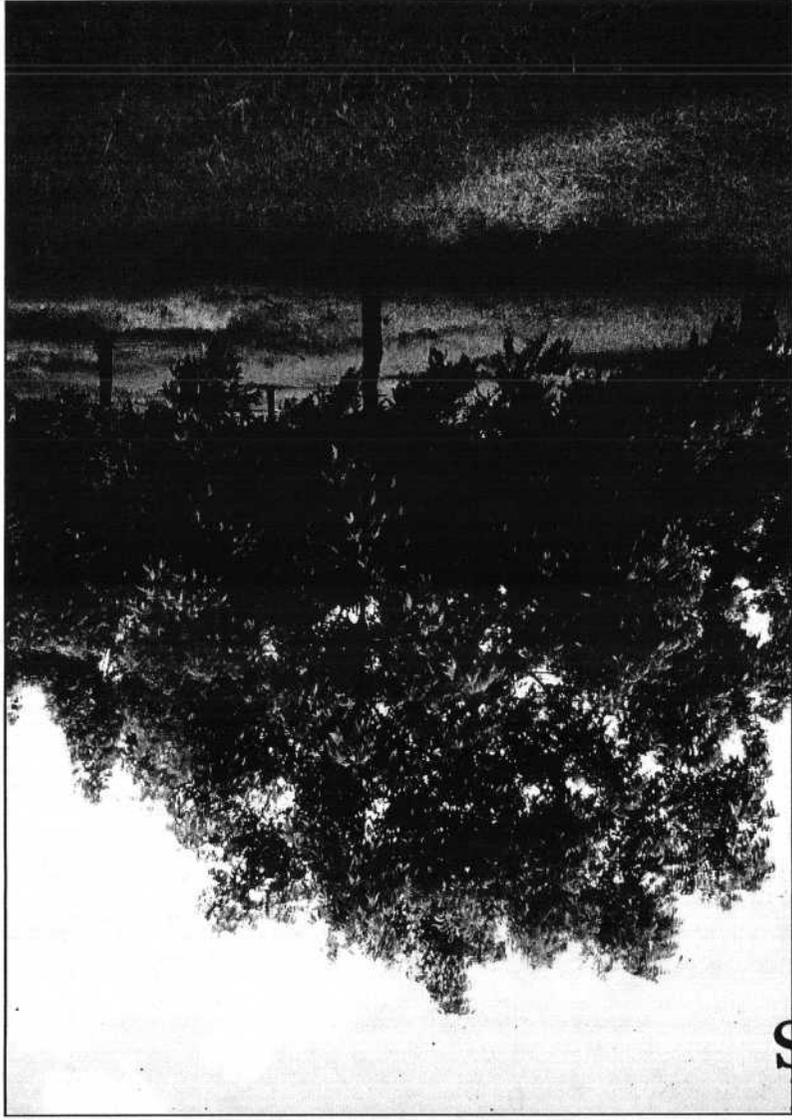


# TREE SPACING

## For Commercial Orchards

Spacing  
High  
Density

Trees/ Acre	First Thinning Trees/ Acre	Trees/ Acre	Trees/ Acre
54.5	40 X 40	48	30 X 30
40	33 X 33	40	33 X 33
35	50 X 50	27	40 X 40
17	70 X 70	17	50 X 50

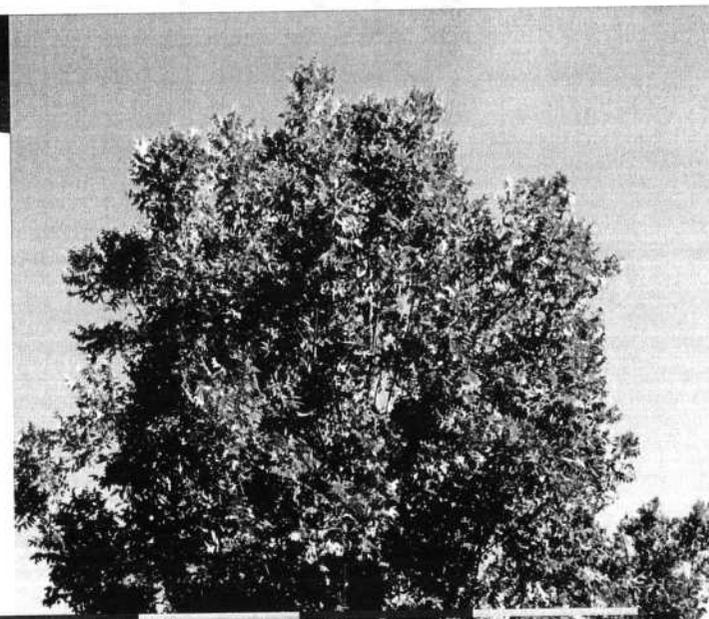




1-2 year old: Limb Spread  
1.5 ft.



7-8 year old: Limb Spread  
10-12 ft.

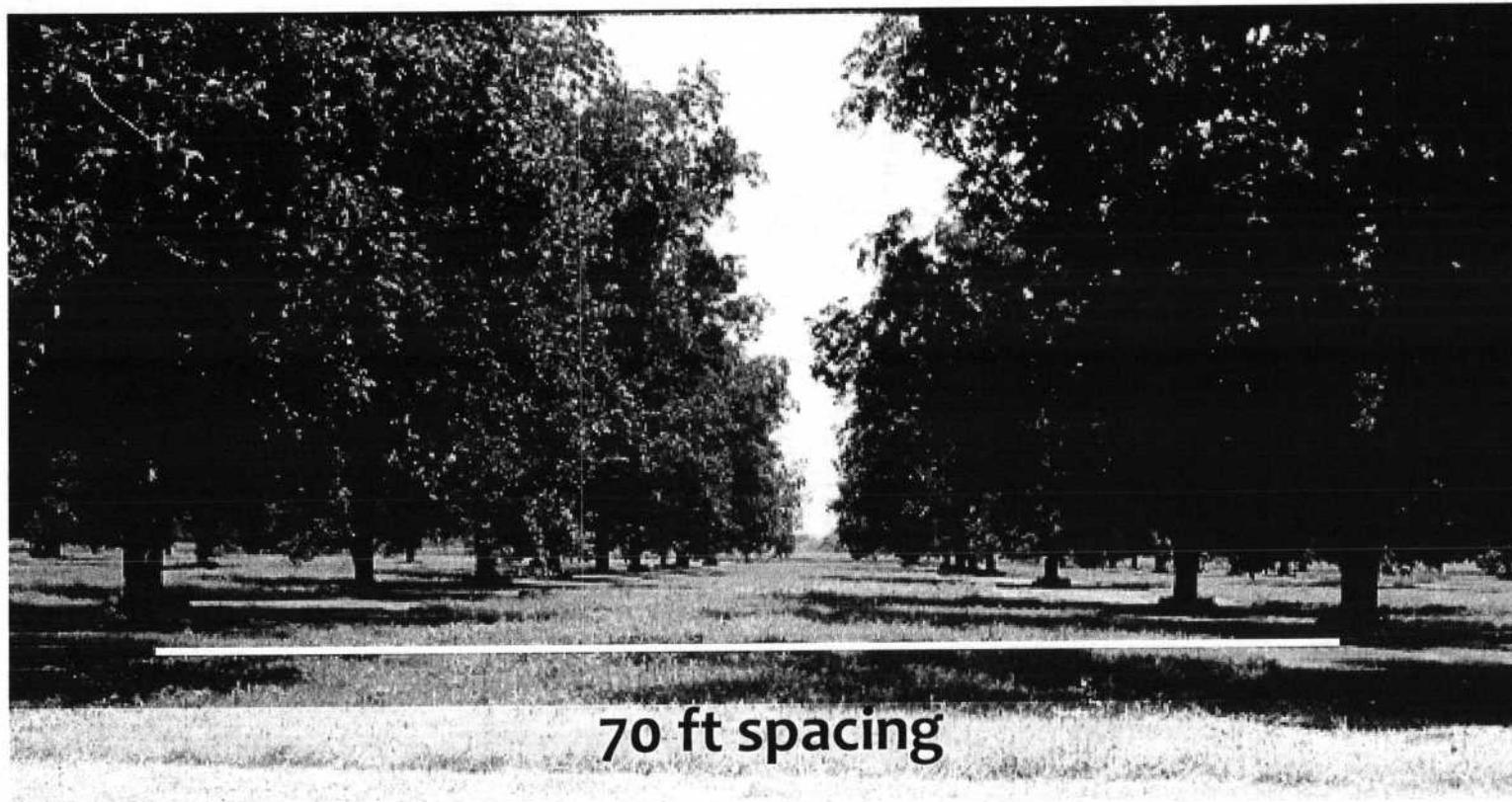


12-14 year old: Limb Spread  
20 ft.



4-5 year old: Limb Spread  
6-8 ft.

# Ultimate Tree Size



40 Year Old Tree: Limb Spread Approx 54-60 feet

# High Sunlight must be maintained!

## Tree-to-tree shading causes....

- ⊙ Reduced terminal shoot growth
- ⊙ Reduced nut production
- ⊙ More pronounced alternate bearing
- ⊙ Smaller sized nuts
- ⊙ Branch dieback
- ⊙ Greater pest problems



# Strategies to Maintain High Sunlight

- ⦿ Plant at a permanent spacing that will not crowd.
- ⦿ Tree Removal: Cut down trees or move trees to another site with a tree spade
- ⦿ Hedge Prune: Annual practice to cut back limbs and increase light interception



# Mechanical Pruning : Stahmann Farms, NM

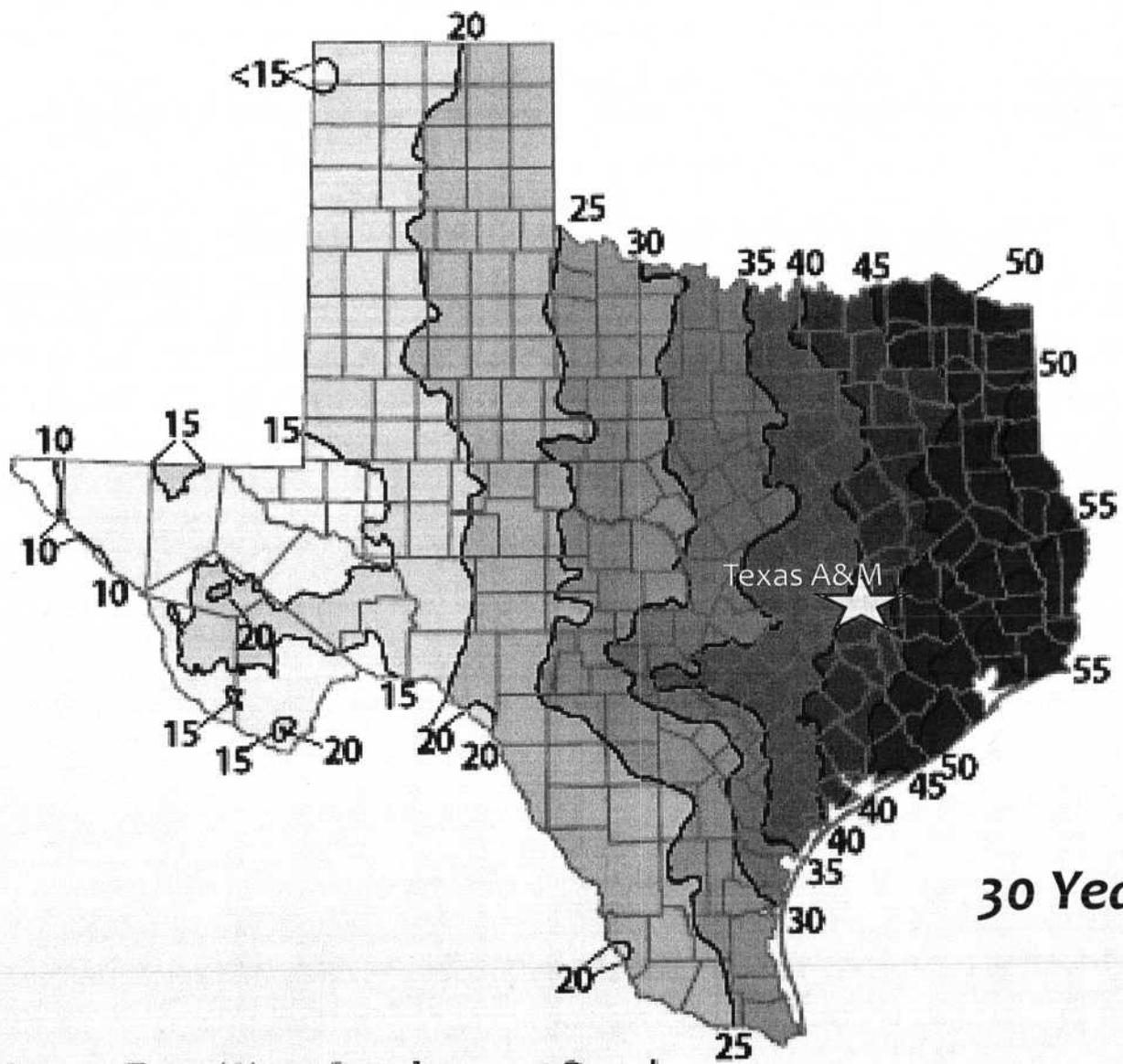
- ⊙ Original plantings 30' x 60' spacing in 1930's.
- ⊙ In 1956 they began thinning trees to 60' x 60'.
- ⊙ This convinced them to interplant at 30' x 30' spacing and prune mechanically when the orchard crowded.
- ⊙ Initially they planned on pruning on a **10-year cycle**, but by 1969 they had switched to lighter pruning on a **4-year cycle**.



P.L. Wood, 1969

Slide credit: Richard Heerema

TEXAS A&M  
**AGRI**LIFE  
EXTENSION



Pecan trees need from 48-55 acre inches per year.

30 Year Rainfall Values (In./Yr)

Source: Texas Water Development Board.

# Recommended Water for Pecan Production

• March	5"
• April	4"
• May	4"
• June	4"
• July	10"
• August	10"
• September	10"
• October	8"
<b>TOTAL</b>	<b>55"/acre</b>



Slide Credit: L.  
Stein

Provide 1-2.5" water per week, especially mid August to late September.



# Fertilizer

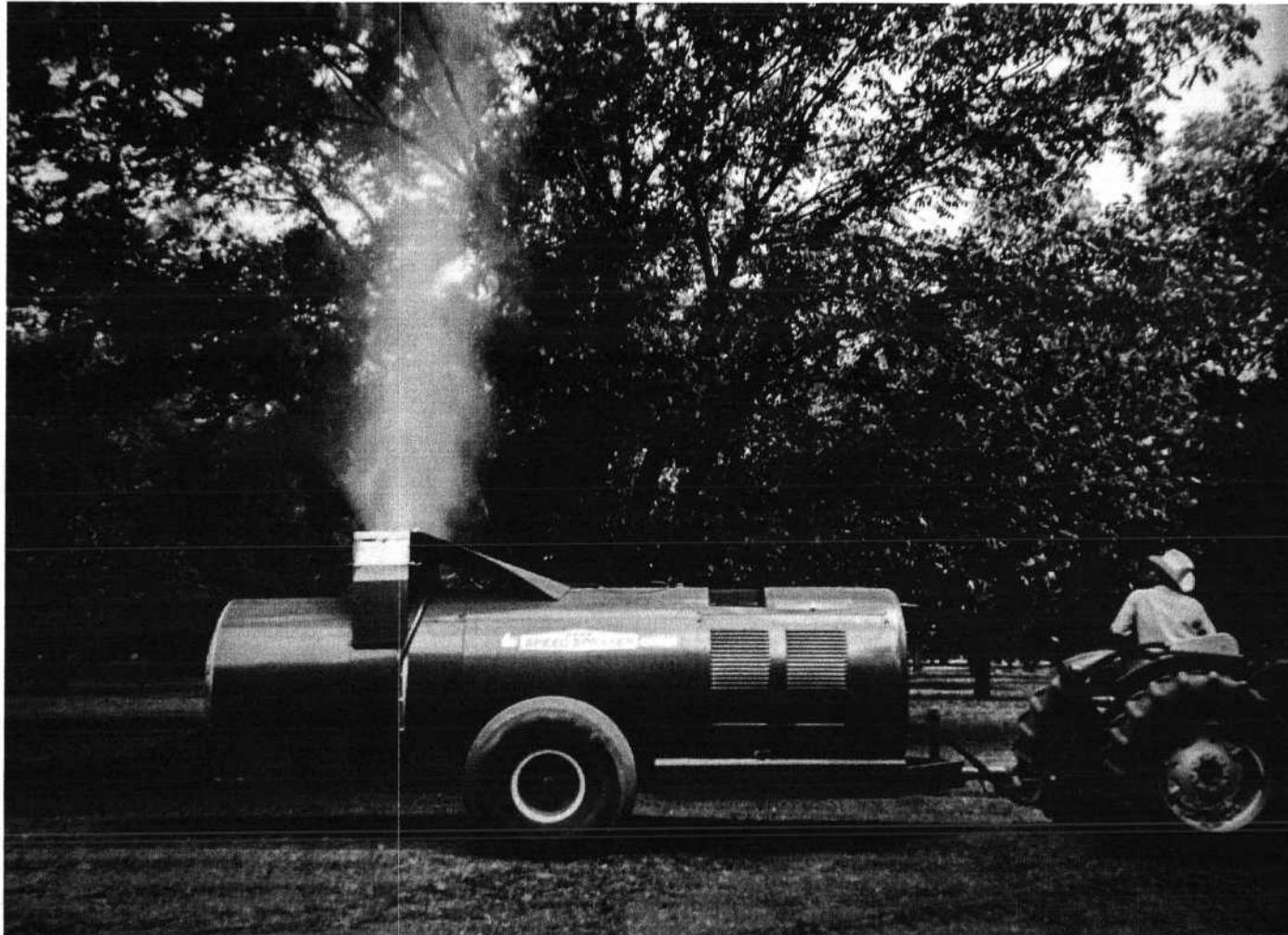
- Annual concerns are Nitrogen & Zinc; other nutrients managed according to leaf and soil analysis.
- Standard annual orchard rates:
  - 80-200 lbs/Acre N; Texas (Stein, 2012)
    - Variety & Crop Load Dependent
- Standard application timing:
  - <sup>Budbreak</sup> Budbreak, May, July, August; TX (Stein, 2012)



## Texas Pecan Leaf Sufficiency Levels

Element	Dry Wt. Concentration Texas
<b>N-Nitrogen</b>	<b>2.5 to 4.0%</b>
<b>P-Phosphorus</b>	<b>0.15 to 0.30</b>
<b>K-Potassium</b>	<b>0.75 to 1.25</b>
<b>Calcium</b>	<b>0.70 to 3.00</b>
<b>Mg-Magnesium</b>	<b>0.30 to 0.60</b>
<b>Fe-Iron</b>	<b>50 to 300 ppm</b>
<b>Mn-Manganese</b>	<b>40 to 300</b>
<b>Zn-Zinc</b>	<b>80 to 500</b>
<b>B-Boron</b>	<b>20 to 45</b>
<b>Cu-Copper</b>	<b>10 to 30</b>

Foliar spraying is effective approach for annual Zn fertilization in calcareous soils.

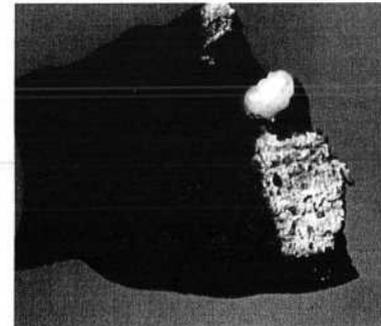
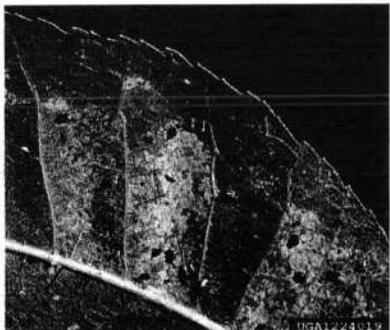


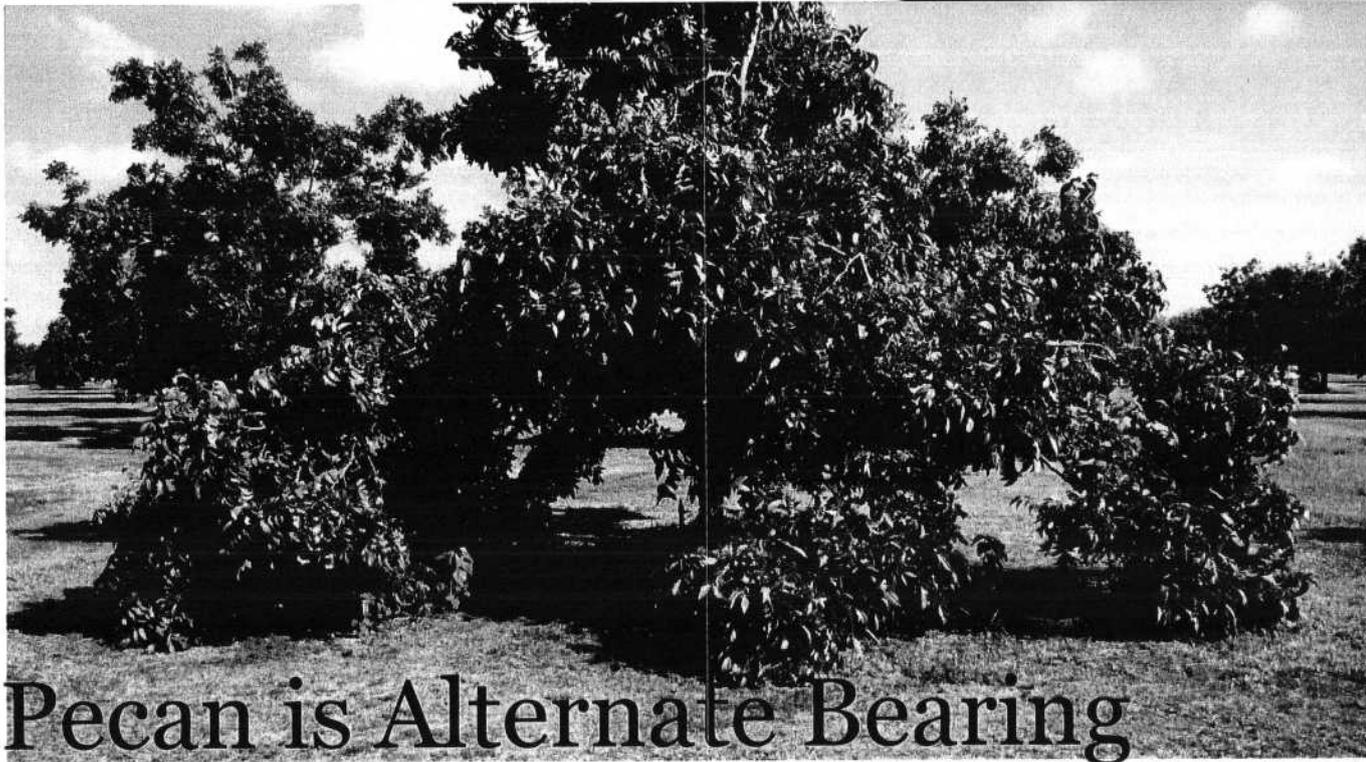
On mature, bearing trees, foliar sprays in early Spring are effective.

TEXAS A&M  
LIFE  
EXTENSION

# Pest Management

	Far West-Arizona and California	El Paso and New Mexico	East of El Paso to Georgia
Aphids, Yellow and Black	Yes	Yes	Yes
Pecan Nut Casebearer	No	Yes	Yes
Pecan Weevil	No	No	Yes
Hickory Shuckworm	No	Yes-limited	Yes
Stinkbugs	Yes	Yes	Yes

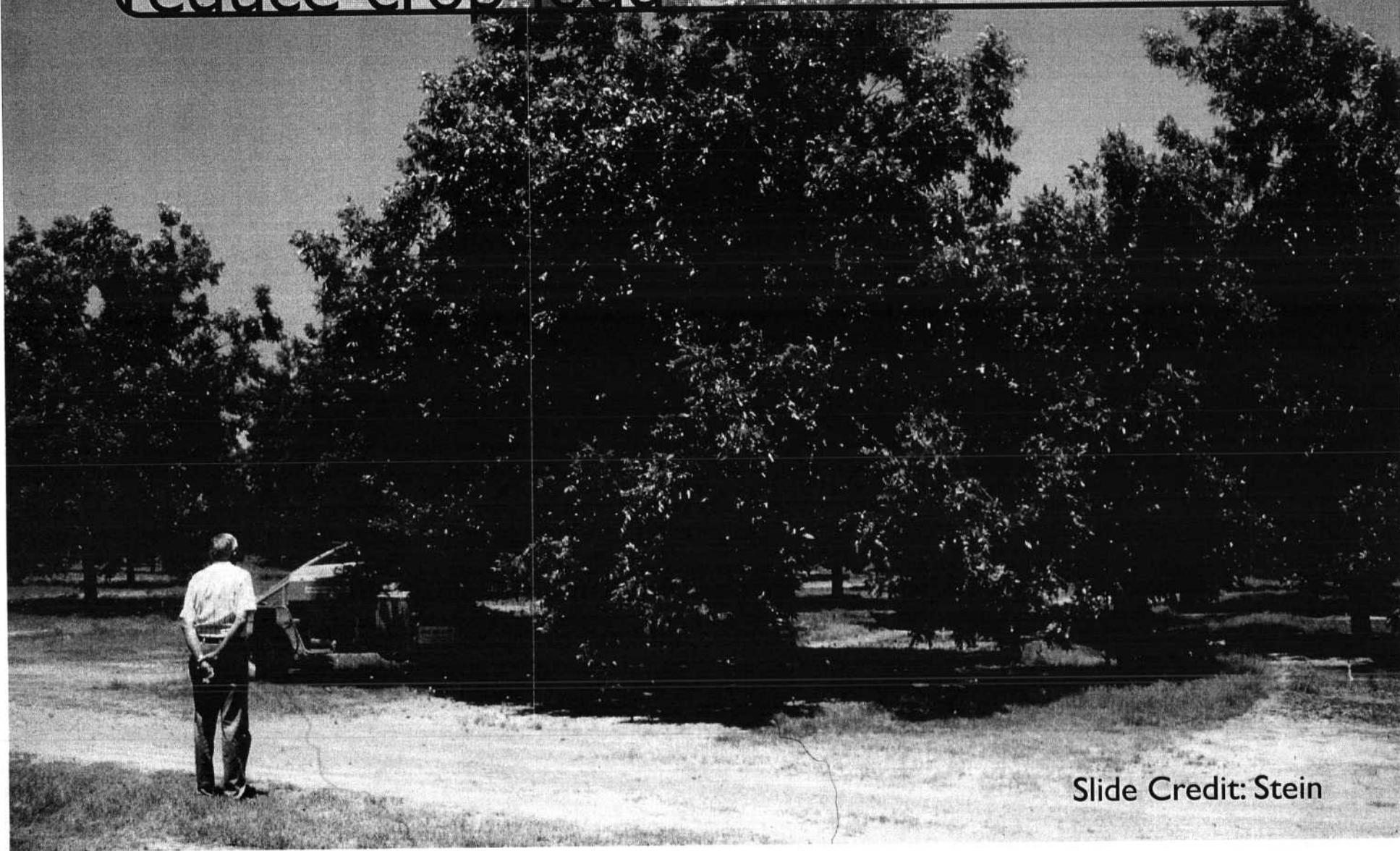




## Pecan is Alternate Bearing

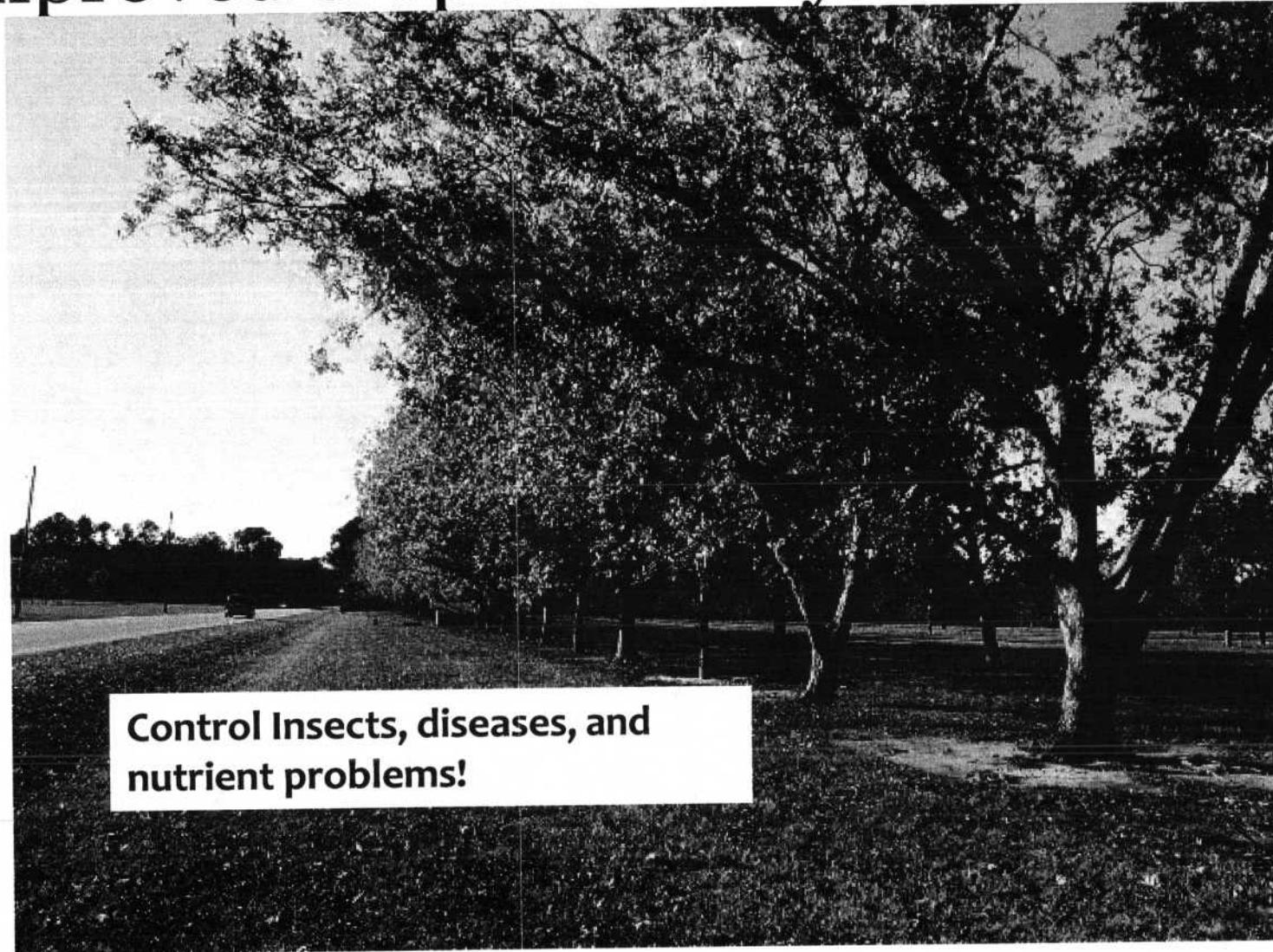
- ◎ Pecan trees naturally overbear.
- ◎ Heavy seed crop production reduces carbohydrate/energy reserve production and flower production is reduced.
- ◎ Hormones that signal induction of female flowers are suppressed.
- ◎ Weather and pests accentuate the cycling.

Shake trees in July & August to  
reduce crop load



Slide Credit: Stein

**Maintain healthy foliage until frost for improved crop set next year.**

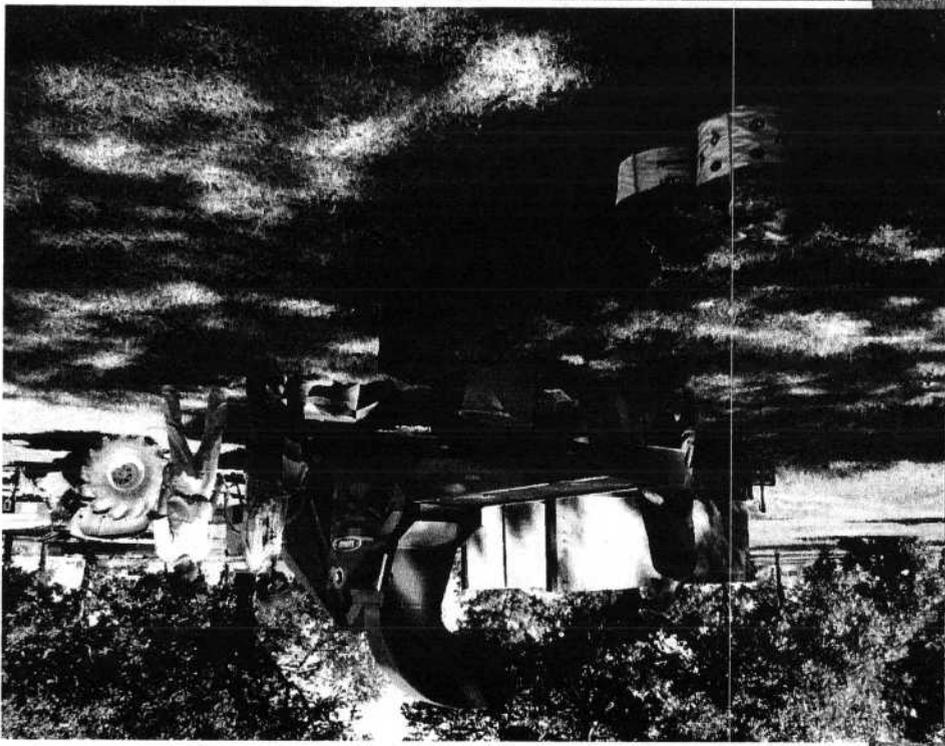


**Control Insects, diseases, and nutrient problems!**

TEXAS A&M  
**AGRI**LIFE  
EXTENSION

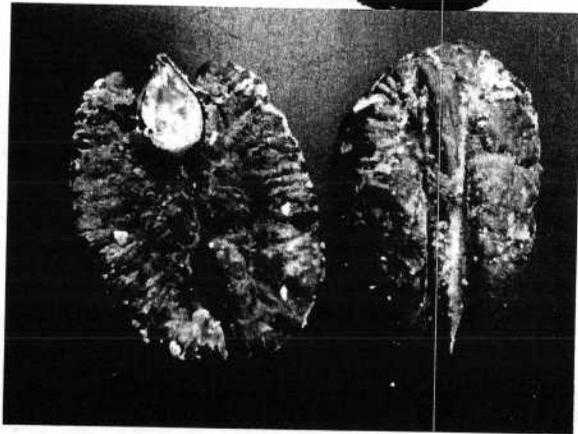
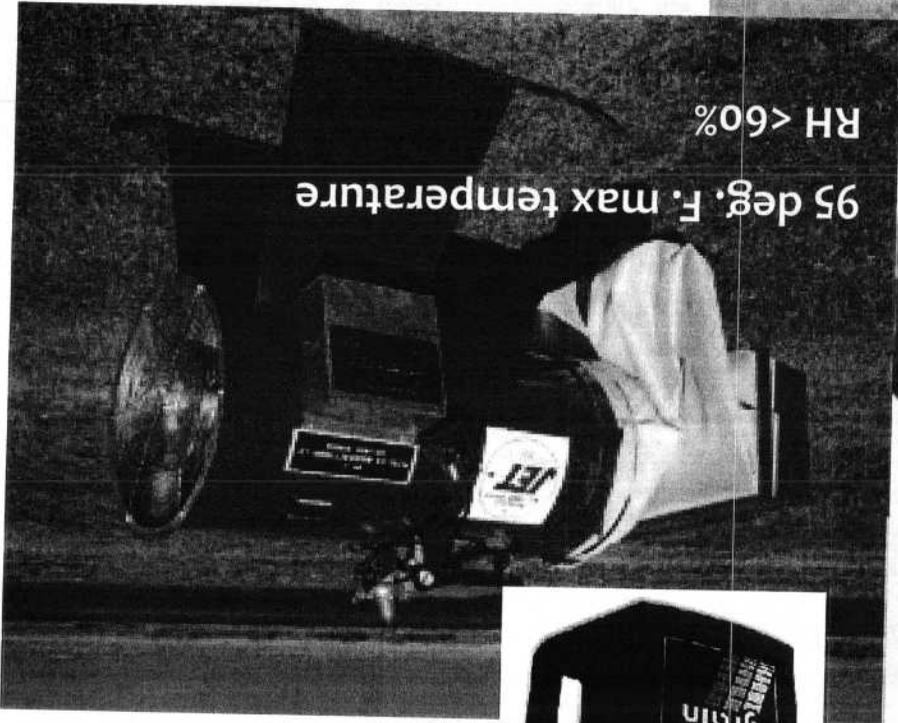
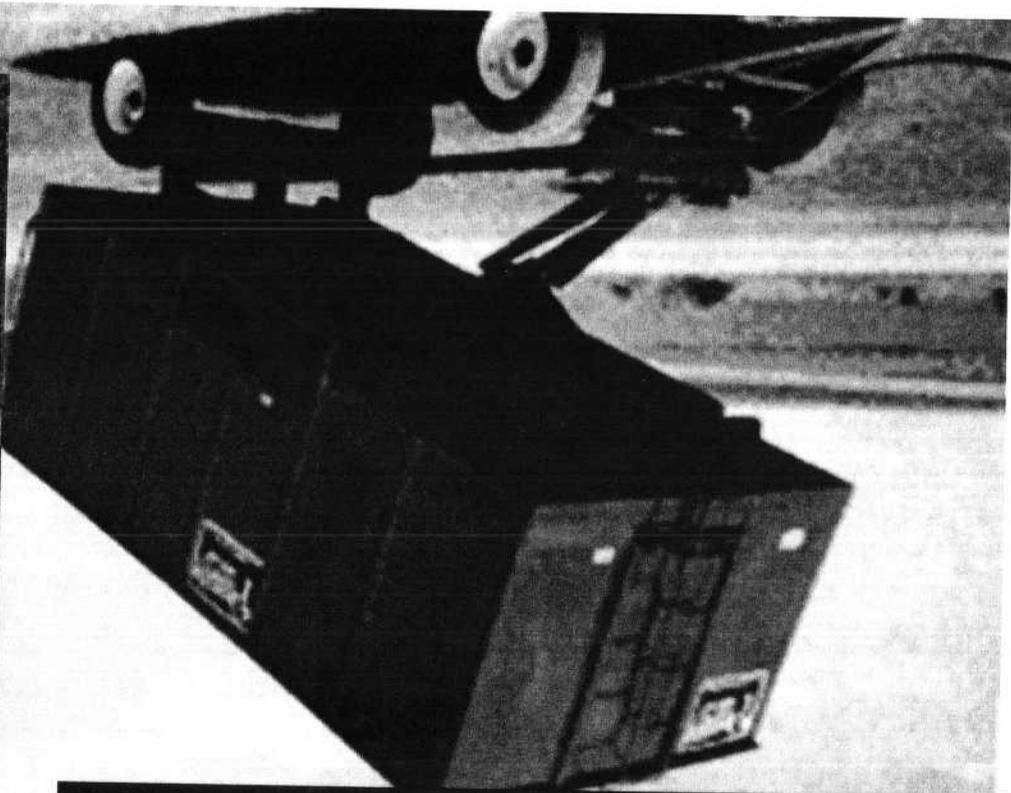


Pecan harvest is highly mechanized in most orchards today.



**Drying maintains quality**

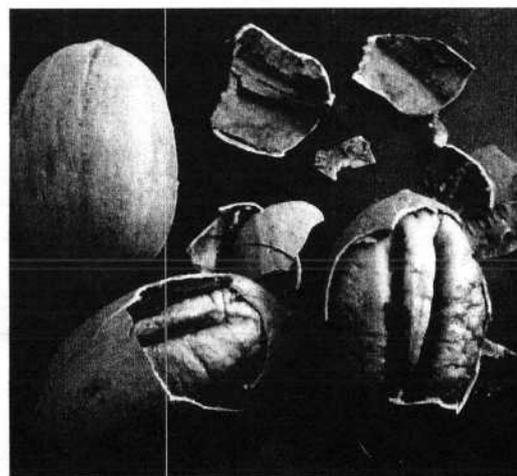
- 4-4.5 % moisture content
- prevents molding and discoloration
- improves stability of the oil



# Long term storage

Temperature (F)	RH (%)	Days for visible mold on Stuart nuts
86	80	19
	67	96
68	80	35
	73	78
50	80	71
	72	136
32	80	208
	72	>304

Temperature	Months of Storage Life (Wagner, 1977)	
	Inshell	Shelled
70	4	3
50	9	6
32	19	12
0	24	24



Slide Credit: J. B. Storey