

Silicon Dioxide

Handling/Processing

Identification of Petitioned Substance

Chemical Name:	CAS Number:
Silicon Dioxide	7631-86-9 ¹
Other Names:	Other Codes:
Silica	INC 551
Silicic anhydride	RTECS: VV7310000

Characterization of Petitioned Substance

Composition of the Substance:

The chemical compound silicon dioxide is also known as silica (from the Latin *silex*). Silica is found in the earth's crust; it is commonly in the crystalline state and rarely in an amorphous state. Silicon dioxide is composed of one atom of silicon (Si) and two atoms of oxygen (O) resulting in the chemical formula SiO₂. It is comprised of 46.75% Si and 53.26% O (Merck Index, 2006).

The basic structural unit for silicon dioxide is a tetrahedral arrangement of four oxygen atoms surrounding a central silicon atom with an average of two oxygen atoms shared by each silicon in an infinite three-dimensional polytetrahedral network, see Figure 1.

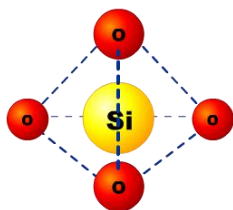


Fig. 1

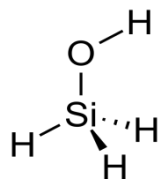
Properties of the Substance:

Silicon dioxide has a molecular weight of 60.08 g/mol. It has the lowest coefficient of expansion by heat of any known substance. Silica is not soluble in either water or organic solvents, but it is soluble in hydrofluoric acid. Heating with concentrated phosphoric acid may slowly dissolve silicon dioxide as well (Merck Index, 2006). Silicon dioxide exists in the crystalline and amorphous forms. Their physical states are easily differentiated by X-ray diffraction; the crystalline form exhibits a well-defined diffraction pattern while the amorphous form does not. The density of crystalline silica (e.g. quartz) and amorphous silica are 2.65 and 2.2 g/cm³, respectively. Silica is transparent, tasteless, crystal or amorphous powder. The amorphous form of silica may be dissolved by hot concentrated alkaline solutions, but the crystalline form of silica generally is not soluble (Merck Index, 2006).

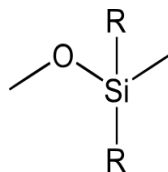
Amorphous silica with submicron particle size has a variety of highly unique physical and chemical properties and potential as an additive in a variety of processing industries (Villota and Hawkes, 1986).

¹ This is the general CAS Number for either crystalline or amorphous silica. For a chart of SiO₂ CAS No., see the following link: <http://www.ima-eu.org/fileadmin/eurosil/silicacas.pdf>.

42 The physical characteristics of silica are dependent on their mode of manufacture. Its surface may be made
43 up of free silanol groups (Figure 2), hydrogen-bonded silanol group, and siloxane groups (Figure 3).
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47 Fig. 2 Silanol group



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49 Fig. 3 Siloxane group

50 Furthermore, an individual silicon atom on the silica surface may be substituted with aluminum
51 coordinated with four oxygen atoms as in the aluminated ion, $Al(OH)_4^-$. This is important in considering
52 compatibility of amorphous silica and its host powder when using it as an anticaking agent as well as a
53 dispersing agent (stabilizer) in low pH systems. Amorphous silica is also capable of rehydroxylating in
54 aqueous systems to form a high ratio of silanol to siloxane groups. In addition, depending on the
55 hydrophobicity of the solvent media, it may form a network-like structure through hydrogen bonding.
56 These capabilities give amorphous silica its gelling and thickening abilities in various solvent system
57 (Villota and Hawkes, 1986).

58 The most outstanding characteristics of amorphous silica, particularly synthetic amorphous silica, are their
59 small particle size and high specific surface area, which determine their numerous applications
60 (EPA/600/R-95/115, 1996).

61 **Specific Uses of the Substance:**

62 According to FDA, a synthetic amorphous silicon dioxide is used as a food additive and it serves more than
63 one function:

- 64 • An anti-caking agent in foods and animal feeds.
- 65 • A stabilizer in the beer production and removed from the beer by filtration prior to final processing.
- 66 • An adsorbent for dl- α -tocopheryl acetate and pantothenyl alcohol in tableted foods for special dietary
67 use.
- 68 • A carrier, such as a component of microcapsules for flavoring oils.
- 69 • A defoaming agent.

70 Moreover, silica may be use as corrosion-resistant coatings in various types of cans and moisture-
71 impermeable films as well as for rheology control in paints, silicon rubbers, polyester compounds,
72 antiblocking agents, dental formulations, emulsions, cosmetics, excipients in pharmaceuticals, etc.

73 Silicon dioxide is also commonly used as an inert carrier in dry pesticides, a soil conditioner, and a turf soil
74 supplement. Its most commonly insecticidal use is for control of stored grain insects (EPA RED, List D,
75 Case 4081, 1991).

76 **Approved Legal Uses of the Substance:**

77 EPA – “7631-86-9 Silicon dioxide (crystalline-free forms only)” is listed under the List 4A - Minimal Risk
78 Inert Ingredient. In addition, silicon dioxide is registered (OPP Chemical Code No: 72605) as an active
79 ingredient in insecticide and/or acaricide for use to control a variety of insects/mites in and around
80 domestic/commercial dwellings, ornamental gardens, in kennels, and on domestic pets.

81 FDA – In 21 CFR §172.480 *Silicon dioxide* and §573.940 *Silicon dioxide* are stated “(a) The food additive is
82 manufactured by vapor phase hydrolysis or by other means whereby the particle size is such as to
83 accomplish the intended effect.” Uses of silicon dioxide are listed in Table 1.
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Table 1. FDA Regulations, 21 CFR

Regulatory Citations		Technical Effects	Status	Use Limits
SUBCHAPTER B— FOOD FOR HUMAN CONSUMPTION	Part 172—Food Additives Permitted for Direct Addition to Food for Human consumption. Subpart E—Anticaking Agents. §172.480 Silicon dioxide	Anticaking agent	Used in only those foods in which the additive has been demonstrated to have an anticaking effect.	Not to exceed 2% by weight of the food.
		Stabilizer	Used in the production of beer and is removed from the beer by filtration prior to final processing.	
		Adsorbent	For dl-a-tocopheryl acetate and pantothenyl alcohol in tableted foods for special dietary use.	Not greater than that required to accomplish the intended physical or technical effect.
	§172.230 Microcapsules for flavoring substance	Adjuvant	Silicon dioxide can be a component of microcapsules.	Complying with §172.480.
	Part 173—Secondary Direct Food Additives Permitted in Food for Human Consumption. Subpart D—Specific Usage Additives. §173.340 Defoaming agents.	Defoaming	Used in processing foods.	As defined in §172.480
Part 160—Eggs and Egg Products. Subpart B—Requirements for Specific Standardized Eggs and Egg Products. §160.105 and §160.185	Anticaking	Silicon dioxide may be added as an optional anticaking ingredient in the products of dried eggs and dried egg yolks	Either complying with §172.480 or use ≤ 1% of SiO ₂ and < 2% of sodium silicoaluminate by weight of the finished food.	
Part 182—Substances Generally Recognized As		Silicon dioxide used in food packaging that is		

	Safe. Subpart A – General Provisions. §182.90 Substances migrating to food from paper and paperboard products		GRAS for its intended use.	
SUBCHAPTER E – ANIMAL DRUGS, FEEDS, AND RELATED PRODUCTS	Part 573 – Food additives permitted in feed and drinking water of animals. Subpart B – Food additive listing. §573.940 Silicon dioxide	Anticaking agent and/or grinding aid	May be used in animal feed	Not to exceed 2% by weight of the finished feed.

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 95 **USDA** – Silicon dioxide is listed on NOP the National List of Allowed and Prohibited Substance, 7 CFR
 96 §205.605 (b) Synthetics allowed.

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 98 **Action of the Substance:**
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100 Silicon dioxide is commonly used as an anticaking agent, which prevents lumping by keeping foods from
 101 absorbing moisture, in granular products. It not only improves flow properties but also increases speed of
 102 dispersion by keeping the food particles separated and permitting the water to wet them individually
 103 instead of forming lumps. It can also be used as a defoaming agent to reduce foaming cause by proteins,
 104 gases, nitrogenous materials, or others, which may interfere with processing or the desired characteristics
 105 of the end-products if without using it.

106
 107 For the insecticidal applications, silica employs a physical mode of action to control insects. Since it is
 108 abrasive and acts as a desiccant, it removes the oily, protective film that covers insects’ bodies, causing
 109 them to dry out and die (EPA RED, List D, Case 4081, 1991).

110
 111 **Status**

112
 113 **Domestic:**
 114

115 **EPA** – Inert pesticide ingredients in the List 4A is updated in August, 2004. Moreover, silicon dioxide is
 116 first registered as a pesticide product in 1960 and reregistered in 1991. Because of its low toxicity when
 117 ingested, it has been exempted from tolerance, or legal residue limit, requirement (EPA RED, list D, Case
 118 4081, 1991).

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 120 **FDA** – See the above, the Approved Legal Uses of the Substance section.

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 122 **International:**
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124 **Codex** – Silicon dioxide amorphous (E 551) is a food additive that is included in the Codex General
 125 Standard for Food Additives (GSFA) General Conditions of Table 3. Functional Classes: anticaking agent
 126 and filter aid. It may be used at the maximum levels of 10,000 and 15,000 mg/kg in the dried whey and
 127 whey products (excluding whey cheeses) and in the powdered sugar and powdered dextrose products,
 128 respectively. For other foods, see GSFA Table 3 Provisions², silica may be used under the condition of
 129 good manufacturing practices.

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 131 **European Union** – ‘E 551 silicon dioxide’ is listed in Directive 92/2/EC of the European Parliament and of
 132 the Council, February 20, 1995.

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² <http://www.codexalimentarius.net/gsfaonline/additives/details.html?id=284>

134 **Canada** – Silicon dioxide is in the list of food additives permitted for use in Canada. It may be used as an
135 anticaking agent and miscellaneous agent (such as filtering and clarifying agent in beer, foaming agent in
136 beverages, tableting aids).

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138 **Japan** – “Silicon Dioxide (Silica Gel) (229)” is listed on Table 1 related to Articles 12 and 21 of the Food
139 Sanitation Law Enforcement Regulations. Last amendment November 29, 2005. Ministry of Health, Labor,
140 and Welfare Ordinance No. 166.

141
142 **IFOAM** – “Silicon dioxide (Amorphous)” is listed under the section III (*Additives and Processing Aids*) of
143 *IFOAM Indicative List of Substances for Organic Production and Processing*. It is used as a processing aid for
144 wine, fruit and vegetable processing, and gelatin production.

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146 **Codex** (organic) – Silicon dioxide (Amorphous) as an additive is permitted to use in herbs, spices,
147 seasonings, and condiments (e.g. seasonings for instant noodles); also, as a processing aid, it may be used
148 for gel or colloidal solution. Above information are listed in ANNEX 2 of the *Guidelines for the Production,*
149 *Processing, Labeling and Marketing of Organically Produced Foods*.

150
151 **European Union** (organic) – Silicon dioxide is listed under Section A (*Food Additives, including Carriers*) in
152 ANNEX VIII of the Commission Regulation (EC) No 889/2008 of September 5, 2008. It is used in
153 preparation of foodstuffs of plant origin as an anticaking agent for herbs and spices.

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155 **Canada** (organic) – Silicon dioxide is listed under Subsections 6.3 (*Non-organic Ingredients Classified as Food*
156 *Additives*) and 6.6 (*Processing Aids*) of Section 6 (*Permitted Substances Lists for Processing*) of the *Organic*
157 *Production System Permitted Substances Lists*. Amended October 2008 and December 2009 by Canadian
158 General Standards Board.

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Evaluation Questions for Substances to be used in Organic Handling

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162 **Evaluation Question #1:** Discuss whether the petitioned substance is formulated or manufactured by a
163 chemical process, or created by naturally occurring biological processes (7 U.S.C. § 6502 (21)).

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165 Silicon dioxide is abundantly found in the earth's crust. Silica occurs naturally in a variety of crystalline
166 and amorphous forms. It appears as sand or quartz in soils and sediments; and as biogenic silica in
167 organisms (such as diatoms, radiolarians, or silicoflagellates) and in plants (such as grass, rushes, rice or
168 sugar cane) (OECD SIDS, SIAM 19, 2004). Synthetic silica is prepared for various purposes and used in
169 particular applications; for example, synthetic amorphous silica can be used as a flow agent in powdered
170 foods, or to absorb water in hygroscopic applications.

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Crystalline silica

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174 According to the Hazardous Substances Data Bank (HSDB) of Toxicology Data Network (TOXNET), there
175 are two ways to produce crystalline silica: (I) the processing of naturally occurring quartz and (II) the
176 hydrothermal culturing of quartz (a synthetic quartz crystal). Hydrothermal synthesis consists of crystal
177 growth or reaction at high pressure and temperature in aqueous solution in sealed steel autoclaves.

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Amorphous silica

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181 (I) Naturally occurring sediment or rock that contain the amorphous form of silica include diatomite or
182 diatomaceous earth, a hydrated form (e.g. opal), and an unhydrated form (e.g. flint). Diatomite is mined
183 exclusively by opencast methods, using bulldozers and other similar equipment to remove the material
184 (HSDB, TOXNET).

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186 (II) Synthetic amorphous silica can be manufactured by three methods: a vapor-phase hydrolysis process,
187 a wet process, or a surface-modified treatment (IARC, Vol. 68, 1997).

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- (1) The vapor-phase hydrolysis process produced pyrogenic or fumed silica (CAS No. 112945-52-5) is based mainly on the combustion of volatile silane, especially silicon tetrachloride, in an oxygen-hydrogen burner. Primary particles (7-50 nm particle size) of amorphous silica fuse together in the high-temperature flame to yield stable aggregates of between 100 and 500 nm in diameter. These aggregates form micron-sized agglomerates. The finely divided silica is separated from the hydrochloric acid-containing off-gas stream in filter stations. The hydrochloric acid content of the product is commonly reduced to less than 100 ppm by desorbing the hydrochloric acid with air in a fluid-bed reactor.
 - (2) The wet process is based mainly on the precipitation of amorphous silicon dioxide particles from aqueous alkali metal silicate solution by acid neutralization. Usually, sulfuric acid is used. Depending on the final pH of the solution, the following two different classes of synthetic amorphous silica can be obtained: (i) precipitated silica (CAS No. 112926-00-8) obtained in neutral or alkaline conditions; (ii) silica gel (CAS No. 112926-00-8) obtained under acidic condition. The main manufacturing steps include precipitation, filtration, washing, drying, and grinding.
 - (3) Surfaces of modified silica have been rendered hydrophobic, for example, by silylation with dimethyl dichlorosilane. All forms of synthetic amorphous silica can be surface-modified either physically or chemically. Most common treating chemical agents for silylation are organosilicon compounds. According to IARC's silica report (Vol. 68, 1997), less than 10% of the total production volume of synthetic amorphous silica is surface-modified.

211 **Evaluation Question #2: Describe the most prevalent processes used to manufacture or formulate the**
212 **petitioned substance. Further, describe any chemical change that may occur during manufacture or**
213 **formulation of the petitioned substance when this substance is extracted from naturally occurring plant,**
214 **animal, or mineral sources. (7 U.S.C. § 6502 (21))**
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216 The most prevalent processes used to manufacture silicon dioxide are stated in the Food Chemical Codex
217 (FCC) (2010-2011). The monograph of FCC stipulated that synthetic amorphous silica is produced either
218 by a vapor-phase hydrolysis process or by a wet process. Both methods are described in Evaluation
219 Question #1.
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221 The IARC silica report (Vol. 68, 1997) stated that large quantities of synthetic amorphous silica are
222 produced as pyrogenic silica and wet process silica (precipitated silica and silica gels). The vapor-phase
223 hydrolysis process yields pyrogenic silica which is produced by the hydrolysis of chlorosilane, such as
224 silicon tetrachloride vapor in a flame of hydrogen and oxygen at high temperatures (1800° C). Silicon
225 tetrachloride can be made by the treatment of silicon with chlorine. Pyrogenic or fumed silica occurs as a
226 white, fluffy, non-gritty powder of extremely fine particle size and is hygroscopic (FCC, 2010-2011). The
227 wet process yields precipitated silica³, silica gel⁴, or colloidal silica⁵; these products are obtained as
228 hydrates or contain surface-adsorbed water. This process generally involves a solid-phase separation from
229 a sodium silicate solution. Sodium silicate is made by fusing of silica sand with soda ash in an open hearth
230 furnace. The wet process silica occurs as white, fluffy powders or as white, microcellular beads or granules
231 and is hygroscopic or absorbs moisture from the air in varying amounts (FCC, 2010-2011).
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233 [Note: According to the FDA's regulations, silicon dioxide (as a food additive) should be **manufactured by**
234 **vapor phase hydrolysis or by other means whereby the particle size is such as to accomplish the**
235 **intended effect** (21 CFR §172.480 and §573.940). Moreover, silicon dioxide listed under EPA List 4A is
236 crystalline-free forms only.]

³ Precipitated out from an aqueous solution.

⁴ A coherent, rigid, continuous three dimensional network of spherical particles of colloidal microporous silica.

⁵ A stable dispersion of discrete, colloid-sized particles of amorphous silica in an aqueous solution.

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Evaluation Question #3: Provide a list of non-synthetic or natural source(s) of the petitioned substance (7 CFR § 205.600 (b) (1)).

Of the several crystalline polymorphs of silica found in nature, quartz is by far the most common being abundant in most rock types, notably granites, sandstones, quartzites, sands and soils; cristobalite and tridymite are found in volcanic rocks.

Amorphous silica is found in nature as biogenic silica and as silica glass of volcanic origin. Biogenic silica is any silica originating in living matter (known sources include bacteria, fungi, diatoms, sponges, and plants); the two most relevant biogenic silicas are those associated with fossilized diatoms and crop plants.

Diatomaceous earth (CAS No. 61790-53-2), originates from the skeletons of diatoms deposited on sea floors, contains typically 90% biogenic silica with small amounts of cristobalite and quartz (IARC, Vol. 69, 1997).

[Note: In the FDA regulations, diatomaceous earth is used or intended for use as inert carrier or anticaking agent in animal feeds in an amount not to exceed 2% by weight of the total ration, see 21 CFR §573.340; diatomaceous earth filler migrating to food from paper and paperboard products used in food packaging that are generally recognized as safe for its intended use, see 21 CFR §182.90. According to EPA, diatomaceous earth is used or intended for use for control of insects in the areas of food/feed processing and food/feed storage: that the food or feed is removed or covered prior to such use (40 CFR §180.1017); diatomaceous earth (less than 1% crystalline silica) is listed under List 4A – Minimal Risk Inert Ingredients. Furthermore, it is listed on NOP the National List of Allowed and Prohibited Substance (7 CFR §205.605 (a) Nonsynthetics allowed. “Diatomaceous earth—food filtering aid only”).]

A variety of plants also produce biogenic silica. Internal silicification of plant tissues promotes structural integrity and affords protection against plant pathogens and insects. The silica content is especially high in grasses, and silica can account for approximately 20% of the dry weight of rushes, rice and sugar cane. Amorphous silica in plants may be deposited as nodules or phytoliths. Some of the amorphous silica in plants (e.g. sugar cane, canary grass, wheat, rice, conifer needles) exists as fibers or spicules of various forms (IARC, Vol. 69, 1997).

In the invention of US Patent (No. 6843974 B2), it provides a method which is capable of extracting high purity amorphous silica from seed shell of various herbaceous plants (Kang, 2005). However, no information reviewed specifically address using seed shell of herbaceous plants for commercially produced amorphous silica.

Evaluation Question #4: Specify whether the petitioned substance is categorized as generally recognized as safe (GRAS) when used according to FDA’s good manufacturing practices. (7 CFR § 205.600 (b)(5))

In accordance with 21 CFR §182.90, silicon dioxide is considered as a GRAS substance, which migrates to food from paper and paperboard products used in food packaging. It is also included in the Database of Select Committee on GRAS Substances (SCOGS) Reviews. This GRAS substance was evaluated by SCOGS in 1979. The SCOGS concluded that there was no evidence in the available information on silicon dioxide that demonstrated, or suggested reasonable grounds to suspect, a hazard to the public when they were used at levels at that time or might reasonably be expected in the future.

In GRAS Notice Inventory, the status of GRN No. 298 (silicon dioxide) is stated as “At notifier’s request, FDA ceased to evaluate the notice”. According to FDA’s Agency Response Letter GRAS Notice No. GRN 000298, FDA received the notice submitted by Cabot Corporation and designated it as GRAS Notice No. GRN 000298 on July 14, 2009. The notice informed FDA of the view of Cabot Corporation that silicon dioxide was GRAS, through scientific procedures for use in a variety of foods and food-packing materials.

290 On October 9, 2009, Cabot Corporation sent a letter to FDA to withdraw its notice; FDA ceased to evaluate
291 its notice, with immediate effect.

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293 **Evaluation Question #5: Describe whether the primary function/purpose of the petitioned substance is**
294 **a preservative. If so, provide a detailed description of its mechanism as a preservative. (7 CFR § 205.600**
295 **(b)(4))**

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297 No information sources reviewed specifically address the primary function/ purpose of silicon dioxide as a
298 preservative.

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300 **Evaluation Question #6: Describe whether the petitioned substance will be used primarily to recreate**
301 **or improve flavors, colors, textures, or nutritive values lost in processing (except when required by law)**
302 **and how the substance recreates or improves any of these food/feed characteristics. (7 CFR § 205.600**
303 **(b)(4))**

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305 Silica is used mainly as an anticaking agent to reduce the tendency of individual particles of a foodstuff to
306 adhere to one another. Some products, which contain one or more hygroscopic substances, require the
307 addition of an anticaking agent to inhibit formation of aggregates and lumps and thus retain the free-
308 flowing characteristic of the products. Many food products, when stirred into water, tend to form lumps
309 which are difficult to disperse or dissolve. Therefore, silica also acts as a dispersant for powdered
310 products. Furthermore, silica can be a stabilizer to prevent chill haze during the storage period in the beer
311 production and is removed from the beer by filtration prior to final processing.

312
313 No information was indentified to suggest that silicon dioxide can be used primarily to recreate or improve
314 flavors, colors, or nutritive values lost in processing.

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316 **Evaluation Question #7: Describe any effect or potential effect on the nutritional quality of the food or**
317 **feed when the petitioned substance is used. (7 CFR § 205.600 (b)(3))**

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319 No information sources reviewed specifically address the use of silicon dioxide affects the levels of
320 nutrients commonly found in the food products.

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322 **Evaluation Question #8: List any reported residues of heavy metals or other contaminants in excess of**
323 **FDA tolerances that are present or have been reported in the petitioned substance. (7 CFR § 205.600**
324 **(b)(5))**

325
326 According to the specification of silicon dioxide in Food Chemical Codex (2010-2011) and the Joint
327 FAO/WHO Expert Committee on Food Additives (Monograph 1, 2006), they stipulated the impurity
328 acceptable criteria is not more than 5 mg/kg of lead.

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330 No information was indentified to suggest that the petitioned substance contains residues of heavy metals
331 or other contaminants in excess of FDA's Action Levels for Poisonous or Deleterious Substances in Human
332 Food.

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334 **Evaluation Question #9: Discuss and summarize findings on whether the manufacture and use of the**
335 **petitioned substance may be harmful to the environment. (7 U.S.C. § 6517 (c) (1) (A) (i) and 7 U.S.C. §**
336 **6517 (c) (2) (A) (i))**

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338 Silica dust is produced during its manufacture (such as rock cutting, drilling, crushing, processing of
339 diatomaceous earth) and use. Environmental emissions of silica can arise from natural, industrial, and
340 farming activities. However, no data on ambient air concentrations of amorphous silica are located, and
341 ambient levels are not well quantified for crystalline silica, principally because existing measurement
342 methods, although capable of distinguishing crystalline silica (e.g. X-ray diffraction), are not designed to
343 deal with the large amounts of nonsilica particles in ambient air (EPA/600/R-95/115, 1996). Exposure

344 levels are considered the highest in occupations involved with packing, weighing, reprocessing, and
345 cleaning (HSDB, TOXNET).

346
347 In EPA Reregistration Eligibility Document (RED), List D, Case 4081 (1991), it stated that silicon dioxide's
348 primary component is found in common minerals like quartz, sand, and agate; and silica gel is simply an
349 amorphous form of silicon dioxide. These materials are ubiquitous, and unlikely to react chemically with
350 any other substances in the environment. For ecological effects, there is no evidence to suggest that the use
351 of these materials as pesticides, in accordance with approved labeling, presents a hazard to nontarget
352 organisms or the environment.

353
354 EPA concluded that silicon dioxide and silica gel do not pose unreasonable risks to the environment,
355 including non-target organisms, when used at their registered levels. This conclusion is based on the belief
356 that silicon dioxide and silica gel are chemically unreactive in the environment, occur naturally in various
357 forms and are practically non-toxic to non-target organisms (EPA RED, List D, Case 4081, 1991).

358
359 The Organization for Economic Co-operation and Development (OECD) Screening Information Data Sets
360 (SIDS) published SIDS Initial Assessment Report on synthetic amorphous silica and silicates. The synthetic
361 amorphous silica including silicon dioxide (CAS No. 7631-86-9), silica gel (CAS No. 112926-00-8),
362 precipitated silica (CAS No. 112926-00-8), and pyrogenic silica (CAS No. 112946-52-5) were subject of this
363 evaluation. This report stated that synthetic amorphous silica are solids in powder form which have a low
364 water solubility, based on the sum of soluble SiO₂ and cations (water-soluble fraction): ≤ 70 mg/l at 20 °C.
365 They are not volatile and have no lipophilic character. These compounds will be distributed mainly into
366 soils/sediments and weakly into water and are expected to combine distinguishably with the soil layer or
367 sediment due to their chemical similarity with inorganic soil matter. The bioavailable forms of silica are
368 dissolved silica [Si(OH)₄] almost all of which is of natural origin. The ocean contains a huge sink of silica
369 and silicates where a variety of the marine habitat (diatoms, radiolarians, and sponges) is able to exploit
370 this resource as a construction material to build up their skeletons. Based on the chemical nature of silica
371 and silicates (inorganic structure and chemical stability of the compound: Si-O bond is highly stable), no
372 photo- or chemical degradation is expected. Biodegradation is not applicable to these inorganic substances.

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374 For aquatic effects, the report indicated that studies on fish, daphnia, and algae using excess loadings of
375 synthetic amorphous silica showed no acute toxicity, although physical effects on daphnia were observed
376 in tests using unfiltered test medium. There are no chronic aquatic toxicity data, but due to the known
377 inherent physico-chemical properties, absence of acute toxic effects as well as the ubiquitous presence of
378 silica/silicates in the environment, there is no evidence of harmful long-term effects arising from exposure
379 to synthetic amorphous silica/silicates (OECD SIDS, SIAM 19, 2004).

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381 **Evaluation Question #10: Describe and summarize any reported effects upon human health from use of the**
382 **petitioned substance. (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i) and 7 U.S.C. § 6518 (m) (4))**
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384 According to SCOGS Reviews on the silicon dioxides report, the Select Committee stated that silicon
385 dioxide and various silicates are present in practically all natural waters, animals, and plants; and are part
386 of the normal human diet. Silicon compounds consumed as added food ingredients contribute only a
387 minor proportion of the total dietary silicon intake. The estimated possible human intake of sodium
388 aluminosilicate, the predominant silicate added to foods in the US, is approximately 0.3 mg/kg body
389 weight/day. Silicon compounds that are GRAS/food additive for use as direct food ingredient, except
390 potassium and sodium silicates, are insoluble or very slightly soluble in water and appear to be biologically
391 inert. The water-soluble silicates are also of low acute toxicity. No significant tissue accumulation,
392 pathology, or toxicity has been reported from the ingestion of those insoluble or very slightly soluble
393 GRAS/food additive silicon compounds for which data are available (SCOGS Reviews, Report No. 61,
394 1979).

395
396 In the EPA RED for silicon dioxide and silica gel (List D, Case 4081, 1991), the Agency indicated that
397 available studies demonstrated silicon dioxide and silica gel have moderate to low acute toxicity. These

398 pesticides have been placed in Toxicity Category III for acute oral and dermal effects (Note: Toxicity
399 Category I indicating the highest degree of toxicity, and IV the lowest). Similarly, an inhalation study and
400 eye and dermal irritation studies suggest moderate to low toxicity. With regard to subchronic and chronic
401 effects, crystalline silicon dioxide has long been associated with silicosis, a progressive lung disease which
402 may result in lung cancer in humans. However, amorphous silicon dioxide (used in pesticide
403 formulations) has not been associated with silicosis. The International Agency for Research on Cancer
404 (IARC) conducted an in-depth evaluation of the potential carcinogenicity of silicon dioxide. In making the
405 overall evaluation, the Working Group noted that carcinogenicity in humans was not detected in all
406 industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the
407 crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs. The
408 final conclusion based upon all the available data was that crystalline silica inhaled in the form of quartz or
409 cristobalite from occupational sources is carcinogenic to human (Group 1) and that amorphous silica is not
410 classifiable as to its carcinogenicity to humans (Group 3) (IARC, Vol. 68, 1997).

411
412 People may be exposed to silicon dioxide and silica gel through their diet, since these pesticides may be
413 applied to certain crops and used in and around food handling and preparation areas. However, due to
414 their negligible toxicity, silicon dioxide and silica gel have been exempted from tolerance, or legal residue
415 limit, requirements (EPA RED, List D, Case 4081, 1991). Workers may inhale particles of silicon dioxide
416 and silica gel when applying these dust, aerosol, or crack-and-crevice injection formulations. Current
417 product labels for dust formulations require the use of a dust mask for prolonged periods of use. EPA
418 believes that applicators' dermal exposure to these products also may be significant. However, since
419 applications and exposures normally occur only several times a year (or less), the Agency is not requiring
420 additional protective clothing or other changes in use, at this time (EPA RED, List D, Case 4081, 1991).

421
422 Therefore, EPA concludes that the human health risk from exposure to silicon dioxide and silica gel is low
423 and not unreasonable. These pesticides are of moderate to low acute toxicity. Dietary exposure is believed
424 to be insignificant from a toxicological standpoint. Applicator exposure may be significant for each
425 application; however, these products generally are used infrequently (EPA RED, List D, Case 4081, 1991).

426
427 **Evaluation Question #11: Provide a list of organic agricultural products that could be substituted for**
428 **the petitioned substance. (7 CFR § 205.600 (b)(1))**

429
430 According to the petitioner, RIBUS, Inc. of St Louis, MO developed, in 2007, an organically certified
431 method to produce a rice-based alternative (Nu-FLOW, which is a trademark of RIBUS, Inc.) from ground
432 organic rice hulls for the petitioned substance. Rice hulls contain a high concentration of amorphous silica.
433 This rice-based alternative provides the same functionality as silicon dioxide in the above reference
434 applications. It is also certified organic by Oregon Tilth and is accepted as organic by Certisys in the EU.
435 However, the petitioner did not provide any information regarding manufacture of or method to produce
436 this product.

437
438 According to a patent (World Intellectual Property Organization, International Publication No. WO
439 2008/016701 A2) on *Biogenic Silica From Silica-containing Plant Material Such As Rice Hulls* by Hammond and
440 Peirce (2008), this invention is to obtain a biogenic silica from a plant material (such as rice hulls, rice straw,
441 or other plants) for use as an anticaking agent, excipient, or flavor carrier. The usage level may be the same
442 as synthetic amorphous silicas. However, larger quantities may be required to compensate for the lower
443 concentration of silica as compared to fumed silicas (Hammond and Peirce 2008).

444
445 As described in this patent, a plant material such as rice hulls is ground and then screened into a finely
446 divided state. The rice hulls can be milled to particle sizes ranging from about 10 microns or less to about
447 1500 microns, which is application dependent. The amount of silica may be concentrated by carbon
448 reduction through enzymatic treatment or burning.

449
450 For enzymatic treatment, an enzyme(s) can be added to rice hulls to digest carbon-containing and/or
451 protein-containing compounds under proper conditions of pH, temperature, and moisture. During

452 digestion, those compounds are broken down into soluble products in the water phase. After digestion,
453 the solids that contain biogenic silica are separated from the liquid phase by filtration or centrifugation.
454 The solids are then dried, ground, and screened (Hammond and Peirce, 2008).

455
456 The carbon content of rice hulls can also be reduced by combustion in a burner. The ash remaining after
457 burning may be washed and then dried. Rice hulls prior to burning or the ash may be leached with an acid
458 (such as hydrochloric, sulfuric, nitric acids) to remove minerals other than silica (Hammond and Peirce,
459 2008).

460
461 In some instances an antimicrobial treatment may be added to the products to reduce the microbial count
462 to an acceptable level. The treatment may include pasteurization or irradiation (Hammond and Peirce,
463 2008).

464
465

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