United States Department of Agriculture Agricultural Marketing Service | National Organic Program Document Cover Sheet https://www.ams.usda.gov/rules-regulations/organic/national-list/petitioned

Document Type:

□ National List Petition or Petition Update

A petition is a request to amend the USDA National Organic Program's National List of Allowed and Prohibited Substances (National List).

Any person may submit a petition to have a substance evaluated by the National Organic Standards Board (7 CFR 205.607(a)).

Guidelines for submitting a petition are available in the NOP Handbook as NOP 3011, National List Petition Guidelines.

Petitions are posted for the public on the NOP website for Petitioned Substances.

⊠ Technical Report

A technical report is developed in response to a petition to amend the National List. Reports are also developed to assist in the review of substances that are already on the National List.

Technical reports are completed by third-party contractors and are available to the public on the NOP website for Petitioned Substances.

Contractor names and dates completed are available in the report.

Magnesium Stearate Handling/Processing

Identific	ation of Peti	tioned Substance
	13	
Chemical Names:	14	Trade Names:
Magnesium stearate	15	N/A
Octadecanoic acid magnesium salt		
Magnesium octadecanoate		CAS Numbers:
		557-04-0
Other Name:		
Stearic acid magnesium salt		
Magnesium distearate		Other Codes: EC-No. 209-150-3
		INS No. 470(iii)
Sur	nmary of Pe	titioned Use
stearate is currently listed on the National I nonagricultural (nonorganic) substance allo or "made with organic (specified ingredien Magnesium stearate is permitted for use or	List of Allow owed as ingre ts or food gr ily in agricul	agent in food processing and handling. Magnesiun ed and Prohibited Substances as a synthetic edients in or on processed products labeled as "org oup(s))" (7 Code of Federal Regulation (CFR) 205.60 tural products labeled "made with organic ed in agricultural products labeled "organic."
	-	titioned Substance
creamy feeling. It is a compound of magnes	sium with a 1	factant with its appearance being white powder with nixture of solid organic acids obtained from edible nagnesium stearate and magnesium palmitate
(NLT) 6.8% and not more than (NMT) 8.3% magnesium stearate is shown in Figure 1.	magnesium	erial assays with an acceptance criteria of not less th oxide (MgO) (Pharmacopeia 2010). The structure o
Figure 1. Structure of magnesium stearate.		
Source or Origin of the Substance:		
		um stearate with magnesium salts or by treating
magnesium oxide with stearic acid (Nora 2	005).	
Properties of the Substance:		
Physical and chemical properties of the sub	stance are su	immarized in Table 1.
Table 1: Physical and Chemical Properties	of Magnasius	n Staarata (Nara 2005)
Property		N Stearate (Nora 2005). Value
Chemical formula		
		$C_{36}H_{70}O_4Mg$
Molar mass	5	591.24 g/mol

Appearance

1

White fine powder

Solubility, water	Insoluble
Melting point	200° C
Density	1.028 g/cm^3

48

49 Specific Uses of the Substance:

50 The most common use of magnesium stearate in food handling and processing is as an anticaking agent in 51 common salt; spices; vegetable, beverage, and fruit powders; powdered soups; powdered sauces; leavening 52 agents; and confectionery such as hard condy (Luck 2005)

52 agents; and confectionery such as hard candy (Luck 2005).

53

54 Magnesium stearate is often used as an antiadherent in manufacturing medical tablets, capsules and

55 powders (Swarbrick 2001, Ritter 2008). In fact, magnesium stearate is the most commonly used lubricant

56 for tablets, preventing ingredients from sticking to manufacturing equipment during the compression of

57 chemical powders into solid tablets (Weiner 1999).

58

59 Approved Legal Uses of the Substance:

- 60 Magnesium stearate is currently listed on the National List of Allowed and Prohibited Substances as a synthetic
- 61 nonagricultural (nonorganic) substance allowed as ingredients in or on processed products labeled as "organic"

62 or "made with organic (specified ingredients or food group(s))" (7 CFR 205.605(b)). Magnesium stearate is

63 permitted for use only in agricultural products labeled "made with organic (specified ingredients or food

64 group(s))" but is prohibited in agricultural products labeled "organic."

65

66 Magnesium stearate is listed as Generally Recognized as Safe (GRAS) by the U.S. Food and Drug

67 Administration (21 CFR 184.1440). It is considered GRAS if it is produced as a white precipitate by adding

an aqueous solution of magnesium chloride to an aqueous solution of sodium stearate which meets two

69 key criteria: that it is derived from stearic acid obtained from edible sources and that it conforms to the

70 requirements of 21 CFR 172. 860(b)(2). Magnesium stearate must also meet the specifications outlined in

the Food Chemicals Codex, and it can be used in food with no limitation other than current good

72 manufacturing practice (21 CFR 184. 1440(b)).

73 Magnesium stearate is approved by FDA for the following applications:

- As a lubricant and release agent as defined in 21 CFR 170.3(o)(18); as a nutrient supplement as defined in 21 CFR 170.3(o)(20); and as a processing aid as defined in 21 CFR 170.3(o)(24)
- As a stabilizer for use as a prior-sanctioned food ingredient employed in manufacturing food packaging materials (21 CFR 181.29)
- As a defoaming agent used in processing beet sugar and yeast (21 CFR 173.340 (a)(3))
- 79 As a food additive permitted for direct addition to food for human consumption used or intended for

use as a binder, emulsifier, and anticaking agent in food in accord with good manufacturing practice
(21 CFR 172.863(b))

82 Action of the Substance:

83 Magnesium stearate performs several roles depending on its application. As an anticaking agent, it serves

as a natural lubricant, repelling water due to its hydrophobic nature and preventing water from entering

85 packaging to prevent clumping of the food products, supplements, or pharmaceutical ingredients. In the

86 manufacturing process, the addition of magnesium stearate helps ensure that the composition of product

- 87 mixtures is consistent.
- 88

As an anti-foaming agent, adding magnesium stearate retards negative changes and foaming height of a
 material when it is heated.

91

92 <u>Combinations of the Substance:</u>

93 Magnesium stearate is a common excipient (an inactive ingredient) added to active ingredients such as

94 pharmaceuticals, supplements, and food products. As magnesium stearate is permitted for use only in

95 agricultural products labeled "made with organic (specified ingredients or food group(s))" but is

Status

- 96 prohibited in agricultural products labeled "organic," it is not typically used in combination with any
- 97 substances on the National List for organic agricultural production.
- 98

99

100101 Historic Use:

102 Per 7 CFR 205.605(b), magnesium stearate is not typically used in producing organic agricultural goods. In

- 103 conventional agricultural production, it is routinely added during food handling/processing as an
- anticaking agent in common salt; spices; vegetable, beverage, and fruit powders; powdered soups;
- powdered sauces; leavening agents; and confectionery such as hard candy (Luck 2005).

106

107 Organic Foods Production Act, USDA Final Rule:

- 108 Magnesium stearate is currently listed on the National List of Allowed and Prohibited Substances as a synthetic 109 nonagricultural (nonorganic) substance allowed as ingredients in or on processed products labeled as "organic"
- 110 or "made with organic (specified ingredients or food group(s))" (7 CFR 205.605(b)). Magnesium stearate is
- 111 permitted for use only in agricultural products labeled "made with organic (specified ingredients or food
- 112 group(s))" but is prohibited in agricultural products labeled "organic."
- 113

114 International

- 115 The Canadian General Standards Board (CGSB) includes nonsynthetic sources (and synthetic sources
- 116 provided that nonsynthetic sources are not commercially available) of magnesium stearate as a permitted
- substance for organic production systems under CAN/CGSB-32.311-2015 for use as an anticaking or
- 118 releasing agent in products whose contents are \geq 70% and <95% organic ingredients.
- 119

120 The Codex Alimentarius Commission's "Guidelines for the Production, Processing, Labelling and

- 121 Marketing of Organically Produced Foods" lists magnesium stearate (INS No. 470(iii)) as a food additive
- 122 that may be used in foods as an anticaking agent, emulsifier, or thickener under the conditions of good
- 123 manufacturing practices (GL 32-1999).
- 124

Magnesium stearate was not found to be listed under any other international standard for organic handlingand processing.

- 127 Evaluation Questions for Substances to be used in Organic Handling 128 129 Evaluation Ouestion #1: Describe the most prevalent processes used to manufacture or formulate the 130 petitioned substance. Further, describe any chemical change that may occur during manufacture or 131 formulation of the petitioned substance when this substance is extracted from naturally occurring plant, 132 animal, or mineral sources (7 U.S.C. § 6502 (21)). 133 134 Magnesium stearate can be produced through the following procedure (Luck 2005): 135 136 First, sodium stearate is produced from the saponification of stearic acid and sodium hydroxide. The sodium stearate undergoes a double decomposition reaction with magnesium sulfate to yield the finished 137 138 product. For example, in a prototypical reaction, stearic acid and water are added to the reactor and heated 139 to 85° C, stirred until they dissolve, and then slowly added to a sodium hydroxide solution which is 140 preheated to 75° C. 141 142 After the saponification reaction is completed, the reaction mixture is maintained at 72° C and slowly 143 added to a preheated (55° C) magnesium sulfate solution. After this metathesis reaction, the water is 144 removed through centrifugation. The filtered cake is then washed with water until sulfate ion requirements 145 are met, and then the filtered cake is dried. In some instances, magnesium stearate is directly synthesized 146 from the reaction of magnesium oxide and food-grade stearic acid.
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Stearic acid is derived from natural animal and vegetable sources. Fats and oils rich in stearic acid are more abundant in animal fat (up to 30%) than in vegetable fat (typically <5%) (Beare-Rogers 2001). The Magnesium Stearate

150 important exceptions are cocoa butter and shea butter, where the stearic acid content (as a triglyceride) is 28–45%. Stearic acid is obtained from fats and oils by the saponification of the triglycerides using hot water 151 (Anneken 2006). The resulting mixture is then distilled, and the resulting commercial stearic acid is often a 152 153 mixture of stearic and palmitic acids, although purified stearic acid is available. Stearic acid is listed as GRAS by the U.S. Food and Drug Administration (21 CFR 184.1090) if it is produced commercially from 154 hydrolyzed tallow derived from either edible sources or from hydrolyzed, completely hydrogenated 155 156 vegetable oil derived from edible sources. 157 Evaluation Ouestion #2: Discuss whether the petitioned substance is formulated or manufactured by a 158 159 chemical process or created by naturally occurring biological processes (7 U.S.C. § 6502 (21)). Discuss 160 whether the petitioned substance is derived from an agricultural source. 161 162 Magnesium stearate is formulated through a chemical process: either the reaction of sodium stearate with 163 magnesium sulfate or the direct reaction of magnesium oxide with stearic acid. Stearic acid is readily 164 derived from natural sources such as fats and oils derived from animal or vegetable fat, and is recognized as GRAS (21 CFR 184.1090). In addition, magnesium sulfate is usually obtained from natural sources as a 165 hydrate salt (Seeger 2005) and is also recognized as GRAS (21 CRF 184.1443 and 582.5443). Magnesium 166 oxide is produced through the calcination of magnesium carbonate (MgCO₃) or magnesium hydroxide 167 (MgOH) at > 1400 °C (Seeger 2005), and it is recognized as GRAS (21 CFR 184.1321; 582.1431; 582.5431). 168 169 Evaluation Question #3: If the substance is a synthetic substance, provide a list of nonsynthetic or 170 171 natural source(s) of the petitioned substance (7 CFR § 205.600 (b) (1)). 172 173 Magnesium stearate is a synthetic material solely manufactured by a chemical process, and is not extracted 174 from naturally occurring plant, animal, or mineral sources. Magnesium stearate is produced by a chemical 175 process from either the reaction of sodium stearate with magnesium sulfate or the direct reaction of 176 magnesium oxide with stearic acid (Luck 2005). 177 178 Evaluation Question #4: Specify whether the petitioned substance is categorized as Generally 179 Recognized as Safe (GRAS) when used according to FDA's good manufacturing practices (7 CFR § 205.600 (b)(5)). If not categorized as GRAS, describe the regulatory status. 180 181 182 Magnesium stearate is listed as Generally Recognized as Safe (GRAS) by the U.S. Food and Drug 183 Administration (21 CFR 184.1440). It is considered GRAS if it is produced as a white precipitate by adding 184 an aqueous solution of magnesium chloride to an aqueous solution of sodium stearate which meets two 185 key criteria: that it is derived from stearic acid obtained from edible sources and that it conforms to the 186 requirements of 21 CFR 172. 860(b)(2). Magnesium stearate must also meet the specifications outlined in the Food Chemicals Codex (21 CFR 184. 1440(b)) and can be used in food with no limitation other than 187 188 current good manufacturing practice. 189 190 Evaluation Question #5: Describe whether the primary technical function or purpose of the petitioned substance is a preservative. If so, provide a detailed description of its mechanism as a preservative (7 191 192 CFR § 205.600 (b)(4)). 193 194 The primary technical function or purpose of magnesium stearate is for use as a processing aid in organic 195 handling. Its intended uses are as an anticaking agent in common salt; spices; vegetable, beverage, and fruit 196 powders; powdered soups; powdered sauces; leavening agents; and confectionery such as hard candy 197 (Luck 2005). No published literature was located to suggest that the petitioned substance is being used 198 primarily as a preservative. 199 200 Evaluation Question #6: Describe whether the petitioned substance will be used primarily to recreate or 201 improve flavors, colors, textures, or nutritive values lost in processing (except when required by law) 202 and how the substance recreates or improves any of these food/feed characteristics (7 CFR § 205.600

203 **(b)(4)).** 204

205 There was no information found to suggest that magnesium stearate is used to recreate or improve flavors, colors, textures, or nutritive values lost in the processing of agricultural products. While magnesium 206 207 stearate can provide a small amount of magnesium, an essential mineral, manufacturers primarily use 208 magnesium stearate as an anticaking agent in the production of agricultural products, pharmaceuticals, 209 and dietary supplements. 210 211 Evaluation Question #7: Describe any effect or potential effect on the nutritional quality of the food or 212 feed when the petitioned substance is used (7 CFR § 205.600 (b)(3)). 213 214 Magnesium stearate is listed as Generally Recognized as Safe (GRAS) by the U.S. Food and Drug 215 Administration (21 CFR 184.1440) and is expected to have no effect or potential effect on the nutritional 216 quality of food when used according to good manufacturing practices. 217 218 Evaluation Question #8: List any reported residues of heavy metals or other contaminants in excess of 219 FDA tolerances that are present or have been reported in the petitioned substance (7 CFR § 205.600 220 (b)(5)). 221 222 In the process for the manufacturing of the petitioned substance, no heavy metals or other contaminants in 223 excess of FDA tolerances have been reported. The Food Chemicals Codex recognizes lead as a potential 224 inorganic impurity for magnesium stearate, and the lead concentration must assay with an acceptance 225 criteria of not more than 5 milligrams/kilogram (mg/kg) (Pharmacopeia 2010). 226 Evaluation Question #9: Discuss and summarize findings on whether the manufacture and use of the 227 228 petitioned substance may be harmful to the environment or biodiversity (7 U.S.C. § 6517 (c) (1) (A) (i) 229 and 7 U.S.C. § 6517 (c) (2) (A) (i)). 230 231 The most common manufacturing process for magnesium stearate uses three ingredients: stearic acid, 232 sodium hydroxide, and magnesium sulfate. Due to the properties of these compounds, there is limited potential for harmful effects to the environment or biodiversity. 233 234 235 To the best of the investigator's knowledge, there is limited toxicity research on stearic acid, focusing 236 mostly on toxicity effects in food and cosmetic ingredients (ACT 1990). Based on its low acute toxicity, 237 it would likely present a low risk to the environment if spilled. 238 239 Magnesium sulfate is a naturally occurring mineral, readily found in the environment as kieserite 240 (magnesium sulfate monohydrate) or epsomite (magnesium sulfate heptahydrate) is highly soluble in water and is not expected to volatize or to undergo hydrolysis. In freshwater and saltwater, the 241 242 magnesium sulfate complex acts as the primary source of total magnesium. An important removal process 243 for magnesium sulfate in water is the ion exchange that occurs with calcium present in sediments. The 244 uptake of magnesium by water is significant and results in sulfate reduction, meaning that aquatic 245 contamination is unlikely (Bodek 1988). However, one study found that magnesium sulfate, and the 246 magnesium ion in particular, can be toxic at concentrations in the low mg/L range to species that inhabit 247 very low ionic strength surface waters (van Dam 2010). In seawater, high temperature areas act as sinks 248 for magnesium(Pettine 1994). Magnesium sulfate is not expected to be persistent in aquatic systems or 249 bioconcentrate in the food chain and is not likely to be harmful to the aquatic environment because it is 250 highly mobile. 251 252 In soil, weathering removes magnesium sulfate by increasing its mobility through the soil. Weathering 253 increases the solubility of magnesium sulfate. In acidic soils, high solubility prevents the persistence of 254 magnesium minerals. In moist soils, volatilization of magnesium sulfate is not of concern because the 255 compound is considered ionic and will not volatilize (Bodek 1988). 256 257

The hazard of sodium hydroxide for the environment is caused by the hydroxide ion, as it can have a strong pH effect (EPA 1988). A high concentration in water will result in toxic effects for aquatic organisms

(e.g., fish). However, a low concentration in water will not result in effects on aquatic organisms because 260 the sodium hydroxide will be neutralized by other substances present in water (for example dissolved 261 carbon dioxide, organic acids) and thus the pH will not increase. Because sodium hydroxide is neutralized 262 263 in the environment, the substance is not persistent and will not accumulate in organisms or in the food 264 chain. Bioaccumulation also will not occur. 265 266 Magnesium stearate (i.e., octadecanoic acid, magnesium salt) is classified by the U.S. Environmental 267 Protection Agency (EPA) on their List of Inert Pesticide Ingredients (List 4A) as a minimal risk inert 268 ingredient and is expected to have a negligible impact on the environment or biodiversity. 269 270 Evaluation Question #10: Describe and summarize any reported effects upon human health from use of the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i)) and 7 U.S.C. § 6518 271 272 (m) (4)). 273 274 Magnesium stearate is composed mainly of magnesium salts of stearic and palmitic acids, obtained from 275 edible fats and oils. Magnesium stearate is currently classified as not being a hazardous substance and 276 possesses no known hazards not otherwise classified (HNOC) or not covered by Globally Harmonized 277 System (GHS) labels (Sigma-Aldrich 2016). 278 279 The Joint Food and Agriculture Organization (FAO)/World Health Organization (WHO) Expert 280 Committee on Food Additives (JECFA) recently performed a safety evaluation of magnesium stearate, 281 incorporating a range of published studies with genotoxicity testing (JECFA 2015). Under the acidic 282 conditions of the stomach, magnesium stearate is converted into its constituent magnesium ion (cation) and 283 stearic/palmitic acids (anions) upon digestion. The palmitic and stearic acids and their salts are 284 constituents and products of the metabolism of edible oils and fats, for which the metabolic fate is well 285 understood. Thus, these fatty acids were of no toxicological concern. 286 287 Acute and short-term toxicity studies in rats were determined to be not relevant, as extraordinarily large 288 doses were required to observe a negative biological response. For example, the oral median lethal dose (LD_{50}) in rats was found to be greater than 10 grams/kilogram (g/kg) of body weight (bw), indicating that 289 290 magnesium stearate is practically nontoxic. Similar studies were unable to suggest any genotoxicity 291 potential or reproductive toxicity of magnesium stearate. 292 293 The Committee estimated the theoretical dietary exposure to magnesium stearate based on proposed 294 maximum use levels, which results in a potential total dietary exposure to magnesium stearate of 44 295 mg/kg bw per day for children and 83 mg/kg bw per day for adults, corresponding to 2 and 4 mg/kg bw 296 per day of magnesium respectively. This would contribute up to an additional 240 mg/day to the 297 background exposure to magnesium from food of 180-480 mg/day. The Committee noted that the 298 consumption of the food additive may lead to an additional dietary exposure to stearic and palmitic acids 299 in the order of 5 g/day. 300 301 As an acceptable daily intake (ADI) of "not specified" has been established for a number of magnesium 302 salts used as food additives, the Committee concluded that there are no differences in the evaluation of the 303 toxicity of magnesium stearate compared with other magnesium salts and confirmed the ADI of "not 304 specified" for magnesium stearate. However, the Committee did express concern that the use 305 of magnesium salts in many food additives may result in combined exposure that may lead to a laxative 306 effect. 307 Evaluation Question #11: Describe any alternative practices that would make the use of the petitioned 308 substance unnecessary (7 U.S.C. § 6518 (m) (6)). 309 310 311 The undesirable caking and deliquescence (i.e., absorption of moisture from the air to dissolve or become liquid) of bulk powders is a common problem in a number of industries, including the food industry (Zafar

- 312 313
- 2017). Bulk powder caking is a very challenging topic, as it is difficult to predict how a powder will behave.

- 314 According to Zafar (2017), there are number of approaches available that may reduce the caking propensity of a material without the addition of anticaking agents: 315 316 317 1. Decreasing the fines content of the powder 318 2. Minimizing moisture content 3. Identifying the major caking component and identifying if an alternative is available 319 320 4. Reducing temperature and humidity cycling where appropriate 321 5. Reducing consolidation load where appropriate. 322 323 Evaluation Question #12: Describe all natural (nonsynthetic) substances or products which may be used 324 in place of a petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (ii)). Provide a list of allowed substances that may be used in place of the petitioned substance (7 U.S.C. § 6518 (m) (6)). 325 326 327 Naturally occurring carbonates of calcium, cellulose, and rice hull powder could be used as an all-natural 328 (nonsynthetic) substitute for the petitioned substance. Calcium carbonate is currently listed on the National 329 List. However, only synthetic forms of cellulose are listed on the National List (7 CFR 205.605). 330 331 There are several other, mainly synthetic, alternative products that could be substituted for the petitioned substance. With respect to the applications as a defoamer, silicon dioxide is listed as a synthetic allowed 332 substance on the National List (7 CFR 205.605(b)). Cellulose can serve as an alternative anticaking agent to 333 334 magnesium stearate and is included on the National List as a synthetic allowed substance for use in 335 regenerative casings, as an anticaking agent (non-chlorine bleached), and as a filtering aid (7 CFR 336 205.605(b)). Calcium carbonate (nonsynthetic) and calcium phosphates (synthetic) are also possible 337 anticaking alternatives included on the National List (7 CFR 205.605). 338 339 Evaluation Information #13: Provide a list of organic agricultural products that could be alternatives for the petitioned substance (7 CFR § 205.600 (b) (1)). 340 341 342 There are several organic agricultural products that could be used as alternatives for the petitioned 343 substance. Cellulose powder extracted from organic agricultural products, such as organically produced 344 oat and soybean hulls, corn stalks, or sugar beets (Aubrey 2014). However, establishing supply chain 345 systems to accumulate the plant materials is often cost-prohibitive. Rice hull powder from organically grown rice could also be used as an anticaking agent. Moreover, natural silica, or silicon dioxide, can be 346 347 used as an anticaking agent and extracted from the plant cells of rice husk (Zakharov 1993). Powdered rice 348 has also been demonstrated to be an effective anticaking agent in table salt and a concentration of 1% rice 349 powder could take the place of other anticaking food additives in salt and spice production (Akay 2009). 350 351 **Report Authorship** 352 353 The following individuals were involved in research, data collection, writing, editing, and/or final 354 approval of this report: 355 Bradley Aaron McKeown, Ph.D. Research Scientist, University of Virginia 356 Anna Arnold, Technical Writer, Savan Group 357 • 358 359 All individuals are in compliance with Federal Acquisition Regulations (FAR) Subpart 3.11 – Preventing 360 Personal Conflicts of Interest for Contractor Employees Performing Acquisition Functions. 361 362 References 363
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