# Inositol

### Handling/Processing

#### 1 2 **Identification of Petitioned Substance** 3 4 **Chemical Names:** 20 **Trade Names:** 5 Inositol 21 None Identified 6 cis-1,2,3,5-trans-4,6-Cyclohexanehexol 7 myo-Inositol; meso-Inositol; iso-Inositol **CAS Numbers:** 8 i-inositol 87-89-8 (myo-inositol) 6917-35-7 (non-specific isomer) 9 Hexahydroxycyclohexane 10 Cyclohexitol **Other Codes:** 11 EINECS 201-781-2 (myo-inositol) 12 **Other Names:** EINECS 230-024-9 (non-specific isomer) 13 Rat antispectacled eve factor 14 Mouse antialopecia factor 15 Inositene; Inositina 16 Insitolum 17 Meat sugar 18 Dambrose 19 22 23 **Characterization of Petitioned Substance** 24 25 **Composition of the Substance:** 26 Inositol is a 6-carbon, cyclic sugar alcohol that is present in all living cells (Clements and Darnell, 1980). Inositol 27 is mainly present in plants in the form of phytic acid, or inositol hexaphosphate (IP6) (Kirschmann, 2007). However, the inositol in phytic acid and phytic acid salts is generally not bioavailable to humans (Reddy and 28

29 Sathe, 2002; Montecalvo and Theuer, 1995). In animal cells, inositol is found freely or in the cells' phospholipid

- 30 membranes in the form of phosphatidylinositol (Pereira et al., 1990; Kirschmann, 2007). While inositol can be
- 31 present in any of nine structural forms, or stereoisomers, the most stable conformation is myo-inositol (Pereira et
- 32 al., 1990). The molecular formula for inositol is  $C_6H_{12}O_6$ ; the chemical structures for inositol, phytic acid, and
- 33 phosphatidylinositol are presented in Figure 1.
- 34



#### 37 **Properties of the Substance**:

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Inositol is a white, solid crystalline powder with a molecular weight of 180.16 grams per mole (ScienceLab,

40 2010). It is very soluble in cold water (ScienceLab, 2010), slightly soluble in alcohol, and insoluble in ether

41 and chloroform (U.S. Pharmacopeia, 2010). The log octanol-water partition coefficient for inositol is less

42 than 1 (NLM, 2011a), indicating that the compound is very hydrophilic (i.e., has a strong affinity for water).

43 Table 1 provides a list of physical and chemical properties of inositol.

44

Property	Value
Color	White <sup>2</sup>
Physical State	Solid crystalline powder <sup>2</sup>
Molecular Weight	180.16 g/mol <sup>2</sup>
Melting Point	225 °C 1
Boiling Point	291 °C <sup>3</sup>
Vapor Pressure	2.05E-09 mm Hg at 25 °C <sup>1</sup>
Solubility	In water: 143 g/L at 19 °C 1
Octanol/Water Partition Coefficient (log P)	-2.080 <sup>1</sup>
Stability	Stable under normal conditions; instable when exposed to excessive heat, dust generation, or strong oxidizers <sup>2</sup>
Reactivity	Reactivity rating of 0 in HMIS <sup>2</sup>
Flammability/Flame Extension	Flash point: 143. <sup>3</sup> Fire hazard rating of 1 in HMIS and Flammability ranking of 1 in National Fire Protection Agency <sup>2</sup>

#### Table 1. Physical and Chemical Properties of Inositol

<sup>1</sup>NLM, 2011a <sup>2</sup>ScienceLab, 2010 <sup>3</sup>Chemical Book, 2008

45 46

## 47 Specific Uses of the Substance:

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49 Inositol is used as a nutritive supplement in infant formula and is available as an over-the-counter

50 nutritional supplement. The petitioned use is as a nutritional supplement to infant formula.

51

52 Inositol is traditionally regarded as one of the B vitamins (NLM, 2011a). However, it is not truly a B

53 vitamin but rather works in association with B vitamins, including pyridoxine (B<sub>6</sub>), folic acid (B<sub>9</sub>),

54 pantothenic acid  $(B_5)$ , and PABA  $(B_x)$  (Kirschmann, 2007). It is also not considered a vitamin because it is

55 biosynthesized at adequate levels within human cells (Navarra, 2004).

56

57 Because some forms of inositol (i.e., inositol phosphates, lipid-bound inositol, free inositol) are naturally

58 present in living cells (Clements and Daniel, 1980), it is naturally found in many foods including

59 unprocessed whole grains, some nuts, cantaloupe, most citrus fruits, lima beans, chickpeas, lentils, raisins,

and cabbage (Kirschmann, 2007; Conkling and Wong, 2005). It is estimated that Americans consume 1,000

61 milligrams of inositol daily in their diet (Kirschmann, 2007). This dietary intake is supplemental to the

62 endogenous inositol that is naturally biosynthesized by human cells. Inositol is biosynthesized by cells in

many different tissues, including the brain, testis, liver, and especially the kidneys (Carver, 2006). It is

64 commonly found in tissues within the skeletal system, reproductive system, heart, and nerve systems,

including large amounts in spinal cord nerves, cerebral spinal fluid, and the brain (Kirschmann, 2007). See
 "Action of the Substance" for information about the biomolecular role of inositol in the human body.

67 Dietary uptake and endogenous biosynthesis are sufficient to meet the body's inositol requirements

68 (Navarra, 2004), and an inositol deficiency syndrome has not been identified (NLM 2011a). No information

was found to indicate that inositol is added to processed foods other than infant formulas for dietary

70 purposes.

71

- 72 Inositol is available as an over-the-counter nutritional supplement (Conkling and Wong, 2005; Kirschmann, 73 2007), usually in the form of inositol monophosphate, inositol hexaphosphate, or inositol hexaniacinate 74 (Kirschmann, 2007; Conkling and Wong, 2005). No definite dietary need of inositol as a dietary 75 supplement has been established (Navarra, 2004). However, inositol supplements may be recommended 76 by doctors to help lower cholesterol in patients with arteriosclerosis and control neuropathy in diabetics 77 (Conkling and Wong, 2005). Inositol may also play a beneficial role in controlling kidney dysfunction and 78 the inherited metabolic disease galactosemia (Navarra, 2004). Inositol can help eliminate fat from the liver, 79 aid hypoglycemia, lower blood pressure and relieve mild hypertension, treat skin disease such as eczema, 80 treat insomnia and depression, and possibly reduce cholesterol and heart disease (Kirschmann, 2007). 81 Additionally, inositol supplements may be beneficial for infants who born at low weights and with 82 respiratory distress syndrome (Navarra, 2004). 83 84 Inositol is present in human breast milk at levels between 1500 uM/L and over 4000 uM/L (Carver, 2006). 85 It is added to infant formulas that are intended to be a replacement for human breast milk, though levels 86 are usually less than 400 uM/L (Carver, 2006). Studies show that serum inositol levels in normal term 87 infants fed human milk are high and decrease over time (Carver, 2006). In preterm (premature) infants fed human milk, serum inositol levels are initially even higher than in term infants, and can even continue to 88 89 increase for the first few weeks before decreasing (Carver, 2006). Formula-fed preterm infants experience a 90 quicker decline in inositol levels and lower total serum levels than human milk-fed preterm infants 91 (Carver, 2006; Pereira et al., 1990). Concentrations of inositol in serum after birth are influenced by 92 nutritional uptake (Pereira et al., 1990). The role of dietary inositol in infant development is unclear, but 93 studies indicate that inositol may be an important supplement for formula-fed preterm infants (Carver, 94 2006). 95 96 Approved Legal Uses of the Substance: 97 98 Inositol does not currently appear on the USDA National List of Allowed and Prohibited Substances 99 (hereafter referred to as the National List) for use in handling/processing of organic food for human 100 consumption. 101 102 FDA regulates infant formulas under 21 CFR 107. Non-milk-based infant formulas for sale in the U.S. must 103 contain at least 4 mg inositol per 100 kilocalories to use a nutrient content claim (21 CFR 107.100(a)); 104 however there is no maximum level prescribed in this regulation. The formula label must list the amount of inositol in milligrams per 100 kilocalories of formula, except when it is not added to milk-based formulas 105 106 (21 CFR 107.10). 107 108 Inositol is listed as affirmed as Generally Recognized as Safe (GRAS) for human consumption by the U.S. 109 Food and Drug Administration (FDA) under 21 CFR 184.1370, when used as a nutrient supplement, an 110 ingredient for special dietary foods, or in infant formulas in accordance with good manufacturing practices. 111 112 113 Inositol can be used legally as a human dietary supplement, but it is not registered with the FDA for this use. The FDA does not regulate human dietary supplements in the same way as drugs or animal feed 114 additives; generally, manufacturers do not need to register their products with FDA or get approval before 115 producing and selling supplements for human consumption. The product manufacturer is responsible for 116 117 ensuring the safety of the product. FDA is responsible for taking action regarding an unsafe product after it reaches the market and to make sure the supplement's label is accurate and not misleading (FDA, 2005). 118 119
- 120 Action of the Substance:
- 121

122 The human body converts about 7 percent of inositol into glucose and excretes a very small amount

- 123 (average excretion is 37 milligrams, while average dietary intake is 1000 milligrams) (Kirschmann, 2007).
- 124 Inositol taken in through the diet or biosynthesized within the body is used to support a variety of the
- 125 body's cellular needs. Inositol supports cell membrane structure and integrity, and is important for muscle
- 126 function and cell growth especially in the bone marrow, eye membranes, and intestines (Kirschmann,

127 128 129 130 131	2007). Inositol and its phosphate-derivatives function as transmembrane signal mediators, activators of cell surface enzymes, growth factors, and promoters of lipid synthesis (Carver, 2006). Within the body, inositol may function as an antioxidant – for example, studies of laboratory animals have shown that myo-inositol can prevent copper-induced oxidative stress (Jiang et al., 2011).
<ol> <li>132</li> <li>133</li> <li>134</li> <li>135</li> <li>136</li> <li>137</li> <li>138</li> </ol>	The role of dietary inositol in infant development is unclear (Carver, 2006), and therefore its action when used as an ingredient in infant formula is uncertain. Inositol has been known to prevent fat accumulation in the liver and intestines, and control triacyglycerol and esterified cholesterol levels; however, neonatal animals fed inositol-depleted diets did not experience effects indicative of fat accumulation in the liver or intestines, suggesting that newborns can maintain proper cellular function despite dietary inositol deficiency (Carver, 2006).
138	Combinations of the Substance:
140 141 142 143 144 145 146 147 148 149	Inositol is petitioned for addition to organic infant formula. Organic infant formula contains a number of nutrients (e.g., riboflavin, niacin, pantothenic acid, iodine, copper, potassium) included on the National List (7 CFR 205.605), which identifies nutrient vitamins and minerals allowed for use in organic products as those in the FDA Nutritional Quality Guidelines for Food (21 CFR 104.20(d)(3)). The NOP recently published a proposed rule that would amend the National List reference to 21 CFR 104.20. In particular, the proposed amendment would specify that vitamins and minerals are allowed in organic infant formula as required by 21 CFR 107.100 or 107.10 (USDA, 2012), which is FDA's regulatory standard for infant formula (discussed previously under " <u>Approved Legal Uses of the Substance"</u> ).
150 151 152 153	A mixture of food ingredients comprising carbohydrates, proteins, fats, and stabilizers are expected to be included in infant formula to which inositol is added. These ingredients vary with the type of product and manufacturer.
1	
154	Status
154 155 156 157	Status Historic Use:
154 155 156 157 158 159 160	Status         Historic Use:         Inositol was discovered more than 100 years ago when it was identified in the urine of diabetics. In 1941, scientists Gavin and McHenry discovered the metabolic actions of inositol in rats (Navarra, 2004).         Commercial manufacture of inositol began prior to 1920 (Eitel, 1920).
154 155 156 157 158 159 160 161 162 163 164 165 166 167	StatusHistoric Use:Inositol was discovered more than 100 years ago when it was identified in the urine of diabetics. In 1941, scientists Gavin and McHenry discovered the metabolic actions of inositol in rats (Navarra, 2004). Commercial manufacture of inositol began prior to 1920 (Eitel, 1920).It is unclear when inositol was first added to infant formulas. The earliest identified record of inositol in infant formula is a patent for a specific formula composition which was filed in 1980. The patent stated that 23 mg of inositol is added per 100 g of product, as a vitamin (U.S. Patent 4282265). Another patent issued for infant formula in 1987, which gave an example of appropriate nutrient content for infant formula for pre-term infants, listed 10 milligrams of inositol per 100 milliliters of complete formula (U.S. Patent 4670285).
154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172	StatusHistoric Use:Inositol was discovered more than 100 years ago when it was identified in the urine of diabetics. In 1941, scientists Gavin and McHenry discovered the metabolic actions of inositol in rats (Navarra, 2004). Commercial manufacture of inositol began prior to 1920 (Eitel, 1920).It is unclear when inositol was first added to infant formulas. The earliest identified record of inositol in infant formula is a patent for a specific formula composition which was filed in 1980. The patent stated that 23 mg of inositol is added per 100 g of product, as a vitamin (U.S. Patent 4282265). Another patent issued for infant formula in 1987, which gave an example of appropriate nutrient content for infant formula for pre-term infants, listed 10 milligrams of inositol per 100 milliliters of complete formula (U.S. Patent 4670285).The use of inositol in organic handling has involved some uncertainty due to its nutritional status. Because it is neither a vitamin nor a mineral, there are conflicting opinions regarding its necessity in human nutrition. In 1995, the NOSB wrote "The Use of Nutrient Supplementation in Organic Foods" for the Secretary of the USDA, which stated (USDA, 2011):
154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177	Status         Historic Use:         Inositol was discovered more than 100 years ago when it was identified in the urine of diabetics. In 1941, scientists Gavin and McHenry discovered the metabolic actions of inositol in rats (Navarra, 2004). Commercial manufacture of inositol began prior to 1920 (Eitel, 1920).         It is unclear when inositol was first added to infant formulas. The earliest identified record of inositol in infant formula is a patent for a specific formula composition which was filed in 1980. The patent stated that 23 mg of inositol is added per 100 g of product, as a vitamin (U.S. Patent 4282265). Another patent issued for infant formula in 1987, which gave an example of appropriate nutrient content for infant formula for pre-term infants, listed 10 milligrams of inositol per 100 milliliters of complete formula (U.S. Patent 4670285).         The use of inositol in organic handling has involved some uncertainty due to its nutritional status. Because it is neither a vitamin nor a mineral, there are conflicting opinions regarding its necessity in human nutrition. In 1995, the NOSB wrote "The Use of Nutrient Supplementation in Organic Foods" for the Secretary of the USDA, which stated (USDA, 2011):         Upon implementation of the National Organic Program, the use of synthetic vitamins, minerals, and/or accessory nutrients in products labeled as organic must be limited to that which is required by regulation or recommended for enrichment and fortification by independent professional associations.

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182 183 184 185 186 187 188 189 190 191	for organic agriculture (USDA, 2011)." Originally, the NOP interpreted that under 21 CFR 104.20(f), which states, "Nutrient(s) may be added to foods as permitted or required by applicable regulations established elsewhere in this chapter," inositol and other nutrients not specifically listed in the regulation were permissible. However, after further discussion with the FDA, a memorandum (USDA, 2010) from NOP to the NOSB clarified that 21 CFR 104.20(f) pertained only to substances listed in 21 CFR 104.20(d)(3), which does not include inositol. The NOP recently published a proposed rule that would amend the National List cross-reference to the FDA regulation 21 CFR 104.20, and specify that inositol is allowed in non-milk based infant formulas as required by 21 CFR 107.100 (USDA, 2012). See "OFPA, USDA Final Rule" for more information.
192	Inositol is currently used in many milk-based and non-milk-based organic infant formulas marketed in the
193	U.S. For example, inositol is used in Vermont Organics <sup>™</sup> Infant Formulas (soy-based and milk-based),
194 195	Similac® Organic Infant Formula, Baby's Only Organic® Soy Formula, and Parent's Choice™ Organic Infant Formula (Vermont Organics, 2012; Abbott Laboratories, 2012; Nature's One, Inc., 2012; Parent's
196	Choice Infant Formula, 2012,).
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198	<u>OFPA, USDA Final Rule</u> :
199	
200	Inositol is not specifically addressed in the OFPA or the NOP Final Rule (i.e., it is not specifically included
201	on the National List). However, the National List does allow synthetic vitamins and minerals in livestock
202	reea,
205	"Vitamine used for arrichment or fortification when EDA approximately (7 CER 205 603(d)(3))
204	V tumins, used for enrichment of fortification when $TDA$ approved $(TCTR 205.005(d)(5))$
205	and in or on processed products
200	
208	"Nutrient vitamins and minerals, in accordance with 21 CFR 104.20, Nutritional Ouality Guidelines For
209	Foods" (7 CFR 205.605(b)).
210	
211	There has been confusion over the interpretation of 7 CFR 205.605(b) with regard to certain nutritive
212	supplements. Currently the allowed "vitamins and minerals" do not include several nutrients considered
213	important in specific foods (e.g., infant formula), such as arachidonic acid (ARA) single-cell oil,
214	docosahexaenoic acid (DHA) algal oil, sterols, taurine, choline, and inositol. Inositol, for example, is not
215	currently listed under 21 CFR 104.20 as a nutrient that may be appropriately added to a food to correct a
216	dietary insufficiency, and is not currently considered a vitamin or essential nutrient (Kirschmann, 2007;
217	Navarra, 2004). To clarify this situation, the NOP published a proposed rule in January 2012 (77 FR 1980)
218	that would amend 7 CFR 205.605(b)) as follows:
219	
220	"Vitamins and minerals. For food – vitamins and minerals identified as essential in 21 CFR 101.9. For
221	injunt formula – ottamins una minerals as requirea by 21 CFR 107.100 or 107.10.
222	If promulgated as a final rule, this amondment would clarify that inesited is allowed in organic labeled
223	non-milk based infant formulas, because it is required by 21 CER 107 100
225	Tori fillik bused fillarit formalius, beeduse it is required by 21 er k 107.100.
226	International:
227	
228	The International Federation of Organic Agriculture Movements (IFOAM) does not specifically list inositol
229	within its "Norms for Organic Production and Processing" (IFOAM, 2006). However, the IFOAM Norms
230	state that, "Minerals (including trace elements), vitamins and similar isolated ingredients shall not be used
231	unless their use is legally required or where severe dietary or nutritional deficiency can be demonstrated"
232	(IFOAM, 2006).
233	
234	The Codex Alimentarius Commission of the Joint FAO/WHO Food Standards Programme also does not
235	list inositol within their guidelines for organically produced foods (Codex Alimentarius Commission,
230	2001). Tymerais (including trace elements), vitaninis, essential fatty and amino acids, and other nitrogen

compounds are permitted for use as food additives in organic processed foods only when their use is

- 238 legally required in the food products in which they are incorporated (CODEX Alimentarius Commission,
- 2001). The Codex world-wide standard for infant formula states that ready-for-consumption formula must
   contain a minimum of 4 mg inositol per 100 kilocalories formula. The standard recommends an upper
- 241 level of 40 milligrams per 100 kilocalories formula (CODEX STAN 72-1981).
- 242
- 242 Inositol is not specifically listed as a substance permitted for use in organic production by the Canadian
- General Standards Board (CGSB, 2011). Canadian Food and Drug Regulations do not require infant formula to contain inositol (Section B.25.054 of the Food and Drug Regulations: Health Canada, 2011).
- 246

The European Economic Community (EEC) Council Regulations do not list inositol as allowable for use in organic foods/food production (Commission of the European Communities, 2008). While minerals (trace

elements included), vitamins, amino acids, and micronutrients are allowed in the processing of organic

- 250 food, they are only authorized if their use is legally required in the foodstuffs in which they are
- 251 incorporated (Commission of the European Communities, 2008). For example, European regulations state
- that ready-to-use or reconstituted infant formula containing soy must contain at least 4 mg inositol (and no more than 40 mg inositol) per 100 kilocalories (Commission Directive 2006/141/EC: Commission of the
- 254 European Communities, 2006).
- 255

The East African Organic Product Standard and the Pacific Organic Standard were both created using the
 IFOAM and Codex guidelines as models; both standards do not list inositol as allowed for use in organic

foods (East African Community, 2007; Secretariat of the Pacific Community, 2008). The Japanese

259 Agricultural Standard for Organic Processed Foods (Japanese MAFF, 2006) do not list inositol.

260 261 262

#### Evaluation Questions for Substances to be used in Organic Handling

<u>Evaluation Question #1:</u> Describe the most prevalent processes used to manufacture or formulate the
 petitioned substance. Further, describe any chemical change that may occur during manufacture or
 formulation of the petitioned substance when this substance is extracted from naturally occurring plant,
 animal, or mineral sources (7 U.S.C. § 6502 (21)).

Commercial production of inositol follows a two-step process in which (1) phytic acid is extracted from plants, such as corn or rice, and (2) one of several chemical processes is used to transform the phytic acid into inositol. Common manufacturing processes described by the petitioner are described by U.S. Patents 2,112,553 (1938) and 2,414,365 (1947).

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267

273 In the first step, a calcium-magnesium salt of phytic acid, referred to as phytin, is extracted from a

vegetable material by soaking in a dilute acid solution, such as hydrochloric acid or sulfuric acid, and then

275 purified using filtration or another mechanical separation technique followed by precipitation using an

alkali reagent (e.g., Ca(OH)2, NaOH, Na<sub>2</sub>CO<sub>3</sub>, (NH<sub>2</sub>)<sub>2</sub>CO<sub>3</sub>), and additional mechanical separation (e.g.,

filtration, sedimentation) (U.S. Patent 2,112,553). Seeds and grains such as corn, wheat, and oats are good

sources of phytin usable for commercial inositol production (U.S. Patent 2,112,553). Inositol is commonly

- 279 produced from corn steep water, which is the water used to steep corn in order to soften the corn kernel
- 280 during wet-milling, for various industrial purposes such as production of corn starch, corn syrup, or
- ethanol fuels (Dang, 2010). Corn steep water typically contains a dilute (1%) sulfurous acid solution, and
- so the steeping of corn results in phytin released into the water. Inositol can also be produced from
- defatted rice bran, which is the primary vegetable material used by Tsuno Rice Fine Chemicals Co., Ltd.,
  one of the two inositol manufacturers identified by the petitioner.
- 285

For the second step, one of the several possible methods may be used to transform the extracted phytin into inositol. In one of these, the phytin is hydrolyzed with a strong (approximately 30%) sulfuric acid solution

and steam pressure. The product of this reaction is a solution mixture that contains inositol, calcium or

- magnesium sulfate, sulfuric acid and phosphoric acid. The inositol must therefore be separated and
- 290 purified, which can be done through precipitation using an alkaline reagent like barium, and then

- 291 removing the barium using carbonation. This method was the only method for commercial inositol 292 production prior to 1938 (U.S. Patent 2,112,553). 293 294 Another method for preparing inositol from phytin, described by U.S. Patent 2,112,553 in 1938, uses water 295 pressure to hydrolyze the phytin without the addition of sulfuric acid solutions. The hydrolysis results in a 296 mixture of inositol, calcium phosphates, and magnesium phosphates. The inositol can be separated by 297 diluting the solution with water, boiling, and then agitating the solution so that the phosphates remain in 298 an insoluble sludge and the inositol remains in solution (U.S. Patent 2,112,553). 299 300 Finally, inositol can be prepared from phytin using ammonium salts, such as ammonium sulfate, 301 ammonium chloride, ammonium nitrate, ammonium acetate, or ammonium phosphate, for hydrolysis under conditions of pressure (U.S. Patent 2,414,365). Inositol is then recovered from the hydrolysis mixture 302 303 using the methods above. Alternatively, the hydrolysis mixture can be diluted with water and calcium 304 oxide, treated with decolorizing charcoal, and filtered. The inositol can then be precipitated, washed, and 305 concentrated using ethyl alcohol (ethanol) and glacial acetic acid (U.S. Patent 2,414,365). 306 307 An alternative inositol production method involves recovery of the chemical from yeast cultures, which 308 naturally produce and excrete inositol in the desired, unphosphorylated form (see U.S. Patents 5,618,708; 309 5,599,701; 5,296,364 and European Patent 506289). As of 1997, a commercial-scale process for inositol recovery from yeast cultures had not been developed (U.S. Patent 5,618,708); no information was found to 310 311 indicate that this has changed in recent years. 312 Evaluation Question #2: Is the substance synthetic? Discuss whether the petitioned substance is 313 314 formulated or manufactured by a chemical process, or created by naturally occurring biological 315 processes (7 U.S.C. § 6502 (21)). 316 317 The petitioned substance can be considered synthetic because the most prevalent commercial production 318 processes involve synthetic steps, as described below and under Evaluation Question #1. As discussed 319 under Evaluation Question #3, nonsynthetic production methods are not available for use on a commercial 320 scale. 321 322 Inositol is synthetic because it is industrially manufactured using chemical processes, namely acid reactions 323 and hydrolysis. While inositol ( $C_6H_{12}O_6$ ) is plant-derived, the substance contained within the plant is 324 phytic acid, also known as inositol-hexaphosphate ( $C_6H_{18}O_{24}P_{6}$ , or  $C_6H_6O_6(PO_3H_2)_6$ ). Phytic acid is 325 converted to phytin, also known as inositol-hexaphosphate salt ( $C_6H_6O_{24}P_6$  [ $Ca^{2+}$ ]<sub>5</sub> [ $Mg^{2+}$ ], or 326  $C_6H_6O_6(PO_3H_2)_6$  [ $Ca^{2+}]_5$  [ $Mg^{2+}$ ]), through the use of acid-base reactions that occur when the vegetable 327 material is soaked in a dilute acid solution and then an alkali is used to precipitate the substance. Then, 328 phytin is converted to inositol through another chemical reaction, hydrolysis. In this reaction, the 329 phosphate groups are cleaved from the molecule and replaced with hydrogen to form a mixture that 330 contains inositol ( $C_6H_{12}O_6$ ) and calcium and magnesium phosphates (PO<sub>4</sub>H [Mg<sup>2+</sup>] and PO<sub>4</sub>H [Ca<sup>2+</sup>]). 331 While inositol is plant-derived, it is not an unmodified plant extract. 332 333 Evaluation Question #3: Provide a list of non-synthetic or natural source(s) of the petitioned substance 334 (7 CFR § 205.600 (b) (1)). 335 Some forms of inositol (i.e., inositol phosphates, lipid-bound inositol, free inositol) are naturally found in 336 337 many foods including unprocessed whole grains, nuts, cantaloupe, citrus fruits, lima beans, chickpeas, lentils, raisins, and cabbage (Kirschmann, 2007; Conkling and Wong, 2005). Inositol is naturally present in 338 339 human breast milk (Ogasa, 1975; Carver, 2006; Pereira et al., 1990). 340
- 341 An alternative inositol production method involves recovery of the chemical from yeast cultures, which
  - naturally produce and excrete inositol in the desired, unphosphorylated form (see U.S. Patents 5,618,708;
  - 5,599,701; 5,296,364 and European Patent 506289). Yeast is currently included on the National List under 7
  - CFR 205.605(a) as a non-agricultural, non-synthetic substance allowed for use in processed foods labeled as
  - organic or made with organic ingredients. As of 1997, a commercial-scale process for inositol recovery

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246	from most with most had not have developed (IIC Potent 5 (10 700), as information and for the initial
340 247	from yeast cultures had not been developed (U.S. Patent 5,618,/08); no information was found to indicate
34/ 248	that this has changed in recent years. Additionally, three out of four patents identified specifically called
348	for the use of a genetically engineered/genetically modified strain of yeast (U.S. Patents 5,599,701;
349 250	5,296,364 and European Patent 506269). In general, use of genetic engineering is prohibited in organic
350	production and nandling (7 CFR 205.105(e)). The fourth identified patent described a process by which
351	microorganisms of the genus Canalda, such as Canalda bolainii, which are naturally capable of producing
352	and extracellularly secreting inositol, are cultured in a medium and then the accumulated inositol is
333	recovered from the medium (U.S. Patent 5,618,708). Inositol produced in this manner could be considered
354 255	of a non-synthetic of natural source.
333	Evolution Question #4. Exercity subother the notitioned substance is estamatized as generally
350	<u>Evaluation Question #4:</u> Specify whether the petitioned substance is categorized as generally recognized as safe (CRAS) when used according to EDA's good manufacturing practices (7 CER S
358	205 600 (b)(5)) If not categorized as CRAS describe the regulatory status. What is the technical function
359	of the substance?
360	of the substance.
361	Inositol is listed as GRAS for human consumption under 21 CFR 184 1370, under the condition that it is
362	used according to FDA's good manufacturing practices. A review of inositol was completed in 1975 by the
363	Select Committee on GRAS Substances (SCOGS) (U.S. FDA, 2006). The Committee concluded that there
364	was "no available information" on the listed substances "that demonstrates, or suggests reasonable
365	grounds to suspect, a bazard to the public when it is used at levels that are now current or that might
366	reasonably be expected in the future" (U.S. FDA, 2006). The technical function of inositol under 21 CFR
367	184.1370 is a nutrient supplement.
368	
369	Evaluation Ouestion #5: Describe whether the primary function/purpose of the petitioned substance is
370	a preservative. If so, provide a detailed description of its mechanism as a preservative (7 CFR § 205.600
371	(b)(4)).
372	
373	The primary function of inositol is not as a preservative. The primary function of inositol is as a nutrient
374	(U.S. Pharmacopeia, 2010).
375	
376	<b>Evaluation Question #6:</b> Describe whether the petitioned substance will be used primarily to recreate
377	or improve flavors, colors, textures, or nutritive values lost in processing (except when required by law)
378	and how the substance recreates or improves any of these food/feed characteristics (7 CFR § 205.600
379	(b)(4)).
380	
381	No information was found to indicate that inositol is used to recreate or improve flavors, colors, textures,
382	or nutritive values lost during processing. While inositol may provide a nutritional benefit, it is not added
383	to foods to replace or recreate a nutritive value that was lost due to processing of the food. No information
384	was found to indicate that inositol is currently added to processed foods other than infant formula.
385	
386	<u>Evaluation Question #7:</u> Describe any effect or potential effect on the nutritional quality of the food or $\frac{1}{1000}$
38/	feed when the petitioned substance is used (/ CFK § 205.600 (b)(3)).
200 200	Inacital is marketed as a distance supplement and is added to infant formula for nutritional nurrance
200	Inositol is marketed as a dietary supplement and is added to infant formula for nutritional purposes.
390 301	Specific Uses of the Substance section of this report it is not truly a Paritamin but does more in accordance
202	Specific Uses of the Substance section of this report, it is not truly a D vital information but does work in association with B with mine including puridoving $(B)$ folio acid $(B)$ pontothenic acid $(B)$ and $BABA (B)$ to support a
393	number of biological functions (Kirschmann 2007). Therefore inositol has a nutritional role in the body
394	number of biological functions (Kilocimanin, 2007). Therefore, mostion has a nutritional fore in the body.
395	When marketed as a dietary supplement nill, it is intended to provide a health benefit, such as lowering
396	blood pressure, cholesterol, and/or heart disease (Kirschmann, 2007) as previously discussed in the
397	Specific Uses of the Substance section. Similarly, inositol is added to infant formula for nutritional reasons
398	While the dietary role of inositol in infant development is unclear, inositol is present in human breast milk
399	at high levels, and so is added to infant formula (albeit at low levels compared to the amount in human
400	milk) that is intended to mimic and replace human breast milk in an infant's diet (Carver, 2006). It has
-	, <u>1</u>

401 402	been shown that concentrations of inositol in serum are influenced by nutritional uptake (Pereira et al., 1990) and so the addition of inositol to infant formulas may be important for infant health (Carver, 2006).
403	Frequencies Question #0. List and an entry of the second state of
404	Evaluation Question #8: List any reported residues of neavy metals of other contaminants in excess of EDA toloranges that are present or have been reported in the notitioned substance (7 CED S 205 600
405	FDA tolerances that are present or have been reported in the petitioned substance (7 CFK § 205.000
400	(b)(5)).
407	No remente of exercises levels of house motols or other demonstrate contentinents in in exital house been
408	No reports of excessive levels of neavy metals of other dangerous contaminants in mositor nave been
409	Identified, and no substances listed on FDA's Action Levels for Poisonous or Deleterious Substances in
410	Human Food have been reported as contaminants of concern for inositol. The specifications for inositol in
411	the seventh edition of the Food Chemicals Codex include that it contain no more than 4 mg/ kg lead,
412	0.005% chloride, and 0.006% sulfate. Calcium content must be low enough that addition of 1 mL
413	ammonium oxalate to a 10 mL sample of the inositol (at a 100 mg/mL concentration) results in a solution
414	that remains clear for at least 1 minute (U.S. Pharmacopeia, 2010).
415	
416	Evaluation Question #9: Discuss and summarize findings on whether the manufacture and use of the
41/	petitioned substance may be narmful to the environment or biodiversity (7 U.S.C. § 6517 (c) (1) (A) (1)
418	and $7 0.5.C. \ g \ 0517 \ (C) \ (2) \ (A) \ (1)).$
419	No information area found to indicate that the manufacture and (or use of inevited manufacture to the
420	No information was found to indicate that the manufacture and/or use of mositol may be narmful to the
421	environment of blodiversity. Froduction of mositor from corn steep water requires energy, in the form of
422	steam and pressure.
423	In estal is not decode from some store contents a bar and dect of event willing of some to and deco some based
424	most of is produced from corn steep water, a by-product of wet-mining of corn to produce corn-based
425	products ranging from corn syrup and corn starch to corn-based ethanol fuel (Dang, 2010). Froduction of
420	inositor from com steep water may be considered environmentally beneficial, because a waste by-product
427	is utilized as a recusiock in place of virgin plant material.
128	
428 429	Evaluation Question #10. Describe and summarize any reported effects upon human health from use of
428 429 430	<u>Evaluation Question #10:</u> Describe and summarize any reported effects upon human health from use of the petitioned substance (7 U.S.C. & 6517 (c) (1) (A) (i), 7 U.S.C. & 6517 (c) (2) (A) (i)) and 7 U.S.C. & 6518
428 429 430 431	<b>Evaluation Question #10:</b> Describe and summarize any reported effects upon human health from use of the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i)) and 7 U.S.C. § 6518 (m) (4)).
428 429 430 431 432	<b>Evaluation Question #10:</b> Describe and summarize any reported effects upon human health from use of the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i)) and 7 U.S.C. § 6518 (m) (4)).
428 429 430 431 432 433	Evaluation Question #10: Describe and summarize any reported effects upon human health from use of the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i)) and 7 U.S.C. § 6518 (m) (4)). No information was found to indicate that use of inositol may have adverse human health effects. Because
428 429 430 431 432 433 434	Evaluation Question #10: Describe and summarize any reported effects upon human health from use of the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i)) and 7 U.S.C. § 6518 (m) (4)). No information was found to indicate that use of inositol may have adverse human health effects. Because inositol is a nutrient, positive health effects are expected to result from its use. As discussed in the Specific
428 429 430 431 432 433 434 435	Evaluation Question #10: Describe and summarize any reported effects upon human health from use of the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i)) and 7 U.S.C. § 6518 (m) (4)). No information was found to indicate that use of inositol may have adverse human health effects. Because inositol is a nutrient, positive health effects are expected to result from its use. As discussed in the Specific Uses of the Substance section, inositol may help lower cholesterol in patients with arteriosclerosis and
428 429 430 431 432 433 434 435 436	Evaluation Question #10: Describe and summarize any reported effects upon human health from use of the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i)) and 7 U.S.C. § 6518 (m) (4)). No information was found to indicate that use of inositol may have adverse human health effects. Because inositol is a nutrient, positive health effects are expected to result from its use. As discussed in the Specific Uses of the Substance section, inositol may help lower cholesterol in patients with arteriosclerosis and control neuropathy in diabetics (Conkling and Wong, 2005). Inositol may also play a beneficial role in
428 429 430 431 432 433 434 435 436 437	Evaluation Question #10: Describe and summarize any reported effects upon human health from use of the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i)) and 7 U.S.C. § 6518 (m) (4)). No information was found to indicate that use of inositol may have adverse human health effects. Because inositol is a nutrient, positive health effects are expected to result from its use. As discussed in the Specific Uses of the Substance section, inositol may help lower cholesterol in patients with arteriosclerosis and control neuropathy in diabetics (Conkling and Wong, 2005). Inositol may also play a beneficial role in controlling kidney dysfunction and the inherited metabolic disease galactosemia (Navarra, 2004). Inositol
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- formulas without added inositol is substantially lower than the inositol intake by infants fed human breast
  milk (Carver, 2006; Pereira et al., 1990). Further, adverse reactions to cow's milk are common in infants
- (Kvenshagen et al., 2007), so suitable alternative nutrition sources must be available.

457	
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