

Maximum Allowances for Defects or Defective Units in Canned Pears

Defect (Applies to <i>All Styles</i> except as otherwise stated)	Grade Classification		
	A	B	C
Peel	1/4 sq. in per 16 oz. (average)	1/2 sq. in per 16 oz. (average)	1 sq. in per 16 oz. (average)
External Stem ¹	1 per 100 ounces (Total contents)	1 per 100 ounces (Total contents)	1 per 100 ounces (Total contents)
Interior Stem	1 per 60 ounces (Total contents)	1 per 30 ounces (Total contents)	1 per 15 ounces (Total contents)
Units of Core Material ²	1 per 60 ounces (Total contents)	1 per 30 ounces (Total contents)	1 per 15 ounces (Total contents)
Loose Seeds	1 per 30 ounces (Total contents) (Average)	1 per 15 ounces (Total contents) (Average)	1 per 10 ounces (Total contents) (Average)
Broken or Crushed ³	5 per cent by count (or) 1 unit	10 per cent by count (or) 1 unit	10 per cent by count (or) 1 unit
Seriously Trimmed ⁴	None	None	10 Percent by count (or) 1 unit
Moderately Trimmed; ⁴ Minor Blemishes; and Blemished (combined)	} Total: 10 percent by count	} Total: 20 percent by count	No limit for moderately trimmed
<i>With Further Limitations of</i>			
Minor Blemishes And Blemished	10 percent by count but no more than 5 percent by count blemished (or) 1 unit (Average)	20 percent by count but no more than 10 percent by count blemished (or) 1 unit (Average)	Total: 30 percent by count but no more than 20 percent by count blemished (or) 1 unit (Average)
Calyx ⁵	1 unit per 60 ounce (Total contents)	1 unit per 30 ounce (Total contents)	1 unit per 15 ounce (Total contents)

¹ Does not apply to style of: Whole Uncored with stems.

² Does not apply to style of: Whole Uncored.

³ Does not apply to styles of: Diced or Mixed Pieces.

⁴ Does not apply to styles of: Sliced, Diced, or Mixed Pieces.

⁵ Does not apply to styles of: Whole Uncored, and Halves (When portions of attached calyx remain in halves style, it is scored as a Defect under "Seriously trimmed.")