

Canned Grapes Score Points - 100 Units

Inspection Aid No. 120 July 2016

Factors		Maximum Number of Defects Permitted for the Respective Grade														
Color (by count)	Grade	Α							В							
Points		20		19			17	V¹	16²		17 ²		15²		V ¹	
Dull or light tan		0-2		3-5		,	8-10	4								
Brown or off color		0		0			0	0	0		1		2		2	
Uniformity Of Size	Points	20		19			17		16		15		14			
The weight of 5% by count of the largest, does not exceed the weight of 5% by count of the smallest by more than		10%	2	20%		6	100%	100%	150%		200%		3	00%	300%	
Defects (by count)	Points	30	29	2	8	27	26		25 ³	24 ³	23	3 ³ 2:	2 ³	21 ³		
Cap stems		0	1	:	2	3	4	2	4	5	6	; -	7	8	3	
Seriously blemished		0	1	:	2	2	3	2	4	4	4	. !	5	5	3	
Total mutilated, blemished, and seriously blemished		0	1	:	2	3	4-5	3	6	7	8	; (9	10	4	
Pieces of HEM or main stems (average per 100 ounces)			1		1		•	0	3							
Character	Points	30	29	28	27	26	25		24 ³	23	3 3	22 ³		21 ³		
Flabby		0	0	1	1	2	2	2	3-4	5-	6	7-8		9-10	4	
Serious process cracks		0	1	2	3	4	5	3	6-7	8	3	9		10	4	

¹ V columns are allowances for verification sample of 20 units.

² Partial Limiting Rule.

³ Limiting Rule.