



Canned Kadota Figs Score Points - All Styles - 100 Units

Factors		Maximum Number of Defects Permitted for the Respective Grade												
Color	Grade	A			V ¹	B		V ¹	C		V ¹			
	Points	20	19	18		17	16		15	14				
A – Bright, amber, greenish- yellow B – Bright, light green C – Green, light brown, slightly milky appearance		All units better than bottom A	50 units better than bottom A	5 units B No C color	3 units B no C color	50 units better than bottom B	10 units may be C color	4 units may be C color	50 units better than bottom C	5 units may be off color	3 units may be off color			
Uniformity of Size & Symmetry	Points	20	19	18		17	16		15	14				
Remove 5 units prior to weighing largest and smallest unit		20%	40%	50%		60%	75%		85%	100%				
(Verification only) Remove 1 unit		Weight of the largest unit shall not exceed the weight of the smallest unit												
The largest unit exceeds the smallest by														
50-75%					0						---			
75-100%					0						0			
Over 100%					0						0			
Defects	Points	30	29	28	27	26²	25²	24²		23²	22²	21²		
Minor & Major Totals		0	3	6	10	4	13	16	20	7	25	30	40	11
Maximum of Majors		0	1	3	5	3	6	8	10	4	13	16	20	7
Split & Severed Totals		0	3	6	10	4	13	14	15	6	16	18	20	7
Maximum Severed		0	0	0	0	0	1	2	3	2	Whole 4 Other 5	4	5	3
Woody Stems Average		0	1	2	3.5	2	4	5	7	3	8	9	11	5
Harmless Extraneous Material (HEM)		0	0	0	0	0	0	0	1	1	2	3	3.5	2
		For styles other than Style I - Whole, splits are not scored against factor of defects												
Character	Points	30	29	28	27		26	25	24		23²	22²	21²	
A – Well mature, fleshy, practically uniform B – Reasonably uniform, tender texture C – Variable in texture, soft to firm		All def. better than good	All slightly better than good	50 units slightly better than good no units reas. good	95 units min. good 5 units reas. good	17 units min. good 3 units reas. good	95 units def. better than reas. good	50 units slightly better than reas. good no units fairly good	90 units reas. good 10 units fairly good	16 units reas. good 4 units fairly good	90 units def. better than fairly good	50 units slightly better than fairly good	90 units fairly good 10 units mushy or firm	16 units fairly good 4 units mushy or firm

¹ V columns are allowances for verification sample of 20 units.

² Limiting Rule

def. = definitely reas. = reasonably min. = minimum



**Canned Kadota Figs - Whole Variation Chart
Guide for Scoring Uniformity of Size - 100 Units³**

**Inspection Aid No. 119
July 2016**

Weight of Smallest Unit	Weight of Largest Unit						
	20%	40%	50%	60%	75%	85%	100%
0.2	---	---	---	0.3	---	---	0.4
0.3	---	0.4	---	---	0.5	---	0.6
0.4	0.5	---	---	0.6	0.7	---	0.8
0.5	0.6	0.7	---	0.8	0.9	---	1.0
0.6	0.7	0.8	0.9	1.0	1.1	---	1.2
0.7	0.8	1.0	---	1.1	1.2	1.3	1.4
0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6
0.9	1.1	1.3	---	1.4	1.6	1.7	1.8
1.0	1.2	1.4	1.5	1.6	1.8	1.9	2.0
1.1	1.3	1.5	1.7	1.8	1.9	2.0	2.2
1.2	1.4	1.7	1.8	1.9	2.1	2.2	2.4
1.3	1.6	1.8	2.0	2.1	2.3	2.4	2.6
1.4	1.7	2.0	2.1	2.2	2.5	2.6	2.8
1.5	1.8	2.1	2.3	2.4	2.6	2.8	3.0
1.6	1.9	2.2	2.4	2.6	2.8	3.0	3.2
1.7	2.0	2.4	2.6	2.7	3.0	3.2	3.4
1.8	2.2	2.5	2.7	2.9	3.2	3.3	3.6
1.9	2.3	2.7	2.9	3.0	3.3	3.5	3.8
2.0	2.4	2.8	3.0	3.2	3.5	3.7	4.0

³ Remove 5 units prior to weighing the largest and smallest unit. Size not scored in style other than whole.