

Docosahexaenoic Acid (DHA) Algal Oil

Handling/Processing

Identification of Petitioned Substance

Chemical Names:

DHA Algal Oil - Includes Docosahexaenoic acid (DHA) and other triglycerides, including: myristic acid, palmitic acid, oleic acid, lauric acid, and capric acid in varying percentages. This review discusses both DHA Algal Oil, and DHA, where relevant. (Kyle, et al., 1995; Wyeth Nutritionals, 1998)

Other Names (DHA):

(4E,7Z,10Z,13Z,16Z,19Z)-docosa-4,7,10,13,16,19-hexaenoic acid; DHA; cervonic acid; doconexent; (NLM, 2011b)

Trade Names: DHA Algal Oil: DHA Single-cell Oil, DHASCO®; DHA: Marinol D 50TG; Martek DHA HM; Ropufa 60; AquaGrow Advantage; AquaGrow Advantage; Doconexent; Martek DHA HM; Marinol D 50TG; Ropufa 60; (NLM, 2011b)

CAS Numbers:

6217-54-5 (USDA, 2010b); 25167-62-8 (Martek, 2010)

Other Codes:

CCRIS 7670; CCRIS 8534 (NLM, 2011b)

Characterization of Petitioned Substance

Composition of the Substance:

Docosahexaenoic acid (DHA) Algal Oil is the oil obtained from processing of the dinoflagellate *Cryptocodinium cohnii* or the thraustochytrid *Schizochytrium* species. DHA Algal Oil is composed mainly of triglycerides, and contains DHA at 35-45% concentration (Kyle, et al., 1995). DHA Algal Oil from *C. cohnii* contains other triglycerides including: myristic acid (13-20%), palmitic acid (12-25%), oleic acid (10-25%), lauric acid (2-6%), and capric acid (1%) (Kyle, et al., 1995). DHA Algal Oil from *Schizochytrium* species contains DHA (approx. 35%), palmitic acid (approx. 24%), docosapentaenoic acid (approx. 13.5%), myristic acid (approx. 10%), and eicosapentaenoic acid (EPA) (approx. 3%) (FDA, 2004b). DHA is an omega-3 fatty acid, which is a type of polyunsaturated fatty acid (PUFA) with 6 carbon double bonds. The last carbon double bond is located after the third carbon atom from the end of the carbon chain. The basic formula of DHA is $C_{22}H_{32}O_2$. The molecular structure of DHA is presented in Figure 1.

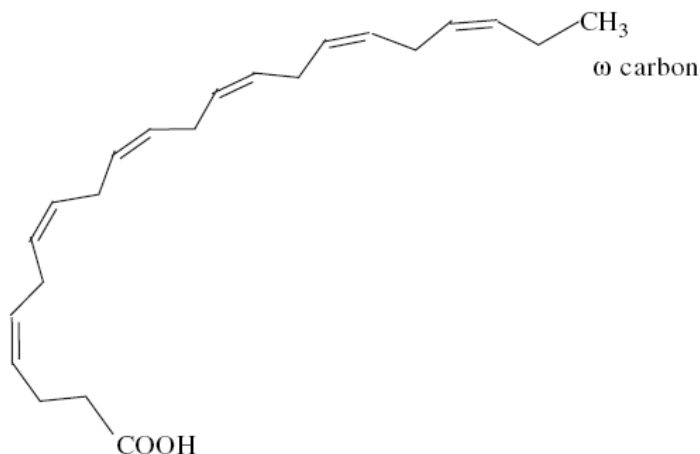


Figure 1: Chemical Structure of Docosahexaenoic Acid (Ruxton et al., 2004)

39 **Properties of the Substance:**

40
41 The physical and chemical properties of the substance are presented in Table 1. The properties presented
42 in Table 1 describe either DHA Algal Oil or free DHA, as indicated.

43
44 **Table 1. Chemical Properties of Docosahexaenoic Acid:**

45

Chemical or Physical Property	Value
Color	DHA Algal Oil: yellow to light orange (Martek, 2010) DHA: clear to faintly yellow
Physical State	DHA Algal Oil: semi-solid to liquid (Martek, 2010), DHA: oily liquid
Molecular Weight	DHA: 328.49 (NLM, 2011b)
Odor	DHA Algal Oil: "Characteristic" odor, free from rancidity (Wyeth Nutritionals, 1998)
Melting Point	DHA: -44.5° to -44.1° C (Matreya, LLC, 2004)
Boiling Point	DHA: >300° C (Matreya, LLC, 2004)
Solubility	DHA: DMSO to 100 mM (Tocris Bioscience, 2010)
Stability	DHA: Stable (Matreya, LLC, 2004)
Reactivity	DHA: Not reactive (Matreya, LLC, 2004)
Oxidizing or Reduction Action	DHA: Incompatible with strong oxidizers - no inherent oxidizing or reduction action (Matreya, LLC, 2004)
Flammability	DHA: Not flammable (Matreya, LLC, 2004)
Hazardous Combustion/ Decomposition	DHA: May emit carbon dioxide, carbon monoxide, or nitrogen oxide if burned or decomposed by heat (Tocris Bioscience, 2010)

46
47 **Specific Uses of the Substance:**

48
49 The petitioned use of DHA Algal Oil is as an ingredient as a source of DHA in foods, beverages, infant
50 formulas, and as a dietary supplement. Some of the foods and products the petitioner lists as intended or
51 current foods to supplement with DHA Algal Oil include: cookies and crackers, breads and rolls, meat
52 products, condiments, beverages (including flavored milk and milk products, soy milk, other dairy
53 products, and juices), pasta, dietary supplements, and infant formula. DHA Algal Oil is added to these
54 foods for nutritional purposes, as a source of DHA in the foods (Martek, 2010).

55
56 DHA is manufactured and sold as a dietary supplement. The DHA in dietary supplements may be
57 obtained from fish oil or from DHA Algal Oil. Fish oil supplements commonly contain both DHA and
58 EPA, as both PUFAs are components of fish oil. Dietary supplements such as DHA do not need specific
59 approval from FDA before they are marketed and sold, but the manufacturer is required to determine that
60 the supplement is "safe" before the supplement is marketed (FDA, 2009b). Supplements containing DHA
61 may make the following health claim, as permitted by FDA: "Supportive but not conclusive research shows
62 that consumption of EPA and DHA omega-3 fatty acids may reduce the risk of coronary heart disease. One
63 serving of [name of food] provides [x] grams of EPA and DHA omega-3 fatty acids. [See nutrition
64 information for total fat, saturated fat and cholesterol content.]" (FDA, 2004c).

65
66 Aside from its use as a food additive and dietary supplement, no information on other uses of DHA Algal
67 Oil in agricultural handling or processing was found. DHA is considered an accessory nutrient by the
68 USDA. The term "accessory nutrient" has not been written into law, but the term has been used to refer
69 loosely to substances that are not specifically classified as vitamins or minerals but are found to promote
70 optimal health (NOSB, 2011). Accessory nutrients can be contrasted with the essential nutrients such as the
71 fatty acids linoleic acid (LA) and ALA, which cannot be synthesized by the body (Jump, 2009).

73 Approved Legal Uses of the Substance:

74
75 Omega-3 fatty acids are considered Generally Recognized as Safe (GRAS) by the FDA. Specifically, DHA
76 Algal Oil), as a source of DHA, is GRAS when used alone or in combination with arachidonic acid (ARA)
77 or EPA according to FDA GRAS Notices No. GRN 000041 and No. GRN 000137 (FDA, 2004b; FDA, 2001).
78 The GRAS notices state that FDA has no objection to the use of DHA Algal Oil under the conditions of use
79 (FDA, 2001).

80
81 Although DHA Algal Oil has achieved GRAS status, FDA noted that the incorporation of DHA Algal Oil
82 into infant formula by a formula manufacturer would require the submission of documentation to FDA
83 under section 412 of the Federal Food, Drug, and Cosmetic Act (FFDCA). Section 412 of FFDCA describes
84 the additional statutory and regulatory requirements that apply to infant formula as compared to the
85 regulation of other foods (FDA, 2006). Manufacturers of infant formula are not currently required to list on
86 the label the amounts of DHA added to infant formula. However, most infant formula manufacturers
87 provide this information (Institute of Medicine, 2005).

88 Action of the Substance:

89
90
91 Triglycerides, cholesterol, and phospholipids that enter the body through the diet are hydrolyzed by
92 enzymes in the pancreas to produce fatty acids. Once in the digestive tract, bile salts help to incorporate
93 the fatty acids and other products of digestion into micelles, or a spherical collection of lipids. The micelles
94 are absorbed throughout the small intestine and incorporated into the tissues. The human body can then
95 synthesize the longer chain PUFAs such as DHA and EPA from the relatively shorter fatty acids such as
96 linoleic acid (LA) and α -linolenic acid (ALA) (Jump, 2009).

97
98 Synthesis of DHA from ALA occurs through multiple desaturation (carbon double bond addition) and
99 elongation (two-carbon addition) reactions (Jump, 2009). Synthesis of DHA and EPA is inefficient in the
100 body and it is estimated that DHA conversion from ALA less than about 5% for men and up to 9% for
101 women (Birch et al., 2010; Jump, 2009). The low conversion rate of DHA from ALA may mean that DHA is
102 an essential nutrient under some dietary conditions (Jump, 2009).

103
104 As mentioned in the "Specific Uses" section, DHA and other accessory nutrients are beneficial to health,
105 but are not considered essential because they can be synthesized by the body from essential nutrients.
106 Long chain PUFAs, including DHA, are found in high concentrations in the central nervous system (Birch
107 et al., 2010). Specifically, DHA serves an important function as a structural membrane lipid, especially in
108 the retina and nerve tissue, affecting the permeability, flexibility, fluidity, and the activity of enzymes in the
109 membrane (Jump, 2009). Animal studies have shown that DHA is critical for the normal function and
110 development of the retina. Research has shown that DHA plays a main role in the regeneration of
111 rhodopsin, a visual pigment that functions to convert light to images received by the brain. When dietary
112 omega-3 intake is low, the retina conserves and recycles DHA (Jump, 2009).

113
114 The last trimester of pregnancy has been identified as a critical time for accumulation of DHA in the brain
115 and retina. For this reason, infants born preterm are at risk for incomplete visual and neurological
116 development if they do not receive enough DHA in the diet. Human breast milk and infant formulas both
117 contain ALA, but not all infant formulas contain DHA. Preterm infants can synthesize DHA, but not
118 enough to prevent declines in the plasma levels of DHA that may be detrimental to development. The
119 results of several randomized controlled trials of preterm and term infants fed formula enriched with DHA
120 have been mixed. It is unclear from the trials whether DHA-enriched infant formula enhances neurological
121 development or visual acuity in full term or preterm infants (Jump, 2009).

122 Combinations of the Substance:

123
124
125 DHA is a component of fish oil, and is listed on the National List of Allowed and Prohibited Substances
126 (hereafter referred to as the National List) as such, with CAS number 25167-62-8. Fish oil is listed as a
127 "nonorganically produced agricultural product allowed as an ingredient in or on processed products

128 labeled as 'organic.'" (7 CFR § 205.606(f)). DHA is usually found in fish oil in combination with EPA,
129 another long-chain PUFA which is also included in the listing for fish oil. The full listing from 7 CFR §
130 205.606(f) for fish oil is as follows:

131

132 Fish oil (Fatty acid CAS #'s: 10417-94-4, and 25167-62-8)—stabilized with
133 organic ingredients or only with ingredients on the National List, §§205.605
134 and 205.606.

135

136 When DHA is added to infant formula, ARA is also commonly added. ARA is an omega-6 fatty acid that
137 can be synthesized by humans from LA. DHA is not a precursor to any substance identified on the
138 National List.

139

140 A preservative (including tocopherols, ascorbyl palmitate, or others) can be added to DHA Algal Oil to
141 prevent oxidation and related adverse effects on the nutritional quality, odor, and flavor of the oil (Bartee
142 et al., 2007; Jacobsen, 2010). High oleic sunflower oil, tocopherols, rosemary extract or other antioxidants
143 are generally added to DHA Algal Oil in varying amounts to achieve consistent DHA potency across
144 batches and products (Martek, 2010).

145

146 DHA Algal Oil is petitioned for addition to infant formula, which contains a number of nutrients included
147 on the National List by inference to FDA requirements for nutrient vitamins and minerals, in accordance
148 with 21 CFR 104.20, Nutritional Quality Guidelines For Foods (7 CFR 205.605). Furthermore, a mixture of
149 food ingredients comprising carbohydrates, proteins, fats, and stabilizers are expected to be included in
150 infant formula and other foods to which DHA is added. These ingredients will vary significantly with the
151 type of product and manufacturer.

152

Status

153

154 **Historic Use:**

155

156 The patent for production of DHA Algal Oil from *C. cohnii* was filed in 1990 and registered in 1995 (Kyle, et
157 al., 1995). As cited in the patent application, marine dinoflagellates such as *C. cohnii* were a known source
158 of PUFA in 1970. However, a method for culturing *C. cohnii* with the purpose of extracting the oil was not
159 known until the registration of patents 5,374,657 and 5,407,957 by Martek in 1994 and 1995, respectively
160 (Kyle, 1994; Kyle, et al., 1995). The patents describe the production of an edible oil containing
161 predominantly DHA as the end product. The intent of the manufacturer of the oil was to include the oil in
162 infant formulas, baby foods, and as dietary supplements in capsule form or by parenteral administration
163 (injection) (Kyle, et al., 1995).

164

165 A study of DHA infant formula supplementation reports that both DHA and ARA have been added to U.S.
166 infant formulas since 2002 (Birch et al., 2010). Martek reports that they began adding DHA and ARA oils to
167 infant formula as early as 1994 (Martek, 2010). DHA and ARA were allowed to be included in organic
168 foods, including infant formula, according to a 2006 decision by the NOP that interpreted 7 CFR,
169 §205.605(b) and 21 CFR §104.20, which relied on the FDA GRAS determination for ARA and DHA. After
170 consulting with FDA, NOP concluded in April of 2010 that their interpretation of §104.20 was incorrect,
171 and requested that NOSB re-evaluate the classification of ARA and DHA as "nutrient vitamins and
172 minerals" under 21 CFR §104.20. Producers of the chemicals in question, including ARA and DHA, were
173 invited to petition for those chemicals to be added directly to the National List (USDA, 2010a).

174

175 **OFPA, USDA Final Rule:**

176

177 As discussed in the "Combinations of the Substance" sections, DHA is specifically listed by CAS number
178 on the National List as a component of fish oil in 7 CFR § 205.606(f): "Nonorganically produced
179 agricultural products allowed as ingredients in or on processed products labeled as 'organic.'" It is further
180 stipulated on the National List that the fish oil "...must be stabilized with organic ingredients or only with
181

182 ingredients on the National List, §§205.605 and 205.606.” As discussed in the “Combinations of the
183 Substance” section, the listing for DHA in the National List is as follows:

184
185 Fish oil (Fatty acid CAS #'s: 10417-94-4, and 25167-62-8)—stabilized with
186 organic ingredients or only with ingredients on the National List, §§205.605
187 and 205.606.

188
189 The CAS number for DHA in the National List is 25167-62-8. This CAS number is described in
190 ChemIDplus (NLM, 2011b) as pertaining to “C22 unsaturated fatty acids found predominantly in fish oil.”
191 The CAS number 6217-54-5 is listed by USDA (2011b) for DHA, but the source of the DHA is not
192 specifically identified. DHA Algal Oil is not listed on the National List.

193
194 As described in the “Historic Use” section, DHA was allowed to be included in organic foods, including
195 infant formula, between 2006 and April of 2010. This was based on the NOP interpretation of 7 CFR,
196 §205.605(b) and 21 CFR §104.20. In April of 2010, NOP stated that their interpretation was incorrect, and
197 requested that NOSB re-evaluate the classification of ARA and DHA as “nutrient vitamins and minerals”
198 under 21 CFR §104.20. Producers of the chemicals in question, including ARA and DHA, were able to
199 petition for those chemicals to be added directly to the National List (USDA, 2010a).

200 201 International

202
203 The Canadian General Standards Board (CGSB) does not specifically list DHA or DHA Algal Oil as food
204 ingredients or food processing ingredients. According to Standard 72 (1981) published by the CODEX
205 Alimentarius Commission, DHA may be added to infant formula. The standard was adopted as a world-
206 wide standard in 1981 and revised in 2007. The standard states that if DHA is added to infant formula, the
207 content of ARA must be at least the same amount as that of DHA. In addition, the content of EPA cannot
208 exceed the content of DHA. An exception is noted that, “National authorities may deviate from the above
209 conditions, as appropriate for the nutritional needs.” The guidance upper level (GUL) for DHA is 0.5% of
210 the total fatty acids in the formula (Codex Alimentarius Commission, 1981).

211
212 DHA is not listed or described specifically in the Japan Agricultural Standard (JAS) for Organic
213 Production. Plant lecithin, a processing ingredient and a source of omega-3 and omega-6 fatty acids, is
214 listed as an allowed ingredient in processing, with the stipulation that it may not be treated with organic
215 solvents. “Plant and animal oils” are also listed in the standard, with the stipulation that they may not be
216 used for pest control in plants (MAFF, 2006).

217 218 **Evaluation Questions for Substances to be used in Organic Handling**

219
220 **Evaluation Question #1: Describe the most prevalent processes used to manufacture or formulate the**
221 **petitioned substance. Further, describe any chemical change that may occur during manufacture or**
222 **formulation of the petitioned substance when this substance is extracted from naturally occurring plant,**
223 **animal, or mineral sources (7 U.S.C. § 6502 (21)).**

224
225 DHA-rich oil can be made from the marine dinoflagellate species *Cryptocodinium cohnii* and the marine
226 algae *Schizochytrium* species. *C. cohnii* and *Schizochytrium* species can be cultivated in a fermenter using
227 similar techniques. The algae are cultivated in a nutrient solution for which natural, filtered or artificial
228 seawater can be used. After addition of the seawater solution to the fermenter, the fermenter is sterilized
229 and cooled. Next, nutrients and a seeding population of microorganisms are added to the fermenter.
230 Typically, fermentation is initiated with about 10-20 g/liter glucose or other sugars as a carbon source for
231 the fermentation. Yeast extract is added to the fermenter as a nitrogen source that also contains some
232 micronutrients (Kyle, 1994; Kyle, et al., 1995; Martek, 2010).

233
234 To cause increased DHA production, a nitrogen deficiency is induced later in the fermentation process.
235 The yeast extract is allowed to be depleted while the glucose remains. Once oil production begins, it is
236 allowed to continue for approximately 24 hours. Total fermentation time is in the range of 60 to 90 hours

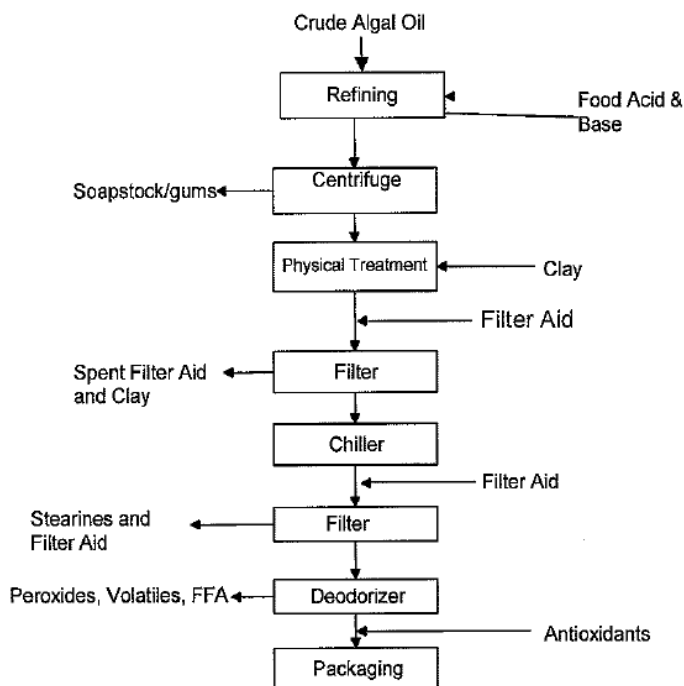
237 (Kyle, 1994; Kyle, et al., 1995). When the fermentation process is finished, 20% to 30% of the final biomass
 238 is oil, depending on the strain of algae that is used. Of the extracted oil, 35 to 45 percent is DHA (Kyle, et al.
 239 1995; FDA, 2004b).

240
 241 The algal biomass is harvested by centrifugation, flocculation or filtration, and can be processed
 242 immediately or dried for reuse in future processing. In either event, the oil can be extracted readily with an
 243 effective amount of solvent, which is usually pure hexane. The ratio of hexane to dry algal biomass in the
 244 extraction process is about 4 liters of hexane per kilogram of dry biomass. The hexane is mixed with the
 245 biomass in a reaction vessel for about 2 hours at a temperature of about 50 °C. After mixing, the biomass is
 246 filtered and separated from the hexane-containing oil. The hexane is then removed from the oil by
 247 distillation and the hexane is recycled. Conventional oilseed processing equipment has been used to
 248 perform filtering, separation, and distillation of algal biomass (Kyle, 1994; Kyle, et al., 1995; FDA, 2004b).

249
 250 In the manufacturer’s petition, the petitioner notes that in addition to the use of hexane to extract the oil,
 251 citric or oleic acid must be added to decrease the pH and precipitate undesirable residues from the oil.
 252 Following this step, sodium hydroxide is used to raise the pH of the oil and aid in removal of “soaps” and
 253 “gums” from the mixture, which is completed by heat and centrifugation. The oil is further treated with
 254 citric acid, silica, clay and filtration processes to adsorb and chelate any remaining polar compounds, trace
 255 metals, and oxidation products (Martek, 2010).

256
 257 The treated oil may also be chilled to remove high-melting point compounds for clarity, then heated and
 258 cooled again. The second heating and cooling causes crystallization of the high-melting triglycerides.
 259 These compounds are filtered using diatomaceous earth. A deodorizing step using heating and vacuum is
 260 used following the chill filtration process to remove peroxides and any other compounds that might cause
 261 off-flavors and odors. The oil is cooled again, and various compounds such as rosemary extract,
 262 tocopherols, and ascorbyl palmitate are added to the oil for flavor and/or oxidative stability. High oleic
 263 sunflower oil may also be added to adjust the final DHA content of the oil (Martek, 2010). The refining
 264 process is illustrated in Figure 2, below.

265
 266 **Figure 2: Schematic of the Refining Process for DHA Algal Oil (Martek, 2010)**
 267



268
 269 The patents and manufacturer’s petition describe methods for purifying and extracting the desired oils
 270 from a heterogeneous matrix of other materials. Neither the patents nor the manufacturer’s petition

271 describe any chemical changes in the oils themselves. The manufacturer's petition explicitly states that no
272 chemical changes occur as a result of processing the oils.

273
274 **Evaluation Question #2: Is the substance synthetic? Discuss whether the petitioned substance is**
275 **formulated or manufactured by a chemical process, or created by naturally occurring biological**
276 **processes (7 U.S.C. § 6502 (21)).**

277
278 DHA Algal Oil is produced by a naturally occurring biological process through fermentation of *C. cohnii*.
279 Following fermentation, hexane extraction, a chemical process, is typically used to extract the oil from the
280 cells. As discussed in the response to Evaluation Question #1, two U.S. patents describe the production
281 process of DHA Algal Oil on behalf of Martek Biosciences Corporation, the petitioner. The crude oil
282 extracted using hexane is often further purified to clarify and deodorize the oil for use as a food additive.
283 The petitioner reports that no detectable residues of hexane, at a detection limit of <0.3 ppm, remains in the
284 oil at the completion of the manufacturing and purification process. Both the patents and the petition
285 discuss that processes are employed to remove any extraction and purification solvents for recycling and
286 reuse (Martek, 2010).

287
288 In its April 2010 guidance to the National Organic Program (NOP), the National Organic Standards Board
289 (NOSB) Joint Materials and Handling Committee sought to clarify the definition of synthetic with the
290 following statement: "extraction with a synthetic not on the National List would not result in a material
291 being classified as synthetic unless either the extraction resulted in chemical change or the synthetic
292 remained in the final material at a significant level" (NOSB, 2010).

293
294 As discussed in the response to Evaluation Question #1, according to the petitioner and given the absence
295 of any evidence to the contrary, the hexane used during processing of DHA Algal Oil does not appear to
296 alter the chemical identity of the DHA Algal Oil. The petitioner also states that hexane is removed from the
297 oil, leaving no detectable concentrations at or above 0.3 ppm. In light of the clarification provided in NOSB
298 (2010) on the definition of "synthetic," the substance should be considered non-synthetic.

299
300 **Evaluation Question #3: Provide a list of non-synthetic or natural source(s) of the petitioned substance**
301 **(7 CFR § 205.600 (b) (1)).**

302
303 DHA Algal Oil and DHA are available from two natural sources in addition to *C. cohnii*: an algal source
304 (DHA Algal Oil) and oily fish and shellfish (DHA). DHA Algal Oil can be obtained from *Schizochytrium*
305 species, another species of marine algae (Doughman et al., 2007). The extraction process is very similar to
306 that used to extract algal oil from *C. cohnii* (see Evaluation Question #1), and the oil is considered GRAS by
307 FDA (FDA, 2004b). DHA Algal Oil extracted from *Schizochytrium* species would be considered non-
308 synthetic based on the same criteria as *C. cohnii*, as described in the response to Evaluation Question #2.

309
310 The DHA Algal Oil derived from *Schizochytrium* species is produced by Martek Biosciences Corporation,
311 the petitioner for DHA Algal Oil derived from *C. cohnii*, which is the subject of the current review. The
312 DHA Algal Oil from *C. cohnii* contains a different mixture of fatty acids than the oil from *Schizochytrium*
313 species. As discussed in the "Composition of the Substance" section, oil from *C. cohnii* contains DHA at 38-
314 45 percent, as well as other triglycerides including: myristic acid (13-20%), palmitic acid (12-25%), oleic acid
315 (10-25%), lauric acid (2-6%), and capric acid (1%) (Kyle, et al., 1995; Wyeth Nutritionals, 1998). DHA Algal
316 Oil from *Schizochytrium* species is somewhat different and includes: palmitic acid (24%), docosapentaenoic
317 acid (13.5%), myristic acid (10%), and EPA (3%) (FDA, 2004b).

318
319 The petitioner has noted that DHA Algal Oil from *Schizochytrium* species was not developed for use in
320 infant formula and the substance has not been "reviewed by the FDA" for that application. However,
321 Martek Biosciences does plan to add the oil to various food products, including all of the food product
322 categories which are currently listed in 21 CFR 184.1472(a)(3) as enriched with menhaden (fish) oil. In
323 addition, Martek plans to add the DHA Algal Oil from *Schizochytrium* species to foods in additional
324 categories such as: soy protein bars; processed vegetable drinks; hard and soft candies; non-dairy and
325 powdered cream substitutes; jams and jellies; non-dairy milk, imitation milk, and soy milk (FDA, 2004b).

326
327 Natural sources of DHA include oily fish and shellfish such as: herring, salmon, sardines, mussels, oysters,
328 caviar, mackerel, anchovies, shrimp, trout, tuna, crab, pollock, squid, halibut, and others (Jump, 2009 ;FDA,
329 2007). Farm-raised and wild-caught fish of the same species have been found to contain comparable levels
330 of DHA and EPA (Gebauer et al., 2006). Fish oil is extracted by a wet steam process in which the fish is
331 first cooked, then strained and pressed to extract the oil and other liquids. The liquid is separated using a
332 centrifuge and “polished” in a series of hot water washes, then treated with an alkaline solution to remove
333 free fatty acids which are precipitated as soaps. The oil is then bleached and deodorized with steam (EPA,
334 1995).

335
336 Phospholipids extracted from hen’s eggs are naturally occurring sources of DHA, though the diet of
337 chickens producing the eggs must be supplemented to produce increased amounts of DHA. Egg yolk
338 lipids contain large amounts of cholesterol, so egg phospholipids are preferred to egg yolk lipids as
339 additions to infant formula. The ratio of DHA to ARA in egg yolk lipids may be different from that in
340 human milk, so the diet of the hens producing the eggs may need to be carefully manipulated by
341 supplementation with DHA to obtain the desired ratio (FSANZ, 2003).

342
343 **Evaluation Question #4: Specify whether the petitioned substance is categorized as generally**
344 **recognized as safe (GRAS) when used according to FDA’s good manufacturing practices (7 CFR §**
345 **205.600 (b)(5)). If not categorized as GRAS, describe the regulatory status. What is the technical function**
346 **of the substance?**

347
348 Menhaden oil, a source of the omega-3 fatty acids DHA and EPA, is considered GRAS by the FDA.
349 Specifically, docosahexaenoic acid-rich single-cell oil (DHASCO), as a source of DHA, is GRAS according
350 to FDA GRAS Notice No. GRN 000041. FDA began permitting DHASCO as an ingredient in infant
351 formula in 2001. Although DHASCO has achieved GRAS status, FDA noted in their petition that the
352 incorporation of DHASCO in infant formula by a manufacturer of infant formula would require that
353 manufacturer to submit documentation to FDA under section 412 of FFDCA (FDA, 2001). Manufacturers
354 of infant formula are not currently required to list on the label the amounts of DHA added to infant
355 formula. However, most infant formula manufacturers provide this information (Institute of Medicine,
356 2005).

357
358 **Evaluation Question #5: Describe whether the primary function/purpose of the petitioned substance is**
359 **a preservative. If so, provide a detailed description of its mechanism as a preservative (7 CFR § 205.600**
360 **(b)(4)).**

361
362 The primary function of the substance is to provide added nutritional value to foods. Omega-3 fatty acids
363 such as DHA have been found to be important for visual and neurological development and have been
364 associated with reductions in cardiovascular disease risk (FDA, 2001). DHASCO is included in foods to
365 deliver DHA, which acts as a nutritional supplement. DHA is not a preservative. In fact, when DHA from
366 fish oil is added to some foods such as milk, the fatty acids can become rancid and produce off-flavors
367 following oxidation. In some cases, preservatives such as antioxidant tocopherols have been used in DHA-
368 enriched milk to decrease the presence of off-flavors caused by oxidation (Jacobsen, 2010).

369
370 **Evaluation Question #6: Describe whether the petitioned substance will be used primarily to recreate**
371 **or improve flavors, colors, textures, or nutritive values lost in processing (except when required by law)**
372 **and how the substance recreates or improves any of these food/feed characteristics (7 CFR § 205.600**
373 **(b)(4)).**

374
375 DHA Algal Oil is not petitioned to be used to recreate or improve flavors, colors, or nutritive values lost in
376 processing. DHA Algal Oil has been used as an addition to infant formula, as a means of delivering DHA,
377 a supplemental (non-essential) nutrient (Institute of Medicine, 2005; Jump, 2009).

378
379 **Evaluation Question #7: Describe any effect or potential effect on the nutritional quality of the food or**
380 **feed when the petitioned substance is used (7 CFR § 205.600 (b)(3)).**

381

382 The petitioned substance, DHA Algal Oil, is added to foods to increase the level of DHA, the predominant
383 compound in DHA Algal Oil (Martek, 2010). Given that DHA is a fatty acid, the addition of DHA Algal
384 Oil to foods could provide a small increase in the fat content of the food product. The recommended daily
385 intake of DHA is 500 mg per day, so a small increase in the fat content of foods would be due to the
386 addition of DHA (Jump, 2009; Kris-Etherton et al., 2009). The purpose of adding DHA Algal Oil to foods is
387 simply to increase the DHA content of those foods. No information was found that discussed the effect of
388 DHA on the bioavailability of other nutrients in the enriched foods.

389
390 In a recent FDA GRAS notification, Spherix, Inc (2010) on behalf of Cargill Inc. compared the fatty acid
391 profiles of an infant formula with no added DHA or ARA to two infant formulas with different DHA and
392 ARA supplementation methods. One infant formula was supplemented with DHA-rich tuna oil and
393 SUNTGA40S (Suntory, Ltd.), an ARA-rich oil. The other infant formula was supplemented with DHA-rich
394 tuna oil and another refined arachidonic acid-rich oil (Cargill, Inc). The authors reported “virtually no
395 effect” on the final formula fatty acid composition for the supplemented formulas compared to the un-
396 supplemented formula, with the exception of the intentional increase in levels of DHA and ARA (Spherix,
397 Inc., 2010).

398
399 **Evaluation Question #8: List any reported residues of heavy metals or other contaminants in excess of**
400 **FDA tolerances that are present or have been reported in the petitioned substance (7 CFR § 205.600**
401 **(b)(5)).**

402
403 The petitioner states that DHA Algal Oil does not contain marine pollutants or environmental
404 contaminants by virtue of the fact that the oil is produced by fermentation under closed, aseptic conditions
405 (Martek, 2010). Mendes and colleagues (2009) note that “...PUFAs from cultured microalgae are
406 cholesterol free, contaminant free [e.g. heavy metals, polychlorobiphenyls (PCBs)], and taste good,” and
407 that DHA from algal oil is a “...contaminant-free resource.”

408
409 In a GRAS claim submitted by Wyeth Nutritionals International to the FDA which was denied based on an
410 unrelated concern, Wyeth Nutritionals International reported that DHA Algal Oil (called by its trade name
411 DHASCO®) did not contain any contaminants present above the levels of detection. The contaminants on
412 the screening list included: 74 pesticide chemicals, residual hexane solvent (<0.3 ppm), iron (<1 ppm),
413 silicon (<500 ppm), sulfur (<40 ppm), phosphorous (<10 ppm), copper (<0.1 ppm), lead (<0.1 ppm),
414 cadmium (<0.2 ppm), and mercury (<0.2 ppm) (Wyeth Nutritionals, 1998). According to U.S. Patent
415 5,407,957, the hexane used in the solvent extraction of DHA Algal Oil is removed from the resulting oil by
416 distillation techniques. The data presented by Wyeth Nutritionals International shows that hexane does
417 not appear in DHA Algal Oil at levels above the limit of detection of 0.3 ppm (Wyeth Nutritionals, 1998).
418 As reported by the petitioner, the recovered hexane from the extraction process is recycled and used again
419 for extraction purposes (Martek, 2010).

420
421 No other research reports or purity analyses were available which specifically addressed the presence of
422 heavy metals or other contaminants in DHA Algal Oil obtained from *C. cohnii*. No information was found
423 that described DHA Algal Oil containing detectable levels of any of the substances listed in the FDA Action
424 Levels for Poisonous or Deleterious Substances in Human Food, nor the Food Chemicals Codex.

425
426 **Evaluation Question #9: Discuss and summarize findings on whether the manufacture and use of the**
427 **petitioned substance may be harmful to the environment or biodiversity (7 U.S.C. § 6517 (c) (1) (A) (i)**
428 **and 7 U.S.C. § 6517 (c) (2) (A) (i)).**

429
430 *C. cohnii* is produced in closed, aseptic environments by fermentation in a nutrient broth. *C. cohnii* grows
431 naturally in marine environments throughout the world, so it must be harvested from those environments
432 (Mendes et al., 2009). However, given that fermentation is used to produce large populations of *C. cohnii*
433 for DHA Algal Oil production, it is unlikely that excessive harvesting of *C. cohnii* would be required to
434 sustain production of the oil.

435

436 The nutrient broth historically used to culture *C. cohnii* was enriched seawater (Mendes et al., 2009), but
437 according to U.S. Patent 5,407,957, an enriched artificial seawater mix is the preferred media. *C. cohnii*
438 requires nutrient sources for laboratory cultivation which includes an organic carbon substrate and a
439 nitrogen source. Depending on the strain, carbon substrates that work well for *C. cohnii* include glucose,
440 dextrose, ethanol, acetic acid, sodium acetate, and carob pulp syrup, with glucose being the most common
441 carbon source. Nitrogen sources used for culturing *C. cohnii* include peptone, yeast extract, meat extract,
442 glutamic acid, waste molasses, and corn steep liquor (Mendes et al., 2009).

443
444 The solvent hexane is a potential environmental contaminant from the production process for DHA Algal
445 Oil. As discussed in the response to Evaluation Question 8, U.S. Patent 5,407,957 describes the process by
446 which the hexane used in the solvent extraction of DHA Algal Oil is removed from the resulting oil by
447 distillation techniques. According to the petitioner, the hexane is then recycled and used again for
448 extraction purposes (Martek, 2010). If the hexane solvent is recycled in the process, then hexane wastes are
449 not a likely environmental contaminant.

450
451 Once the oil is extracted from the *C. cohnii* biomass, the residual biomass is used as animal feed for
452 livestock, as a feed material for aquaculture, or for pet foods and treats (Mendes et al., 2009). The use of the
453 biomass as a food material eliminates the potential for biomass waste from the production process to
454 adversely impact the environment. No information was found on the potential for the production of DHA
455 Algal Oil to negatively impact biodiversity.

456
457 **Evaluation Question #10: Describe and summarize any reported effects upon human health from use of**
458 **the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i) and 7 U.S.C. § 6518**
459 **(m) (4)).**

460
461 **Adverse Health Effects Attributed to Excessive Amounts of DHA:**

462
463 Consumption of high levels of DHA (in the form of fish oil) in excess of 3 g per person per day, in addition
464 to EPA, may increase bleeding time, levels of low-density lipoprotein cholesterol, and have an effect on
465 glycemic control in non-insulin dependent diabetics, as noted in the GRAS final rule for menhaden oil
466 (FDA, 1997). Increased incidence of hemorrhagic stroke and excessive bleeding times have been reported
467 in Greenland Eskimos with intake levels of 6.5 g/day of combined DHA and EPA. However, it is not
468 known whether the high intakes of EPA and DHA were the sole cause of the increased stroke incidence
469 (Jump, 2009). High intakes of omega-3 fatty acids may be necessary to obtain clinically relevant blood
470 pressure reductions, and at high dose levels there is an increased risk of bleeding. Therefore, a qualified
471 healthcare provider should be consulted prior to starting treatment with supplements (NLM, 2011a).

472
473 In its review of the Martek Biosciences Corporation notification for DHA Algal oil from *C. cohnii*, FDA
474 discussed some adverse effects that were observed in studies and panel reports that evaluated infant
475 consumption of DHA and ARA from sources such as fish oil and egg phospholipid. Some studies of
476 infants that consumed formula containing long-chain PUFAs showed unexpected deaths, which were
477 attributed to necrotizing colitis, sepsis, or Sudden Infant Death Syndrome (SIDS). Other studies have
478 reported increased flatulence, diarrhea, apnea, and jaundice in infants that were fed formulas with long-
479 chain PUFAs (FDA, 2001).

480
481 Increased omega-3 fatty acid intake, mainly from DHA and EPA, may decrease inflammatory responses in
482 individuals with autoimmune or inflammatory diseases, but could also decrease the potential of the
483 immune system to destroy pathogens (Jump, 2009). Some immunosuppressive effects from
484 supplementation with EPA and DHA have been observed in studies comparing immune cell function
485 outside of the body (*ex vivo*) at doses as low as 0.6 grams DHA per day. It remains unclear whether the *ex*
486 *vivo* evidence would translate to effects within living systems (*in vivo*) (Institute of Medicine, 2005).

487
488 As of 2010, a dose-response study has not been conducted on DHA supplementation in infant formula.
489 Clinical trials that have fed formulas containing relatively higher DHA content, for longer periods of time,
490 or using more sensitive assessment mechanisms, have been more likely to show a benefit of DHA

491 supplementation (Birch et al., 2010). Randomized clinical trials found that DHA supplementation in infants
492 was associated with positive effects on visual and cognitive maturation, especially in preterm infants.
493 Worldwide, the range of DHA concentrations in human milk are much broader than the ranges that have
494 been evaluated in clinical trials. (Birch et al., 2010)

495

496 **The Role of DHA in the Body and Health Benefits Attributed to DHA:**

497

498 DHA is an integral part of the cell membranes of neurons and retinal cells, which suggests it plays an
499 important role in normal vision and nervous system function (Institute of Medicine, 2005; Jump, 2009).
500 There are high proportions of DHA and ARA in the brain's gray matter, indicating both compounds are
501 important to normal central nervous system function. Animal studies have shown that depletion of DHA
502 in the brain can result in learning deficits, underscoring the importance of DHA in normal brain function.
503 DHA accumulates in the brain during pre- and post-natal development and throughout the first two years
504 of life (Institute of Medicine, 2005). Although it is not clear exactly how DHA affects brain function, a lack
505 of DHA in the cell membranes of neuron cells could affect the way that ion channels or receptors function,
506 and may impact the availability of neurotransmitters (Jump, 2009).

507

508 Supplementation with omega-3 fatty acids such as DHA could potentially help prevent or treat
509 neurological disorders associated with memory loss, like Alzheimer's disease. DHA appears to be
510 protective against the development of Alzheimer's disease and other types of dementia. Conversely,
511 cognitive decline has been linked to decreased levels of DHA in the brain (Jump, 2009). It is not currently
512 known whether DHA supplementation could be used to treat Alzheimer's disease, but some laboratory
513 studies in animals have shown evidence to that effect (Jump, 2009). A placebo-controlled trial with 295
514 patients with Alzheimer's disease found that DHA supplementation (2 grams/day) for 18 months was not
515 effective in slowing cognitive decline (Jump, 2009).

516

517 **The Impact of DHA Deficiency:**

518

519 Phospholipids of specific brain regions are enriched with DHA and ARA, so an omega-3 or omega-6 PUFA
520 deficiency during brain development could have long-term effects on cognitive and visual function.
521 Studies in laboratory rodents have found that a deficiency in dietary omega-3 PUFA impaired measured
522 cognitive performance by affecting the dopamine neurotransmitter system in the frontal cortex region of
523 the brain (Jump, 2009). Deficiencies in omega-3 PUFA during fetal development have also been shown to
524 have adverse effects on visual function (Jump, 2009).

525

526 **Evaluation Question #11: Provide a list of organic agricultural products that could be alternatives for** 527 **the petitioned substance (7 CFR § 205.600 (b)(1)).**

528

529 DHA is added to infant formula and other foods in the form of fish oils, egg yolk lipids, and egg
530 phospholipids (Institute of Medicine, 2005; FSANZ, 2003). Before the large-scale production of DHA Algal
531 Oil for fatty acid supplementation of infant formula, fish oil was the primary source of fatty acids to
532 formula-fed infants (Carlson et al., 1999). Fish oils are the most common source of DHA for enrichment of
533 foods and supplementation and provide the highest amounts of DHA (Institute of Medicine, 2005). Some
534 fish oils were found to have higher levels of EPA than DHA, and supplementation of infant formula with
535 these oils was associated with adverse effects on infant growth (FSANZ, 2003). Though fish oil is not an
536 organic agricultural product *per se*, fish oil is on the National List as a non-organically produced
537 agricultural product allowed for use in organic production (7 CFR § 205.606(f)).

538

539 As discussed in the response to Evaluation Question #3, materials extracted from hen's eggs are potential
540 alternatives for DHA Algal Oil, though the chickens and eggs would have to be managed according to
541 organic production methods to be eligible. Egg yolk lipids contain large amounts of cholesterol, so egg
542 phospholipids are preferred to egg yolk lipids as additions to infant formula. The composition of egg yolk
543 lipids (e.g., ratio of DHA to ARA) may be different from that in human milk, so the diet of the hens
544 producing the eggs may need to be manipulated by supplementation with DHA to obtain the desired ratio
545 (FSANZ, 2003). Research has shown that by varying the diet of chickens, eggs with virtually any desired

546 ratio of DHA to ARA can be produced (Carlson, 1997). The biomass of single-cell organisms is often used
547 to supplement the chicken feed to produce the desired level of DHA in the egg. The lipid fraction of an egg
548 yolk is about 31%, of which about 29% is phospholipids (Ahn et al., 2006).

549
550 A patent exists for an aqueous extraction method to remove phospholipid from egg yolks (Merkle & Ball,
551 2001). In general, an aqueous method is used to separate the majority of proteins from the egg yolk using
552 ionic strength, pH, and gravitational centrifuge forces. First, the egg yolks are separated from the albumen
553 (i.e., egg white) by hand or using mechanical methods, and the egg whites are discarded or used for other
554 purposes. Egg yolks are then diluted with water, and the pH of the diluted egg yolk material is adjusted
555 by the addition of food-grade acids, bases, or salts. The adjusted and mixed egg yolk material is then
556 exposed to gravitational separation via centrifugation, and a viscous precipitate is removed, leaving the
557 supernatant fraction containing most of the egg phospholipids. The precipitate can be discarded or reused
558 for other purposes. Viscosity agents such as algin or carboxy methylcellulose are then added to the
559 supernatant fraction and again exposed to gravitational separation forces for separation into a cream
560 fraction and an aqueous subnatant fraction. The cream and subnatant of the algin separation contain
561 approximately 35.5% and 1.3% fat, respectively, with the cream layer accounting for approximately 13% of
562 the total volume (Merkle & Ball, 2001). Other manufacturing methods are described that use ethanol, a
563 food-grade solvent, to initiate the separation of the lipid and protein fractions of the egg yolk (Nielson,
564 2007; Schneider, 2010). Using these methods, eggs from hens fed a diet rich in DHA could produce eggs
565 containing phospholipids that are a substantial source of DHA.

566

567 **Additional Questions Specific to DHA Algal Oil**

568

569 The following additional questions were posed by the NOSB Handling Committee to aid the National List
570 review for DHA Algal Oil use in handling (USDA, 2011).

571

572 **Additional Question #1: Describe the FDA approval process for the use of DHA Algal Oil in foods and**
573 **infant formula.**

574

575 Infant formula is considered a food by FDA; therefore, infant formula and other foods are subject to the
576 same FDA approval process for the inclusion of DHA Algal Oil as an ingredient. Under sections 201(s) and
577 409 of the Federal Food, Drug, and Cosmetic Act (FFDCA), "any substance that is intentionally added to
578 food is a food additive, that is subject to premarket review and approval by FDA, unless the substance is
579 generally recognized, among qualified experts, as having been adequately shown to be safe under the
580 conditions of its intended use, or unless the use of the substance is otherwise excluded from the definition
581 of a food additive" (FDA, 2004a). Infant formula is subject to additional statutory and regulatory
582 requirements provided in 21 CFR 106 and 107 to ensure the nutritional quality and safety of what is
583 considered the "sole source of nutrition by a vulnerable population during a critical period of growth and
584 development" (FDA, 2009a).

585

586 Omega-3 fatty acids, including DHA, are considered GRAS by the FDA. Specifically, DHA Algal Oil, as a
587 source of DHA, is GRAS according to FDA GRAS Notice No. GRN 000041. FDA began permitting DHA
588 Algal Oil as an ingredient in infant formula in 2001. Manufacturers of infant formula are not currently
589 required to list on the label the amounts of DHA added to infant formula. However, most infant formula
590 manufacturers provide this information.

591

592 Because DHA Algal Oil is GRAS for human consumption, even for vulnerable infant populations, it is not
593 statutorily required under FFDCA for a premarket review and approval to be completed before DHA Algal
594 Oil can be added to infant formula and other foods. Manufacturers of a food ingredient intended for
595 specific use (e.g., DHA Algal Oil as an ingredient in baked goods) may submit a GRAS notice to FDA that
596 includes a "GRAS exemption claim" comprising a short description of the substance, the applicable
597 conditions of use, and the statutory basis for the GRAS determination (i.e., through scientific procedures or
598 through experience based on common use in food) (FDA, 2004a). A GRAS notice also includes information
599 about the identity and properties of the notified substance and a discussion of the notifier's reasons for

600 concluding that the substance is GRAS for its intended use. However, this program is voluntary for
601 inclusion of GRAS food additives in most food items.

602
603 Pre-market requirements do exist for addition of macroingredients to infant formula. Manufacturers that
604 wish to market new or reformulated infant formulas are required to register with FDA, submit a
605 notification 90 days before marketing the formula, and submit a statement that summarizes the test results
606 that verify that the product complies with the FFDCa (FDA, 2009a). This 90-day notification for a new
607 infant formula must include (1) the quantitative formulation of the infant formula, (2) a description of any
608 reformulation of the formula or change in processing of the infant formula, (3) assurances that the infant
609 formula will not be marketed unless it meets the quality factors and the nutrient requirements of the
610 FFDCa, and (4) assurances that the processing of the infant formula complies with good manufacturing
611 practices, including quality control procedures. The manufacturer can market the new infant formula
612 without providing these assurances to FDA, but the formula is then defined as adulterated under section
613 412(a)(1) of the FFDCa, and FDA has the authority to take compliance action (FDA, 2009a).

614
615 The CFSAN Office of Nutritional Products, Labeling, and Dietary Supplements (ONPLDS) evaluates
616 whether the manufacturer of the formula has met the requirements in section 412 of the FFDCa. The
617 ONPLDS then consults with the Office of Food Additive Safety (OFAS) regarding the safety of the
618 ingredients in the formula and the packaging materials for the formula. OFAS evaluates the safety of the
619 ingredients in the formula according to sections 201(s) and 409 of FFDCa. The manufacturer can market a
620 new infant formula without providing a pre-market notification to FDA, but the formula is then
621 automatically defined as adulterated under section 412(a)(1) of the FFDCa, and FDA has the authority to
622 take compliance action (FDA, 2009a). Compliance actions may range from sanctions to removal of
623 products from the market.

624
625 **Additional Question #2: Describe how the FDA approves ingredients to be considered essential,**
626 **required, and/or allowed in foods and infant formula. Does FDA consider DHA to be essential,**
627 **required, and/or allowed in foods and infant formula?**

628
629 The FDA Fortification Policy of 1980 was established as a way for essential nutrients to be identified and
630 listed for the "rational fortification of food," (21 CFR § 104.20). FDA only considers "essential nutrients" to
631 be within the scope of its Fortification Policy (21 CFR § 104.20). The list of essential nutrients includes
632 vitamins and minerals that are essential to human nutrition, for which there is an established Reference
633 Daily Intake (RDI). The group of essential nutrients has been updated since it was first established in 1980,
634 and it is possible for additional nutrients to be added to the group. In order to be added to the group
635 under the Fortification Policy, the substance would need to: maintain a balanced nutrient profile; correct a
636 dietary insufficiency; improve the quality of a replacement food; restore nutrients to certain levels; or be
637 added as required or permitted by another FDA regulation. In addition, the nutrient must be an approved
638 food additive or GRAS under the conditions of its intended use to be considered an essential nutrient. In
639 light of these criteria, FDA does not consider omega-3 fatty acids (and DHA, by inclusion) to be within the
640 scope of the Fortification Policy. As a result, these nutrients when added to food would be categorized as
641 food additives and would be allowed in food products following premarket review and approval by FDA
642 or determination of GRAS status, as required in sections 201(s) and 409 of the FFDCa (Schneeman, 2010).
643 USDA considers nutrients that are not essential to be "accessory nutrients," which means that the nutrients
644 are not "...specifically classified as a vitamin or mineral but found to promote optimal health." However,
645 FDA does not use the term "accessory nutrients." FDA has stated that omega-3 fatty acids (which includes
646 DHA) are not considered to be essential nutrients according to 21 CFR § 101.9(c)(8)(iv) and, again, are not
647 within the scope of FDA's Fortification Policy (Schneeman, 2010).

648
649 The Infant Formula Act of 1980 was enacted after the FDA Fortification Policy and the recommended daily
650 values of essential nutrients in the policy were established for children aged 4 years and above, not for
651 younger children and infants (Schneeman, 2010). The nutrient requirements of infant formula are therefore
652 considered to be outside of the scope of the Fortification Policy. Minimum amounts for 29 specified
653 nutrients are required in infant formulas, and maximum amounts are provided for 9 of those nutrients in
654 21 CFR Part 107. Any infant formula ingredient not specified in 21 CFR Part 107 is subject to the same

655 regulations as a food additive and would be allowed in infant formula following premarket review and
656 approval by FDA or determination of GRAS status, as required in sections 201(s) and 409 of the FFDC
657 (FDA, 2006).

658
659 **Additional Question #3: Describe how the FDA regulates the use of DHA in foods and infant formula.**
660 **What is the maximum amount of DHA that is permitted? How does the FDA regulate what foods can be**
661 **fortified with DHA?**

662
663 As discussed in Additional Question #1, infant formula is considered a food by FDA; therefore, infant
664 formula and other foods which are enriched with DHA Algal Oil are subject to the same FDA approval
665 process. Under sections 201(s) and 409 of the Federal Food, Drug, and Cosmetic Act (FFDCA), “any
666 substance that is intentionally added to food is a food additive, that is subject to premarket review and
667 approval by FDA, unless the substance is generally recognized, among qualified experts, as having been
668 adequately shown to be safe under the conditions of its intended use, or unless the use of the substance is
669 otherwise excluded from the definition of a food additive” (FDA, 2004a). Since DHA Algal Oil is a
670 substance which is considered GRAS (FDA, 2001), then it may be added to food and those foods are not
671 subject to premarket review by FDA.

672
673 As discussed in “Additional Question #1,” manufacturers of a food ingredient intended for specific use
674 (e.g., DHA Algal Oil as an ingredient in baked goods) may submit a GRAS notice to FDA that includes a
675 “GRAS exemption claim” comprising a short description of the substance, the applicable conditions of use,
676 and the statutory basis for the GRAS determination (i.e., through scientific procedures or through
677 experience based on common use in food) (FDA, 2004a). A GRAS notice also includes information about
678 the identity and properties of the notified substance and a discussion of the notifier's reasons for
679 concluding that the substance is GRAS for its intended use. However, this program is voluntary for
680 inclusion of GRAS food additives in most food items.

681
682 FDA does not set a maximum amount of DHA that can be added to food products. According to 21 CFR
683 184.1472(a)(3), menhaden oil (a source of fish oil containing DHA and EPA), may be added to various food
684 products in varying amounts, as long as the total intake of EPA and DHA does not exceed 3.0 grams per
685 person, per day. However, DHA and EPA are *components* of fish oil, but are not specifically regulated
686 under 21 CFR 184.1472(a)(3). DHA is considered GRAS independently of the determination for menhaden
687 oil, so no specific requirements for maximum levels are made. Instead, the manufacturer of the DHA must
688 show through their petition that adding the DHA to the given foods at the levels proposed would be safe
689 (FDA, 2004a).

690
691 With regard to the types of foods to which DHA can be added, the GRAS notification from Martek for
692 DHA Algal Oil from *Schizochytrium* species identified several food categories to which Martek planned to
693 add DHA Algal Oil (FDA, 2004b). The food categories listed by Martek in the GRAS notice were based on
694 those listed in the CFR entry for menhaden oil (21 CFR § 184.1472(a)(3)), as well as other categories listed in
695 another GRAS notice, GRN 000105, for fish oil (FDA, 2004b). In their GRAS Notice for DHA Algal Oil
696 derived from *Schizochytrium* species, Martek noted that the proposed levels of use for the given food
697 categories were 50 percent of the use levels specified by GRN 000105, and would result in a mean dietary
698 exposure of not more than 1.5 g DHA per person, per day (FDA, 2004b).

699
700 Infant formula is subject to additional statutory and regulatory requirements provided in 21 CFR 106 and
701 107 to ensure the nutritional quality and safety of what is considered the “sole source of nutrition by a
702 vulnerable population during a critical period of growth and development” (FDA, 2009a). The FDA Center
703 for Food Safety and Applied Nutrition (CFSAN) is responsible for regulating infant formula in the U.S.
704 Within CFSAN, the Office of Nutritional Products, Labeling, and Dietary Supplements (ONPLDS)
705 evaluates whether the manufacturer of the formula has met the requirements in section 412 of the FFDC
706 The ONPLDS then consults with the Office of Food Additive Safety (OFAS) regarding the safety of the
707 ingredients in the formula and the packaging materials for the formula. OFAS evaluates the safety of the
708 ingredients in the formula according to sections 201(s) and 409 of FFDC. Section 201(s) defines the term

709 “food additive” as any substance that is intended to be a component or affect the characteristics of any food
710 (FDA, 2009a).

711
712 FDA is not required to approve infant formulas before they can be marketed and sold, but all formulas
713 have to meet federal requirements for basic nutrients. As discussed in the response to “Additional
714 Question #1,” manufacturers of infant formulas also have to notify FDA 90 days before they market a new
715 formula. Nutrient requirements for infant formula are stipulated in section 412(d) of FFDCa and in 21 CFR
716 107.100. The only exception to these rules are “exempt infant formulas” which are specially formulated for
717 infants with “...an inborn error of metabolism or low birth weight, or who otherwise has an unusual
718 medical or dietary problem.” Substances that can be used in infant formulas are GRAS substances for use
719 in infant formula and those substances used in accordance with FFDCa sections 201(s) and 409. (FDA,
720 2006)

721
722 **Additional Question #4: What is the recommended daily allowance of DHA for humans at various**
723 **stages of growth and maturity?**

724
725 In 2002, the Food and Nutrition Board of the U.S. Institute of Medicine (IOM) set adequate intake (AI)
726 levels for omega-3 fatty acids, by life stage and age group (See Table 2, below). The AI levels set for infants
727 are based on the average values observed from studies of infants fed primarily human milk. The AI levels
728 set by the IOM may be met by a combination of DHA, EPA, and ALA. No AI was set by the IOM for DHA
729 alone.

730 **Table 2: Adequate Intake Levels for Omega-3 Fatty Acids**

Age	Source	Males (g/day)	Females (g/day)	Reference
Infants, 0-6 months	DHA, EPA, ALA	0.5	0.5	(Institute of Medicine, 2005)
Infants, 7-12 months	DHA, EPA, ALA	0.5	0.5	(Institute of Medicine, 2005)

731
732 A workshop titled, “Towards Establishing Dietary Reference Intakes for Eicosapentaenoic and
733 Docosahexaenoic Acids” sponsored by the Technical Committee on Dietary Lipids of the International Life
734 Sciences Institute North America was held in June, 2008 (Harris et al., 2009). The International Life Sciences
735 Institute is a nonprofit science organization whose members are mainly agricultural, food, beverage,
736 chemical, and pharmaceutical companies. The petitioner, Martek Biosciences, was a member of the
737 technical committee as of 2008. The workshop participants concluded that evidence from multiple research
738 paradigms shows an inverse relationship between EPA+DHA intake and the risk of coronary heart disease.
739 Based on these findings, the workshop participants recommended a dietary reference intake (DRI) for
740 EPA+DHA between 250 and 500 mg per day and noted that “...there is no evidence that intakes of
741 EPA+DHA in these recommended ranges are harmful.” (Harris et al., 2009)

742
743 In an article by Kris-Etherton and colleagues (2009), many recommended DRI values were listed for DHA
744 and EPA. Table 3 below summarizes the values reported in that article, unless otherwise cited.

745
746 **Additional Question #5: What are the effects on humans if more than the recommended amount of**
747 **DHA is consumed at various stages of growth and maturity?**

748
749 As discussed in the response to Evaluation Question #10, consumption of high levels of DHA in excess of 3
750 g per person per day, in addition to EPA, may have adverse effects including an increase in bleeding time,
751 levels of low-density lipoprotein cholesterol, and may affect glycemic control in non-insulin dependent
752 diabetics (FDA, 1997). An increased incidence of hemorrhagic stroke and excessive bleeding times have
753 been reported in Greenland Eskimos with combined intake levels of 6.5 g/day of DHA and EPA. It is not
754 currently known whether the high intakes of EPA and DHA were the sole cause of the increased stroke
755 incidence in the population observed (Jump, 2009). High intakes of omega-3 fatty acids may be necessary

756 to obtain clinically relevant blood pressure reductions, and at high dose levels there is an increased risk of
757 bleeding. Therefore, a qualified healthcare provider should be consulted prior to starting treatment with
758 supplements (NIH Medline-DHA).

759
760 Increased omega-3 fatty acid intake, mainly from DHA and EPA, may decrease inflammatory responses in
761 individuals with autoimmune or inflammatory diseases, but could also decrease the potential of the
762 immune system to destroy pathogens (Jump, 2009). Some immunosuppressive effects from
763 supplementation with EPA and DHA have been observed in studies comparing immune cell function
764 outside of the body (*ex vivo*) at doses as low as 0.6 grams DHA per day. It remains unclear whether the *ex*
765 *vivo* evidence would translate to effects within living systems (*in vivo*) (Institute of Medicine, 2005).

766
767 One GRAS notification for DHA Algal Oil states that “five independent studies have shown that very high
768 acute oral doses (up to 20 grams of DHASCO or ARASCO/kg body weight) did not have any major
769 toxicological consequences in rats,” (FDA, 2001). The only adverse effect noted at high doses in rats was an
770 impaired concentrating ability of the kidneys at 3650 mg/kg body weight per day in combination with
771 4900 mg ARASCO/kg body weight/day in a subchronic study (FSANZ 2003).

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Table 3: Dietary Reference Intakes for DHA and EPA from USA/Canada

1. Recommendations for Primary Prevention of Coronary Disease			
Recommending Body	Recommendation	Omega-3 Fatty Acid	Source
American Dietetic Association/ Dieticians of Canada	500 mg/ day, from two, 4-ounce servings of fatty fish per week.	EPA+DHA	(Kris-Etherton et al., 2009)
American Diabetes Association	2 or more servings of fish per week (except commercially fried filets)	Omega-3 Fatty Acids	(Kris-Etherton et al., 2009)
American Heart Association	2 servings per week of fish, preferably fatty fish. People with documented coronary heart disease advised to consume 1g/day EPA+DHA preferably from oily fish, or consider supplements of EPA+DHA. People who need to lower serum cholesterol may take 2-4 g/day EPA+DHA, under physician's care.	EPA+DHA, Omega-3 Fatty Acids in general	(Jump, 2009; Kris-Etherton et al., 2009)
2005 Dietary Guidelines Advisory Committee Report	2 servings of fish per week, preferably high omega-3 fish.	Omega-3 Fatty Acids	(Kris-Etherton et al., 2009)
Dietary Guidelines for Americans 2005 Report	2 servings of fish per week (~8 oz. total)	Omega-3 Fatty Acids	(Kris-Etherton et al., 2009)
Australia/New Zealand National Health and Medical Research Council	Men (ages 19-70): 610 mg/day Women (ages 19-70): 430 mg/day	DHA/EPA/DPA (Docosapentaenoic acid)	(Kris-Etherton et al., 2009)
France: AFFSA, CNERNA, CNRS	500 mg/day EPA/DHA; 120 mg/day DHA minimum	EPA+DHA	(Kris-Etherton et al., 2009)
Dutch Health Council	450 mg/day omega-3 fatty acids from fish twice per week; one meal should be oily fish	Omega-3 Fatty Acids	(Kris-Etherton et al., 2009)
Superior Health Council of Belgium	≥0.3% of energy from EPA+DHA; approx. 667 mg/day	EPA+DHA	(Kris-Etherton et al., 2009)
European Commission	200 mg/day of EPA and DHA	EPA+DHA	(Jump, 2009)
International Society for the Study of Fatty Acids and Lipids	minimum of 500 mg/day EPA+DHA	EPA+DHA	(Kris-Etherton et al., 2009)
Japan Society for Lipid Nutrition	1 g/day of EPA+DHA, 2.6 g omega-3 fatty acids	EPA+DHA	(Jump, 2009)

UK Scientific Advisory Committee on Nutrition	≥ 2 portions of fish per week, one of which should be oily to provide 450 mg/day of EPA+DHA	EPA+DHA	(Kris-Etherton et al., 2009)
World Health Organization	1-2% of total energy intake	Omega-3 Fatty Acids	(Jump, 2009)
2. Recommendations for Intake of Long-chain PUFA in Pregnancy, Lactation, and Infancy			
Recommending Body	Recommendation	Omega-3 Fatty Acid	Notes
World Association of Perinatal Medicine, Early Nutrition Academy, Child Health Foundation	Pregnant and lactating women: 200-300 mg of DHA/day; Breastfeeding infants is recommended. When not possible, choose formula with DHA at levels between 0.2% and 0.5% by weight total fat with minimum amount of ARA equivalent to DHA.	DHA, ARA	(Koletzko et al., 2008)
American Dietetic Association/Dieticians of Canada	DHA in infant formula should be at least 0.2% of total fatty acids and the level of ARA should not be lower than DHA. Levels of DHA to ARA ranging from 1.4:1 to 2:1 are beneficial for visual and cognitive development of low-birth-weight infants and possibly normal birth weight infants.	DHA, ARA	(Kris-Etherton et al., 2009)

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Additional Question #6: Where is added DHA listed on the nutrition panel for products?

Manufacturers of infant formula are not currently required to list on the label the amounts of DHA added to infant formula (Jump, 2009) (21 CFR §107.10). However, most infant formula manufacturers provide this information, but it is not typically listed in the Nutrition Facts panel (Jump, 2009). Earth’s Best Organic Infant Formula lists DHA and ARA in the ingredients list and on the front label of the product, also listing the content of DHA (label located at: <http://www.earthsbest.com/products/product/2392310040>).

Only the nutrients listed by FDA as mandatory or voluntary in 21 CFR 101.9(c) may be listed in the nutrition panel for foods intended for adults and children over age four (FDA, 2009b). DHA may not be listed on the nutrient panel of infant formulas because neither the National Academy of Sciences nor the FDA have established recommended daily intake levels for DHA. Furthermore, DHA is not on FDA’s list of mandatory or voluntary nutrients provided in the FDA nutrition regulations.

Several labels for products enriched with DHA Algal Oil are provided by Martek in their petition (Martek, 2010). For a Horizon Organic chocolate milk product, DHA is listed in the ingredients list, as well as a side panel describing the source and need for DHA in the diet. The trademarked name Life’sDHA™ is on the label of a Soy on the Go product, the chocolate milk product, and the label of Spectrum Essentials Flax Oil with DHA supplement. The Life’sDHA™ name and the total amount of DHA per serving is located on a side panel near the bottom of the label for each product. The words “DHA” and “Omega-3” are prominently listed on the front of each product label.

799 **Additional Question #7: What assumptions are made to determine the amount of DHA permitted for**
800 **addition to products, such as fluid milk, infant formula, and cookies?**

801
802 The amount of DHA permitted for addition to products such as infant formula, fluid milk, and cookies is
803 based on the notices provided to the FDA by the manufacturer of the DHA oil – in the case of this petition,
804 Martek Biosciences Corporation. The notices were reviewed by FDA and at the time of submission, FDA
805 had no questions about the proposed supplementation levels of DHA or the rationale behind adding DHA
806 to the specific food products. In the case of DHA added to cookies and fluid milk products, the notice
807 submitted by Martek Biosciences Corporation describes the intended use and amounts of the DHA Algal
808 Oil from *Schizochytrium* species for those food products (FDA, 2004b). In the case of infant formula, Martek
809 Biosciences Corporation described the amounts of DHA added to infant formula, including the ratio of
810 ARA to DHA, or ARA Single-cell oil to DHA Algal Oil.

811
812 The Institute of Medicine has set adequate intake (AI) for DHA, which is based on the amount of omega-3
813 PUFAs, total fat, and energy found in human milk. It is assumed that human milk meets the requirements
814 of omega-3 fatty acids for infants fed human milk, so the levels of omega-3 PUFAs found in human milk
815 are used to inform the AI (Institute of Medicine, 2005). The AI of 0.5 g per day of omega-3 PUFAs
816 (including DHA and EPA) represents approximately 1 percent of the total energy intake for infants aged 0
817 through 6 months, and 0.67 percent of total energy intake for infants aged 7 through 12 months (Institute of
818 Medicine, 2005). As discussed in “Additional Question #3,” according to 21 CFR § 184.1472(a)(3), the total
819 intake of EPA and DHA from fish oil may not exceed 3.0 grams per person, per day. The intake of DHA
820 Algal Oil for cookies, fluid milk, and infant formula discussed in the Martek GRAS Notices would likely
821 contribute to a total omega-3 PUFA intake that falls between 0.5 g per day and 3.0 g per day (FDA, 2004b;
822 FDA, 2001).

823
824 **Additional Question #8: What foods naturally provide DHA to the human diet?**

825
826 Fatty fish are the predominant, natural source of DHA in the human diet. Smaller amounts of DHA are
827 also found in meat and eggs (Institute of Medicine, 2005). As discussed in the response to “Evaluation
828 Question #3”, fish sources of DHA include oily fish and shellfish such as: herring, salmon, sardines,
829 mussels, oysters, caviar, mackerel, anchovies, shrimp, trout, tuna, crab, pollock, squid, halibut, and others
830 (Jump, 2009); (Institute of Medicine, 2005); FDA, 2007). Farm-raised and wild-caught fish of the same
831 species have been found to contain comparable levels of DHA and EPA (Gebauer et al., 2006).

832
833 **Additional Question #9: Describe the commercial availability of naturally occurring sources of DHA,**
834 **such as fish oils.**

835
836 Fish oil supplements are widely available in grocery and health food stores. According to a 2010 survey by
837 ConsumerLab.com, fish oil/omega-3 supplements are the top multivitamin among people who use
838 multiple dietary supplements, and were more popular than general multivitamins with that group. In the
839 survey, 74 percent of the 6,012 respondents reported that they used fish oil/omega-3 supplements
840 (Consumerlab.com, 2010).

841
842 In addition, a large variety of fish and fish products, as well as meat, dairy, margarine, and egg products
843 containing DHA are available in grocery stores and supermarkets (Dieticians of Canada, 2010). Whereas
844 fish and fish products contain the highest amounts of DHA, eggs, milk, and margarine can provide some
845 DHA to the diet.

846
847 **Additional Question #10: What is the trend in the marketplace for foods fortified with DHA?**

848
849 The market for DHA and EPA in supplements, infant formula, and functional foods was expected to grow
850 by 15 to 20 percent on top of a current market value of approximately \$286 million according to a 2006
851 report by DSM, an international nutritional products company (van Doesum, 2006). A press release from
852 the recent acquisition of Martek Biosciences Corporation by DSM discusses the “fast growing market” for
853 DHA and ARA. The press release also states that microbial PUFAs are an “attractive growth segment” for

854 the company moving forward, and that the acquisition would be "...immediately earnings per share
 855 accretive for DSM by €0.15 to €0.20," (\$0.21 to \$0.29) on a full year basis (DSM, 2011).

856
 857 **Additional Question #11: What are the naturally occurring levels of omega-3 fatty acids, including**
 858 **DHA, in milk from cows on concentrated grain diets versus cows consuming pasture only? Is there a**
 859 **correlation between rate of grain supplementation and DHA content in milk?**

860
 861 A study compared the milk composition from three groups of cows raised predominantly on pasture,
 862 using organic production methods, or using conventional methods (Slots et al., 2009). The organic herd
 863 was fed on 16% pasture, while the conventional herd was fed on 4% pasture and the "extensive" herd was
 864 fed on 94% pasture. The organic herd was fed significantly more cereals and grass silage, while the
 865 conventional herd was fed significantly more by-products and maize silage. A summary of milk
 866 characteristics for cows fed three different diets is presented in Figure 2, as extracted from (Slots et al.,
 867 2009).

868 **Figure 2: Summary of Milk Characteristics from Cows Fed Three Different Diets (Slots et al., 2009)**

Table 2. Daily milk yield, fat concentration, fatty acid distribution, ratio between n-6 and n-3 fatty acids, and the concentration of fat-soluble antioxidants in milk samples from conventional (CPS), organic (OPS), and extensive milk production system (EPS)¹

Item	CPS	OPS	EPS	Degrees of freedom	GLM ² (P-value)
n ³	15 (75)	10 (50)	5 (17)		
Daily milk yield (kg of milk/cow per day)	29.3 ± 0.3 ^a	24.6 ± 0.4 ^b	17.9 ± 0.6 ^c	2	<0.0001
n	75	50	18		
Fat concentration (g/100 g of milk)	4.12 ± 0.03 ^b	4.05 ± 0.04 ^b	4.57 ± 0.06 ^a	2	<0.0001
Fatty acids ⁴ (g/kg of fatty acids)					
n	75	50	20		
CLA (<i>cis</i> -9, <i>trans</i> -11)	6.8 ± 0.4 ^b	8.2 ± 0.5 ^b	17.5 ± 0.7 ^a	2	<0.0001
<i>Trans</i> -11-vaccenic acid	20 ± 1 ^b	22 ± 1 ^b	37 ± 2 ^a	2	<0.0001
ALA	4.6 ± 0.2 ^b	9.4 ± 0.2 ^a	9.0 ± 0.4 ^a	2	<0.0001
LA	19.7 ± 0.4 ^a	17.3 ± 0.5 ^b	9.2 ± 0.7 ^c	2	<0.0001
SAT-FA	692 ± 3 ^a	706 ± 4 ^a	659 ± 6 ^b	2	<0.0001
MUFA	275 ± 3 ^b	258 ± 4 ^c	304 ± 6 ^a	2	<0.0001
PUFA	33.1 ± 0.6 ^b	36.6 ± 0.7 ^a	37.0 ± 1.2 ^a	2	0.0003
n-6:n-3 ratio	4.7 ± 0.2 ^a	1.9 ± 0.2 ^b	1.0 ± 0.3 ^c	2	<0.0001
Fat-soluble antioxidants (mg/kg of milk fat)					
n	75	50	20		
α-tocopherol	20.3 ± 0.4 ^b	21.0 ± 0.5 ^b	32.0 ± 0.8 ^a	2	<0.0001
RRR-α-tocopherol	16.2 ± 0.4 ^c	18.6 ± 0.5 ^b	30.2 ± 0.8 ^a	2	<0.0001
β-carotene	3.7 ± 0.2 ^b	4.3 ± 0.3 ^b	9.3 ± 0.5 ^a	2	<0.0001

^{a-c}Means within a row with different superscripts differ ($P < 0.05$).

¹Means ± standard error.

²GLM = general linear model in SAS (SAS Institute Inc., Cary, NC).

³n = the number of dairy herds and samples (in parentheses) in each production system.

⁴CLA = conjugated linoleic acid; ALA = α-linolenic acid; LA = linoleic acid; SAT-FA = saturated fatty acids; MUFA = monounsaturated fatty acids; and PUFA = polyunsaturated fatty acids.

869
 870 Milk from the organic herds had significantly higher ALA and PUFA than milk from the conventional herd
 871 (Slots et al., 2009). Milk from the extensive (pasture-raised) herds had a lower concentration of saturated
 872 fatty acids than the than milk from both the conventional and organic herds. The authors concluded that
 873 the extensive, pasture-based system results in higher concentrations of mono- and poly-unsaturated fatty
 874 acids and antioxidants, while having lower concentrations of saturated fatty acids than both conventional
 875 and organic management systems. Of note is that the ratio of omega-6 to omega-3 fatty acids in milk from
 876 the extensive system was 1.0 (±0.3), while the ratios for milk from the organic and conventional systems
 877 were 1.9 (±0.2) and 4.7 (±0.2), respectively (Slots et al., 2009). DHA was not specifically identified in the
 878 study as one of the omega-3 fatty acids found in the milk.

879 Several studies have shown that Milk from pasture-grazed cows has significantly more conjugated linoleic
 880 acid (CLA) and unsaturated fatty acids compared to milk from cows fed a mixed-ration diet containing
 881 grains (Croissant et al., 2007). In one study, pasture-based milk showed a higher concentration of CLA and
 882 a lower amount of saturated fatty acids compared to unsaturated fatty acids (Croissant et al., 2007). DHA
 883 was not found in milk from cows fed a control diet consisting of mixed silage, hay and grains, but was
 884 detected in significantly higher amounts in the milk of cows fed algae supplements from *Schizochytrium*
 885 species (Franklin et al., 1999). No research was found that observed a correlation between grain
 886 supplementation and DHA content in milk. Methods for increasing DHA content in milk include adding

887 fish oil to the diets of cows or adding algae to the diets of cows (Franklin et al., 1999; Nelson & Martini,
888 2009).

889 **Additional Question #12: How much fish oil can be added to milk before an “off flavor” is noted?**

890
891 Studies or reports that evaluated fish oil additive best practices with regard to “off flavors” were not found
892 during the literature search. Research was found that addressed issues of analyzing and preventing off-
893 flavors in milk enriched with fish oil. Though the amount of fish oil added does influence the presence or
894 absence of “off flavors” in milk, factors such as the type and quality of the oil, the degree of oxidation of the
895 oil, storage conditions, temperature, and pressure all influence the presence and amount of “off flavors”
896 detected in enriched milk (Jacobsen, 2010; Venkateshwarlu et al., 2004).

897
898 Pure milk and fish oil-enriched milk (containing 0.5% cod liver oil by weight) were evaluated for volatile
899 compounds using gas chromatographic methods by Venkateshwarlu and colleagues (2004). The resulting
900 chromatograms showed 14 volatile compounds present for the fresh milk, and 60 volatile compounds for
901 the fish oil-enriched milk. The volatile compounds found in the enriched milk, but not in the pure milk
902 were assumed to be due to the oxidation of the added fish oil. Sensory evaluation of the milk samples
903 showed that the enriched milk had a distinctly fishy taste one day after the milk was enriched. The
904 intensity of the fishy odor and taste increased each day, and was significantly higher than the pure milk at
905 days four and eight of the evaluation period. These results indicate that at the levels tested, oxidation of
906 fish oils in milk over the time of storage can increase fishy off-flavors in milk, and that off-flavors can be
907 detected at 0.5% fish oil by weight (Venkateshwarlu et al., 2004). Studies that incorporated fish oil into
908 milk at less than 0.5% by weight were not found.

909
910 The type and quality of fish oil added to milk can affect the potential for off-flavors. Fish oil quality is
911 usually measured by peroxide value (PV), and the PV can significantly affect oxidative flavor deterioration
912 in milk. In a study with 0.5% fish oils added to milk, two fish oils were compared, cod liver oil and tuna
913 oil. The cod liver oil had a PV of 1.5 meq/kg and the tuna oil had a PV of 0.1 meq/kg. The cod liver oil
914 oxidized significantly faster than the tuna oil and had significantly more fishy off-flavors. Temperature
915 and pressure of processing can also affect oxidation and the production of off-flavors. Several antioxidants
916 have been investigated for use as additives in fish oil-enriched milk to prevent oxidation and development
917 of off-flavors (Jacobsen, 2010).

918
919 In a petition to the FDA by Unilever United States, Inc., the “Future Intended Use Levels” of fish oil in milk
920 products is 2.9% by weight (FDA, 2002). According to 21 CFR 184.1472(a)(3), menhaden oil (a source of
921 fish oil), may be added to milk at a maximum level of 5.0% to ensure that the intake of EPA and DHA does
922 not exceed 3.0 grams per person, per day. Krill oil, a substitute for fish oil, has “a strong taste that begins to
923 be detected at levels between 300 and 500 milligrams per serving, depending on the type of food,”
924 according to an FDA agency response letter to a notice from GRAS Associates, LLC (FDA, 2008).

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