

MAXIMUM ALLOWANCES FOR DEFECTS OR DEFECTIVE UNITS IN CANNED PEARS

DEFECT (Applies to ALL STYLES except as otherwise stated)	Grade Classification		
	A	B	C
Peel	1/4 sq. in per 16 oz. (average)	1/2 sq. in per 16 oz. (average)	1 sq. in per 16 oz. (average)
External Stem <u>1/</u>	1 per 100 ounces (Total contents)	1 per 100 ounces (Total contents)	1 per 100 ounces (Total contents)
Interior Stem	1 per 60 ounces (Total contents)	1 per 30 ounces (Total contents)	1 per 15 ounces (Total contents)
Units of Core Material <u>2/</u>	1 per 60 ounces (Total contents)	1 per 30 ounces (Total contents)	1 per 15 ounces (Total contents)
Loose Seeds	1 per 30 ounces (Total contents) (Average)	1 per 15 ounces (Total contents) (Average)	1 per 10 ounces (Total contents) (Average)
Broken or Crushed <u>3/</u>	5 per cent by count (or) 1 unit	10 per cent by count (or) 1 unit	10 per cent by count (or) 1 unit
Seriously Trimmed <u>4/</u>	NONE	NONE	10 Percent by count (or) 1 unit
Moderately Trimmed; <u>4/</u> Minor Blemishes; and Blemished (combined)	} TOTAL: 10 percent by count	} TOTAL: 20 percent by count	No limit for moderately trimmed
WITH FURTHER LIMITATIONS OF			
Minor Blemishes And Blemished	10 percent by count but no more than 5 percent by count blemished (or) 1 unit (Average)	20 percent by count but no more than 10 percent by count blemished (or) 1 unit (Average)	TOTAL: 30 percent by count but no more than 20 percent by count blemished (or) 1 unit (Average)
Calyx <u>5/</u>	1 unit per 60 ounce (Total contents)	1 unit per 30 ounce (Total contents)	1 unit per 15 ounce (Total contents)

1/ Does not apply to style of: WHOLE UNCORED with stems.

2/ Does not apply to style of: WHOLE UNCORED.

3/ Does not apply to styles of: DICED OR MIXED PIECES.

4/ Does not apply to styles of: SLICED, DICED, OR MIXED PIECES.

5/ Does not apply to styles of: WHOLE UNCORED, and HALVES (When portions of attached calyx remain in halves style, it is scored as a Defect under “Seriously trimmed.”).