



**CANNED KADOTA FIGS SCORE POINTS
ALL STYLES – 100 UNITS**

FACTORS		MAXIMUM NUMBER OF DEFECTS PERMITTED FOR THE RESPECTIVE GRADE													
COLOR	GRADE	A			V+	B			V+	C		V+			
	POINTS	20	19	18		17	16	15		14					
A – Bright, amber, greenish- yellow B – Bright, light green C – Green, light brown, slightly milky appearance		All units better than bottom A	50 units better than bottom A	5 units B No C color	3 units B no C color	50 units better than bottom B	10 units may be C color	4 units may be C color	50 units better than bottom C	5 units may be off color	3 units may be off color				
Uniformity of Size & Symmetry		POINTS	20	19	18	17	16		15	14					
Remove 5 units prior to weighing largest and smallest unit			20%	40%	50%		60%	75%		85%	100%				
<i>(Verification only)</i> Remove 1 unit		Weight of the largest unit shall not exceed the weight of the smallest unit													
The largest unit exceeds the smallest by															
50-75%					0				---		---				
75-100%					0				0		---				
Over 100%					0				0		0				
DEFECTS		POINTS	30	29	28	27	26*	25*	24*		23*	22*	21*		
Minor & Major Totals			0	3	6	10	4	13	16	20	7	25	30	40	11
Maximum of Majors			0	1	3	5	3	6	8	10	4	13	16	20	7
Split & Severed Totals			0	3	6	10	4	13	14	15	6	16	18	20	7
Maximum Severed			0	0	0	0	0	1	2	3	2	Whole 4 Other 5	4 7	5 10	3 4
Woody Stems Average			0	1	2	3.5	2	4	5	7	3	8	9	11	5
Harmless Extraneous Material (HEM)			0	0	0	0	0	0	0	1	1	2	3	3.5	2
For styles other than Style I - Whole, splits are not scored against factor of defects															
CHARACTER		POINTS	30	29	28	27		26	25	24		23*	22*	21*	
A – Well mature, fleshy, practically uniform B – Reasonably uniform, tender texture C – Variable in texture, soft to firm		All def. better than good	All slightly better than good	50 units slightly better than good no units reas. good	95 units min. good 5 units reas. good	17 units min. good 3 units reas. good	95 units def. better than reas. good	50 units slightly better than reas. good no units fairly good	90 units reas. good 10 units fairly good	16 units reas. good 4 units fairly good	90 units def. better than fairly good	50 units slightly better than fairly good	90 units fairly good 10 units mushy or firm	16 units fairly good 4 units mushy or firm	

* Limiting Rule def. = definitely reas. = reasonably min. = minimum + V columns are allowances for verification sample of 20 units.

CANNED KADOTA FIGS
WHOLE VARIATION CHART

GUIDE FOR SCORING UNIFORMITY OF SIZE - 100 UNITS*

Weight of Smallest Unit	Weight of Largest Unit						
	20%	40%	50%	60%	75%	85%	100%
0.2	---	---	---	0.3	---	---	0.4
0.3	---	0.4	---	---	0.5	---	0.6
0.4	0.5	---	---	0.6	0.7	---	0.8
0.5	0.6	0.7	---	0.8	0.9	---	1.0
0.6	0.7	0.8	0.9	1.0	1.1	---	1.2
0.7	0.8	1.0	---	1.1	1.2	1.3	1.4
0.8	1.0	1.1	1.2	1.3	1.4	1.5	1.6
0.9	1.1	1.3	---	1.4	1.6	1.7	1.8
1.0	1.2	1.4	1.5	1.6	1.8	1.9	2.0
1.1	1.3	1.5	1.7	1.8	1.9	2.0	2.2
1.2	1.4	1.7	1.8	1.9	2.1	2.2	2.4
1.3	1.6	1.8	2.0	2.1	2.3	2.4	2.6
1.4	1.7	2.0	2.1	2.2	2.5	2.6	2.8
1.5	1.8	2.1	2.3	2.4	2.6	2.8	3.0
1.6	1.9	2.2	2.4	2.6	2.8	3.0	3.2
1.7	2.0	2.4	2.6	2.7	3.0	3.2	3.4
1.8	2.2	2.5	2.7	2.9	3.2	3.3	3.6
1.9	2.3	2.7	2.9	3.0	3.3	3.5	3.8
2.0	2.4	2.8	3.0	3.2	3.5	3.7	4.0

*** Remove 5 units prior to weighing the largest and smallest unit
 Size not scored in style other than whole.**