## United States Department of Agriculture Agricultural Marketing Service | National Organic Program Document Cover Sheet https://www.ams.usda.gov/rules-regulations/organic/national-list/petitioned

Document Type:

## □ National List Petition or Petition Update

A petition is a request to amend the USDA National Organic Program's National List of Allowed and Prohibited Substances (National List).

Any person may submit a petition to have a substance evaluated by the National Organic Standards Board (7 CFR 205.607(a)).

Guidelines for submitting a petition are available in the NOP Handbook as NOP 3011, National List Petition Guidelines.

Petitions are posted for the public on the NOP website for Petitioned Substances.

## **⊠** Technical Report

A technical report is developed in response to a petition to amend the National List. Reports are also developed to assist in the review of substances that are already on the National List.

Technical reports are completed by third-party contractors and are available to the public on the NOP website for Petitioned Substances.

Contractor names and dates completed are available in the report.

## **Ascorbic Acid**

Handling/Processing

1	Identification	of Peti	tioned Substance
		18	
2	Chemical Names:	19	Trade Names:
3	Ascorbic Acid		Magnorbin
4	L-Ascorbic Acid		Ascorbicap
5	(2 <i>R</i> )-2-[(1 <i>S</i> )-1,2-dihydroxyethyl]-3,4-dihydroxy-		Hybrin
6	2H-furan-5-one		Cescorbat
7	L-Threoascorbic Acid		
8			CAS Numbers:
9	Other Names:		50-81-7
10	Vitamin C		
11	Cevitamic Acid		Other Codes:
12	Xyloascorbic Acid, L		EC No. 200-066-2
13	Vitacimin		ICSC No. 0379
14	Vitacin		FEMA No. 2109
15	Ascoltin		RTECS No. C17650000
16	Antiscorbutic factor		UNII No. PQ6CK8PD0R
17			
20	Summary	of Pet	itioned Use
21			

The United States Department of Agriculture (USDA) has approved synthetic sources of ascorbic acid as a "nonagricultural (nonorganic) substance allowed as an ingredient in or on processed products labeled as 'organic' or 'made with organic (specified ingredients or food group(s),'" at Title 7 of the Code of Federal Regulations (CFR) Section 205.605. Ascorbic acid is used in many handling and processing applications,

- 26 including for nutritional fortification, and as an antioxidant, pro-oxidant, and preservative. This technical
- report was requested by the National Organic Standards Board (NOSB) Handling subcommittee in support
   of its sunset review of this listing.

## **Characterization of Petitioned Substance**

32 Composition of the Substance:33



L-Ascorbic Acid

## Figure 1

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- 37
- L-Ascorbic acid is a naturally occurring chiral vitamin, as shown in Figure 1. The opposite enantiomer of ascorbic
- acid (D-ascorbic acid), is not biologically active, and thus is not produced in the biosynthesis or in major
   industrial syntheses of ascorbic acid (Crawford 1982, Davey et al. 2000, EFSA 2013a, EFSA 2013b, EFSA 2015).
- Because the D-form is missing in these relevant natural and industrial settings, the term "ascorbic acid" will refer
- 42 exclusively to L-ascorbic acid throughout the remainder of this report.

## 43 44 Ascorbic acid is commercially available as a white to slightly vellow solid with ≥98% purity. Although ascorbic

44 Ascorbic acid is commercially available as a white to slightly yellow solid with ≥98% purity. Although ascorbic 45 acid is the active species in vitamin C, the vitamin is formally composed of both ascorbic acid and its oxidized

+5 actu is the active species in vitamin C, the vitamin is formally composed of both ascorbic acid at

- 46 form, dehydroxyascorbic acid, as shown in the redox reaction in Equation 1 (Davey et al. 2000).
- 47



L-Ascorbic Acid

L-Dehydroxyascorbic Acid

## **Equation 1**

50 51

48 49

## 52 Source or Origin of the Substance:

53 Ascorbic acid is the active substance in vitamin C and is naturally produced in nearly all plants and in many

- animal species (Crawford 1982, Davey et al. 2000, EFSA 2013a, EFSA 2013b, Gallie 2013). The biosynthesis of
- ascorbic acid was once thought to proceed through a carbon chain inversion of glucose; however, data compiled
- 56 in recent studies are inconsistent with this mechanism (Isherwood et al. 1954, Braun et al. 1994, Banhegyi et al.
- 57 1997, Davey et al. 2000, Hancock and Viola 2005). Current work with *Arabidopsis* has shown support for several
- 58 biosynthetic pathways for ascorbic acid production, which may be specific to the plant species and
- 59 environmental conditions (Wolucka and Van Montagu 2003, Lorence et al. 2004, Hancock and Viola 2005).
- 60 However, more research is required to establish the mechanisms of these syntheses (Davey et al. 2000, Wolucka
- and Van Montagu 2003, Lorence et al. 2004, Hancock and Viola 2005).
- 62

Industrially synthesized (synthetic) ascorbic acid follows a mechanism along the lines of the originally proposed
biosynthetic pathway through the carbon chain inversion of glucose (Crawford 1982, USDA 1995a, EFSA 2013a,
EFSA 2013b, EFSA 2015). The original synthesis of ascorbic acid was reported by Tadeus Reichstein in the 1930s,
through what has become known as the Reichstein Process (Reichstein et al. 1934, Crawford 1982, Davey et al.

- 67 2000, EFSA 2013a). The Reichstein Process was the primary means of ascorbic acid production for more than 50
- years before a commonly used, modern alternative that produces intermediates through fermentation processes
   replaced it (Davey et al. 2000, Oster and Fechtel 2012, EFSA 2013a, EFSA 2013b, EFSA 2015).
- 70

## 71 **Properties of the Substance:**

- 72 Ascorbic acid is a water-soluble vitamin with well-documented reducing power (Diplock et al. 1998, Davey
- et al. 2000, Timberlake 2015). This reducing power is the source of its biological importance as an
- renzymatic cofactor, pro-oxidant, and antioxidant (Jungeblut 1937, Uri 1961, Cort 1982, Frankel 1996,
- 75 Diplock et al. 1998, Davey et al. 2000, EFSA 2013a, EFSA 2013b, EFSA 2015).
- 76
- 77 Selected properties of ascorbic acid are listed in Table 1 on the following page.

Table 1: Properties of Ascorbic Acid		
Property	Ascorbic Acid	
Empirical Formula	$C_6H_8O_6$	
Molecular Weight	176.12 g/mol	
CAS No.	50-81-7	
Appearance	White to slightly yellow crystals or powder	
Melting Point	190-192° C (decomposition)	
Water Solubility	400 g/L (40°C)	
Density	1.65 g/cm <sup>3</sup>	
РКа	4.7 (10° C)	
Reactivity	Undergoes reactions in aqueous solution, upon	
	exposure to a combination of air and light, bases,	
	metals including copper and iron	

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## 81 Specific Uses of the Substance:

82 Ascorbic acid is the active compound in vitamin C and is produced in nearly all plants and most species of

animals (Crawford 1982, Davey et al. 2000, EFSA 2013a, EFSA 2013b, Gallie 2013). Ascorbic acid is also an

84 industrially produced commodity, with preparations from D-glucose via the Reichstein or adapted

Sources: PubChem 54670067, Uri 1961, O'Neil 2006, Lewis 2007, Lide 2007, Sigma-Aldrich 2014

85 fermentation processes (Reichstein et al. 1934, Crawford 1982, Davey et al. 2000, EFSA 2013a, EFSA 2013b,

86 EFSA 2015). Due to the availability of synthetic sources of ascorbic acid, it has become the primary source

87 of the substance for food handling and processing applications.

88

89 *Medicinal Applications* 

90 Ascorbic acid is the active compound in vitamin C, which provides many important biological functions.

91 Ascorbic acid's ability to act as a reducing agent makes it an important cofactor, promoting enzymatic

92 activity especially in the biosynthesis of the collagen protein (Levine and Hartzell 1987, Padh 1990, Ghosh

et al. 1997, Jung and Wells 1997, Davey et al. 2000, Holst and Frolich 1907, Svirbely and Svent-Gyorgi 1932,

94 Svirbely and Svent-Gyorgi 1933). While scurvy develops due to insufficient concentrations of ascorbic acid,

the application of ascorbic acid may cure this disease (Holst and Frolich 1907, Svirbely and Svent-Gyorgi

96 1932, Svirbely and Svent-Gyorgi 1933, Davey et al. 2000).

97

98 The maintenance of enzymes with a low positive charge (Fe<sup>2+</sup>, Cu<sup>+</sup> vs. Fe<sup>3+</sup>, Cu<sup>2+</sup>) provides pro-oxidant

99 characteristics, which have been correlated to improved immune responses (Duarte and Lunec 2005,

100 Carocho and Ferreira 2013). In these circumstances, ascorbic acid donates an electron to Fe<sup>3+</sup>, converting it

101 to Fe<sup>2+</sup>. The movement of electrons between the ascorbic acid and iron ion results in the formation of a

102 reactive oxygen species (ROS), which can react with nearby biological systems (Davey et al. 2000, Duarte

and Lunec 2005, Carocho and Ferreira 2013). The conditions that result in ROS formation are typically

104 related to an immune response, where the ROS reacts with a pathogen such as a virus or bacteria (Davey et

al. 2000, Duarte and Lunec 2005, Carocho and Ferreira 2013).

106

107 Preservative

108 Ascorbic acid is often included in food products as a preservative. Preservative applications of ascorbic

109 acid make use of its antioxidant properties to prevent discoloration in a range of processed products and to

110 protect from spoilage in lipid-based products (e.g., food oils) (Pizzocaro et al. 1993, Frankel 1996,

111 Vermeiren et al. 1999, Choi et al. 2002, Tapia et al. 2008, Rojas-Grau et al. 2009). Ascorbic acid is most

112 commonly used as a preservative to prevent enzymatic browning reactions that occur during processing

and post-processing storage (Pizzocaro et al. 1993, Tapia et al. 2008, Rojas-Grau et al. 2009). Based on the

114 relative instability of ascorbic acid, its function as a preservative is enhanced under acidic conditions (low

pH) and at reduced temperatures (Vermeiren et al. 1999, Lee et al. 2003, Rojas-Grau et al. 2009).

116

## 117 Nutritional Fortification

- 118 There are several animals that have lost the ability to produce ascorbic acid (Chatterjee 1973, Davey et al.
- 119 2000, EFSA 2013a, EFSA 2013b, EFSA 2015). These animals include humans, a variety of primates, and
- 120 guinea pigs, all of whom must obtain ascorbic acid through their diets, making it an essential vitamin.

Since ascorbic acid is also water-soluble, it is unable to be stored in the body and, therefore, must be consumed daily (Timberlake 2015). Moreover, due to the relative instability of ascorbic acid (see reactivity

consumed daily (Timberlake 2015). Moreover, due to the relative instability of ascorbic acid (see reactivity
 in Table 1), its concentration is often reduced by the processing and storage of foodstuffs (Vermeiren et al.

1999, EFSA 2013b). Ascorbic acid is often added to processed foods because of daily dietary requirements

and its relative instability (Frankel 1996, Vermeiren et al. 1999, Choi et al. 2002, Teucher et al. 2004, EFSA
2013a, EFSA 2013b, EFSA 2015, Timberlake 2015).

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## 128 Approved Legal Uses of the Substance:

129 The USDA NOP has approved ascorbic acid as a synthetic "nonagricultural (nonorganic) substance

allowed as an ingredient in or on processed products labeled as 'organic' or 'made with organic (specified
 ingredients or food group(s)'" at 7 CFR 205.605.

132

133 The United States Food and Drug Administration (FDA) has granted ascorbic acid GRAS (generally

recognized as safe) status for use as a chemical preservative at 21 CFR 182.3013 and §582.3013 (for animal

feeds), as well as for use in nutrients and dietary supplements at \$182.8013 and \$582.5013 (also for animal

feeds). The FDA has approved ascorbic acid for use as a preservative in "frozen raw breaded shrimp," as a

means "to retard development of dark spots on the shrimp," at §161.175. Ascorbic acid may be used as a

dough conditioner in flour and whole wheat flour with the limitation that the "quantity not exceed 200

139 parts per million," at \$137.105 and \$137.200, respectively.

140

141 The FDA has also approved ascorbic acid as an ingredient in a range of canned food products. When used

as an ingredient in canned peaches, apricots, and fruit cocktails, ascorbic acid must be added "in an

amount no greater than necessary to preserve color," as stipulated at §145.170, §145.115, and §145.135,

respectively. When used as an ingredient in canned mushrooms, the FDA limits the addition of "ascorbic acid (vitamin C) in a quantity not to exceed 132 milligrams for each 100 grams (37.5 milligrams for each

ounce) of drained weight of mushrooms," at §155.201. When used in "canned artichokes packaged in glass

147 containers," the substance "may be added in a quantity not to exceed 32 milligrams per 100 grams of

finished food," as stipulated at §155.200. Section 155.200 also limits the amount of ascorbic acid added to

canned asparagus to the "amount necessary to preserve color in the 'white' and 'green-tipped and white'

150 color types." When added to canned applesauce, the FDA requires that the addition of "ascorbic acid as an

antioxidant preservative in an amount not to exceed 150 parts per million; or ascorbic acid (vitamin C) in a

152 quantity such that the total vitamin C in each 113 g (4 ounces) by weight of the finished food amounts to 60

153 mg," at §145.110. The USDA also allows the "addition of ascorbic acid or other preservatives to prevent

oxidation of produce; butchering livestock and poultry; cleaning fish; and the pasteurization of milk," at 7
 CFR 225.17.

155 156

157 The FDA has identified ascorbic acid as a required nutrient in infant formula, with a minimum level of 8

158 milligrams "for each 100 kilocalories of the infant formula in the form prepared for consumption," at 21

159 CFR 107.100. The FDA has approved ascorbic acid as an ingredient in "drug products containing active

160 ingredients offered over-the-counter (OTC) for external use as hair growers or for hair loss prevention," at

- 161 §310.527.
- 162

Ascorbic acid has been approved as a curing accelerator "to accelerate color fixing or preserve color during storage," in "cured pork and beef cuts, cured poultry, cured comminuted poultry and meat food products"

165 at 9 CFR 424.21. Ascorbic acid has also been approved "to delay discoloration" in "fresh beef cuts, fresh

- lamb cuts, and fresh pork cuts" at §424.21.
- 167

Ascorbic acid has been approved for use in the formulation of wine and juice "to prevent oxidation of color

and flavor components of juice and wine," and it "may be added to grapes, other fruit (including berries),and other primary wine making materials or to the juice of such materials, or to the wine, within the

171 limitations which do not alter the class or type of the wine," at 27 CFR 24.246.

172

173 The United States Environmental Protection Agency (EPA) has identified ascorbic acid as "an inert or an

174 active ingredient in a pesticide chemical formulation, including antimicrobial pesticide chemicals" that is

<sup>175</sup> "exempted from the requirement of a tolerance under FFDCA [Federal Food, Drug, and Cosmetic Act]

- Section 408, if such use is in accordance with good agricultural or manufacturing processes" at 40 CFR
  180.950. The EPA has also granted the substance an "exemption for pesticides of a character not requiring"
- FIFRA [Federal Insecticide, Fungicide, and Rodenticide Act] regulation," at §152.25.
- 178 FIFR. 179

## 180 Action of the Substance:

- 181 The activity of ascorbic acid is due to its ability to act as a reducing agent (that donates electrons) within
- 182 biological settings (Timberlake 2015). This ability makes it an important enzymatic cofactor, which
- 183 typically helps to promote enzymatic activity by maintaining the reduced form of iron and copper at the
- active site (Fe<sup>2+</sup> and Cu<sup>+</sup>, respectively) (Levine and Hartzell 1987, Padh 1990, Ghosh et al. 1997, Jung and
- 185 Wells 1997, Davey et al. 2000). This cofactor activity has been reported for a range of enzymatic processes,
- although it is most widely known in the biosynthesis of the collagen protein (Holst and Frolich 1907,
- Svirbely and Svent-Gyorgi 1932, Svirbely and Svent-Gyorgi 1933, Davey et al. 2000). Ascorbic acid has been
   shown to promote the active Fe<sup>2+</sup> state in iron dioxygenases that is essential for the crosslinking of the
- 189 collagen helix (Padh 1990, Davey et al. 2000).
- 190
- 191 The reducing ability of ascorbic acid makes it an important biological antioxidant, providing protection
- 192 from reactive oxygen species (ROS, molecules that remove electrons from nearby biological systems).
- 193 (Simic and Karel 1980, Frankel 1996, Halliwell 1996, Davey et al. 2000, Carocho and Ferreira 2013). This
- 194 protection is offered by the neutralization of the reactive species through electron transfer (redox reaction)
- 195 (Timberlake 2015). In the absence of ascorbic acid or other antioxidants, ROS produce undesired
- 196 modifications to biological structures such as DNA, RNA, proteins, and lipids, which may result in
- 197 mutations (Lu et al. 2010, Craft et al. 2012, Carocho and Ferreira 2013, Timberlake 2015).
- 198

199 Ascorbic acid's antioxidant properties enable it to act as a scavenger of oxidized species, including radicals

- and dioxygen gas (O<sub>2</sub>) (Vermeiren et al. 1999, Rojas-Grau et al. 2009). Oxidized species are responsible for
- 201 the deterioration of a range of food products, including processed fruits, vegetables, meats, juice, wine, and
- beer, making their elimination by reaction with ascorbic acid (electron transfer) important for extending
- shelf-lives and protecting food products from undesirable tastes and odors (Pizzocaro et al. 1993,
- 204 Vermeiren et al. 1999, Davey et al. 2000, Rojas-Grau et al. 2009).
- 205

## 206 **Combinations of the Substance:**

- Ascorbic acid is commercially available in high purity (≥98%) and is often used as a preservative and/or
- 208 antioxidant ingredient alone (Vermeiren et al. 1999, Rojas-Grau et al. 2009). However, due to its acidic
- 209 nature (pKa = 4.7), it is physiologically present as its conjugate base (ascorbate salt), as shown in Equation 2
- 210 (Uri 1961, Davey et al. 2000, Timberlake 2015). Since ascorbic acid is biologically found as ascorbate anion,
- it may also be applied as a salt, rather than its neutral, acidic form (Davey et al. 2000, Teucher et al. 2004,
- 212 EFSA 2013a, EFSA 2013b, EFSA 2015). These salts vary in the identity of the metal cation (M<sup>+</sup> in
- 213 Equation 2), although sodium (Na<sup>+</sup>), calcium (Ca<sup>2+</sup>), and iron (Fe<sup>3+/2+</sup>) cations are common (Davey et al.
- 214 2000, Teucher et al. 2004, EFSA 2013a, EFSA 2013b, EFSA 2015).
  215





219

## 220

Status

#### 221 222 Historic Use:

223 Ascorbic acid has been historically used as a preservative, nutritional fortifier, and in medicine (USDA

224 1995a, Davey et al. 2000, EFSA 2015, Timberlake 2015). The earliest applications of ascorbic acid in modern

medicine include treatments for scurvy, dietary supplements, and/or fortification to prevent the onset of 225

- 226 the disease (Holst and Frolich 1907, Svirbely and Svent-Gyorgi 1932, Svirbely and Svent-Gyorgi 1933,
- 227 Davey et al. 2000). Since these early findings, there has been a great deal of investigation on the effects of 228 ascorbic acid on immune responses, from cold to cancer treatments (Jungeblut 1937, Davey et al. 2000,
- 229 EFSA 2015, Timberlake 2015, Cho et al. 2018).
- 230

231 Ascorbic acid is often added to processed foods for nutritional purposes because humans need to consume

232 it as a part of a daily diet and because of the water-soluble nature of ascorbic acid's metabolization

233 (Chatterjee 1973, Davey et al. 2000, EFSA 2013a, EFSA 2013b, EFSA 2015, Timberlake 2015). However, its

- 234 addition as a nutritional fortifier also provides preservative properties. The preservative nature of the 235
- compound is derived from its reducing nature, through which it reacts with oxidized species (including
- 236 radicals and molecular oxygen) to prevent enzymatic browning and food spoilage (Gill and McGinnes
- 1995, Schozen et al. 1997, Berenzon and Saguy 1998, Vermeiren et al. 1999, Lee et al. 2003, Rojas-Grau et al. 237 238 2009, EFSA 2015).
- 239

#### 240 **Organic Foods Production Act, USDA Final Rule:**

- 241 Ascorbic acid is not listed in the Organic Foods Production Act of 1990 (OFPA).
- 242

243 The USDA NOP has approved synthetic sources of ascorbic acid as a "nonagricultural (nonorganic)

244 substance allowed as an ingredient in or on processed products labeled as 'organic' or 'made with organic

- 245 (specified ingredients or food group(s)'" at 7 CFR 205.605(b). The USDA NOP has also approved synthetic
- ascorbic acid (Vitamin C) for use as "a plant or soil amendment for use in organic crop production," at 246
- 247 §205.601(j).
- 248

#### 249 International:

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#### 251 Canadian General Standards Board Permitted Substances List -

252 Ascorbic acid is listed in the Canadian General Standards Board Permitted Substances List

- 253 (CAN/CGSB-32.311-2015) in Table 4.2 as allowed for "soil amendments and crop nutrition," and
- 254 "synthetic and non-synthetic sources may be used as a pH regulator." Ascorbic acid is listed in Table 6.3 as
- 255 an "ingredient classified as a food additive," and in Table 6.5 as a "processing aid for use as an
- 256 anti-browning agent prior to the extraction or concentration of fruit or vegetable juice." Table 7.3 lists
- 257 ascorbic acid as a "food-grade cleaner, disinfectant, and sanitizer permitted without a mandatory removal event." 258
- 259

#### 260 CODEX Alimentarius Commission, Guidelines for the Production, Processing, Labelling and Marketing of Organically Produced Foods (GL 32-1999) -261

262 Ascorbic acid is listed in the CODEX (GL 32-1999) in Table 3.1 as a "food additive, including carriers."

263

#### 264 European Economic Community (EEC) Council Regulation, EC No. 834/2007 and 889/2008 -

- Ascorbic acid is not listed in EC No. 834-151 2007. 265
- 266

Ascorbic acid is listed in EC No. 889/2008 as a "food additive, including carriers," and is approved for 267

268 "preparation of foodstuffs of plant origin and animal origin." 269

#### 270 Japan Agricultural Standard (JAS) for Organic Production -

- 271 Ascorbic acid is listed in the JAS for Organic Production Notification No. 1606 as a "food additive, limited
- 272 to be used for processed foods of plant origin."
- 273

## 274 International Federation of Organic Agriculture Movements (IFOAM) -

275 Ascorbic acid is listed in IFOAM as an "approved additive and processing/post-harvest handling aid."

## 276 277

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Evaluation Questions for Substances to be used in Organic Handling

# Evaluation Question #1: Describe the most prevalent processes used to manufacture or formulate the petitioned substance. Further, describe any chemical change that may occur during manufacture or formulation of the petitioned substance when this substance is extracted from naturally occurring plant, animal, or mineral sources (7 U.S.C. § 6502 (21)).

283 284 Industrially synthesized (synthetic) ascorbic acid follows a mechanism along the lines of the originally proposed 285 biosynthetic pathway through the carbon chain inversion of glucose (Crawford 1982, EFSA 2013a, EFSA 2013b, 286 EFSA 2015). The original synthesis of ascorbic acid was reported by Tadeus Reichstein in the 1930s, through what 287 has become known as the Reichstein Process (Reichstein et al. 1934, Crawford 1982, Davey et al. 2000, EFSA 2013a). This synthesis from D-glucose begins with a carbon chain inversion and reduction to D-gluticol, and 288 289 subsequent oxidation to L-sorbose via fermentation, as shown with the Fischer projections (linear structures in 290 Equation 3 on the following page) (Crawford et al. 1982). Like all sugar molecules, sorbose freely converts 291 between linear and ring forms and, through this constant equilibrium, the ring hydroxyl groups are protected in 292 a reaction with acetone in the presence of acid. This yields the multicyclic structure shown in Equation 3 293 (Crawford 1982, Timberlake 2015). The protected multicyclic structure is oxidized to a carboxylic acid at the only 294 available alcohol position. The protected multicyclic carboxylic acid undergoes deprotection and conversion to 295 ascorbic acid by stepwise treatment with sodium methoxide in methanol, followed by acidification (Crawford 296 1982). In the years following the initial report, reaction conditions for individual steps were optimized to improve 297 yields and provide milder reaction conditions, although the steps and intermediates remained largely unchanged 298 (Crawford 1982). The Reichstein Process was the primary means of ascorbic acid production for more than 50 299 years (Crawford 1982, Davey et al. 2000).

300

301 Despite the effectiveness of the purely synthetic production of ascorbic acid with the Reichstein Process, most 302 modern industrial production of ascorbic acid employs fermentation processes (USDA 1995a, Davey et al. 2000, 303 EFSA 2013a, Witcoff et al. 2013, EFSA 2015). The fermentative production of ascorbic acid utilizes D-glucose as 304 the initial substrate, which is oxidized by Erwinia herbicola to produce a diketo-L-gluconic acid, as shown in 305 Equation 4 (Witcoff et al. 2013). The diketointermediate undergoes a second fermentation process by Corynebacterium, which reduces the substrate to 2-keto-L-gluconic acid (Witcoff et al. 2013). The final step is 306 307 lactonization of the sugar derivative under acidic conditions to form ascorbic acid (Witcoff et al. 2013). While the 308 process shown in Equation 4 utilizes Erwinia herbicola and Cornebacterium to carry out the fermentation processes, 309 these steps have been reported with a range of microorganisms including *Gluconobacter oxydans*, *Bacillus* 310 megaterium, and Ketogluonicenium vulgare (USDA 1995a, Davey et al. 2000, EFSA 2013a, EFSA 2015). The 311 microorganisms employed for the syntheses are not genetically modified (EFSA 2013a). Following fermentative 312 transformations, ascorbic acid is isolated by acidification, ion exchange, or ultrafiltration and crystallization 313 (EFSA 2013a, Witcoff et al. 2013, EFSA 2015). Despite the use of various microorganisms for the bulk of the 314 synthesis, the use of acid in the final step of the process to convert the 2-keto-L-gluconic acid to ascorbic acid 315 results in the substance's classification as "synthetic," according to the guidelines in NOP 5033-1 (NOP 2016a). 316

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- Ascorbic acid is naturally produced in nearly all plants and many animal species (Crawford 1982, Davey et al.
  2000, EFSA 2013a, EFSA 2013b, Gallie 2013). Moreover, due to the availability of synthetic sources of ascorbic
  acid, it has become the primary source of the substance for food handling and processing applications. Glucose is
  the most common substrate used in ascorbic acid synthesis (Crawford 1982, Davey et al. 2000, EFSA 2013a, EFSA
- 2015). However, the production of the substance from glucose (designated as a synthetic substance by USDA

- 342 1995b), and the use of acid in the production of ascorbic acid, result in its classification as a nonagricultural 343 substance according to the guidelines in NOP 5033-2 (NOP 2016b). 344 345 Evaluation Question #3: If the substance is a synthetic substance, provide a list of non-synthetic or 346 natural source(s) of the petitioned substance (7 CFR § 205.600 (b) (1)). 347 348 This report is focused on synthetic ascorbic acid due to the lack of nonsynthetic commercial sources. While 349 ascorbic acid is naturally produced in nearly all plants and many animal species, its reactive nature makes 350 isolation of the substance from natural sources challenging, which has resulted in all commercial ascorbic 351 acid being synthetically derived (Crawford 1982, Davey et al. 2000, EFSA 2013a, EFSA 2013b, Gallie 2013). 352 Although the substance is biosynthetically produced in both plants and animals (except for some animals, 353 including humans), plants are the primary source of natural ascorbic acid (Davey et al. 2000). More 354 specifically, ascorbic acid is obtained naturally in fruits and vegetables, with fruits typically being the 355 richest sources of natural ascorbic acid. (Davey et al. 2000). Acerola (West-Indian cherry), blackcurrant, 356 guava, and rosehip have especially high ascorbic acid contents (Davey et al. 2000). Despite the prevalence 357 of the substance in biological systems and natural foodstuffs, all commercial sources of pure ascorbic acid 358 are synthetically produced. 359 Evaluation Question #4: Specify whether the petitioned substance is categorized as generally 360 361 recognized as safe (GRAS) when used according to FDA's good manufacturing practices (7 CFR §205.600 362 (b)(5)). If not categorized as GRAS, describe the regulatory status. 363 364 The United States Food and Drug Administration (FDA) has granted ascorbic acid GRAS status for use as a 365 chemical preservative at 21 CFR 182.3013 and §582.3013 (for animal feeds), as well as for use in nutrients 366 and dietary supplements at §182.8013 and §582.5013 (for animal feeds). 367 368 Evaluation Question #5: Describe whether the primary technical function or purpose of the petitioned 369 substance is a preservative. If so, provide a detailed description of its mechanism as a preservative 370 (7 CFR § 205.600 (b)(4)). 371 372 The biological prominence of ascorbic acid has resulted in a range of roles in terms of food handling and 373 processing, including use as a preservative (Pizzocaro et al. 1993, Frankel 1996, Vermeiren et al. 1999, Choi 374 et al. 2002, Tapia et al. 2008, Rojas-Grau et al. 2009). Ascorbic acid is often included in food products as a 375 preservative. Preservative applications of ascorbic acid make use of its antioxidant properties to prevent 376 discoloration in a range of processed products, and protection from spoilage in lipid-based products (e.g., 377 food oils) (Pizzocaro et al. 1993, Frankel 1996, Vermeiren et al. 1999, Choi et al. 2002, Tapia et al. 2008, 378 Rojas-Grau et al. 2009). 379 380 Ascorbic acid is the most commonly used as a preservative to prevent enzymatic browning reactions that 381 occur during processing and post-processing storage (McEvily et al. 1992, Pizzocaro et al. 1993, Tapia et al. 382 2008, Rojas-Grau et al. 2009). This activity is explained through a variety of mechanisms, including 383 reactions with oxidants (e.g., free radicals and molecular oxygen) (Vermeiren et al. 1999, Davey et al. 2000). 384 When ascorbic acid neutralizes these oxidizing species through reduction (electron transfer, shown in 385 Equation 1), the oxidative spoilage pathways (responsible for most discoloration and changes to flavors 386 and odors) are disrupted (Gill and McGinnes 1995, Schozen et al. 1997, Berenzon and Saguy 1998, 387 Vermeiren et al. 1999, Lee et al. 2003, Rojas-Grau et al. 2009, EFSA 2015). The reducing nature of ascorbic acid deactivates polyphenol oxidase (PPO), the most common enzyme in discoloration and enzymatic 388 389 browning reactions (McEvily et al. 1992, Pizzocaro et al. 1993, Tapia et al. 2008, Rojas-Grau et al. 2009). The 390 reducing nature and oxygen-scavenging ability of ascorbic acid has also been shown to increase resistance 391 to mold and fungal growth (Vermeiren et al. 1999).
- 392

## Evaluation Question #6: Describe whether the petitioned substance will be used primarily to recreate or improve flavors, colors, textures, or nutritive values lost in processing (except when required by law) and how the substance recreates or improves any of these food/feed characteristics (7 CFR § 205.600 (b)(4)).

### 396 397

Ascorbic acid is not intended to recreate or improve flavors and does not alter the colors or textures of food products. However, the preservative properties of ascorbic acid (discussed in greater detail in Question #5) act to prevent discoloration and degradation associated with the formation of undesirable flavors and odors (Gill and McGinnes 1995, Schozen et al. 1997, Berenzon and Saguy 1998, Vermeiren et al. 1999, Lee et

402 al. 2003, Rojas-Grau et al. 2009, EFSA 2015).

403

Ascorbic acid is a relatively unstable compound, and its reducing nature makes it reactive to air, light, moisture (including humidity), metals (e.g., iron (Fe<sup>3+</sup>) and copper (Cu<sup>3+</sup>)), and bases (Vermeiren et al. 1999,

- Davey et al. 2000, EFSA 2013b, Sigma-Aldrich 2014). This instability dramatically reduces the concentration of the natural vitamin in many processing applications (Vermeiren et al. 1999, Davey et al. 2000, EFSA
- 2013b). The reactive properties of ascorbic acid also make it susceptible to background reactions (part of its
- 409 preservative character), and studies have shown the concentration to decrease during storage, especially in
- cases of neutral to high pH and in the absence of reduced temperatures (Vermeiren et al. 1999, Davey et al.
- 411 2000, EFSA 2013b, Sigma-Aldrich 2014). Moreover, these considerations are dramatically increased in terms
- 412 of final food preparation (cooking). The low thermal stability, coupled with the high-water solubility of
- ascorbic acid results in dramatic reductions in most cooking processes, especially when extended time is
- 414 required in water at elevated temperatures (e.g., boiling) (Vermeiren et al. 1999, Lee et al. 2003, Rojas-Grau
- 415 et al. 2009). Due to the daily dietary requirements and relative instability of ascorbic acid, it is often added
- to processed foods (Frankel 1996, Vermeiren et al. 1999, Choi et al. 2002, Teucher et al. 2004, EFSA 2013a,
  EFSA 2013b, EFSA 2015, Timberlake 2015).
- 418

## Evaluation Question #7: Describe any effect or potential effect on the nutritional quality of the food or feed when the petitioned substance is used (7 CFR § 205.600 (b)(3)).

421

422 Ascorbic acid serves to enhance the nutritional quality of food/feed to which it is added. Humans are 423 among several animals that are unable to naturally produce ascorbic acid, making it an essential vitamin 424 (Chatterjee 1973, Davey et al. 2000, EFSA 2013a, EFSA 2013b, EFSA 2015, Timberlake 2015). Since ascorbic 425 acid is also water-soluble, it is unable to be stored in the body, and therefore must be consumed daily (Timberlake 2015). Moreover, the reducing nature of ascorbic acid results in its relatively low stability, and 426 natural concentrations are dramatically reduced in the handling, processing, storage, and preparation of 427 food products (Vermeiren et al. 1999, Lee et al. 2003, Rojas-Grau et al. 2009). The addition of ascorbic acid 428 429 to certain foodstuffs is important to maintain the daily intake values required for optimum biological 430 function (Chatterjee 1973, Davey et al. 2000, EFSA 2013a, EFSA 2013b, EFSA 2015, Timberlake 2015). 431

## Evaluation Question #8: List any reported residues of heavy metals or other contaminants in excess of FDA tolerances that are present or have been reported in the petitioned substance (7 CFR § 205.600 (b)(5)).

435

There have been few reports of heavy metal contamination in industrially produced ascorbic acid. The

- 437 European Food Safety Authority (EFSA) has reported some ascorbic acid produced via microorganism
- fermentation to have heavy metals present at concentrations of <20 mg/kg, and lead content of <2 mg/kg
- (EFSA 2013a). The reports of lead content of 2 mg/kg (parts per million (ppm)) is in excess of FDA
- tolerances for bottled water (5 parts per billion) (ppb)), candy (0.1 ppb), and juice (50 ppb) (FDA 2019). The
- 441 low concentration (in terms of the final composition of the foodstuff) of ascorbic acid added in the handling 442 and processing of food products makes assessing the toxicological impact of any heavy metal
- 442 contamination from the substance difficult. Beyond these tolerances for finished food products, the FDA
- 444 provides no additional information regarding heavy metals and other contaminants.
- 445

## 446 Evaluation Question #9: Discuss and summarize findings on whether the manufacture and use of the

447 petitioned substance may be harmful to the environment or biodiversity (7 U.S.C. § 6517 (c) (1) (A) (i)

#### 448 and 7 U.S.C. § 6517 (c) (2) (A) (i)).

449 450 At the time of publication of this report, the author found no published studies on the environmental persistence or impacts to biodiversity of ascorbic acid. Given the natural prevalence of the substance in 451 452 plants and animals, the incorporation of ascorbic acid in the handling/processing of organic food products is unlikely to provide any significant increase to environmental levels of the substance (Crawford 1982, 453 454 Davey et al. 2000, EFSA 2013a, EFSA 2013b, Gallie 2013). Moreover, the requirement of the substance for 455 proper biological function in both plants and animals provides countless sources of metabolism, and the 456 documented low toxicity of ascorbic acid make environmental contamination or harmful environmental 457 outcomes unlikely (Crawford 1982, Davey et al. 2000, EFSA 2013a, EFSA 2013b, Gallie 2013).

458

459 Most commercial ascorbic acid is derived from the fermentation of glucose (Crawford 1982, Davey et al.

2000, EFSA 2013a, EFSA 2015). Given the ubiquitous nature of glucose in biological systems, and the 460 461 relatively benign conditions required in fermentation processes, the industrial production of ascorbic acid 462 is unlikely to be a source of environmental harm.

463

#### Evaluation Question #10: Describe and summarize any reported effects upon human health from use of 464 the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i)) and 7 U.S.C. § 6518 465 (m) (4)). 466

467

Humans are among several animals that are unable to naturally produce ascorbic acid, making it an 468 469 essential vitamin (Chatterjee 1973, Davey et al. 2000, EFSA 2013a, EFSA 2013b, EFSA 2015, Timberlake 2015). Since ascorbic acid is also water-soluble, it is unable to be stored in the body, and therefore must be 470 471 consumed daily (Timberlake 2015). The ability of ascorbic acid to act as a reducing agent makes it an 472 important cofactor, which typically helps to promote enzymatic activity by maintaining the reduced form 473 of iron and copper at the active site (Fe<sup>2+</sup> and Cu<sup>+</sup>, respectively) (Levine and Hartzell 1987, Padh 1990, Ghosh et al. 1997, Jung and Wells 1997, Davey et al. 2000). This cofactor activity has been reported for a 474 475 range of enzymatic processes, although it is most widely known in the biosynthesis of the collagen protein 476 (Holst and Frolich 1907, Svirbely and Svent-Gyorgi 1932, Svirbely and Svent-Gyorgi 1933, Davey et al. 2000). Ascorbic acid has been shown to promote the active  $Fe^{2+}$  state in iron dioxygenases that are essential 477 478 for the crosslinking of the collagen helix (Padh 1990, Davey et al. 2000). In the absence of ascorbic acid, 479 enzymes requiring a reduced state no longer function properly. In the case of collagen synthesis, ascorbic 480 acid deficiencies manifest themselves as scurvy (Holst and Frolich 1907, Svirbely and Svent-Gyorgi 1932, 481 Svirbely and Svent-Gyorgi 1933, Davey et al. 2000).

482

483 The reducing ability of ascorbic acid makes it an important biological antioxidant, providing protection from ROS. (Simic and Karel 1980, Frankel 1996, Halliwell 1996, Davey et al. 2000, Carocho and Ferreira 484

- 485 2013). In the absence of ascorbic acid or other antioxidants, ROS produce undesired modifications to
- 486 biological structures such as DNA, RNA, proteins, and lipids, which may result in mutations (Lu et al.
- 487 2010, Craft et al. 2012, Caracho and Ferreira 2013, Timberlake 2015).
- 488

489 The earliest applications of ascorbic acid in modern medicine include treatments for scurvy, dietary

490 supplements, and fortification to prevent the onset of the disease (Jungeblut 1937, Davey et al. 2000, EFSA

- 491 2015, Timberlake 2015, Cho et al. 2018). Since these early findings, there has been a great deal of
- 492 investigation into the effects of ascorbic acid on immune responses, from cold to cancer treatments
- 493 (Jungeblut 1937, Davey et al. 2000, EFSA 2015, Timberlake 2015, Cho et al. 2018).
- 494

495 The maintenance of reduced metallic enzymes (Fe<sup>2+</sup>, Cu<sup>2+</sup>) provides pro-oxidant characteristics, which have

- 496 been correlated to improved immune responses (Duarte and Lunec 2005, Carocho and Ferreira 2013). In
- 497 these circumstances, the reduction of Fe<sup>3+</sup> to Fe<sup>2+</sup> promoted by ascorbic acid results in the formation of a
- 498 ROS, which can react with nearby biological systems (Davey et al. 2000, Duarte and Lunec 2005, Carocho
- 499 and Ferreira 2013). The conditions that result in ROS formation are typically related to an immune
- 500 response, where the ROS reacts with a pathogen such as a virus or bacteria (Davey et al. 2000, Duarte and Lunec 2005, Carocho and Ferreira 2013).
- 501 502

Ascorbic Acid

Ascorbic acid is noted as having very low human toxicity (JECFA 1981, EFSA 2013a, EFSA 2013b, EFSA 2015). Ascorbic acid is absorbed in the gastrointestinal tract; however, absorption has been noted to be proportional to ascorbic acid levels (JECFA 1981, Davey et al. 2000, EFSA 2013a, EFSA 2013b, EFSA 2015, Timberlake 2015). This absorption mechanism effectively limits ascorbic acid uptake to levels required for normal physiological function, while the high-water solubility of the substance results in the excretion of unabsorbed ascorbic acid, primarily in urine (Baker et al. 1966, Davey et al. 2000, EFSA 2013a, EFSA 2013b, EFSA 2015).

510

### 511 Evaluation Question #11: Describe any alternative practices that would make the use of the petitioned 512 substance unnecessary (7 U.S.C. § 6518 (m) (6)).

513

514 Ascorbic acid is an essential dietary vitamin in humans, and therefore is not replaceable for proper

515 physiological function (Chatterjee 1973, Davey et al. 2000, EFSA 2013a, EFSA 2013b, EFSA 2015, Timberlake

516 2015). Ascorbic acid is naturally produced in nearly all plants and many animals, making alternative, 517 natural sources possible (Crawford 1982, Davey et al. 2000, EFSA 2013a, EFSA 2013b, Gallie 2013).

However, the relative instability of ascorbic acid results in its degradation through typical processing,

519 storage, and preparation protocols (Vermeiren et al. 1999, Lee et al. 2003, Rojas-Grau et al. 2009). Efforts to

520 increase the abundance of natural sources of ascorbic acid include alterations to typical processing,

521 minimal storage (or storage at reduced temperatures), and alternative preparation methods that avoid

522 exposure to high temperatures, water, and high pH (Vermeiren et al. 1999, Lee et al. 2003, Rojas-Grau et al.

523 2009, Sigma-Aldrich 2014). The natural concentration of ascorbic acid may also be maintained by the

exclusion of oxygen. Oxygen has been reported to react with ascorbic acid when combined with light or

525 moisture and is also commonly required to produce other reactive species (e.g., free radicals) that reduce

ascorbic acid levels (Vermeiren et al. 1999, Lee et al. 2003, Rojas-Grau et al. 2009, Sigma-Aldrich 2014). In

some cases, these alternatives are not possible while maintaining the organoleptic properties of the food or

are limited by the seasonal availability of products and established means of distribution.

529

530 There are many possible alternatives to ascorbic acid in food preservation. These include reduced

temperatures, which retards enzymatic activity responsible for discoloration and other spoilage

mechanisms (Timberlake 2015). Storage at reduced temperatures also slows the growth of microorganisms

responsible for food degradation (Rahman 2007).

534

The application of organic acids (e.g. fruit juices) are traditional means of food preservation, and possible

alternatives for the inclusion of ascorbic acid in processed foods (Pizzocaro et al. 1993, Frankel 1996,

Vermeiren et al. 1999, Davey et al. 2000, Choi et al. 2002). Weak organic acids (e.g. citric acid and lactic acid)

have been shown to inhibit food discoloration by changing the pH of the food product, deactivating

539 browning enzymes, denaturing protein structure, and discouraging microbial growth (Timberlake 2015).

540 The mode of action of these substances is dependent on the specific application, although membrane 541 disruptions (lowering the intracellular pL and subsequent metabolic intribution) are set of the set of the

disruptions (lowering the intracellular pH and subsequent metabolic inhibition) are most common (Brul
 and Coote 1999, Vermeiren et al. 1999). The efficacy of weak organic acids in preservation has also been

explained due to their ability to chelate metallic micronutrients (e.g.  $Ca^{2+}$ ,  $Zn^{2+}$ ), which competes with

544 oxidative enzymes that require these ions for their activity and as nutrients for microorganisms (Brul and

545 Coote 1999). However, the inability of these acids to provide the reducing power of ascorbic acid prevents

546 preservative action against reactive oxidized species and limits their efficacy against viral contamination

- 547 (Baert et al. 2009).
- 548

549 The use of salt treatments (e.g. sodium chloride (NaCl)) are another traditional means of food preservation.

Like acids, salts disrupt the regulation of cellular processes, including membrane transport, by changing

551 the natural concentration gradient (Timberlake 2015). Moreover, the use of salt inhibits the growth of

microorganisms through cellular dehydration due to water migration from the cellular matrix (Timberlake2015).

555 554

## 555 Evaluation Question #12: Describe all natural (non-synthetic) substances or products which may be

used in place of a petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (ii)). Provide a list of allowed

557 substances that may be used in place of the petitioned substance (7 U.S.C. § 6518 (m) (6)).

558	
559	In terms of the preservative function of accorbic acid, alternative substances include acids such as citric and
560	lactic acid, both of which are permitted ponewnthatic substances at 7 CER 205 605(a). As discussed in
561	austion #11, work organic acide (a g cityic acid and lactic acid) inhibit food discoloration by changing the
562	question #11, weak organic actus (e.g. chine actu and factic actu) infinitin food discoloration by changing the
562	pir of the food product, deactivating browning enzymes, denaturing protein structure, and discouraging
563	microbial growth (Brul and Coote 1999, Vermeiren et al. 1999, Timberlake 2015). However, the inability of
564	these acids to provide the reducing power of ascorbic acid prevents preservative action against reactive
565	oxidized species and limits their efficacy against viral contamination (Baert et al. 2009).
566	
567	An additional means of food preservation in handling and processing applications is the use of controlled
568	atmospheres. In these cases, atmospheres for food packaging and storage are chosen with limited or no
569	oxygen to retard microbial-based spoilage (Hirsch et al. 1977, Puligundla et al. 2012). Nitrogen ( $N_2$ ) and
570	carbon dioxide (CO <sub>2</sub> ) gasses are the most common atmospheres employed which result in reduced
571	microbial metabolic rates even in the presence of oxygen based on their ability to compete with oxygen (O <sub>2</sub> )
572	as protein substrates (Wayne 2000, Puligundla et al. 2012). However, the use of controlled atmospheres in
573	packaging and processing has also been known to affect the color and other organoleptic properties
574	(sensory properties related to food e.g. taste smell texture) of the foods (Hirsch et al. 1977)
575	(bensory properties related to rood, e.g. laste, sinch, texture) of the roods (rinsert et al. 1977).
576	Another alternative is to employ processing procedures that feature fruit juices or to fortify food products
570	with natural fruit juices, rather than synthetically produced ascerbic acid. However, this strategy is limited
570	has the relative instability of ecceptic acid. Mercerer, the recence of additional substances recent in further
578	by the relative instability of ascorbic acid. Moreover, the presence of additional substances present in fruit
5/9	juices may result in undesired changes to the organoleptic properties of the processed foods.
580	Freelowthen Information #10. Describes that of a manifestation from the state that sould be alternative a few
581	Evaluation Information #13: Provide a list of organic agricultural products that could be alternatives for
582	the petitioned substance (7 CFR § 205.600 (b) (1)).
583	
584	Ascorbic acid is present in agricultural products, and the synthetic form of the substance could be replaced
585	with natural, organic, ascorbic acid. This is possible with the incorporation of foods high in ascorbic acid
586	(fruits and vegetables) as ingredients in the final processed food product (Davey et al. 2000). Another
587	alternative is to employ processing procedures that feature truit juices or to fortify food products with
588	natural fruit juices, rather than synthetically produced ascorbic acid.
589	
590	Report Authorship
591	
592	The following individuals were involved in research, data collection, writing, editing, and/or final
593	approval of this report:
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595	Philip Shivokevich, Visiting Assistant Professor of Chemistry, University of Massachusetts
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597	Anna Arnold Technical Writer Savan Group
508	• Anna Annola, rechnical Winer, Savan Group
500	All individuals are in compliance with Federal Acquisition Regulations (FAR) Subpart 3.11 — Proventing
600	Parsonal Conflicts of Interest for Contractor Employees Porforming Acquisition Europe
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