Alginates Handling/Processing

	Hand	dling/Pro	cessing
1		4.5	
2	Identificatio		ioned Substance
2	Chemical Names:	24 25	Trada Naması
3		23	Trade Names: Protanal
4	Ammonium alginate		Protanal Ester
5	Calcium alginate		Profoam
6 7	Potassium alginate Propylene glycol alginate (PGA)		rioioani
8	Sodium alginate		CAS Numbers:
8 9	Sourum aiginate		9005-34-9 (Ammonium alginate)
10	Other Names:		9005-35-0; 9019-42-5; 9019-43-6; 9060-20-2; 37228-
10	Algin		92-5 (Calcium alginate)
12	Algin gum		9005-36-1 (Potassium alginate)
12	CA 33	26	9005-37-2 (PGA)
13	Calginate	20	9005-38-3 (Sodium alginate)
15	Combinace		sood so s (sourain arginate)
16	Kaltostat		Other Codes:
17	propane-1, 2-diol alginate (PGA)		E401 (Sodium Alginate)
18	Alginic acid, ammonium salt		E402 (Potassium alginate)
19	Alginic acid, calcium salt		E403 (Ammonium alginate)
20	Alginic acid, potassium salt		E404 (Calcium alginate)
21	Alginic acid, sodium salt		E405 (PGA)
22			130239 (HS Code: PGA)
23			
27			
28	Summa	ry of Pet	itioned Use
29		,	
30	Classified as a synthetic substance, alginates are	e currentl	v listed at 7 CFR Section 205 605(b) as
31	nonagricultural (nonorganic) substances that ar		
32	labeled as "organic" or "made with organic (spo		
33			nonium, calcium, potassium, and sodium alginate
34	0 0 i		Technical Advisory Panel (TAP) Report did not
35	include PGA (Taylor and Theuer 1995), because		
36			ne of this report, no organic products were found
37	that contained PGA as an ingredient.		
38			
39	Characterizati	on of Pet	itioned Substance
40			
41	Composition of the Substance:		
42			
43			
45	Alginates are complex carbohydrates known as	polysacc	harides. These carbohydrate polymers are derived
43 44	from brown seaweeds of the Class Phaeophyceae	(Pawar 2	2012, Holdt and Kraan 2011, Mabeau and Fleurence
		(Pawar 2	2012, Holdt and Kraan 2011, Mabeau and Fleurence
44	from brown seaweeds of the Class Phaeophyceae	(Pawar 2 harides (2012, Holdt and Kraan 2011, Mabeau and Fleurence (e.g., agar, alginates and carrageenan) that are
44 45 46 47	from brown seaweeds of the Class <i>Phaeophyceae</i> 1993). Phycocolloid is another term for polysacc derived from seaweeds (Zemke-White and Ohr cellulose in terrestrial plants, alginates give brown	(Pawar 2 charides (to 1999). wn algae	2012, Holdt and Kraan 2011, Mabeau and Fleurence (e.g., agar, alginates and carrageenan) that are Similar to the structure forming components of , including brown seaweed species, both
44 45 46 47 48	from brown seaweeds of the Class <i>Phaeophyceae</i> 1993). Phycocolloid is another term for polysacc derived from seaweeds (Zemke-White and Ohr cellulose in terrestrial plants, alginates give brown echanical strength and flexibility (Draget, Sm	(Pawar 2 harides (to 1999). wn algae idsrød ar	2012, Holdt and Kraan 2011, Mabeau and Fleurence (e.g., agar, alginates and carrageenan) that are Similar to the structure forming components of , including brown seaweed species, both ad Skjåk-Bræk 2005). The main cell wall
44 45 46 47 48 49	from brown seaweeds of the Class <i>Phaeophyceae</i> 1993). Phycocolloid is another term for polysacc derived from seaweeds (Zemke-White and Ohr cellulose in terrestrial plants, alginates give bro- mechanical strength and flexibility (Draget, Sm components of seaweed are anionic polysacchar	(Pawar 2 harides (to 1999). S wn algae idsrød ar rides: alg	2012, Holdt and Kraan 2011, Mabeau and Fleurence (e.g., agar, alginates and carrageenan) that are Similar to the structure forming components of , including brown seaweed species, both ad Skjåk-Bræk 2005). The main cell wall inates and fucoidans (Michel, et al. 2010). Algal
44 45 46 47 48 49 50	from brown seaweeds of the Class <i>Phaeophyceae</i> 1993). Phycocolloid is another term for polysacc derived from seaweeds (Zemke-White and Ohr cellulose in terrestrial plants, alginates give brown mechanical strength and flexibility (Draget, Smi components of seaweed are anionic polysacchar polysaccharides differ from cellulose in their hi	(Pawar 2 charides (to 1999). wn algae idsrød ar rides: alg gh sulfat	2012, Holdt and Kraan 2011, Mabeau and Fleurence (e.g., agar, alginates and carrageenan) that are Similar to the structure forming components of , including brown seaweed species, both ad Skjåk-Bræk 2005). The main cell wall inates and fucoidans (Michel, et al. 2010). Algal e group content, high solubility in water and high
44 45 46 47 48 49 50 51	from brown seaweeds of the Class <i>Phaeophyceae</i> 1993). Phycocolloid is another term for polysacc derived from seaweeds (Zemke-White and Ohr cellulose in terrestrial plants, alginates give bro- mechanical strength and flexibility (Draget, Sm components of seaweed are anionic polysacchar polysaccharides differ from cellulose in their hi content of ionic groups (Alves, Sousa and Reis 2	(Pawar 2 charides (to 1999). S wn algae idsrød ar rides: alg gh sulfat 2013). The	2012, Holdt and Kraan 2011, Mabeau and Fleurence (e.g., agar, alginates and carrageenan) that are Similar to the structure forming components of , including brown seaweed species, both ad Skjåk-Bræk 2005). The main cell wall inates and fucoidans (Michel, et al. 2010). Algal e group content, high solubility in water and high e algin found in brown algae is present as a mixed
44 45 46 47 48 49 50	from brown seaweeds of the Class <i>Phaeophyceae</i> 1993). Phycocolloid is another term for polysacc derived from seaweeds (Zemke-White and Ohr cellulose in terrestrial plants, alginates give brown mechanical strength and flexibility (Draget, Smi components of seaweed are anionic polysacchar polysaccharides differ from cellulose in their hi	(Pawar 2 charides (to 1999). S wn algae idsrød ar rides: alg gh sulfat 2013). The	2012, Holdt and Kraan 2011, Mabeau and Fleurence (e.g., agar, alginates and carrageenan) that are Similar to the structure forming components of , including brown seaweed species, both ad Skjåk-Bræk 2005). The main cell wall inates and fucoidans (Michel, et al. 2010). Algal e group content, high solubility in water and high e algin found in brown algae is present as a mixed

derivatives of alginic acid. Alginate is the conjugate base of alginic acid. Through processing, the water 53 54 insoluble alginic acid is extracted and various water-soluble alginates can be produced (McHugh 55 2003). When extracted from the cell walls of brown algae, alginate forms a gum that is used by the food

- 56 industry to increase viscosity, as a food thickener and stabilizer, and as an emulsifier (McHugh 2003).
- 57

58 Polysaccharides are polymers consisting of chains of carbohydrates joined together by glycosidic bonds.

59 Alginates are comprised of two uronate sugars and the salts of mannuronic and guluronic acid derived

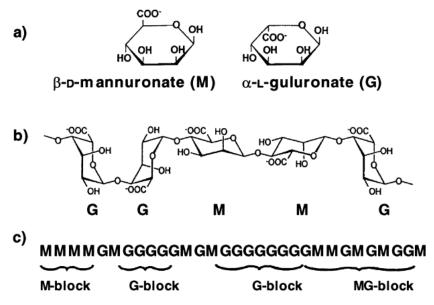
- 60 from alginic acid (Pawar 2012). During extraction of alginates from harvested seaweed, the uronic acids are
- converted into the salt forms mannuronate (M) and guluronate (G) through a neutralization step (Pawar 61
- 62 2012). Alginate is a block copolymer composed of long chains of M or G blocks. These blocks can be
- 63 homogeneous (GG, MM) or heterogeneous (MG, GM) (Draget, Smidsrød and Skjåk-Bræk 2005). Figure 1 64 illustrates the chemical structure of alginate and demonstrates how G and M blocks connect in sequence

65 (Draget, Smidsrød and Skjåk-Bræk 2005). The proportion, distribution and length of the block types

determine the chemical and physical properties of the alginate, such as the relative stiffness or flexibility of 66

67 the gels formed in the presence of metallic ions (salts) (Yang, Ying-Jian and Wen 2011).

68



69 70

71 Figure 1. Structural characteristics of alginates: a) alginate monomers, b) chain conformation, c) block 72 distribution (Draget, Smidsrød and Skjåk-Bræk 2005).

73

74 Propylene glycol alginate:

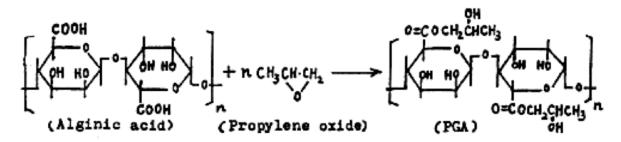
75 Propylene glycol alginate (PGA) is an ester of alginic acid (World Health Organization 1997) where some of

76 the carboxyl groups are esterified with propylene glycol, some are neutralized with an appropriate alkali,

and some remain free. Figure 2 illustrates the reaction of propylene oxide and alginic acid to form PGA 77

78 (World Health Organization 1997). Used as an emulsifier, thickener and stabilizer in food applications,

79 PGA is functional in acidic conditions (Draget, Smidsrød and Skjåk-Bræk 2005).



- 81 Figure 2. Propylene glycol alginate is formed from the reaction of propylene oxide with alginic acid (World
- 82 Health Organization 1997).

84 Source or Origin of the Substance:

- 8586 Marine algae and brown seaweeds such as kelp contain large amounts of polysaccharides that are extracted
- by the hydrocolloid industry: alginate from brown seaweeds, and carrageenan and agar from red seaweeds
- 88 (Holdt and Kraan 2011, Mabeau and Fleurence 1993). Table 1 illustrates the variety of polysaccharides
- 89 present in different types of seaweed and their functional role in the plant. Seaweed species are classified
- based on their photosynthetic pigments and vary by polysaccharide constituents and cell wall biology
- 91 (Alves, Sousa and Reis 2013). Comprising up to 40% of the dry matter of algae, alginate is the structural
- 92 component in the cell walls of these marine plants (Draget, Smidsrød and Skjåk-Bræk 2005). Alginates
- occur naturally in seaweed mainly in the form of sodium, potassium, calcium and magnesium salts of
 alginic acid (Saltmarsh, Barlow and eds. 2013). "Extraction involves ion exchange in an alkaline medium
- followed by precipitation, purification, recovery of alginic acid and conversion to the appropriate salt"
- 96 (Saltmarsh, Barlow and eds. 2013). For example, ammonium alginate is the ammonium salt of alginic acid;
- 97 potassium alginate is the potassium salt of alginic acid; sodium alginate is the sodium salt of alginic acid
- 98 (World Health Organization 1997).
- 99
- 100 Alginates also occur as capsular polysaccharides (exopolysaccharides) in soil bacteria, including
- 101 Pseudomonas aeruginosa (Draget, Smidsrød and Skjåk-Bræk 2005, Pawar 2012). While alginates can be
- 102 derived from bacteria and algae, commercially available alginates are currently only derived from algae.
- 103 Alginates are extracted from multiple brown seaweed species: Ascophyllum, Macrocystis, Lessonia, Durvillea,
- 104 Ecklonia, Sargassum and Laminaria (Saltmarsh, Barlow and eds. 2013, Pawar 2012). The majority of
- 105 commercially produced alginates are extracted from cultivated brown seaweeds with an estimated annual
- 106 production of 30,000 metric tons (Hay, Rehman and Moradali, et al. 2013).
- 107 108

	Table 1. Poly	saccharides	derived from	seaweeds (Mabeau and	Fleurence 1993).	
--	---------------	-------------	--------------	------------	------------	------------------	--

Seaweed Type	Cell-Wall polysaccharides	Storage polysaccharides
Brown Seaweeds	Alginate (guluronic acid,	Laminarin (glucose)
(Phaeophyceae)	mannuronic acid);	
	Fucans (sulfated fucose)	
Red Seaweeds	Carrageenans	Floridean starch (glucose)
(Rhodophyceae)	(galactose, sulfate);	
	Agar (galactose);	
	Cellulose;	
	Xylan	
Green Seaweeds	Cellulose;	Starch
(Clorophyceae)	Xylan; Mannan;	
	Glucuronoxylorhamnan (sulfated)	

- 110 The wide industrial application of the three main phycocolloids agar, alginates and carrageenan is based 111 on their particular properties to form gels in aqueous solution (Zemke-White and Ohno 1999).
- 111 On their particular properties to form gets in aqueous solution (Zemke-white and Onio 1999).
- 112 Phycocolloids are hydrophilic, which means water loving (Khotimchenko, et al. 2001). In water,
- 113 phycocolloids swell, causing the solution to thicken and increasing its viscosity (Khotimchenko, et al. 2001).
- Approximately 101 species of seaweed are used for phycocolloid production as a source of agar, alginate
- and carrageenan (Zemke-White and Ohno 1999). Phycocolloid content varies between species, and
- according to growing season and environmental conditions. Table 2 presents the seaweed species used for
- alginate production and the countries in which they are cultivated. Of the species in the class of brown
- seaweeds, *Phaeophyceae*, 41 species are used for extracting alginates (Zemke-White and Ohno 1999).
- 119
- 120 **Table 2.** Seaweed species in the class *Phaeophyceae* that are used for alginate production and the country

121 where each species is predominately grown. Adapted from (Zemke-White and Ohno 1999).

Species	Country
Ascophyllum nodosum	Ireland, Norway, UK
Cystoseira barbata	Egypt
Durvillaea potatorum	Australia

Fucus serratus, F. vesiculosus	Ireland
Laminaria digitata	France, Ireland
Laminaria hyperborea	Ireland, Norway, Spain, UK
Laminaria japonica	China
Laminaria ochroleuca	Spain
Lessonia nigrescens	Chile, Peru
Lessonia trabeculata	Chile
Macrocystis integrifolia	Peru
Sargassum crassifolium, S. gramminifolium, S. henslowianum, S. mcclurei, S. siliquosum, S. vachelliannum	Vietnam
Sargassum ilicifolium, S. myriocystum, S. wightii, Turbinaria conoides, T. decurrens, T. ornata	India
Sargassum polycystum	Indonesia, Thailand

Properties of the Substance:

124

125 The physical and chemical properties of alginates render them useful in many food and industrial

applications. These characteristics include: ability to retain water and water-holding capacity; gelling,

127 viscosifying and stabilizing properties; emulsifying properties; and temperature-independent sol/gel

128 transition in the presence of divalent cations, such as calcium (Draget, Smidsrød and Skjåk-Bræk 2005).

129 Alginates bind easily with water and can produce high viscosity thickeners at low levels.

130

131 The chemical composition and resulting physical properties of an alginate varies according to seaweed

species, structure and environmental conditions. "For example, some [species] may yield an alginate that

133 gives a strong gel, another a weaker gel; one may readily give a cream/white alginate, another may give

that only with difficulty and is best used for technical applications where colour does not matter" (McHugh

2003). Growing environments are influential as well; the ion composition of alginates is determined by theion-exchange equilibrium with the seawater in which the algae plant grew (Pawar 2012). Another example

ion-exchange equilibrium with the seawater in which the algae plant grew (Pawar 2012). Another example,the amount of guluronate present in an alginate, is dependent on the seaweed sourced: the species, age at

137 the amount of guidelinate present in an agriate, is dependent of the seaweed sourced. Inc 138 harvest geographic location of harvest and plant part extracted (Fett and Wijey 1995)

harvest, geographic location of harvest and plant part extracted (Fett and Wijey 1995).

140 **Physical**:

141 Alginate salts are odorless, white to yellowish-brown powders. Alginates have no discernable flavor.

142 Forming a viscous, colloidal solution, the salts of alginic acid formed with monovalent cations are soluble in

143 water [sodium alginate, potassium alginate, ammonium alginate] (Kimica 2009). As a 1% solution, the

resulting pH is between 5.0-7.5 (FMC BioPolymer 2006). Sodium alginate does not have a boiling or melting

- point. At temperatures greater than 392°F (>200°C), sodium alginate will auto ignite.
- 146

Alginates are block copolymers comprised of two uronic acids, mannuronic acid (M block) and guluronic
 acid (G block), of varying composition and sequence (Yang, Ying-Jian and Wen 2011). There is a correlation

between the arrangement of the uronic acid blocks and the age of the plant and conditions of growth. The

150 leaves of the same algae, *L. hyperborea*, have a very high content of guluronic acid when the plant grows in

150 exposed coastal areas, compared to a lower G-content when the leaves float in placid waters (Draget,

- 152 Smidsrød and Skjåk-Bræk 2005).
- 153

154 Chemical:

- 155 The solubility of alginates is influenced by the total ionic strength of the solution, the free calcium
- 156 concentration, and pH of the solvent (van den Brink, et al. 2009). Sodium, potassium and ammonium
- 157 alginates are soluble in hot and cold water (Saltmarsh, Barlow and eds. 2013, Kimica 2009). Table 3 outlines
- the solubility of different types of alginates in various solutions (Kimica 2009). Alginates formed with
- 159 divalent cations are insoluble; calcium and magnesium alginates do not dissolve in water (McHugh 2003),
- 160 but will swell when placed in water (Khotimchenko, et al. 2001). Ammonium, potassium and sodium
- alginates are insoluble in ethanol and ether (World Health Organization 1997). Calcium alginate is slightly
- 162 soluble in ethanol and will dissolve slowly in sodium polyphosphate and sodium carbonate (World Health

163 Organization 1997). Alginates selectively bind with divalent cations, especially calcium, making them

insoluble in high calcium solutions such as milk or hard water with high calcium content (Table 3) (Draget,
 Smidsrød and Skjåk-Bræk 2005). All of the alginate types listed in Table 3 are insoluble in fats, oils and

166 organic solvents (Kimica 2009).

167

168 Alginates exhibit limited solubility at low pH. The soluble alginates will not hydrate in highly acidic

169 systems (pH < 4-5). In more acidic conditions, alginic acid precipitates out of solution. The precipitation of

- alginic acid is caused by an abrupt decrease in pH below the pKa value of the alginate (Draget, Smidsrød
- and Skjåk-Bræk 2005). Alginates with an alternating, heterogeneous structure (MG blocks) precipitate at
- 172 lower pH compared with alginates containing a more homogeneous block structure (MM and GG) (Draget,
- Smidsrød and Skjåk-Bræk 2005). Alginates are stable in alkaline conditions up to a pH of 10, beyond which
 depolymerization occurs (Saltmarsh, Barlow and eds. 2013).
- 174

176 Alginate forms chemically induced gels (Truong, Walter and Giesbrecht 1995). The gel network is formed 177 by inter-molecular association of divalent cations, such as calcium, with the polyguluronate sites of the

178 alginate molecule (Truong, Walter and Giesbrecht 1995). The cross-linking between carboxyl groups and

divalent cations is the basis for gel formation (Draget, Smidsrød and Skjåk-Bræk 2005). Therefore, the

- sol/gel transition of alginates is not temperature dependent. Alginate gels can also be heated without
- 181 melting (Draget, Smidsrød and Skjåk-Bræk 2005).

182

183 **Table 3.** The solubility of alginates in various conditions (Kimica 2009).

Type of Alginate Acidic Conditions		Alkaline conditions	In solution with
	Fruit juice, Liquor, Salad	Kansui, etc.	divalent cations
	dressing, etc.		Hard water, milk, etc.
Alginic acid	Insoluble	Soluble	Insoluble
Sodium alginate	Insoluble	Soluble	Insoluble
Potassium alginate	Insoluble	Soluble	Insoluble
Calcium alginate	Insoluble	Insoluble	Insoluble
Ammonium alginate	Insoluble	Soluble	Insoluble
PGA	Soluble	Soluble*	Soluble

184 * In neutral and alkaline conditions, PGA decomposes and forms an alginate salt.

185

186 **Propylene glycol alginate:**

187 Propylene glycol alginate is a white to yellowish brown substance that can be produced in filamentous,

188 grainy, granular or powdered forms (FoodChem International Corporation 2014). Like alginates, PGA is

189 soluble in water and will result in a viscous, colloidal solution (World Health Organization 1997). In a 1%

190 solution, the pH ranges from 3.0-4.5 (FoodChem International Corporation 2014). Depending on the degree

191 of esterification, which can be $\geq 80\%$, PGA is soluble in up to 60% aqueous ethanol (FoodChem International

192 Corporation 2014). Most alginates exhibit limited solubility at low pH, but PGA is used as a food stabilizer

193 under acidic conditions because PGA is soluble at a low pH (Draget, Smidsrød and Skjåk-Bræk 2005).

194

195 Specific Uses of the Substance:

196

197 In 1881, alginic acid was first isolated and named by a Scottish scientist, Dr. E.C.C. Stanford (K. Draget

198 2009). Since then, alginic acid and its derivatives have been utilized as a hydrocolloid in a variety of

applications such as food additives, pharmaceuticals, cosmetics and textile manufacturing (Kimica 2009).

200

201 Alginates are the most widely produced polysaccharide (Brownlee, et al. 2005). They are used in food

202 production and handling as an emulsifier or emulsifier salt, firming agent, flavor enhancer or flavor

adjuvant, formulation aid, processing aid, stabilizer or thickener, surface-active agent and texturizer

204 (Truong, Walter and Giesbrecht 1995). Alginates are used in food applications at levels ranging from 0.5-

- 205 1.5% (Brownlee, et al. 2005). "Given the large number of different applications, alginates must be regarded
- as one of the most versatile polysaccharides" (Draget, Smidsrød and Skjåk-Bræk 2005). Table 4 outlines the
- 207 major uses of alginates in food products as a percentage of total production.
- 208

209 Alginates are used to extend product shelf life and reduce risk of pathogen growth on food surfaces (Rößle, et al. 2011). Alginates are used as carriers of active or functional food ingredients (e.g., anti-browning 210 agents, colorants, flavors, nutrients, spices, antimicrobial compounds) (Rößle, et al. 2011). As components of 211 212 edible coatings or films, alginates act as a protective barrier to retard food spoilage and extend the 213 effectiveness of an active ingredient (Datta, et al. 2008). Alginates are used in solid foods "to prevent water 214 loss, syneresis¹ and phase separation" (Saltmarsh, Barlow and eds. 2013). As selective barriers to moisture, 215 oxygen, lipid oxidation and loss of volatile aromas and flavors, edible films increase the functionality of 216 fresh-cut, pre-packaged fruits (Rößle, et al. 2011). Fresh apple wedges coated with alginate resulted in better 217 retention of polyphenolic compounds than the uncoated wedges (Rößle, et al. 2011). Starch-alginate (SA) 218 coatings are used to inhibit lipid oxidation and the formation of a "warmed-over flavor" in pre-cooked 219 meats (Wu, et al. 2001). The barrier properties of SA-films improved with the addition of stearic acid. 220 Starch-alginate-stearic acid (SAS) coatings were more effective in prohibiting moisture loss than lipid 221 oxidation (Wu, et al. 2001). 222 223 Calcium alginate gels combined with antimicrobial agents have been used to preserve a wide variety of 224 food products. When compared to the application of the antimicrobial agents alone, the use of the edible 225 coating, calcium alginate gel, retained the effectiveness of two antimicrobial agents, nisin and ovster 226 lysozyme, against Listeria monocytogenes and Salmonella anatum by 35 days (Datta, et al. 2008). Lactic acids 227 added to calcium alginate gels reduced L. monocytogenes populations on lean beef tissue more than the acid 228 treatment alone (Siragusa and Dickson 1992). The ability of alginates to instantly form gels, skins and fibers 229 renders them useful for restructured foods (onion rings, pet-food chunks). Sodium alginate is commonly 230 used as a stabilizer of ice cream to control the formation of ice crystals and improve flavor (Saltmarsh,

231 Barlow and eds. 2013). Sodium alginate impedes the movement of water during melt/freeze cycles, thereby

232 preventing the formation of ice crystals and fat clump growth in frozen products (Saltmarsh, Barlow and 233 eds. 2013). Alginates are also used in many dairy products to prevent the attachment of food and packaging

- 234 materials to foods such as refined cheese and cream cheese.
- 235

236 Sodium, potassium and ammonium alginates are soluble in cold water; these salts can be used

237 interchangeably in food products for thickening, gelling, stabilizing, formation of films and controlled

238 release applications (Saltmarsh, Barlow and eds. 2013). Their ability to make gels without the use of heat

239 distinguishes alginates from other hydrocolloids that require high-temperature processes (i.e., gelatin, agar,

240 carrageenan, locust bean gum). Alginates are useful when using heat sensitive ingredients (flavors, instant

241 mixes). 242

243 Some examples of typical products that utilize alginates include sauces, salad dressings, desserts, fruit 244 preparations, ice cream and water ices, onion rings, low-fat spreads, bakery filling creams, fruit pies, flavor 245

capsules, icing and frostings (Saltmarsh, Barlow and eds. 2013). Alginate gels can be heated without

246 melting, and therefore can be used in baking creams (Draget, Smidsrød and Skjåk-Bræk 2005). When used

247 in combination, alginate-pectin gels exhibit a higher gel strength than either component alone, and alginate-

248 pectin gels are heat reversible (Brownlee, et al. 2005). Ammonium alginate is used for can sealing due to its 249 very low ash content (K. Draget 2009).

250

251 Propylene glycol alginate:

252 Propylene glycol alginate is used as a thickener, suspending agent and stabilizer; however unlike alginates,

253 PGA does not form gels, insoluble films or fibers (Saltmarsh, Barlow and eds. 2013). Propylene glycol

alginate is water-soluble and forms viscous solutions in hot and cold water. The chemical properties of 254

- 255 PGA extend the applicability of alginates to lower-pH foods; PGA remains stable at pH down to 3.
- 256 Propylene glycol alginate is more compatible with acidic foods and foods with high calcium content
- 257 (Saltmarsh, Barlow and eds. 2013). Due to its stability at low pH levels, PGA is used in more applications
- 258 than alginates; yet, the amount used is considerably less (Brownlee, et al. 2005). "Because of the relatively
- 259 limited solubility of alginates at low pH, the esterified propylene glycol alginate is applied as a food
- 260 stabilizer under acidic conditions" (Draget, Smidsrød and Skjåk-Bræk 2005). Its compatibility is due to the

¹ The contraction of a gel accompanied by the exudation of liquid. The collection of whey on the surface of yogurt is an example of syneresis.

Alginates

esterification of the reactive carboxylic acid groups, making PGA more acid stable and less sensitive to
calcium (Saltmarsh, Barlow and eds. 2013). However, PGA cannot dissolve in milk below the boiling point.
Grades of PGA with a high degree of esterification can interact with proteins and are used to stabilize beer
foam, meringues and noodles. Given its stability at low pH, PGA is frequently used in salad dressings to
stabilize oil-vinegar emulsion, in fruit drinks to prevent separation of pulp, and to flavor oils and fermented
milk drinks (Saltmarsh, Barlow and eds. 2013). Due to its unique suspension and foaming applications,
PGA is used in beer and soft drink production (Brownlee, et al. 2005).

268

Alginates are also used in culinary applications in the process of spherification. Alginate spheres consist of a very thin, outer gel membrane with a liquid core (Lee and Rogers. 2012). Alginates are most commonly used with calcium chloride to make spheres in the formation of faux caviar, egg dishes, gnocchi and ravioli. Sodium alginate is added to a liquid, which is dropped into an aqueous solution of calcium chloride (Lee and Rogers. 2012). The alginate at the surface of the droplet becomes a gel and forms a thin film around the liquid inside (Cassi 2011). Calcium gluconoate and calcium lactate are also used as the source of calcium in

- spherification (Lee and Rogers. 2012). The rate of gelation is greatest for calcium chloride (100 s) and
 slowest for calcium gluconoate (3000 s). Calcium chloride can lend a bitter taste to food, although it can be
- 277 masked by other flavors (Lee and Rogers. 2012).
- 278

279 The use of alginates is not limited to foods. Industrial applications use alginates to improve the

- 280 performance of products such as paper coating, textiles, adhesives, air freshener gels and ceramics (K.
- 281 Draget 2009). Alginates are also utilized in a variety of ways in the medical field. Examples include wound
- dressings, surgical implants, pharmaceutical preparations, and as a source of dietary fiber (Brownlee, et al.
- 283 2005). Sodium alginate is used as a synthetic inert ingredient in crop pesticide products (OMRI 2014).
- 284 Propylene glycol alginate is used as an inert defoaming agent in pesticides and is allowed for application to
- growing crops (pre-harvest) or to raw agricultural commodities after harvest; residues of PGA are exempt
 from the tolerance limit when used in accordance with good agricultural practices (40 CFR 180.910).
- 286 287

288	Table 4. Common Uses of Alginates in Food Products (Brownlee, et al. 2005).	
200	Table 4. Common Uses of Alginates in Food Froducts (Drowniee, et al. 2005).	

Application of Alginate	% of total alginate	Notes on application					
	food applications						
Premium beer foam	21.2	PGA provides better head retention & prevents					
stabilizer (PGA)		contamination					
Restructured Foods	19.6	Renders food material product thermostability and					
		desired consistency (e.g., onion rings, pimento pieces)					
Additional uses of PGA	18.9	Due to acid stability and resistance to loss of viscosity,					
		PGA is used in: soft drinks; dressings/condiments; milk					
		drinks; sorbet; ice cream; noodles/pasta					
Bakery Products	14.9	Bread and cake mixes: improves shelf life					
		Bakery creams: provides freeze/thaw stability & reduced					
		syneresis					
		Instant flan: provides cold solubility					
Fruit Preserves	6.5	Jams, marmalades, fruit sauces: gelling, thickening,					
		stabilizing agent					
		Alginate-pectin gels					
Ice Cream	3.8	Prevents crystallization and shrinkage					
		Produces viscosity of ice cream					
		Provides heat shock resistance					
		Provides homogeneous melting without whey separation					
Other	15.1	Desserts (mousses, instant puddings, ripple syrups)					
		Emulsions and sauces (condiments, low fat dressings &					
		spreads)					
		Extruded foods (noodles and pasta)					

Approved Legal Uses of the Substance:

Alginates are classified as Generally Recognized as Safe (GRAS) in food according to good manufacturing 293 processes. The FDA has outlined the specific uses and levels of concentration that are allowed for the

294 different types of alginates (ammonium, calcium, potassium and sodium) in food products (21 CFR

295 Regulations 184.1133, 184.1610, 184.1724, 184.1187). These uses are further described and addressed in

296 Evaluation Question #4 and Table 5. In addition, sodium and propylene glycol alginate are permitted as

297 ingredients per 21 CFR 133.178 and 133.179 in standardized pasteurized neufchatel and processed cheese 298 spreads. PGA is also allowed as a coating for fresh citrus fruit per 21 CFR 172.210, as a defoaming agent in

299 processed foods per 21 CFR 173.240, and as an indirect food additive (components of paper and

300 paperboard) per 21 CFR 176.170.

301

302 Action of the Substance: 303

304 Alginates form chemically induced gels independent of temperature (Truong, Walter and Giesbrecht 1995, 305 McHugh 2003). Once formed, the gels are thermostable and will not melt (Saltmarsh, Barlow and eds. 2013). 306 The degree of thickening or gelling of alginates is determined by two factors:

- 307 1. the presence of monovalent or divalent cations in solution (Fernández-Martín, et al. 2009); and
- 308
- 2. the amount of guluronate present in the alginate, which is dependent on the algal species, age at 309 harvest, geographic location of harvest and plant part extracted (Fett and Wijey 1995)
- 310

311 In the presence of monovalent cations, such as potassium and sodium, alginates do not form gels and can 312 be used as thickening agents in foods. In the presence of divalent cations, such as calcium or magnesium, 313 alginates form gels (Fernández-Martín, et al. 2009, Pawar 2012). The order of alginate affinity towards divalent ions is as follows: Pb > Cu > Cd > Ba > Sr > Ca > Co, Ni, Zn > Mn (Datta, et al. 2008). Calcium is314 the most commonly used cation for inducing alginate gel formation (Datta, et al. 2008). The cation acts as a 315 316 crosslinker or bridge between the functional groups of the alginate chains (Yang, Ying-Jian and Wen 2011). "Alginate displays particular affinity for calcium, strontium and barium ions which induce a 317 conformational transformation of the polyuronide chains into 'eggboxes' in which the cations are strongly 318 319 chelated. Aggregation of alginate chains leads to the formation of gels" (Jimenez-Escrig and Sanchez-320 Muniz, F.J. 2000). Figure 3 illustrates the eggbox model of alginate gelling and the formation of divalent ion 321 salt bridges (Lee and Rogers. 2012). Hydrogen bonds form between the oxygen (O) atoms and the metallic, 322 divalent ion, and ionic bonds form between the carboxyl groups and the same metallic ion (Khotimchenko, 323 et al. 2001).

324

325 The structure of alginates determines the stiffness and strength of the gel formed in the presence of divalent 326 cations. The gelling effect of alginates increases as the ratio of guluronic to mannuronic units grows larger 327 (Fernández-Martín, et al. 2009). Alginates with high concentrations of guluronic acid (G) are used for

328 gelling; alginates with high levels of mannuronic acid (M) are used for thickening and stabilizing

329 (Saltmarsh, Barlow and eds. 2013). Alginate gel is not formed if the guluronic acid content is less than 20-

- 330 25% (Khotimchenko, et al. 2001). The molecular structure of alginates is arranged in varying proportions of
- these M and G acid units, as GG, MG and MM blocks (Draget, Smidsrød and Skjåk-Bræk 2005). Alginate 331 332
- contains all four possible glycosidic linkages: diequatorial (MM), diaxial (GG), equatorial-axial (MG) and axial-equatorial (GM) (Yang, Ying-Jian and Wen 2011). Stiffness of the chain blocks increases in the order: 333
- MG < MM < GG. Mannuronic acid forms beta $(1 \rightarrow 4)$ linkages that result in a more flexible, linear 334
- 335 conformation. Guluronic acid forms alpha $(1 \rightarrow 4)$ linkages that produce a steric hindrance around the
- 336 carboxyl groups yielding a folded, rigid conformation (Yang, Ying-Jian and Wen 2011). The formation and
- 337 resulting properties of the gel are determined by the interactions between G-blocks (Pawar 2012). In the 338
- presence of divalent cations, G-blocks bind with calcium more efficiently to form tightly held junctions that result in a stiff gel (Hay, Rehman and Ghafoor, et al. 2010). MG blocks also interact with divalent cations; 339
- however, these are weak junctions that form less stiff gels. 340

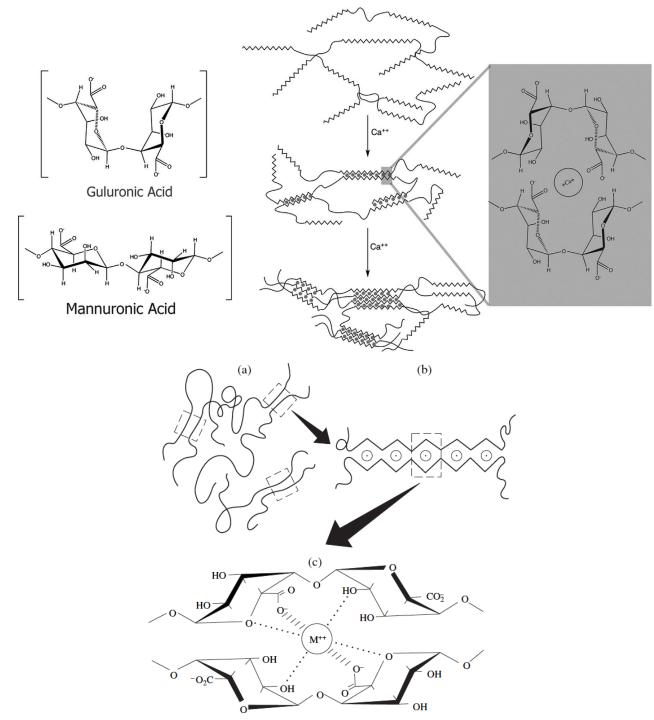




Figure 3. Chemical structure of monomeric units in alginate (G and M blocks) and representation of the "eggbox" model of alginate gelling: a) and b) illustrate the binding zones between alginate molecules; c) zooms into single binding zone showing two types of bonds: 1) hydrogen bond between OH groups and divalent ion (M⁺⁺) (dotted line); and 2) ionic bond between carboxyl group and M⁺⁺ (dashed line) (Khotimchenko, et al. 2001, Lee and Rogers. 2012).

347 348

349 <u>Combinations of the Substance:</u>

350

Additional ingredients are not commonly added to commercially available forms of alginates. Publically

- available specification sheets and ingredient lists did not report any ancillary substances (e.g., stabilizers,
- 353 preservatives or anti-caking agents). Sodium alginate and PGA are commercially prepared as 100% freeze-
- dried material (FMC BioPolymer 2012).

355 The following substances are commonly used in combination with alginates. A divalent cation source is 356 required to induce alginate gelling; calcium is most commonly used to produce stiff gels (Saltmarsh, Barlow 357 358 and eds. 2013). Readily soluble in water, calcium acetate provides a soluble source of calcium for reaction with alginates. Calcium citrate effectively forms acid-based gels with alginates. The solubility of calcium 359 360 citrate increases at lower pH values and decreases with increasing temperature. It effectively forms acid-361 based gels with alginates. Dicalcium phosphate and calcium chloride serve as a calcium sources to form gels with alginates (E400-403). Calcium chloride provides a source of calcium ions in solution and is 362 363 commonly used to cross-link alginate gels. It is also used in the extraction of alginates from seaweed. In the production of ice cream, alginates are used in combination with other stabilizers to produce additional 364 effects (Saltmarsh, Barlow and eds. 2013). To increase thickening and slow melting, alginates are combined 365 with guar/locust bean gum (Brownlee, et al. 2005). 366 367 Composite polysaccharide films are increasingly used in the food industry to increase the shelf-life and 368

Composite polysaccharide films are increasingly used in the food industry to increase the shelf-life and reduce flavor loss in fresh fruit (Rößle, et al. 2011) and in precooked meats (Wu, et al. 2001). Sodium

alginate coatings are used as a "carrier of active or functional food ingredients such as antibrowning agents,

colorants, flavors, nutrients, spices, and antimicrobial compounds" (Rößle, et al. 2011). Starch-alginate

coatings have been shown to inhibit lipid oxidation and the formation of a "warmed-over flavor." In these

applications, starch and alginate are combined at a 2.5:1 ratio and stirred into a water, ethanol and glycerin solution. The effectiveness of SA films is increased with the addition of steering acid. To greate the steering

solution. The effectiveness of SA-films is increased with the addition of stearic acid. To create the starch alginate-stearic acid (SAS) film, 20% stearic acid and 30% lecithin are added to the SA-film solution.

Additionally, tocopherols can be added to produce tocopherol-coated SA and tocopherol-coated SAS films

377 (Wu, et al. 2001).

378

Alginates are used to improve the texture of processed food. Tetrasodium pyrophosphate and calcium sulfate are used in combination with sodium alginate in texturized sweet potato puree (Truong, Walter and

380 Sunate are used in combination with social aginate in texturized sweet polato pure (1100)g, water and 381 Giesbrecht 1995). Alginates are also used in dietary supplements. Fiber supplement formulations use

alginates in combination with other fiber sources, psyllium seed and husk, flaxseed, guar gum and

383 maltodextrin-soluble fiber, and cleansing agents bentonite, black walnut leaf, lactobacillus and beet root

384 (Lifeplus 2014). The heavy metal binding property of alginates is utilized in dietary supplements; alginates

are combined with milk thistle, silicon dioxide and rice flour in a hypromellose vegetable capsule (Rockwell
 Nutrition 2014).

Status

387

388

389

390 <u>Historic Use:</u> 391

The NOSB voted in April 1995 to allow alginates as synthetic materials for use in organic food processing (NOSB 1995), and they were included in the National Organic Program Rule published in December 2000.

However, the 1995 Technical Advisory Panel (TAP) report did not include propylene glycol alginate

395 (Taylor and Theuer 1995); PGA is included in this technical report, however, because PGA is FDA

approved as a food ingredient per 21 CFR §172.858. Following the review of alginates in the 1995 TAP

- Report, the NOSB recommended the continued listing of alginates at § 205.605(b) (Agricultural Marketing
- 398 Service 2010).
- 399

400 Organic Foods Production Act, USDA Final Rule:

401

Alginates are currently listed as allowed synthetics at section 205.605(b) in the USDA organic regulations
 (USDA National Organic Program 2014). Alginates do not appear in the Organic Foods Production Act.

404

405 <u>International:</u> 406

407 Canada - Canadian General Standards Board Permitted Substances List

- 408 Certain alginates are permitted under the Canada Organic Regime due to their appearance in the section
- 409 titled "Non-organic Ingredients Classified as Food Additives, of the Organic Production Systems Permitted

	Technical Evaluation Report	Alginates	Handling/Processing
410 411 412	Substances List." In this section, alg included in Table 6.3 (Canadian Ger	inates (alginic acid, sodium alginate a neral Standards Board 2011).	nd potassium alginate) are
413 414	CODEX Alimentarius Commission of Organically Produced Foods (G	n, Guidelines for the Production, Pro L 32-1999)	cessing, Labelling and Marketing
415		ly potassium (402) and sodium (401) a	lginates are listed as allowed food
416	additives in Table 3.1 as an ingredie	ent of nonagricultural origin in the CC	DEX Alimentarius Commission,
417		essing, Labeling and Marketing of Or	ganically Produced Foods (Codex
418	Alimentarius Commission 2014).		
419			
420		EEC) Council Regulation, EC No. 834	
421 422		l because they are included in the list E499). Alginates are classified as nona	
422		ropean Union 2008). Sodium alginate	
424		rocessed fruit and vegetables in an an	
425		59/2014 (The Council of the European	
426	0 ()		,
427	Japan Agricultural Standard (JAS)	for Organic Production	
428		e JAS for Organic Processed Foods ide	
429		e only in processed foods of plant orig	gin, INS number 401 (The Japanese
430	Organic Standard 2005).		
431			
432		ic Agriculture Movements (IFOAM)	
433 434	0 I	lium and potassium alginate are recogessed products without annotation (II	, i ii
434 435	1).	essed products without annotation (in	(Appendix 4. Table
436	1).		
437	Evaluation Ques	tions for Substances to be used in O	rganic Handling
438			
439	Evaluation Ouestion #1: Describe	e the most prevalent processes used to	o manufacture or formulate the
440		cribe any chemical change that may o	
441		tance when this substance is extracte	ed from naturally occurring plant,
442	animal, or mineral sources (7 U.S.C	2. § 6502 (21)).	
443			
444		and are usually extracted from the cel	
445		nainly from the following algal specie	
446	L. japonica, Ascophyllum nodosum, M	acrocystis pyrifera, Eclonia maxima, Less	onia nigrescens, Durivillea antarctica,

- 447 and *Sargassum* spp (Draget, Smidsrød and Skjåk-Bræk 2005, Hay, Rehman and Ghafoor, et al. 2010). Alginic
- 448 acid in brown seaweeds is mainly present as calcium, magnesium and sodium salts. The first step in the
- 449 manufacture of alginate is to convert the insoluble calcium and magnesium alginate into soluble sodium
- 450 alginate by ion exchange under alkaline conditions (World Health Organization 1997). Extraction involves
- 451 ion exchange in an alkaline medium followed by precipitation, purification and conversion to the
- 452 appropriate salt (Saltmarsh, Barlow and eds. 2013). "Commercial manufacturing of alginate almost always
- 453 involves a purification step where an acid treatment precipitates the alginate as alginic acid" (Drageta,
- 454 Skjak-Bræk and Stokke 2006). The extraction process renders alginates synthetic.

455 **Extraction of alginates**

- 456 The extraction of alginates follows the same manufacturing process as alginic acid (Pawar 2012). Alginic
- 457 acid is obtained from brown seaweeds, which naturally contain calcium alginate. The seaweeds are mixed
- in water with sulfuric acid (OMRI 2014). This leaching converts the alginate in the seaweed into insoluble
- 459 alginic acid. The insoluble alginic acid is solubilized by neutralization with an alkali, such as sodium
- 460 carbonate (Na₂CO₃) or sodium hydroxide (NaOH). The demineralized seaweed is ground in the presence of
- sodium alkali. This converts the alginic acid into soluble sodium alginate. The insoluble components are
- removed; separation processes to remove particulate matter include sifting, flotation, centrifugation,
- 463 flocculation, filtration or a combination of these (Hernandez-Carmona, McHugh and Lopez-Gutierrez 1999,

Alginates

464 Pawar 2012). The alginic acid is precipitated out of solution by adding sulfuric acid to the alginate solution. The precipitated alginic acid is then rinsed and dried (OMRI 2014). Sodium alginate is precipitated with an 465 alcohol, sodium chloride (NaCl) or calcium chloride or a mineral acid (Pawar 2012). The dried product is 466 milled and packaged (Pawar 2012, OMRI 2014). A filtration step is necessary for food grade alginates 467 Filtration aids include diatomaceous earth and perlite (Hernandez-Carmona, McHugh and Lopez-Gutierrez 468 469 1999). Alginates can be processed further by esterification to produce the propylene glycol ester, PGA 470 (Saltmarsh, Barlow and eds. 2013). Alginates can also be recovered from brown seaweed via acid hydrolysis 471 (Pawar 2012). The macerated seaweed is dissolved in sulfuric acid and heated to 110°C for four hours. The 472 product is cooled and diluted with water (Pawar 2012).

473

474 The following technique is commonly used in the industry to isolate alginates from brown seaweed

475 (Rahelivao, et al. 2013). Algae is ground and suspended in distilled water. Hydrochloric acid (HCl) is added

to achieve a pH of 3. The mixture is stirred for 24 hours. The supernatant is eliminated by centrifugation.

The seaweed residue is suspended in distilled water. Sodium carbonate and ethylenediaminetetraacetic acid (EDTA) are added to change the pH to 11. The algae solution is kept at 80°C and stirred for 2 hours

before filtering. The solution is acidified with HCl to pH of 3. The precipitate formed is collected by

480 centrifugation and suspended in distilled water. Sodium hydroxide is added to adjust pH to 10. Sodium

481 alginate is precipitated in presence of NaCl. The precipitate is washed with ethanol (Rahelivao, et al. 2013).

482

483 Achieving high yields of alginates from the raw algal material is important in industrial production.

484 Alginate yield is lower in the absence of EDTA (10-13%) and higher in the presence of EDTA (~30%)

(Rahelivao, et al. 2013). Higher temperatures and longer extraction times increase yield but decrease the

viscosity of the product (Hernandez-Carmona, McHugh and Lopez-Gutierrez 1999). The type of alkali

used, concentration in solution and duration of extraction have been manipulated in early patents and

subsequent research to evaluate the most efficient extraction methods, which include but are not limited to

the following: a) 4% Na₂CO₃ solution, 2 hours at 40°C; b) 5-7% Na₂CO₃ solution, 12 hours; c) Solution of algae to NaOH at a ratio of 1:50, with a pH below 7; d) 1.5% Na₂CO₃ at 50-60°C for 1.5 hours (Hernandez-

- 491 Carmona, McHugh and Lopez-Gutierrez 1999).
- 492

493 Biosynthesis

Bacteria are capable of producing alginate as an exopolysaccharide, which can serve multiple functions

(Hay, Rehman and Ghafoor, et al. 2010). *Pseudomonas* secretes a high volume of alginate to aid in formation

of thick biofilms. In *Azotobacter*, alginates participate in the formation of desiccation resistant cysts. Pindar
 and Bucke proposed the first bacterial alginate biosynthesis pathway in 1975 in the species *Azotobacter*

vinelandii. Biosynthesis "can be broken down into four stages: (i) precursor synthesis; (ii) polymerization

499 and cytoplasmic membrane transfer; (iii) periplasmic transfer and modification; and (iv) export through the 500 outer membrane" (Hay, Rehman and Ghafoor, et al. 2010).

501

The end product of bacterial fermentation is more consistent and can be customized (Draget, Smidsrød and Skjåk-Bræk 2005). Alginates produced by bacteria are of high quality and are primarily used in medical

applications. "Alginates with a very high content of guluronic acid can be prepared from old algal tissue of

- 505 *L. hyperborea* by chemical fractionation or by enzymatic modification *in vitro* using mannuronan C-5
- 506 epimerases from *A. vinelandii*" (Draget, Smidsrød and Skjåk-Bræk 2005). Alginates produced by *A.*
- 507 *vinelandii* have higher concentrations of G-blocks that form stiffer gels. The isolation of alginates from

508 bacteria results in alginates of more predictable, consistent composition, such as 100% mannuronate or 509 guluronate versus a mixture of M and G blocks (Draget, Smidsrød and Skjåk-Bræk 2005). Pharmaceutical

- 509 guluronate versus a mixture of M and G blocks (Draget, Smidsrød and Skjåk-Bræk 2005). Pharmaceutical 510 grade alginates have defined molecular weights and M/G ratios. Figure 4 illustrates the steps of bacterial
- 510 grade arguates have defined inolecular weights and W/G ratios. Figure 4 indicates the steps of bacterial 511 alginate biosynthesis; ultimately, the bacteria excrete the 'mature alginate' (Hay, Rehman and Moradali, et
- 512 al. 2013).
- 513

514 At present, production by fermentation is possible, but not economically feasible (Draget, Smidsrød and

515 Skjåk-Bræk 2005). It is significantly more expensive to produce alginates through bacterial biosynthesis

516 pathway compared with alkali extraction from brown seaweed, at \$100 g⁻¹ compared to \$5 kg⁻¹, respectively

- 517 (Hay, Rehman and Moradali, et al. 2013).
- 518

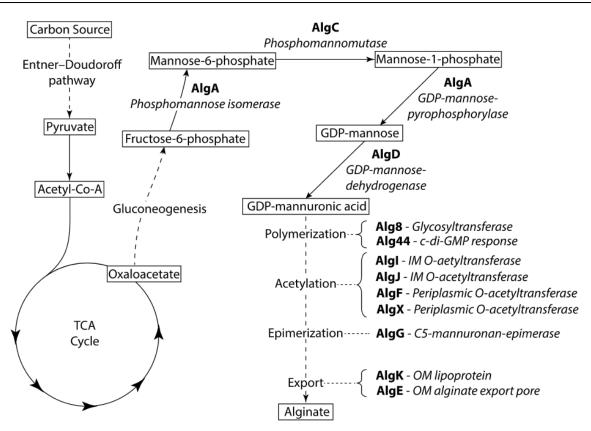


Figure 4. Overview of bacterial alginate biosynthesis (Hay, Rehman and Moradali, et al. 2013).

521

522 <u>Evaluation Question #2:</u> Discuss whether the petitioned substance is formulated or manufactured by a 523 chemical process, or created by naturally occurring biological processes (7 U.S.C. § 6502 (21)). Discuss 524 whether the petitioned substance is derived from an agricultural source.

525

526 Commercial manufacture of alginates utilizes the chemical process of alkali extraction of brown seaweed.

527 The naturally occurring cell-wall polysaccharide present in brown seaweed is chemically altered during 528 extraction and reacted with the appropriate salt to produce a synthetic alginate product. Produced by

529 esterification of alginic acid, PGA is also a product of a chemical process.

530

531 While synthetic extraction is the most common commercial production, there is increasing attention and

research into the biosynthesis of alginates via bacteria that produce alginate as an exopolysaccharide (Hay,

533Rehman and Moradali, et al. 2013). This method may be considered a 'naturally occurring biological

534 process' as no further extraction or isolation is required of the alginate excreted by bacteria (Hay, Rehman 535 and Moradali, et al. 2013).

536

537 <u>Evaluation Question #3:</u> If the substance is a synthetic substance, provide a list of nonsynthetic or 538 natural source(s) of the petitioned substance (7 CFR § 205.600 (b) (1)).

539

540 There are no nonsynthetic forms of alginates. The polysaccharides that compose alginates are extracted 541 from a nonsynthetic, natural source, brown algae; these algal polysaccharides are not found in any

542 terrestrial plants (Holdt and Kraan 2011). The chemical process of alkali extraction renders alginates

542 synthetic. Alginates are derived from alginic acid. Esterification of alginic acid produces PGA, which is also

543 synthetic. Alginates are derived from alginic acid. Esterification of alginic acid produces PGA, which is a

synthetic. Alginic acid does not exhibit the same chemical properties as alginate. For example, alginic acid
 is hydrophobic and is not soluble in water. Nor does alginic acid have as many food applications as

546 alginates.

547

548 Alternatives to alginates include other nonsynthetic gelling and thickening agents derived from seaweed

such as carrageenan and agar. However, these nonsynthetic gelling agents require high-temperature

- 550 processes for activation whereas alginates do not. See Evaluation Questions 12-13 below for more information on alternative substances to alginates. 551
- 552

Evaluation Question #4: Specify whether the petitioned substance is categorized as generally 553 554 recognized as safe (GRAS) when used according to FDA's good manufacturing practices (7 CFR § 205.600 (b)(5)). If not categorized as GRAS, describe the regulatory status. 555

556

557 Toxicological studies have shown that alginates are safe for use in food (McNeely and Kovacs 1975,

Khotimchenko, et al. 2001, FDA 2014). Ammonium, calcium, potassium and sodium alginates are 558

559 considered GRAS when used in accordance with good manufacturing practice as described in 21 CFR

560 Regulation 184.1133, 184.1187, 184.1610, 184.1724 and 172.858 and as presented in Table 5. Propylene

- alginate glycol is approved for use by the FDA as a direct food additive (21 CFR 172.858 and 172.210). 561
- 562 Ammonium, calcium and sodium alginates are listed at CFR 184, Subpart B, titled "Listing of Specific 563 Substances Affirmed as GRAS" with maximum concentrations specified by food use category. Table 5
- 564 outlines the function and maximum allowance of alginates in specific food categories.
- 565

566 Produced by Inovo Biologic, Inc., the substance Polysaccharide Complex KAX is considered GRAS under

the GRN 407 (FDA, GRAS Notices 2012). It is a polysaccharide complex of konjac glucomannan (konjac), 567 568 sodium alginate and xanthan gum. It is allowed for use "at levels up to seven percent as an ingredient to

provide dietary fiber or to provide thickening or a stabilizing effect in yogurts, milk shakes and fruit 569

570 smoothie-type drinks, frozen yogurt, ice cream bars, puddings, white and whole wheat breads, cookies,

breakfast bars, granola-type bars, noodles, whole wheat cereals, meatless lasagna and macaroni/cheese, 571

572 fruit juices, fruit juice bars, cereal beverages, and medical foods." The FDA had no questions regarding the substance (FDA, GRAS Notices 2012).

573

	Ess HUss Catanan	A	Calainn	Detersion	C . 1:	Duanulaua		
577	has not been approved for use in the spec	has not been approved for use in the specified food category by the FDA.						
576	alginate can be used in food only within the following specific limitations. Blanks indicate that the alginate							
575	Table 5. Function and maximum allowable level of five different types of alginates in food. Each type of							

Food Use Category	Ammonium	Calcium	Potassium	Sodium	Propylene
	alginate	alginate	alginate	alginate	glycol
					alginate
Alcoholic Beverages (170.3(n)(2))		0.4% a			
Baked Goods (170.3(<i>n</i>)(1))		0.002% a			0.5% ^{a,e,g}
Cheeses (170.3(n)(5))					0.9%ª,g
Condiments and relishes (170.3(n)(8))				1.0% ^{a,b} ,	0.6% ^{a,g}
				except	
				**	
Confections and frostings $(170.3(n)(9))$	0.4% a	0.4% a	0.1% a	0.3% a	0.5%ª
Egg Products (170.3(<i>n</i>)(11))		0.6% a			
Fats and oils (170.3(n)(12))	0.5% a	0.5% a			1.1%ª,g
Frozen dairy desserts $(170.3(n)(26))$					0.5%ª
Gelatins and puddings (170.3(n)(22))		0.25% a	0.7% a	4.0% a,e,f	0.6%a,g
Gravies and sauces (170.3(n)(24))	0.4% a	0.4% a			0.5%ª
Hard Candy (170.3(n)(25))				10.0% a	
Jams and jellies (170.3(n)(28))	0.4% a	0.5% a			0.4%ª
Pimento Ribbon for Stuffed Olives				**6.0%	
				a,b	
Processed Fruits and fruit juices			0.25% a	2.0% b,c	
(170.3(n)(35))					
Seasonings and flavors (170.3(n)(26))					1.7%e
Sweet sauces (170.3(n)(43))	0.5% a	0.5% a			
All other food categories	0.1% a,d	0.3% a	0.01% a	1.0%	0.3% ^{a,e,i}
				a,e,f,g,h,i	
21 CFR Regulation	184.1133	184.1187	184.1610	184.1724	172.858

- ^a Stabilizer, Thickener; ^b Texturizer; ^c Formulation aid; ^d Humectant; ^e Flavor adjuvant; ^f Firming agent; ^g
 Emulsifier; ^h Processing aid; ⁱ Surface active agent
- 580

Evaluation Question #5: Describe whether the primary technical function or purpose of the petitioned substance is a preservative. If so, provide a detailed description of its mechanism as a preservative (7 CFR § 205.600 (b)(4)).

584

A chemical food preservative is defined under FDA regulations at 21 CFR 101.22(a) (5) as "any chemical that, when added to food, tends to prevent or retard deterioration thereof, but does not include common salt, sugars, vinegars, spices, or oils extracted from spices, substances added to food by direct exposure thereof to wood smoke, or chemicals applied for their insecticidal or herbicidal properties" (FDA, Title 21: Food and Drugs 2013). The primary function of alginates is not as a preserving agent. Rather, alginates are used in foods as gelling agents, thickeners, emulsifiers and flavor enhancers, which can have a secondary effect of stabilizing the food product over time.

592

Alginates are used to extend product shelf-life and reduce risk of pathogen growth on food surfaces (Rößle,
et al. 2011). Alginates help to slow the degradation of food products by providing a physical barrier to
moisture, oxygen, lipid oxidation and loss of volatile aromas and flavors (Rößle, et al. 2011). As components
of edible coatings or films, alginates act as a protective barrier to retard food spoilage and extend the
effectiveness of an active ingredient (Datta, et al. 2008).

- 598
 599 Evaluation Question #6: Describe whether the petitioned substance will be used primarily to recreate or
 600 improve flavors, colors, textures, or nutritive values lost in processing (except when required by law)
 601 and how the substance recreates or improves any of these food/feed characteristics (7 CFR § 205.600
 602 (b)(4)).
- 603

604 The available literature did not present alginates as substances used to recreate flavors, colors, textures or 605 nutritive values lost in processing. Alginates do, however, improve these qualities in food. Alginates are 606 primarily used to produce or enhance the texture during processing of restructured foods, to stabilize or thicken food products, and as a flavor adjuvant or enhancer (Truong, Walter and Giesbrecht 1995, Draget, 607 608 Smidsrød and Skjåk-Bræk 2005). Alginates maintain texture when they are used as a stabilizer to prevent 609 separation of ingredients (Saltmarsh, Barlow and eds. 2013). Alginates are a source of dietary fiber (Brownlee, et al. 2005) but there is no indication in the literature that alginates are added to processed foods 610 in order to restore fiber lost in processing. As a component of edible coatings on fresh-cut fruits, alginates 611 612 are used to maintain color and texture and extend the shelf life of the product by preventing moisture loss, 613 oxidation and loss of aromas and flavors (Rößle, et al. 2011). The use of alginates in these applications is not

- 614 intended to restore flavor.
- 615

616 <u>Evaluation Question #7</u>: Describe any effect or potential effect on the nutritional quality of the food or 617 feed when the petitioned substance is used (7 CFR § 205.600 (b)(3)).

618

The human body does not absorb alginates, making them a low-calorie ingredient that does not provide
metabolic energy (Draget, Smidsrød and Skjåk-Bræk 2005, Saltmarsh, Barlow and eds. 2013). Multiple
sources indicate the use of alginates in diet foods as sources of insoluble fiber (Brownlee, et al. 2005, Burtin

622 2003, Jimenez-Escrig and Sanchez-Muniz, F.J. 2000, MacArtain, et al. 2007) or as a means of appetite control

(Paxman, et al. 2008). The indigestible fibers of alginates "can increase feelings of satiety and aid digestive

transit through their bulking capacity" (MacArtain, et al. 2007). Alginates are frequently used in fiber

supplements as a polysaccharide bulking agent (Anderson, et al. 1991, Mabeau and Fleurence 1993,

Brownlee, et al. 2005). Seaweeds can provide up to 12.5% of the daily fiber needs in an 8 g serving

627 (MacArtain, et al. 2007). Fiber supplement products use alginates in combination with other fiber sources:

628 psyllium seed and husk, flaxseed, guar gum and maltodextrin-soluble fiber, and cleansing agents such as

629 bentonite, black walnut leaf, lactobacillus and beet root (Lifeplus 2014). The binding nature of alginates

affects the bioabsorption of heavy metals in the human system and has been linked to reduced mineral

availability, namely iron (Bosscher, Caillie-Bertrand and Deelstra 2001, MacArtain, et al. 2007). Alginates

632 are used in dietary supplements, accompanied by marketing claims that they are "beneficial for those individuals exposed to environmental pollutants or toxins" (Rockwell Nutrition 2014). 633 634 635 Seaweeds have high mineral content (calcium, magnesium, phosphorus, potassium, sodium and iron); 636 however, "the linkage of certain minerals with anionic polysaccharides (alginates, agar or carrageenan) 637 might limit the absorption of these minerals" (Mabeau and Fleurence 1993). The type of linkage between 638 the polysaccharide and the mineral determine the availability of the mineral. "The strong affinity of 639 divalent cations (particularly calcium) for carboxylic polysaccharides limits the availability of associated 640 minerals" (Mabeau and Fleurence 1993). Experiments in growing rats have shown substantial reductions in 641 iron absorption with sodium alginate (Bosscher, Caillie-Bertrand and Deelstra 2001). 642 643 Evaluation Question #8: List any reported residues of heavy metals or other contaminants in excess of FDA tolerances that are present or have been reported in the petitioned substance (7 CFR § 205.600 644 645 (b)(5)). 646 647 No reports of levels of heavy metals in alginates, including PGA, were found. Alginates do not exhibit heavy metal levels in excess of FDA tolerances (FDA 2014). Product specification sheets report minimal 648 concentrations of heavy metals: <3ppm arsenic, <10ppm lead, <1 ppm mercury, <1.5ppm (FMC BioPolymer 649 650 2012) and <40ppm total heavy metals (FMC BioPolymer 2005). However, studies on bioremediation with 651 seaweed and seaweed derivatives report their ability to absorb heavy metals (Aderhold, Williams and 652 Edyvean 1996, Khotimchenko, et al. 2001). Alginates have a high binding capacity for heavy metals and can sequester metal ions such as arsenic, lead, zinc and copper. In the presence of high concentrations of nickel, 653 654 copper, zinc, lead and cadmium, alginates caused a reduction in residual concentrations of all ions except 655 zinc (Aderhold, Williams and Edyvean 1996). 656 Evaluation Question #9: Discuss and summarize findings on whether the manufacture and use of the 657 658 petitioned substance may be harmful to the environment or biodiversity (7 U.S.C. § 6517 (c) (1) (A) (i) and 7 U.S.C. § 6517 (c) (2) (A) (i)). 659 660 Annually, more than 3.5 million tons of seaweeds are harvested for food consumption (60%) and 661 phycocolloid production (40%) (LaHaye 2001); in general, the rate of seaweed harvest has continued to 662 increase in the 21st century (Bixler and Porse 2011). However, the balance of seaweed supply and demand is 663 664 increasingly more fragile due to rising seawater temperatures, erratic weather patterns and pollution 665 (Bixler and Porse 2011). Many of the brown seaweed species used to extract alginates are wild harvested (McHugh 2003). Table 6 illustrates shifts in the last decade that have occurred in harvest location, species of 666 seaweed harvested, chemical composition and total seaweed harvest for alginate production in dry tons 667 (Bixler and Porse 2011). Higher quality species of brown seaweed are found in cold waters (20°C) (Kraan 668 669 2012). As the water temperature increases, the concentration of terpenes and other chemical compounds in the seaweed increases; these compounds are not desirable for alginates used in food production (Kraan 670 2012). Since the quality and quantity of alginates depend on the algae species, the type and age of tissues 671 672 extracted and location of harvest, the structure and properties of alginates harvested from specific locations 673 has been documented: Madagascar seacoast algae (Rahelivao, et al. 2013), brown seaweed species in 674 Quebec's Saint-Lawrence River (Rioux, Turgeon and Beaulieu 2007), substantial resources of Ascophyllum 675 nodosum in Ireland, Scotland, Iceland, France and Canada (Bixler and Porse 2011), Lessonia nigrescens from Chile (Bixler and Porse 2011) and several species in the European temperate Atlantic waters (Holdt and 676 Kraan 2011). 677 678 Table 6. Geographic harvest of seaweeds used for alginate production in 1999 and 2009 (Bixler and Porse

679 2011)

Туре	Harvest Location	Extract Type	1999 Harvest (dry t)	%	2009 Harvest (dry t)	%
Laminaria spp.	France, Ireland, United Kingdom, Norway	Med/High G	5,000	6	30,500	32
Lessonia spp.	Chile, Peru	Med/High G	7,000	8	27,000	28
Laminaria spp.	China, Japan	Med G	13,000	16	20,000	21
Macrocystis	U.S., Mexico, Chile	Low G	35,000	42	5,000	6

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Durvillaea	Australia	Low G	4,500	6	4,500	5
Flavicans	Chile, Peru	High G	3,000	4	4,500	4
Ecklonia	South Africa	Med G	3,000	2	2,000	2
Ascophyllum	France, Ireland, United	Low G	13,500	16	2,000	2
	Kingdom, Iceland					
		TOTAL	84,000	100	95,000	100

680

681 Seaweed can replicate via vegetative (asexual) reproduction or sexual reproduction; the latter requires a cycle of alternating generations between a large sporophyte and a microscopic gametophyte (McHugh 682 2003). Many of the brown algae species used for alginate production cannot be propagated by taking 683 cuttings from mature plants. In land-based facilities, it is challenging to manage precisely the water 684 temperature, light and nutrient conditions necessary to facilitate the sexual reproductive cycle of brown 685 algae species; it becomes cost prohibitive to supply the raw material for alginate production in this manner. 686 "None of the usual seaweeds for alginate production are cultivated. This makes cultivated brown seaweeds 687 688 too expensive when compared to the costs of harvesting and transporting wild seaweeds" (McHugh 2003). Figure 5 illustrates the mechanical harvest of wild seaweeds at sea; each drag of the trawl harvests over 1 689 ton of fresh kelp in two minutes (Vea and Ask 2011). It is important to note that cultivation of low-grade 690 industrial alginates is possible; wild harvested seaweed has higher levels of G-acid, yielding higher quality 691 692 alginates that form stiff, hard gels (Bixler and Porse 2011). There is growing concern about overharvesting wild seaweed and depleting natural resources of seaweed (Vea and Ask 2011). Sustainable harvesting 693 694 management plans have been implemented in Norway consisting of revolving 5-year harvest cycles, set 695 harvest volumes for specific areas and monitoring of regrowth (Vea and Ask 2011).



696

697 **Figure 5.** Harvest of *Laminaria hyperborea* in Norway (McHugh 2003).

698

699 Most commonly, seaweed is wild harvested for manufacture of alginates with medium to high levels of G-700 acid (Bixler and Porse 2011). Although seaweed farming is difficult due to the above mentioned challenges, 701 China has been cultivating L. japonica on floating rafts since 1952 at rates of 250,000 dry tons per year (Bixler 702 and Porse 2011). Seaweed is farmed by tying fronds of seaweed to wooden poles that are dug into the ground in shallow intertidal pools or attached to lines, rafts or floats in deeper water (Philips 1990). 703 704 Seaweed cultivation is largely considered to be an environmentally friendly form of aquaculture due to the 705 lack of added inputs for fertility, minimal changes in physical landscape and potential for bioremediation 706 of polluted or nutrient rich waters (Eklof and Kautsky 2006). Large-scale seaweed cultivation can positively 707 and negatively affect coastal waterways (Kraan 2012). Seaweed farming has demonstrated positive effects on the environment as a means of mediating eutrophication and other forms of pollution through the filter 708 709 feeding action of seaweed (Eklof and Kautsky 2006). Increased sedimentation has been documented, which 710 can have a positive effect on erosion control (Philips 1990). Seaweed farming can cause a number of 711 secondary environmental impacts. Large-scale seaweed farming can lead to the depletion of nutrients in the 712 coastal waters where the seaweed grows which can affect primary food sources such as phytoplankton 713 (Philips 1990). The use of plastic ties to secure seaweed fronds, Styrofoam floats and plastic bottle buoys has 714 led to increased garbage and foreign debris on beaches, reefs and mangroves; these materials are seldom

715 recycled or disposed of properly (Zemke-White and Ohno 1999). Advancements in integrated farming of seaweed, fish, crustaceans and mollusks could resolve issues of nitrogen leaching and eutrophication from 716 717 the seaweed system (Titlyanov and Titlyanova 2010). Another example of "integrated mariculture," 718 seaweeds can provide nutrient uptake from fish excrement in existing fish farms (Titlyanov and Titlyanova 719 2010). A significant problem of cultivated seaweed that would not be addressed by integrating systems is 720 the introduction of non-native seaweed species. The potential introduction of non-native aquatic plant 721 species from commercial kelp production is a serious bio-invasive risk for nearby marine communities 722 (Chandrasekaran, et al. 2008). Since seaweed can reproduce asexually, fragments from cultivated seaweed 723 can escape from seaweed farms and colonize new areas of coral or other features. If colonization occurs on 724 dead coral reefs, the invasive seaweed can prevent the cycle of coral erosion and resettlement of coral, leading to reef degradation (Chandrasekaran, et al. 2008). Given the insurmountable challenges of 725 726 managing non-native seaweed populations, some researchers claim that it is preferable to focus on 727 sustainable wild harvest techniques with regard to mitigating environmental impact (Titlyanov and 728 Titlyanova 2010).

729

730 Byproducts of industrial extraction of alginate are a potential source of pollution unless properly managed,

tilized in another process, or repurposed as a substrate for another product (Fleury and Lahaye 1993).

- 732 Dealginated seaweed waste has been shown to remove heavy metals from solution (Aderhold, Williams
- and Edyvean 1996). Rates of cadmium removal by dealginated seaweed have been found to be fast and
- effective (91% removal within 5 minutes) (Romero-Gonzalez, Williams and Gardiner 2001). Wastewater
- management is an important aspect of the manufacturing process. The first acidic-water effluent from the
- alginate manufacturing process contains fucose, uronic acid, sulfate, xylose and galactose. Several thousand
- cubic meters of liquid are produced annually. Fucans are sulfated polysaccharides that have nutritional and
- biological properties, such as antitumoral, antiviral and anticoagulant properties (Fleury and Lahaye 1993).
- The feasibility of using the substrate for methane production has been investigated but the suitability of the alginate byproducts for the production of gas remains unknown (Edyvean, Stanley and Stanley 1988).
- 741

742Evaluation Question #10:Describe and summarize any reported effects upon human health from use of743the petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (i), 7 U.S.C. § 6517 (c) (2) (A) (i)) and 7 U.S.C. § 6518744(m) (4)).

745

746 Human endogenous enzymes in the gastrointestinal tract cannot digest algal polysaccharides (Mabeau and Fleurence 1993, MacArtain, et al. 2007). Seaweed polysaccharides are not metabolized; alginates are only 747 748 partly degraded and lead to a substantial production of short chain fatty acids in the colon (Burtin 2003). 749 Algal polysaccharides reach the large intestine where they are subsequently fermentable in the colon by gut 750 bacteria (Burtin 2003). The resistance of alginates to bacterial and enzymatic degradation in the human gut 751 is due to its high concentrations of fucose and sulfate (Jimenez-Escrig and Sanchez-Muniz, F.J. 2000). After 6 hours of fermentation and production of gas in the colon, only 65% of the degraded alginates were 752 metabolized to short chain fatty acids. "Since algal fibre probably retains its physicochemical properties in 753 754 the colon, its resistance to fermentation can lead to particular physiological effects" (Jimenez-Escrig and 755 Sanchez-Muniz, F.J. 2000). Fermentation leads to the production of hydrogen, methane and short chain 756 fatty acids, which can be a source of metabolic energy and discomfort (Burtin 2003).

757

758 Alginates that are not degraded by human enzymes are a source of dietary fiber (Burtin 2003). A study on 759 the dietary effects of sodium alginate in humans concluded that the ingestion of high levels of sodium 760 alginate caused "no effects other than those normally associated with a polysaccharide bulking agent" 761 (Jimenez-Escrig and Sanchez-Muniz, F.J. 2000). Alginates slow digestion as a bulking agent (Anderson, et al. 1991, Jimenez-Escrig and Sanchez-Muniz, F.J. 2000). The water-holding and water-binding capacity of 762 alginates decreases the transit time of digested food in the colon; this decrease in "colon transit time" is 763 considered a positive factor in preventing colon cancer (MacArtain, et al. 2007). Dietary fiber from brown 764 765 algae is essentially composed of four families of polysaccharides: laminarins, alginates, fucans and cellulose (Jimenez-Escrig and Sanchez-Muniz, F.J. 2000). Dietary fiber decreases the risk of coronary heart disease 766 767 "due to its characteristics of dispersibility in water (water-holding capacity), viscosity, binding ability,

absorptive capacity, faecal bulking capacity and fermentability in the alimentary canal. Indigestible viscous

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769 seaweed polysaccharides such as alginates, carrageenans and funorans, which are capable of forming ionic 770 colloids, have shown positive effects on serum lipid levels in rats. The capacity of seaweed polysaccharides 771 to lower serum cholesterol levels seems to be due to their ability to disperse in water, retain cholesterol and 772 related physiologically active compounds and inhibit lipid absorption in the gastrointestinal tract" 773 (Jimenez-Escrig and Sanchez-Muniz, F.J. 2000). Incorporation of alginates into foods or beverages has been 774 shown to mimic the physiological effects of meal consumption, thereby reducing hunger and food intake 775 while increasing satiety (Brownlee, et al. 2011). Results also demonstrate improved glycemic control and 776 reduced fat absorption (Brownlee, et al. 2011). 777 778 Based on its high biocompatibility, abundance and availability of the algal sources and relatively low cost 779 to produce, alginates are increasingly being used in the medical field (Brownlee, et al. 2005). Alginates are 780 used for heartburn prevention (Caestecker 2001). Alginates serve the active ingredient in anti-reflux therapies (Brownlee, et al. 2005). "Alginate encapsulation has been used successfully as a method to orally 781 782 deliver DNA based vaccines" (Hay, Rehman and Ghafoor, et al. 2010). 783 784 Evaluation Question #11: Describe any alternative practices that would make the use of the petitioned 785 substance unnecessary (7 U.S.C. § 6518 (m) (6)). 786 787 Alternatives to alginates include other gelling and thickening agents derived from seaweed such as 788 carrageenan and agar, as well as xanthan gum (Imeson 2010). The ability of alginates to make gels without 789 the use of heat distinguishes them from other hydrocolloids that require high-temperature processes (e.g., 790 gelatin, agar, carrageenan, locust bean gum) (Saltmarsh, Barlow and eds. 2013). See questions below for 791 more information on alternative substances to alginates. 792 793 Evaluation Question #12: Describe all natural (non-synthetic) substances or products, which may be 794 used in place of a petitioned substance (7 U.S.C. § 6517 (c) (1) (A) (ii)). Provide a list of allowed 795 substances that may be used in place of the petitioned substance (7 U.S.C. § 6518 (m) (6)). 796 797 Other food hydrocolloids may be used to obtain the desired emulsifying, stabilizing and thickening effects 798 of alginates. Examples of such food hydrocolloids include alginic acid, agar agar, gum Arabic, carrageenan, 799 cassia tora, gelatin, gellan gum, guar gum, karaya, konjac, locust bean gum, pectin, starches, tara, 800 tragacanth and xanthan gum (Imeson 2010). Currently agar agar, carrageenan, gellan gum and xanthan 801 gum are listed as nonagricultural (nonorganic) substances that are allowed as ingredients in or on processed products labeled as "organic" or "made with organic (specified ingredients or food group(s))" (7 802 CFR §205.605(a) and (b)). The supply and price of xanthan gum and gellan gum are stable; the price and 803 804 supply variability of locust bean gum, guar gum and gum Arabic are well known (Imeson 2010). 805 806 At the time of this report, there are no certified organic products available that contain PGA. 807 808 Evaluation Question #13: Provide a list of organic agricultural products that could be alternatives for 809 the petitioned substance (7 CFR § 205.600 (b) (1)). 810

811 Food additives that may be used as alternatives to alginates to achieve a similar functionality include

812 carrageenan, guar gum, gum Arabic, gelatin, locust bean gum and xanthan gum. Guar gum, gum Arabic,

813 locust bean gum and gelatin are agricultural processing ingredients. They are listed under the USDA

organic regulations section 205.606 as nonagricultural (nonorganic) substances that are allowed as 814 ingredients in or on processed products labeled as "organic" or "made with organic (specified ingredients

815 816 or food group(s))". Nonorganic forms may be used only when the ingredient has been shown to be

817 commercially unavailable in organic form. Xanthan gum is synthetic; however, it is allowed for use in

818 organic processed products (7 CFR §205.605(b)).

819

820 Certified organic food hydrocolloids include gum Arabic, guar gum, locust bean gum and inulin (National

Organic Program 2014). Table 7 includes the number of certified organic sources of these alternative 821

822 hydrocolloids as of January 28, 2015. Products manufactured by TIC Gums are not included in the count; a

search of the substance names on the Agricultural Marketing Services will not yield TIC Gums in the 823

- results. TIC Gums manufactures hydrocolloids and stabilizers, including some certified organic products
 (<u>http://www.ticgums.com/products.html</u>).
- 826

827 Gum Arabic, guar gum and locust bean gum are considered GRAS; they are permitted in many food

categories according to maximum usage levels permitted (FDA 2014). Guar gum is allowed as an emulsifier

- and emulsifier salt, formulation aid, stabilizer and thickener in "all other food categories" up to 1%. Locust
- 830 bean gum is allowed as a stabilizer and thickener in "all other food categories" up to 0.5% (FDA 2014).
- Inulin is approved as GRAS under GRN No. 118 and GRN No. 477, allowing for use as "a bulking agent"
- and use "in food in general," respectively (FDA 2003, FDA 2013).
- 833
- Table 7. List of available organic hydrocolloids certified to processing and handling standards as of 2013
- 835 (National Organic Program 2014).

Contified organia	# of
Certified organic	
product	Sources
Gum Arabic	4
Guar gum	6
Inulin	31
Locust bean gum	3

836 837

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