THE VISUAL AIDS ON THE FOLLOWING PAGES ARE FOR REFERENCE ONLY AND NOT INTENDED FOR OFFICIAL USE.

TO PURCHASE OFFICIAL VISUAL AIDS PLEASE CONTACT THE SPECIALTY CROPS INSPECTION DIVISION'S EQUIPMENT AND FORMS DEPOT

> USDA, AMS, FVP, SCI 831 MITTEN ROAD, ROOM 200 BURLINGAME, CA 94010 PHONE: 650-552-9073 FAX: 650-552-9147

> > **EQUIPMENT CATALOG**

It is often necessary to remove the <u>dry</u> outer scales to properly judge whether an onion is damaged or seriously damaged by watery fleshy scales. The following two photos of the same onion illustrate this point.



Presence of <u>dry</u> brown outer scale gives impression that onion is damaged by discolored watersoaked fleshy scales.



Removal of <u>dry</u> brown outer scale shows onion to be damaged.

C-1 Cut Onion: Scale Present & Removed March 1990 (previously undated)

THESE PICTURES ILLUSTRATE CHARACTERISTICS OF DORMANT AND GROWING ONIONS



The onion on the left has a completely white heart, characteristic of a dormant onion, while the onion on the right has a yellow, growing onion.



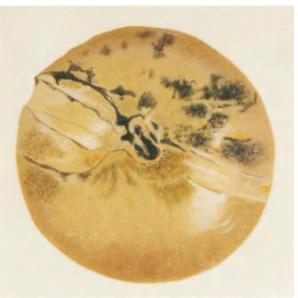
A thin slice (1/16 to 1/8 inch) was removed from the bottom of each of two onions. The vascular bundles are not nboticeable in the dormant onion on the left, but enlarged vascular bundles are evident in the onion on the right, indicating that growth has started.

> C-2 Cut Onions Showing Dormancy & New Growth March 1990 (previously undated)











C-10 APPRECIABLY STAINED MARCH 1990 (previously undated)



C-11 BADLY STAINED MARCH 1990 (previously undated)

SHAPE ON ONIONS



SCORE AS DAMAGE



SCORE AS DAMAGE



SCORE AS DAMAGE

Ons-CP-3 Shape April 1990 (Previously October 1971, Side I)

SHAPE ON ONIONS



LOWER LIMIT FAIRLY WELL SHAPED



LOWER LIMIT FAIRLY WELL SHAPED

ONS-CP-3-A Shape April 1990 (Previously October 1971, Side II)

STAINING



APPRECIABLY STAINED

(onions with appearance affected to a lesser degree would not be considered appreciably stained)

ONS-CP-10A JULY 1999

Examples of Damage by Dry Sunken Areas on Northern (Other than) Onions

Condition: Until October 31 of the year of production; imports year round. Quality: November 1 until the end of the crop year. Onions not covered by outer papery scales, score as damage when exceeding the equivalent of a circle 1/2 inch in dia. (shown below). Onions covered by outer papery scales, score as damage when exceeding the equivalent of a circle 3/4 inches in dia. (not shown). Scoring guide based on an onion 2-3/4 inches in dia. (shown below).



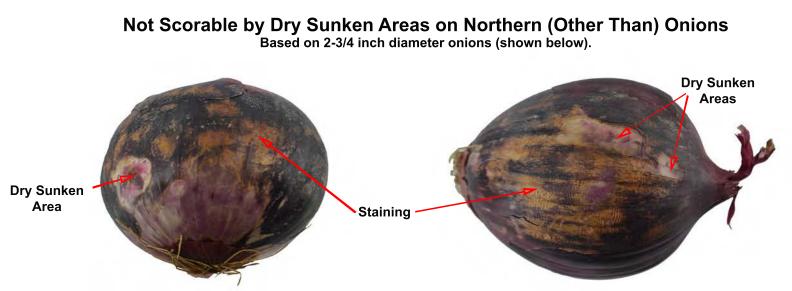
Circles show location of dry sunken areas. USDA Visual Aid ONS-CP-12 Jan 2017

Examples of Serious Damage by Dry Sunken Areas on Northern (Other Than) Onions

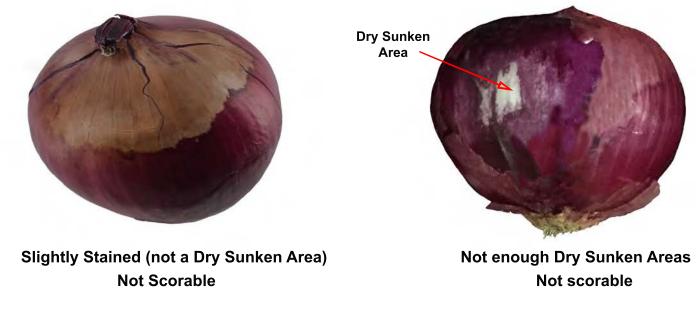
Condition: Until october 31 of the year of production; imports year round. Quality: November 1 until the end of the crop year. Serious damage: When extending deeper than 1 fleshy scale, or a circle equal to 1 inch or larger in dia. (shown below). Scoring guide based on an onion 2-3/4 inches in dia. (shown below).



Circles show location of dry sunken areas. USDA Visual Aid ONS-CP-13 Jan 2017



Dry Sunken Areas mixed with Staining (above photos). Not enough Dry Sunken Areas to score, but combination of defects materially detracts. Go with predominating defect (in this case Staining).



USDA Visual Aid ONS-CP-14 Jan 2017

Internal Sprouts on Onions

Not scorable. Does not penetrate ⁴ any fleshy scale (runs parallel).

Scorable (damage). Penetrates one fleshy scale.

Condition factor. Damage: When penetrating one fleshy scale. Serious Damage: When penetrating more than two fleshy scales.

ONIONS



Purple Blotch

FOR IDENTIFICATION ONLY

ONS-IDENT-1 MAY 1992

ONIONS



Purple Blotch

Not Purple Blotch

FOR IDENTIFICATION ONLY

ONS-IDENT-2 MAY 1992



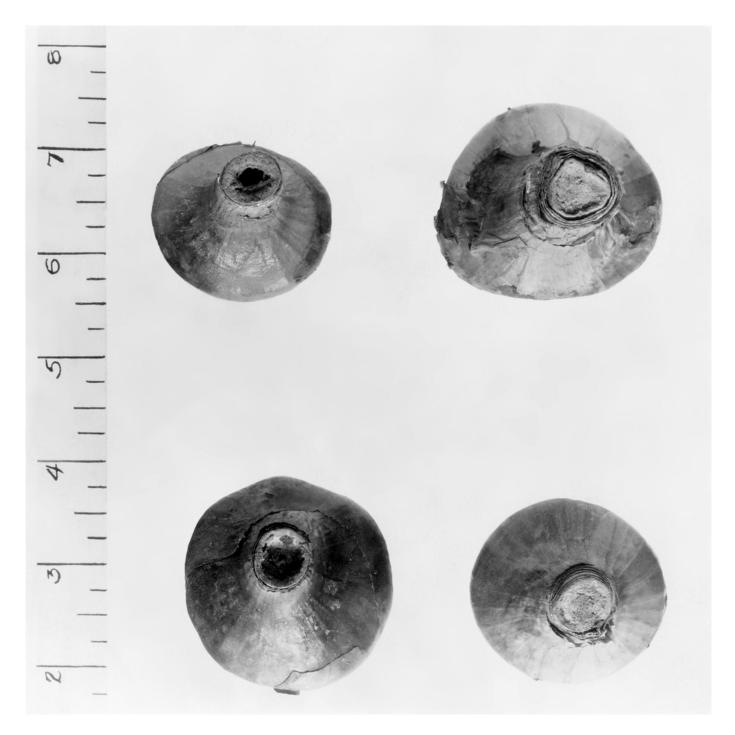
ONIONS WITH EXCESSIVELY LONG ROOTS (SHOWN ABOVE) WHEN IN SUFFICIENT QUANTITY TO MATERIALLY AFFECT THE APPEARANCE OF THE LOT, ARE NOT PERMITTED IN U.S. NO. 1 GRADE.

Onions, Photo No. 1 April 1990 (Previously No. 1, no date)



ONION SEEDSTEMS. THE OUTER SPECIMENS ARE LENGTHWISE SECTIONS SHOWING DAMAGE CAUSED BY SEEDSTEMS.

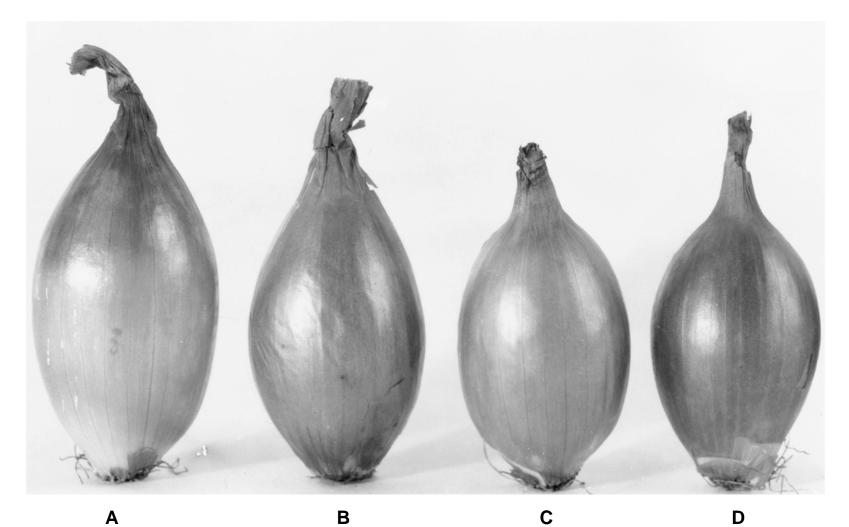
Onions, Photo No. 2 April 1990 (Previously No. 2, no date)



ONION SEEDSTEMS SHOWING PITHY AND HOLLOW CENTERS. THE OUTER EDGE OF THE STEMS ARE TOUGH AND WOODY. NOT U.S. NO. 1.

> Onions, Photo No. 3 April 1990 (Previously No. 3, no date)

SHAPE ON ONIONS



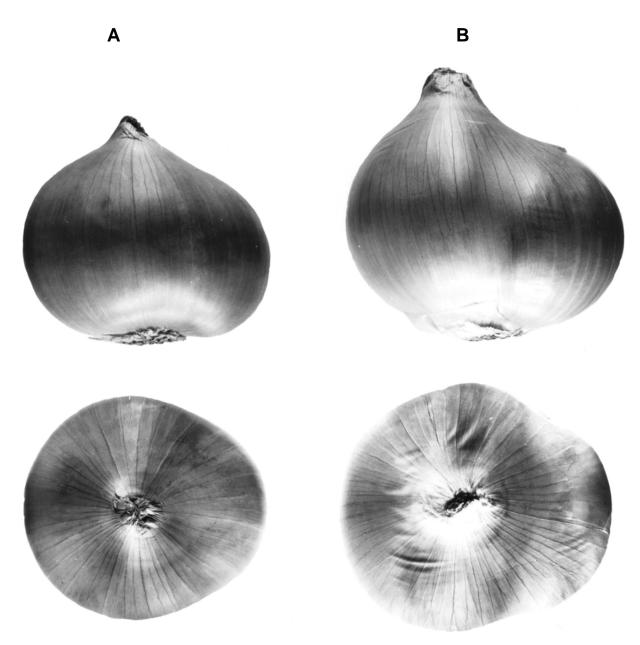
ONIONS A, B AND D ARE U.S. COMMERCIAL ONION C IS U.S. NO. 1

Onions, Photo No. 4 April 1990 (Previously No. 4, no date)



ONIONS OF THESE SHAPES SHALL BE ALLOWED IN U.S. NO. 1 GRADE FOR NORTHERN GROWN ONIONS.

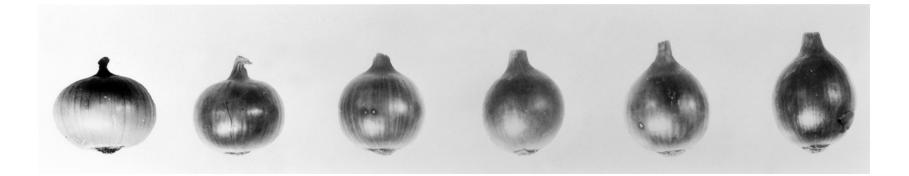
Onions, Photo No. 5 April 1990 (Previously No. 5, no date)



A. U.S. NO. 1 FOR SHAPEB. U.S. COMMERCIAL FOR SHAPE

Onions, Photo No. 8 April 1990 (Previously No. 8, no date)

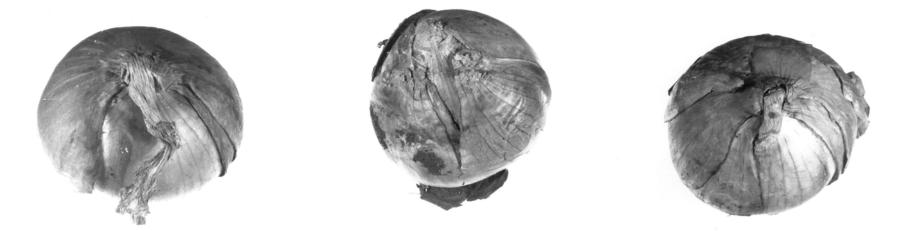
SHAPE ON ONIONS



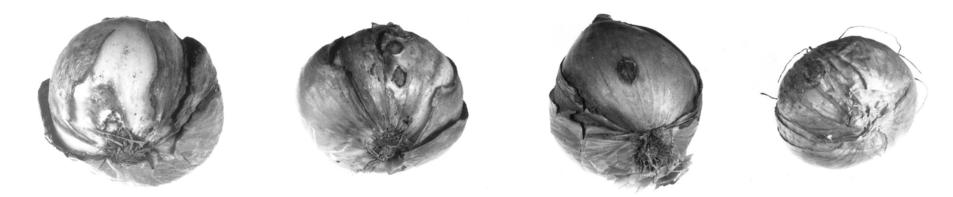
ONION ON EXTREME LEFT IS CONSIDERED FLAT. ONIONS NOT FLATTER THAN OTHER FIVE ARE CONSIDERED GLOBE SHAPE.

Onions, Photo No. 10 April 1990 (Previously No. 10, no date)

NORTHERN GROWN ONIONS – CRACKING OF SCALES



Cracking of outer, thin, papery scales not considered damaged unless present to extent as to materially affect appearance of lot.



One or more cracked, fleshy scales considered damaged.

Onions, Photo No. 14 April 1990 (Previously No. 14, no date)

NORTHERN GROWN ONIONS Illustrating "Bottlenecks" or "Thick-necked" Onions



Not "Bottlenecks" - U.S. No. 1



"Bottlenecks" – Not U.S. No. 1 but meet requirements of U.S. No. 2

Onions, Photo No. 15 April 1990 (Previously No. 15, no date)

ONIONS SLIDE 1 – LOOSE SKIN



ONIONS SLIDE 2 – EXCESSIVE TOPS



ONIONS SLIDE 3 – DRY ROOTS



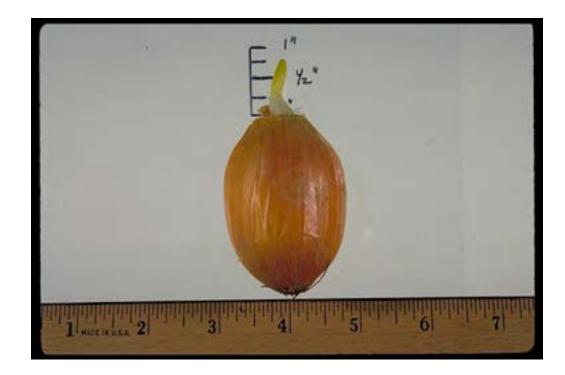
ONIONS SLIDE 4 – VISIBLE SPROUTS



ONIONS SLIDE 5 – CONCEALED SPROUTS



ONIONS SLIDE 6 – CONCEALED SPROUTS CUT



ONIONS SLIDE 7 – INSECT INJURY



ONIONS SLIDE 8 – INSECT INJURY



ONIONS SLIDE 9 – DISSIMILAR VARIETAL



ONIONS SLIDE 10 -- BOTTLENECK



ONIONS SLIDE 11 – NEW ROOT GROWTH



ONIONS SLIDE 12 -- PEELER



ONIONS SLIDE 13 – CLOSELY TRIMMED



ONIONS SLIDE 14 -- DOUBLE



ONIONS SLIDE 15 -- SPLIT



ONIONS SLIDE 16 -- SPLIT



ONIONS SLIDE 17 – MISSHAPEN OR SPLIT



ONIONS SLIDE 18 – CRACKED PAPERY SCALES



ONIONS SLIDE 19 -- SUNBURN



ONIONS SLIDE 20 -- SUNSCALD



ONIONS SLIDE 21 – BLACK SURFACE MOLD



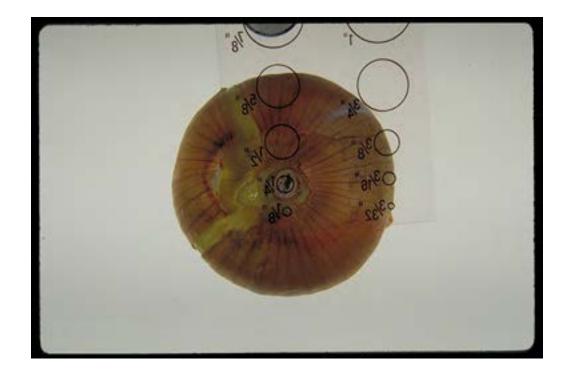
ONIONS SLIDE 22 – BLACK MOLD BETWEEN SCALES



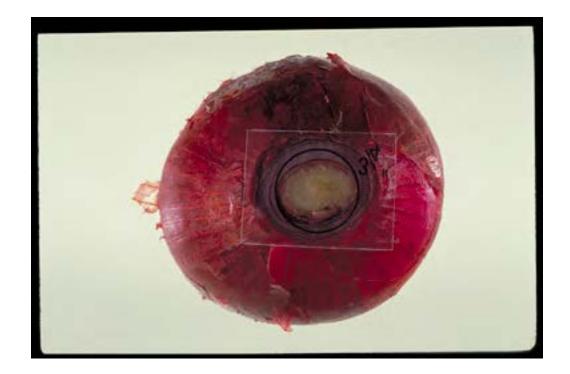
ONIONS SLIDE 23 -- DIRT



ONIONS SLIDE 24 -- SEEDSTEM



ONIONS SLIDE 25 -- SEEDSTEM



ONIONS SLIDE 26 -- CUT



ONIONS SLIDE 27 -- CUT



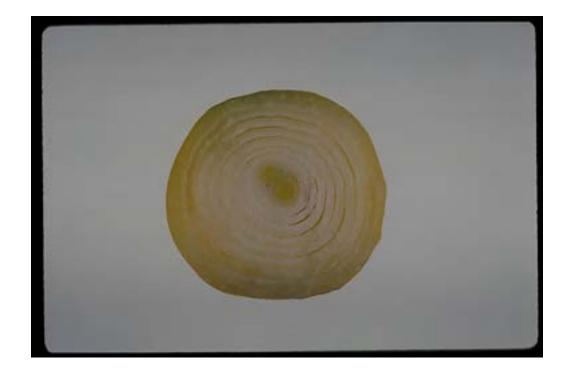
ONIONS SLIDE 28 -- CUT



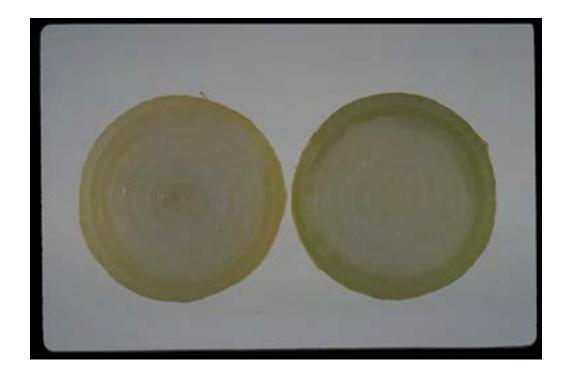
ONIONS SLIDE 29 – WATERY OR TRANSLUCENT SCALES



ONIONS SLIDE 30 – WATERY SCALES



ONIONS SLIDE 31 – TRANSLUCENT AND WATERY SCALES



ONIONS SLIDE 32 -- CUT



ONIONS SLIDE 33 – SLIGHTLY STAINED



ONIONS SLIDE 34 – APPRECIABLY STAINED



ONIONS SLIDE 35 – BADLY STAINED



ONIONS SLIDE 36 – DECAY IN NECK



ONIONS SLIDE 37 – FUSARIUM BULB ROT



ONIONS SLIDE 38 – FUSARIUM BULB ROT CUT



ONIONS SLIDE 39 – BLUE MOLD ROT



ONIONS SLIDE 133

