



United States  
Department of  
Agriculture

Agricultural  
Marketing  
Service

1400 Independence Avenue, SW  
Washington, DC  
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Poultry Programs

July 16, 2004

**Commodity Specification for  
DELI-STYLE TURKEY BREASTS AND SMOKED TURKEY BREASTS  
DATED JUNE 2004**

*Amendment No. 1*

This amendment revises the water and/or ice percentage range in the formulation for Deli-Style Turkey Breasts and Smoked Turkey Breasts. In addition, a statement has been added to adjust the percentage of water and/or ice if sodium and potassium lactate or diacetate are used.

1. Section II.C.4.a. on page 9, Deli-Style Turkey Breast - formulation - change "Water/Ice 6.00 – 6.75" to "Water/Ice (maximum) 6.75."

***DELI-STYLE TURKEY BREAST***

	<u>Percent of Total by Weight</u>
Size-Reduced Meat Block (minimum) (See II.B.3.b.)	90.00
Other Ingredients:	total must not exceed 10 percent
<b>Water/Ice (maximum)</b>	<b>6.75</b>
Salt	1.50
Sugar	0.75 - 1.00
Binder	0.50 - 1.00
Sodium Phosphate (maximum)	0.50
Sodium/Potassium Lactate or Diacetate (maximum)	<u>3.50</u>
	100.00

2. Section II.C.4.a. on page 9, Deli-Style Smoked Turkey Breast - formulation - change “Water/Ice 3.80 – 5.10” to “Water/Ice (maximum) 7.60.”

***DELI-STYLE SMOKED TURKEY BREAST***

	<u>Percent of Total by Weight</u>
Size-Reduced Meat Block (minimum) (See II.B.3.b.)	90.00
Other Ingredients:	total must not exceed 10 percent
<b>Water/Ice (maximum)</b>	<b>7.60</b>
Salt	1.25 - 1.40
Binder	0.50 - 1.00
Sugar	0.60 - 0.75
Sodium Phosphate (maximum)	0.50
Approved cure accelerator, i.e., Sodium Erythorbate or Sodium Ascorbate	0.04
Sodium Nitrite	0.01
Sodium/Potassium Lactate or Diacetate (maximum)	<u>3.50</u>
	100.00

3. Section II.C.4.a.(4) on page 9, change to read as follows:

"(4) If Sodium and Potassium Lactate or Diacetate are used in any combination thereof for either commodity, the water and/or ice range percentages shall be adjusted accordingly."

**EFFECTIVE DATE:** This amendment is effective with offers due by 12 noon, Central Time, July 26, 2004, and on all subsequent offers. The words “and Amendment No. 1” will be inserted after “the Commodity Specification for Deli-Style Turkey Breasts and Smoked Turkey Breasts dated June 2004” in item 1 of each offer.

All other terms and conditions of the Commodity Specification for Deli-Style Turkey Breasts and Smoked Turkey Breasts dated June 2004 remain unchanged.

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Craig A. Morris  
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Poultry Programs