

**Commodity Specification For  
DELI-STYLE TURKEY BREAST AND SMOKED TURKEY BREAST  
DATED AUGUST 1997**

*Amendment No. 4*

This amendment reduces the bone size tolerance in meat used to produce turkey breasts, revises the defects for finished turkey breasts, and revises the test weighing sample size in accordance with 7 C.F.R. § 70.80.

1. Section II.B.2.h(2) on page 5. Revise the paragraph to read as follows:

“(2) Regardless of the kind and number of defects (within Table 1) found, any sample with bone or bone-like material greater than 0.50 inch (1.27 cm) will be cause for the rejection of the product the sample represents.”

2. Section II.B.2. on page 6. Revise the **Boneless Meat and Trim Defects** (bone defects) in Table 1. Organoleptic Requirements and Defects for Meat and Skin to read as follows:

“Bone or bone-like material greater than 0.50 inch (1.27 cm) (see II.B.2.h.).

Bone or bone-like material less than or equal to 0.50 inch (1.27 cm).”

3. Section II.D.3.b. on page 15. Revise Table 3. Organoleptic and Defect Requirements for Finished Deli-Style Turkey Breast and Deli-Style Smoked Turkey Breast to read as follows:

**“Table 3. Organoleptic Requirements and Defects for Finished Deli-Style Turkey Breast and Deli-Style Smoked Turkey Breast**

	<b>Defects</b>
<b>Organoleptic Requirements:</b>	<b>Product</b> (1) is rancid; (2) has a sour, stale, fruity, sulfide-like, cardboardy, tallowy, oily, oxidized, metallic, acidic, or other off or foreign odors; (3) contains foreign materials (e.g., glass, paper, rubber, metal); or (4) has foreign flavors such as, but not limited to, burnt, scorched, or stale.
<b>Exterior Defects:</b>	<b>The exterior of finished product has</b> individual major surface voids (including air voids, fat pockets, and purge pockets) exceeding an aggregate area equivalent to the area of a circle with the diameter of 0.75 inch (1.91 cm).  <b>The product shows evidence of</b> excessive heating (burnt or scorched).
<b>Interior Defects:</b> Product will be cut (widthwise) in three approximately equal pieces.	<b>The interior of the product has</b> voids, gelatin or fat pockets on the sliced surfaces, which exceed an aggregate area per surface equivalent to the area of a circle with the diameter of 0.75 inch (1.91 cm).”

4. Section V.A.2.a.(2) on page 26. Revise the paragraph to read as follows:

“(2) A representative sample will be selected in accordance with the following sample plan:

<u>Number of Shipping Containers in Lot</u>	<u>Number of Shipping Containers in a Sample</u>
1 - 4	All
5 - 50	4
51 - 100	5
101 - 200	6
201 - 400	7
401 - 600	8

For each additional 100 cases, or fraction thereof, in excess of 600 cases, one additional case shall be included in the sample.”

**EFFECTIVE DATE:** This amendment is effective with offers due by 12 noon, Central Time, July 9, 2001, and on all subsequent offers. The words “and Amendment Numbers 1, 2, 3, and 4” must be inserted after “the Commodity Specification for Deli-Style Turkey Breast and Smoked Turkey Breast dated August 1997” in item 1 of each offer.

All other terms and conditions of the Commodity Specification for Deli-Style Turkey Breast and Smoked Turkey Breast dated August 1997 remain unchanged.

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Deputy Administrator