# Specification and Purchase Document Updates

# **Requirement Changes for 2012**

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Steve Whisenant
Livestock and Meat Marketing Specialist
USDA/AMS/LS/SD



# Item Description and Checklist of Requirements (IDCR) for Canned Pink Salmon

### 2012 Update

 Included Requirement for Contractors to Operate in Accordance With U.S. Dept. of Commerce (USDC) Salmon Control Plan

# Technical Data Supplement (TDS) for Ground Bison and Bison Stew Meat

# Technical Data Supplement (TDS) for Ground Buffalo and Buffalo Stew Meat

### Organizational Consolidation

MGCB and ARC references changed to Grading and Verification Division

Livestock and Seed Program references changed to Commodity Procurement Division

- Web Based Supply Chain Management (WBSCM) Changes
  - Announcement changed to Supplement
  - Contract Number changed to Purchase Order
     Number
  - FNS Product Codes changed to Material Numbers

## Packaging and Packing

 Eliminate 2 pound package option – Both ground bison/buffalo and bison/buffalo stew meat will be packed into 1 pound packages

### Labeling

- Nutrition Facts Panel 112 gram serving size reference updated to align with FSIS labeling regulations
- Added the following to the shipping container label:

**Product Name** 

**Traceability Code** 

**USDA Food Shield** 

**Purchase Order Number** 

**Ingredient Declaration** 

**Allergen Statement** 

### Microbiological Requirements

Change boneless bison/buffalo N60 sample size from 350-385g to 400-425g

Added provision that allows the last sublot of the day to exceed the 10,000 pound limitation by up to 5%

Added table that illustrates sublot sample size adjustments when more than 10,000 lbs/hour is produced

### Product Name Change

Lean Ground Buffalo changed to Ground Buffalo – align with FSIS labeling requirements

### Addition of Buffalo Stew Meat

TDS now includes buffalo stew meat

### Material Requirements

Products must originate from US produced buffalo that have been range-fed

#### Condition of Container Exam

Added provisions for Condition of Container examination during production and at time of shipment

### Lot Size / Purchase Unit Size

Added Lot Size and Purchase Unit Size requirement clarifications

### Delivery Unit Loading and Sealing Requirements

Added clarification for delivery unit loading and trailer sealing

# Item Description and Checklist of Requirements (IDCR) for Cooked Beef Items

### **2012 Updates for Cooked Beef IDCR**

Web Based Supply Chain Management (WBSCM) Changes

Announcement changed to Supplement

Contract Number changed to Purchase Order Number

**FNS Product Codes changed to Material Numbers** 

# **2012 Updates for Cooked Beef IDCR**

### Labeling

Added Allergen Statement to shipping container label

### LFTB Related Changes

Current Cooked Beef Items will no longer contain LFTB New Item Description and Material Number created for:

Beef Crumbles, Fully Cooked

**LFTB Optional** 

Material Number 110264

# Technical Requirements Schedule (TRS) for Frozen Ground Beef Items & Boneless Beef for Further Processing

## 2012 Updates for TRS GB/BB 2012

- New Document Format
- Organizational Consolidation

MGCB and ARC references changed to Grading and Verification Division

Livestock and Seed Program references changed to Commodity Procurement Division

Web Based Supply Chain Management (WBSCM) Formatting

Announcement changed to Supplement

Contract Number changed to Purchase Order Number

FNS Product Codes changed to Material Numbers

Notice to the Trade (June 2011) Changes

Boneless Beef micro composite sample changed from 350-385g to 400-425g

REMINDER: ADL Sample Protocol Letters are to be followed when sampling for micro testing

Allow the use of calculated process capability (CPU, Cpk, or Central Line) value, without accompanying control charts, x-bar and range chart or histogram, to determine process capability

### Labeling

Rename Ground Beef Patty, NTE 10% - Beef Patty 90/10 Rename Ground Lean Beef Patty — Lean Beef Patty Added Allergen Statement to shipping container label Nutrition Facts Panel will reference 112g serving size instead of 100g

### Checkloading Requirements

Option I checkloading no longer included – checkloading requirements updated to reflect Supplement 206 requirements

## LFTB Related Changes

- Current Ground Beef items will no longer include LFTB
- New Item Descriptions and Material Numbers created for Ground Beef items where LFTB may be included:

Product Name that shall appear on the label	Material Number
Ground Beef <sup>1/</sup>	100158
Ground Beef (LFTB Opt) 1/	110261
Ground Beef, 1 pound packages	100159
Ground Beef, 1 pound packages (LFTB Opt)	110260
Ground Beef – Irradiated <sup>1/</sup>	110085
Coarse Ground Beef	100154
Ground Beef Patties 1/	100161
Beef Patties with SPP 1/,2/	100160
Ground Beef Patties-Irradiated 1/	110082
Beef Patties – 90/10 <sup>1/</sup>	100162
Lean Beef Patties <sup>1/</sup>	100163
Lean Beef Patties (LFTB Opt) 1/	110270

### Microbiological Requirements

Allow AMS Designated Laboratories (ADL) to use validated alternative screening methods for pathogen testing

AMS will use all boneless beef test results for SPC analysis.

### Microbiological Requirements

Discontinue Staphylococcus aureus testing in ground beef

Discontinue whole-lot microbiological testing (N8) of ground beef items and use all sub-lot test results for process capability determinations.

Eliminate one-hour production time limitation for sub-lot designation. Sub-lot now defined as 10,000 pounds.

Eliminate sub-lot sampling every 15 minutes. Sub-lot sampling will consist of a composite of four samples (N-4) per 10,000 pounds.

 New TRS GB and BB 2012 will be posted soon on the Standardization Division website:

http://www.ams.usda.gov/AMSv1.0/SAT

# QUESTIONS ?????