



United States  
Department of  
Agriculture

Agricultural  
Marketing  
Service

1400 Independence Avenue, SW  
Washington, DC  
20250

April 11, 2008

**Commodity Specification for  
Smoked Turkey Ham  
DATED March 2008**

**Amendment No. 1**

This amendment revises the Commodity Specification for Smoked Turkey Ham to add a defect requirement for meat and a weight variation for each delivery unit.

1. Page 5, section II. B. TABLE 1. Organoleptic Requirements and Defects for Meat. Add under defects - **Bone or bone-like material** less than or equal to 0.40 inch (1.02 cm).
2. Page 16, section IV.A.2.b. should read as follows:

A weight variation of plus or minus 1 percent (39,600 to 40,400 pounds (17,962 to 18,325 kg)) will be permitted on each delivery unit. Any delivery unit weighing less than 39,600 pounds (17,962 kg) net will be rejected. USDA will pay the contractor only for the amount of commodity delivered within the required weight range. Net weight for the commodity will be determined at origin.

**EFFECTIVE DATE:** This amendment is effective with offers due by 12 noon, Central Time, April 14, 2008, and on all subsequent offers.

All other terms and conditions of the Commodity Specification for Smoked Turkey Ham dated March 2008 remain unchanged.

Rex A. Barnes  
Deputy Administrator  
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