



**United States
Department of
Agriculture**

Marketing and
Regulatory
Programs

Agricultural
Marketing
Service

Dairy Programs

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Dairy Plants Surveyed and Approved for USDA Grading Service

PREFACE

The dairy plants listed in this publication are inspected at least twice yearly by the U.S. Department of Agriculture (USDA). Plant approval is determined by unannounced inspections covering more than 100 items, including milk supply, plant facilities, condition of equipment, sanitary practices, and processing procedures. USDA inspection and grading services are performed under the Regulations in 7 CFR Part 58—*Grading and Inspection, General Specifications for Approved Plants and Standards for Grades of Dairy Products* administered by the Dairy Grading Branch of USDA's Agricultural Marketing Service.

USDA assigns dairy plant approvals using the two following categories:

- Section I: Plants listed in this section produce products that are manufactured from dairy ingredients meeting the requirements found in the regulations or originate from USDA-approved plants and are therefore eligible for USDA grading or inspection service. These products are designated by "B," "C," "D," "F," "M," "S" and "W" codes.
- Section II: Plants listed in this section may have products produced from dairy ingredients that did not originate from USDA-approved plants ("unapproved source plants"). Unapproved source plants are plants that, upon inspection, are found not to meet USDA minimum requirements or plants that do not participate in the voluntary USDA plant inspection program. In all other respects the plant must meet the same requirements as a Section I plant. These operations are designated by "P" codes. The products processed or packaged by these plants are not eligible for USDA grading and inspection service unless they are produced or processed from approved dairy ingredients under continuous USDA inspection.

Plant approval for grading service does not constitute an endorsement of product quality. However, such assurance can be achieved by official grading to evaluate the product according to a U.S. grade standard or product specification, or a quality specification of the buyer or seller.

The USDA plant inspection program is widely used by the dairy industry. Plant managers recognize it as an important means for improving and maintaining a sound operation for producing dairy products that will meet specific grade or contract requirements and that have the uniform quality essential for buyer and consumer approval and protection. Buyers also find this program a reliable guide to sources of dairy products that have been produced under sanitary and wholesome conditions.

The Dairy Grading Branch also provides grading services under its Resident Grading and Quality Control Program, the Partners for Dairy Quality (PDQ) Program, and by request. Plants using the Resident Grading Program are shown in this publication with an asterisk (*). This full-time program offers on-the-spot official grading of the plant's manufactured products, laboratory testing, and plant inspection services. The resident program also makes available to the plant manager the technical knowledge and experience of the Dairy Grading Branch's supervisory staff for help in solving product quality problems. Products eligible for certification from plants participating in the PDQ Program are shown in this publication with a cross (†). This audit-

based program gives the plant the flexibility to produce and ship products at the customers request but requires frequent, periodic audits of the production records and processes by the Dairy Grading Branch to ensure that the products are produced according to the plant's USDA-accepted quality management plan.

In addition to these inspection and grading services, the USDA provides a Dairy Equipment Sanitary Design Evaluation Service. This service provides both fabricators and users a means to assure that the equipment meets all inspection requirements. USDA fully supports and utilizes the 3-A Sanitary Standards and 3-A Accepted Practices for design evaluations. In those instances where 3-A Sanitary Standards or 3-A Accepted Practices have not been developed, the *USDA Guidelines for the Sanitary Design and Fabrication of Dairy Processing Equipment* is the criteria used.

These services are available on a voluntary basis, and fees are charged to cover costs. Managers of dairy plants and other interested persons may obtain information about these services by contacting the Washington Staff or the National Field Office. A listing of staff persons to be contacted for additional information is provided at the end of this publication.

Plants listed in this publication are identified by State-assigned code numbers (where available) in accordance with the national uniform coding system known as FIPS (Federal Information Processing Standards). This State-assigned identification precedes the plant name listing. Each State has also been assigned a two-digit number which appears in this publication before the name of the State.

This publication is revised every three months to reflect changes in plant approval codes and to include new plants. This and other publications are available by contacting the Dairy Grading Branch or from our home page at <http://www.ams.usda.gov/dairy/grade.htm>.

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SECTION I

**LISTING OF PLANTS PRODUCING PRODUCTS
ELIGIBLE FOR USDA GRADING OR
INSPECTION SERVICE**

**A LISTING OF PLANTS WHICH HAVE PROCESSING
OR PACKAGING OPERATIONS THAT MEET USDA
REQUIREMENTS FOR FACILITIES AND SANITATION ONLY
IS CONTAINED IN SECTION II.**

SECTION I

Codes shown below denote products that are eligible for USDA grading or inspection service, which are manufactured from USDA-approved dairy ingredients at USDA-approved dairy plants listed in this publication.

Butter Products - B

B1	Butter (bulk)
B2	Butter (consumer size package)
B3	Anhydrous Milkfat/Butteroil
B4	Plastic Cream
B5	99.8% Milkfat from Whey Cream
B6	Concentrated Milkfat
B8	Whipped Butter
B9	Lite Butter

Frozen Dessert Products - F

F1	Ice Cream Mix
F2	Ice Cream (except novelties)
F3	Ice Cream Novelties
F8	Frozen Yogurt Mix
F9	Frozen Yogurt
F10	Frozen Yogurt Novelties
F12	Frozen Tofu Mix
F15	Ice Cream Mix Base

Milk and Liquid Dairy Products - M

M1	Milk
M2	Cream
M3	Whey Cream
M6	Frozen Cream
M7	Skim Milk
M8	Condensed Skim Milk
M9	Condensed Milk
M10	Sweetened Condensed Milk
M11	Evaporated Milk
M12	Evaporated Filled Milk
M13	Buttermilk or Buttermilk Product
M14	Condensed Buttermilk or Buttermilk Product
M20	RO Concentrated Milk
M21	UHT Milk
M22	RO Concentrated Skim Milk
M23	RO Concentrated Buttermilk or Buttermilk Product
M24	Reduced Lactose Milk and Milk Products
M25	Evaporated UHT milk

Cheese and Cheese Products - C

The codes numbered C3 through C47 refer only to the bulk manufacturing process for the listed varieties and include the reduced fat product. See Specialty Products-S for the appropriate code for imitation, substitute, and analog cheeses. The codes do not indicate USDA-approval for any packaging operations or processes related to changes in physical appearance of the cheese that may be conducted at the manufacturing plant.

C3	American (Cheddar, Colby, Granular Curd or Washed Curd)
C4	Swiss, Emmentaler, Swiss Cheese for Manufacturing
C5	Brick
C6	Muenster
C7	Monterey Jack
C8	Limburger
C9	Neufchatel
C10	Cream Cheese
C11	Bakers
C12	Cottage (dry or creamed)
C13	Farmers
C14	Ricotta
C15	Ricotone
C16	Blue
C17	Mozzarella
C18	Provolone
C20	Parmesan
C21	Romano
C22	Hard Grating Cheese
C24	Pepato
C26	Queso Blanco-Latin Style
C29	Baby Swiss
C30	Edam
C31	Gouda
C33	Caciocavallo
C34	Asiago
C35	Specialty Cheeses
C36	Gorgonzola
C37	Bondost
C38	Cheese Curd
C39	Brie
C40	Camembert
C41	Feta
C42	Fontina
C44	Semisoft Cheeses, Semisoft Part-Skim Cheeses
C45	Skim Milk Cheese for Manufacturing
C46	Havarti
C47	Natural Cheese Trim

Cheese and Cheese Products - C (continued)

Codes numbered C48 through C59 refer to packaging operations and to processes designed to change the physical appearance of the cheese. Packaged cheese or cheese that is physically changed from its manufactured state is considered to originate from a USDA-approved plant only when the plant is listed with the appropriate code for the specific applied operation.

C48	Pasteurized Process Cheese, Cheese Food, or Cheese Spread
C49	Cold Pack Cheese, Cheese Food, or Cheese Spread
C50	Natural Cheese (consumer size package, any variety)
C51	String/Strip Cheese Packaging
C52	Shredded, Grated, Crumbled, or Diced Cheese (bulk package, any variety)
C53	Shredded, Grated, Crumbled, or Diced Cheese (consumer size package, any variety)
C54	Dried Natural Cheese (bulk package, any variety)
C55	Dried Natural Cheese (consumer size package, any variety)
C56	Dried Pasteurized Process Cheese, Cheese Food, or Cheese Spread (bulk package)
C57	Dried Pasteurized Process Cheese, Cheese Food, or Cheese Spread (consumer size package)
C58	Dried Shredded, Grated, Crumbled, or Diced Cheese (bulk package)
C59	Dried Shredded, Grated, Crumbled, or Diced Cheese (consumer size package)

Codes shown below denote products that are eligible for USDA grading or inspection service, which are manufactured from USDA-approved dairy ingredients at USDA-approved dairy plants listed in this publication.

Plants in Section I approved for codes marked with an asterisk (*) are subscribing to the USDA Salmonella Surveillance Program. This program monitors plant control by quarterly USDA sampling and testing of environmental and product samples, together with an established system of follow-up in the event of a positive result. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved operations.

Dry Milk Products - D

*D1	Dry Milk (nonfat and whole)
*D2	Instant Dry Milk (nonfat and whole)
*D3	Dry Cream
*D6	Dry Buttermilk or Buttermilk Product
*D8	Dry Cultured Buttermilk, Spray Process
*D13	Dry Calcium Reduced Skim Milk
*D16	Dry Skim-Buttermilk Blend

Whey and Whey Products - W

W1	Whey
W2	Concentrated Whey
*W3	Dry Whey
*W4	Instant Dry Whey
*W5	Lactose
W6	Reduced Lactose Whey
W7	Concentrated Reduced Lactose Whey
*W8	Dry Reduced Lactose Whey
W9	Reduced Minerals Whey
W10	Concentrated Reduced Minerals Whey
*W11	Dry Reduced Minerals Whey
W12	Reduced Lactose and Reduced Minerals Whey
W13	Concentrated Reduced Lactose and Reduced Minerals Whey
*W14	Dry Reduced Lactose and Reduced Minerals Whey
W15	Whey Protein Concentrate
W16	Concentrated Whey Protein Concentrate
*W17	Dry Whey Protein Concentrate
W18	RO Concentrated Whey
W20	Whey Permeate
W21	Concentrated Whey Permeate
*W22	Dry Reduced Mineral Whey Protein Concentrate
*W23	Instant Dry Whey Protein Concentrate
*W24	Dry Whey Permeate

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Specialty Products - S

S4	UF Permeate Containing Lactose
S5	Imitation, Substitute, or Analog Cheese
*S6	Dry Cream Substitute (bulk package)
*S8	Dry Cream Substitute (consumer size package)
S9	Sour Cream, Acidified Sour Cream
S10	Diet Food (bulk package)
S11	Diet Food (consumer size package)
S12	Margarine ** (bulk package)
*S13	Dry Malted Milk
S14	Margarine ** (consumer size package)
*S15	Dry Infant Formula
S16	Yogurt
S17	Lactoferrin
*S18	Dry Mix Base for Frozen Desserts
*S19	Conversion of Casein and Drying of Caseinate
S20	Nondairy Topping
S21	Pudding or Custard
*S22	Dry Eggnog
*S24	Dry Blends (may contain: skim milk, caseinates, whey, soya, or buttermilk)***
S30	Liquid Infant Formula (production and packaging)
*S33	Instant Lowfat Imitation Dry Milk
*S37	Dry Yogurt
S39	Dairy Dips, Nondairy Dips
S42	Concentrated Malted Milk
*S44	Dry Pudding or Custard
S45	Aseptic Pudding or Custard
S46	Processing and Packaging of Flavored Drinks

** Manufactured from vegetable oil (margarine made with animal fat ingredients is under the inspection of Meat and Poultry Inspection Operations, Food Safety and Inspection Service, USDA).

*** Dry blend labels shall clearly declare all ingredients

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
1-ALABAMA -----			
22	SOUTHEASTERN CHEESE LLC	UNIONTOWN	C3 M1
4-ARIZONA -----			
2	STILLWATER FARMS RECEIVING STN	SUGAR GROVE	M1
15	UNITED DAIRYMEN OF ARIZONA	TEMPE	B1 B6 D1 D6 M1 M2 M7 M8 M9 M14
6-CALIFORNIA -----			
827	BRAVO FARMS	TRAVER	C3 C30 C50 M1
720	CALIFORNIA DAIRIES INC.	ARTESIA	D1 D6 M1 M2 M7 M8 M9 M14
31	*CALIFORNIA DAIRIES INC.	FRESNO	B1 B2 B6 B8 D1 D6 M1 M2 M8 M9 M14
748	CALIFORNIA DAIRIES INC.	LOS BANOS	D1 D6 M1 M2 M8 M9 M14
142	*CALIFORNIA DAIRIES INC.	TIPTON	B1 B2 B6 D1 D6 M1 M2 M8 M9 M13 M14
94	*CALIFORNIA DAIRIES INC.	TURLOCK	B1 B2 B6 D1 D6 M1 M2 M7 M8 M9 M13 M14
17652	CALIFORNIA DAIRIES, INC.	VISALIA	B1 B2 B6 D1 D6 M1 M2 M8 M9 M13 M14
219	DAIRY FARMERS OF AMERICA	HUGHSON	B1 B2 B6 D1 D6 M1 M2 M8 M9 M13 M14 M20 M22
62	DAIRY FARMERS OF AMERICA	TURLOCK	C17 C18 M1 M3 W1 W15 W16
91	F & A DAIRY OF CALIFORNIA	IRVINE	C17 C18 M1 M2 M3
53	FOSTER FARMS DAIRY	MODESTO	B1 B2 B6 D1 D6 M1 M2 M8 M9 M14
50	HILMAR CHEESE	HILMAR	C3 C6 C7 C17 C24 M1 M2 M3 M24
1187	HUMBOLDT CREAMERY	FORTUNA	D1 D2 D6 M1 M2
11530	IMPERIAL VALLEY CHEESE	EL CENTRO	C4 C6 M1 M3
77	JOSEPH GALLO FARMS	ATWATER	C3 C7 M1 M2 M3 W1

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

6-CALIFORNIA (CONT.)			

131	LAND O'LAKES WESTERN REGION	ORLAND	C3 C7 M1 M3 W1 W15
6	*LAND O'LAKES WESTERN REGION	TULARE	B1 B2 B6 D1 D6 M1 M2 M3 M8 M9 M13 W1 W2 W3 W15 W16 W17 W21
604	*LAND O'LAKES WESTERN REGION	TULARE	D1 D6 M1 M2 M8 M9
33	LEPRINO FOODS	LEMOORE	C17 M1 M2 M3 W1
55	LEPRINO FOODS	LEMOORE	C17 D1 M1 M2 M3 W1 W15 W17 W23
69	LEPRINO FOODS	TRACY	C17 M2 M3
229	MASSON CHEESE	VERNON	M1
36	NESTLE FOODS	MODESTO	M1 M2 M11
103	REX CREAMERY	COMMERCE	B2
2384	RUMIANO CHEESE	CRESENT CITY	B1 C3 C7 M1 M3
73	RUMIANO CHEESE CO.	LOLETA	M1
240	SAPUTO CHEESE AND PROTEIN, LL	TULARE	C3 C17 C18 M1 M2 M3 M24 W1
3500	SAPUTO CHEESE USA	SOUTHGATE	M1 M2
90	SAPUTO CHEESE USA	TULARE	M1
8-COLORADO			

32	DAIRY FARMERS OF AMERICA	FT. MORGAN	D1 M1 M2 M8 M9 M22
30	LEPRINO FOODS	FT. MORGAN	C17 C52 M1 M2 M3 W1 W15 W17
9-CONNECTICUT			

710	C.W. RESOURCES	NEW BRITAIN	D2
13-GEORGIA			

310	PORTION PAC INC.	STONE MOUNTAIN	C48

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DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
16-IDAHO -----			
24	BREWSTER WEST LLC	RUPERT	C45 M1 W1 W15
16	DARIGOLD INC.	CALDWELL	B1 B6 D1 D6 M1 M2 M7 M8 M13 M14
50	DARIGOLD INC.	JEROME	D1 M1 M2 M8 M9 M20 M22 M24
18	EE-DA-HOW SPECIALTIES	JEROME	D1 D3
61	GLANBIA FOODS	GOODING	C1 C3 C4 C7 M1 M3 S17 W1 W2 W15 W16 W17
71	GLANBIA FOODS, INC.	TWIN FALLS	C3 C6 C7 C17 M1 M2 M3
40	GOSSNER FOODS, INC.	HEYBURN	C3 C4 M1 M2 M3 W1
11	JEROME CHEESE	JEROME	C3 C5 C7 C17 C18 C20 C21 C45 M1 M2 M3 M24
59	NELSON RICKS CREAMERY	REXBURG	C3 C7 C17 M1 M3
33	SARTORI FOODS-BLACKFOOT	PLYMOUTH	C3 C7 C14 C17 C20 C21 C22 C34 C42 M1 M2 M3 W1 W6 W16
3	SORRENTO LACTALIS	NAMPA	C3 C17 C45 M1 M2 M3 W1 W15 W17
17-ILLINOIS -----			
555	KOLB-LENA CHEESE	LENA	C3 C4 C5 C6 C7 C39 C40 C41 C46 C52 C53 M1
167	PRAIRIE FARMS	GRANITE CITY	F1 F8
565	STOCKTON CHEESE	STOCKTON	C4 C29 M1 M3
687	V&V SUPREMO FOODS INC.	CHICAGO	C22 C35 C44 M1
18-INDIANA -----			
61	DAIRY FARMERS OF AMERICA	GOSHEN	B1 D1 D6 M1 M2 M8 M9 M13 M14
1532	DEUTSCH KASE HAUS, INC.	MIDDLEBURY	C3 C7 C13 M1
1599	SWISSLAND MILK	BERNE	M1

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

19-IOWA			

306	ASSOCIATED MILK PRODUCERS	ARLINGTON	D1 M1 M2 M7 M8
105	ASSOCIATED MILK PRODUCERS	MASON CITY	D2
296	ASSOCIATED MILK PRODUCERS	SANBORN	C3 M1 M3 W1
96	ASSOCIATED MILK PRODUCERS	SIBLEY	D1 D6 M1 M2 M8 M9 W17
11	CONAGRA GROCERY PRODUCTS	WATERLOO	S45
61	HELLE TRANSFER	EARLVILLE	M1
89	SWISS VALLEY FARMS	LUANA	C4 C9 C10 C29 M1 M2 M3 W1 W2 W3
324	SWISS VALLEY FARMS	ST. OLAF	C50
107	TWIN COUNTY DAIRY	KALONA	C3 M1 M3 W1 W2 W15 W16 W18 W20 W21
34	WAPSIE VALLEY CREAMERY	INDEPENDENCE	C3 C4 C7 C17 M1 M3 W1 W2 W3 W5 W6 W7 W8 W18
21-KENTUCKY			

214	BEL/KAUKAUNA USA, INC	LITCHFIELD	D1 M1 M2 M3 M9
208	BLUEGRASS DAIRY & FOOD, LLC	GLASGOW	C3 M1 M2 M7 M8 M9
240	DIPPIN DOTS INC.	PADUCAH	F3 F10
24-MARYLAND			

19	MARYLAND-VIRGINIA MILK	LAUREL	B1 D1 M1 M2 M7 M8 M9
100	SAPUTO CHEESE USA	HANCOCK	M1 M2
25-MASSACHUSETTS			

18	*AGRI-MARK INC.	W. SPRINGFIELD	B1 B2 B6 D1 D6 M1 M2 M7 M8 M13
26-MICHIGAN			

765	BUTTERBALL FARMS	GRAND RAPIDS	B2 B8
619	DAIRY FARMERS OF AMERICA	ADRIAN	D1 D6 M1 M2 M8 M9

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DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

26-MICHIGAN (CONT.)			

445	FARMLAND DAIRIES LLC	WYOMING	M1 M2 M21 M24
930	LEPRINO FOODS	ALLENDALE	C17 M1 M2 M3 W1 W3
433	LEPRINO FOODS	REMUS	C17 M1 M2 M3 W1 W2
608	MICHIGAN MILK PRODUCERS	CONSTANTINE	B1 D1 D2 D6 M1 M2 M8 M9 M13 M14
123	MICHIGAN MILK PRODUCERS	OVID	B1 D1 D6 M1 M2 M7 M8 M9 M13 M14
926	THOLSTRUP CHEESE USA, INC.	NORTON SHORES	C16 C36 C39 C40 C44 C46 M1 M3 W1
27-MINNESOTA			

661	ASSOCIATED MILK PRODUCERS	DAWSON	C3 C20 C21 M1 M3
660	ASSOCIATED MILK PRODUCERS	DULUTH	M1
31	*ASSOCIATED MILK PRODUCERS	NEW ULM	B1 B2 B6 B8 M1 M13 M14
34	ASSOCIATED MILK PRODUCERS	OWATONNA	M1
506	ASSOCIATED MILK PRODUCERS	PAYNESVILLE	C3 C7 M1 M3 M9 M24 W1 W2 W15 W16 W20 W21
355	ASSOCIATED MILK PRODUCERS	ROCHESTER	C3 C7 M1 M3 W1 W2 W5 W15 W16 W20 W21
777	BONGARDS CREAMERY	PERHAM	C3 C7 M1 M2 M3 W1 W2 W3 W4 W15 W16 W17 W18 W20 W21 W23 W24
192	CALEDONIA HAULERS	CALEDONIA	M1
484	DAIRY FARMERS OF AMERICA	WINTHROP	B4 D1 D6 D8 M1 M8 M14 W3 W8 W14 W17
646	DAIRY FARMERS OF AMERICA	ZUMBROTA	C3 C5 C7 D1 D3 D6 M1 M3 W2 W3 W17 W18
581	ELBA COOP. CREAMERY	ELBA	M1
444	FAIRBAULT DAIRY COMPANY, INC.	FAIRBAULT	C16 C36 M1
288	FIRST DISTRICT	LITCHFIELD	C3 C7 M1 M2 M3 M8
127	FOREMOST FARMS USA	PRESTON	D1 M1 M2 M7 M8 W2 W3 W17

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DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

27-MINNESOTA (CONT.)			

972	HOPE CREAMERY INC.	HOPE	B1 B2 M1 M2 M13
242	LE SUEUR CHEESE	LE SUEUR	C3 C7 C17 C20 C21 C34 C45 M1 M2 M3
630	MELROSE DAIRY PROTEINS	MELROSE	C3 C7 C20 C21 C34 M1 M2 M3 W1 W15 W16 W20 W21
110	NELSON CREAMERY	NELSON	M1
556	PLAINVIEW MILK PRODUCT COOP	PLAINVIEW	B2 D1 D2 D6 M1 M2 M8 M13 M14 W3 W4 W17 W23
301	SUNRISE AG COOPERATIVE	BUCKMAN	M1
29-MISSOURI			

419	DAIRY FARMERS OF AMERICA	LANCASTER	M1
414	DAIRY FARMERS OF AMERICA	MONETT	C3 M1 M3
21	MADISON FARMS BUTTER CO.	ST. LOUIS	B1 B3 B6 M2 M3 M13
424	MILNOT	SENECA	M1 M2 M11 M12
806	OPIES MILK HAULERS	ELDON	M1
31-NEBRASKA			

580	ASSOCIATED MILK PRODUCERS	PLAINVIEW	M1
43	LEPRINO FOODS	RAVENNA	C17 C18 M1 M2 M3 W15
212	*WEST POINT DAIRY PRODUCTS	WEST POINT	B1 B2 B6 M2
35-NEW MEXICO			

2001	DAIRICONCEPTS	PORTALES	D1 M1 M2 M8 M9
701	F & A DAIRY PRODUCTS	LAS CRUCES	C17 C18 M1 M2 M3 W2 W3
303	LEPRINO FOODS	ROSWELL	C17 C52 D1 M1 M2 M3 M8 W5 W15 W17
520	SOUTHWEST CHEESE COMPANY	CLOVIS	C3 C7 C17 M1 M3 M24 W1 W2 W15 W16 W17 W23
36-NEW YORK			

8620	AGRI-MARK INC.	CHATEAUGAY	C3 C5 C7 M1 M3 W1 W2 W15 W18 W20 W21

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DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

36-NEW YORK (CONT.)			

284	EMPIRE CHEESE	CUBA	C17 C18 M1 M3 W1 W2 W3
8222	GREAT LAKES CHEESE OF NY	ADAMS	C3 M1 M3 W2 W3
2010	KRAFT	LOWVILLE	M1
7929	MADISON CORTLAND ARC	ONEIDA	B2 S14
5056	O-AT-KA MILK PRODUCTS COOP.	BATAVIA	B1 B2 B6 D1 D6 M1 M2 M8 M9 M11 M12 M13 M14
8077	SORRENTO CHEESE	BUFFALO	C14 C15 C17 C18 M1 M2 M3 S4 W1 W2 W3
37-NORTH CAROLINA			

11	TRANSYLVANIA VOCATIONAL SRV	BREVARD	D2 S24
38-NORTH DAKOTA			

8	BOTTINEAU COOP. CREAMERY	BOTTINEAU	B1 B2
29	CASS CLAY RECEIVING	NEW SALEM	M1
11	DAKOTA COUNTRY CHEESE	MANDAN	C3 M1 M3
21	DRAKE COOP. CREAMERY	DRAKE	M1
39-OHIO			

430	ALPINE CHEESE CO.	WINESBURG	C29 C30 C31 M1 M3 W1
101	BREWSTER DAIRY	BREWSTER	C4 C29 C45 M1 M2 M3
413	GUGGISBURG CHEESE	SUGARCREEK	C4 M1 M3
403	HOLMES CHEESE	MILLERSBURG	C4 M1 M3 W1
35	*LAND O'LAKES	KENT	B1 B2 B3 B8 M2 M13
110	MICELI DAIRY PRODUCTS	CLEVELAND	C14 C17 C18 C52 C53 M1
410	MIDDLEFIELD CHEESE	MIDDLEFIELD	C4 C29 D1 M1 M3 M7 M8 W1 W2 W3
73	MIDDLEFIELD ORIGINAL CHEESE	MIDDLEFIELD	C3 M1 W1
152	MINERVA DAIRY INC.	MINERVA	C3 M1 M2

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	39-OHIO (CONT.) -----		
72	ZOELLERS MILK STATION	KENTON	M1
	41-OREGON -----		
99	COLUMBIA RIVER PROCESSING, INC	BOARDMAN	C3 C7 M1 M2 M3 M7 W1 W15 W18 W20 W21
25	FARMERS COOP. CREAMERY	MCMINNVILLE	B1 B2 D1 D6 M1 M2 M7 M8 M13
41	LARSEN'S CREAMERY	OREGON CITY	B1 B2 B6 M13
80	TILLAMOOK COUNTY CREAMERY	TILLAMOOK	C3 C7 C47 F2 M1 M2 M3 M7 W1 W2 W3
	42-PENNSYLVANIA -----		
189	BEAVER MEADOW CREAMERY	DUBOIS	B1 B2 B6 M2
440	CENTRAL PA MILK MARKETING COOP	REEDSVILLE	M1
569	DAIRY FARMERS OF AMERICA	NEW WILMINGTON	C17 C18 M1 M2 M3
229	DAIRY SALES	COATESVILLE	B2 S14
573	DIETRICH'S MILK PRODUCTS	MIDDLEBURY CENTER	D1 M1 M2 M7 M8 M9
242	DIETRICH'S MILK PRODUCTS	READING	D1 D3 D8 M1 M2 M8 M9 S6 S13 S15 S18
820	DIETRICH'S SPECIALTY PROCESSING	READING	B1 D1 D3 D6 D8 D16 F15 M1 M2 M7 M8 M10 M13 M14 S6 S9 S13 S15 S18 S24
1432	FERTIG'S STATION	VENUS	M1
100	FLEUR DE LAIT	NEW HOLLAND	M1
406	*LAND O'LAKES	CARLISLE	B1 B2 B6 D1 D3 D6 M1 M2 M7 M8 M9 M13 M14
458	LEPRINO FOODS	SO. WAVERLY	C17 M1 M2 M3 W1 W2 W3 W18
600	SCHREIBER FOODS	SHIPPENSBURG	M1
	43-PUERTO RICO -----		
10	INDULAC	SAN JUAN	B1 C26 M1 M2 M11 M21 M25

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
46-SOUTH DAKOTA -----			
206	ASSOCIATED MILK PRODUCERS	FREEMAN	D1 M1 M2 M8
233	CASS CLAY CREAMERY	HOVEN	C3 C20 C21 C34 M1 M2 M3 W18
230	DIMOCK DAIRY PRODUCTS	DIMOCK	C3 C7 M1 M3
202	LAKE NORDEN	LAKE NORDEN	C3 C7 C17 C18 C20 C21 C34 C45 M1 M2 M3 M24 W1 W15
156	LAND O'LAKES	SIOUX FALLS	M1
234	VALLEY QUEEN CHEESE	MILBANK	C3 C4 C5 C6 C7 C17 C44 C45 M1 M2 M3 W1 W2 W5 W7 W18
47-TENNESSEE -----			
1102	ARC - DIVERSIFIED	COOKEVILLE	D1 D2 S15 S18 S24
145	LEVEL VALLEY CREAMERY	ANTIOCH	B1 B2 B3 B4 B6 B8 M2
48-TEXAS -----			
908	DAIRY FARMERS OF AMERICA	SULPHUR SPRINGS	M1 M2 M7 M8 M9 M10
1010	EAGLE FAMILY FOODS	EL PASO	D1 M1 M2 M8 M9
206	HILMAR CHEESE COMPANY	DALHART	C3 C7 M1 M2 M3 W1 W15 W17
943	KELLERS CREAMERY LLC	WINNSBORO	B1 B2 B3 B8 D1 D6 M1 M2 M8 M9 M13 M14
49-UTAH -----			
61	GOSSNER FOODS	LOGAN	C3 C4 C6 M1 M2 M3 W2
62	GOSSNER FOODS	LOGAN	M1 M2 M21
41	SCHREIBER FOODS	SMITHFIELD	C3 C4 C7 C17 C51 M1 M2 M3
66	UTAH PROTEIN LLC	SMITHFIELD	M3

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	49-UTAH (CONT.) ----		
34	WEST POINT DAIRY	HYRUM	B1 B2 B6 M2 M3
	50-VERMONT -----		
19	AGRI-MARK INC.	CABOT	C3 C7 C12 M1 M2 M3 M7 S9 S16 W1 W18
40	AGRI-MARK INC.	MIDDLEBURY	C3 M1 M3 W1 W2 W16 W17 W18 W20 W21 W24
15	GRAFTON VILLAGE CHEESE	GRAFTON	C3 M1
24	SAPUTO CHEESE	HINESBURG	M1 M2
60	ST. ALBANS COOP. CREAMERY	ST. ALBANS	D1 M1 M2 M7 M8
122	VIA CHEESE COMPANY LLC	SWANTON	C17 C18 M1
	51-VIRGINIA -----		
9410	VALLEY MILK PRODUCTS	STRASBURG	B1 D1 D6 M1 M2 M8 M9 M13 M14
	53-WASHINGTON -----		
11	DARIGOLD INC.	CHEHALIS	D1 D6 D8 M1 M2 M8 M14 W3
48	DARIGOLD INC.	ISSAQUAH	B1 B2 B6 B8 M1 M2 M13
3	*DARIGOLD INC.	LYNDEN	D1 D6 M1 M2
9	DARIGOLD INC.	SUNNYSIDE	C3 C7 C17 D1 M1 M3 M7 M8 M24 S4 W1 W2 W3 W17
	55-WISCONSIN -----		
863	ALTO DAIRY	BLACK CREEK	C3 C5 C6 C7 C17 C18 C20 C30 C34 M1 M2 M3 W1 W2
112	ALTO DAIRY	WAUPUN	C3 C5 C6 C7 C17 C18 C42 C44 C52 C53 M1 M2 M3 W1 W2 W3 W15 W16 W17 W20 W21 W24

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	55-WISCONSIN (CONT.) -----		
905	ARLA FOODS PRODUCTION LLC	KAUKAUNA	C30 C31 C46 M1 M2 M3
118	ASSOCIATED MILK PRODUCERS	BLAIR	M3
226	ASSOCIATED MILK PRODUCERS	BLAIR	C3 M1 W1
301	ASSOCIATED MILK PRODUCERS	JIM FALLS	C3 C7 C44 M1 M3
88	ASSOCIATED MILK PRODUCERS	PRAIRIE DU CHIEN	M1
428	BAKER CHEESE	ST. CLOUD	C51 M1 M2 M3
323	BELGIOIOSO CHEESE	APPLETON	C17 C42 M1
365	BELGIOIOSO CHEESE	DENMARK	C16 C35 C36 M1 M3
911	BELGIOIOSO CHEESE	DENMARK	C10 C14 C18 M1 M2 M3
1639	BELGIOIOSO CHEESE	PULASKI	C20 C38 M1 M2 M3
308	BELGIOIOSO CHEESE	PULASKI	C20 C21 C34 C42 M1 M2 M3
298	BURNETT DAIRY COOP.	GRANTSBURG	C3 C7 C17 C18 M1 M2 M3 W1 W2 W15
1700	CADY CHEESE	WILSON	C3 C7 C35 C38 M1 M3 W15
1710	CARR VALLEY CHEESE	LAVALLE	C3 C7 C38 M1 M3
671	CEDAR GROVE CHEESE	PLAIN	C3 C7 C13 C35 C38 M1 M3 W1
704	CEDAR VALLEY CHEESE	BELGIUM	C17 C18 M1 M2 M3
349	CENTURY FOODS INTERNATIONAL	SPARTA	D2
75	CHASEBURG ORGANIC VALLEY CRMY	CHASEBURG	B1 B2 M1 M2 M7 M13
124	CHULA VISTA CHEESE COMPANY	BROWNTOWN	C5 C6 C7 C13 C35 C38 M1 M3
10	CONAGRA GROCERY PRODUCTS CO.	MENOMONIE	D1 D2 D3 D6 M1 M2 M7 M8 S6 S18 S21
648	CRYSTAL LAKE CHEESE	COMSTOCK	C3 C5 C6 C7 C35 C37 C46 M1 M3 W15 W20
1349	DUPONT CHEESE	MARION	C3 C7 M1 M3
1955	EAU GALLE CHEESE	DURAND	C20 C21 C34 M1 M2 M3 W1 W15
356	ELLSWORTH COOP. CREAMERY	ELLSWORTH	C3 M1 M2 M3
353	F & A DAIRY PRODUCTS	DRESSER	C17 C18 M1 M2 M3 W1 W2 W3
240	FOREMOST FARMS USA	ALMA CENTER	C17 M1 M3 W2
2	FOREMOST FARMS USA	APPLETON	C17 C18 C52 M1 M3 W15

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	55-WISCONSIN (CONT.) -----		
256	FOREMOST FARMS USA	ATHENS	C17 C18 M1 M3 W2 W16 W21
1853	FOREMOST FARMS USA	CHILTON	C17 C18 M1 M2 M3 M8 W1 W2 W15 W16 W18 W21
45	FOREMOST FARMS USA	CLAYTON	C17 C18 M1 M3 W2 W16 W21
294	FOREMOST FARMS USA	COCHRANE	C3 C7 C35 M1 M2 M3 M8 W1 W2 W16 W21
820	FOREMOST FARMS USA	LANCASTER	C3 C7 M1 M3 S4 W1 W2 W16 W21
1950	FOREMOST FARMS USA	MARSHFIELD	C3 C7 M1 M3 W2 W18
778	FOREMOST FARMS USA	PLOVER	W2 W3 W6 W7 W8 W9 W10 W11 W12 W13 W14 W15 W16 W17 W21 W22 W24
360	FOREMOST FARMS USA	REEDSBURG	B1 B6 M1 M2 M3 M7 M8 M13 M14 W1 W2
107	FOREMOST FARMS USA	RICHLAND CENTER	C17 M1 M3 W1 W2 W3 W15 W18 W20 W21 W24
7	FOREMOST FARMS USA	SPARTA	D1 D6 M1 M2 M7 M8 M9 W17
282	FOREMOST FARMS USA	WILSON	C17 C18 M1 M3 W2 W16 W21
1099 653	GIBBSVILLE CHEESE FACTORY GRAF CREAMERY	SHEBOYGAN FALLS ZACHOW	C3 C6 M1 M3 W1 B1 B2 B6 B8 M2 M3 M14
267	GRANDE CHEESE	BROWNSVILLE	M1 M3 W1 W2 W3 W5 W6 W8
519 213	GRANDE CHEESE GRANDE CHEESE	JUDA RUBICON	M1 M3 W1 C3 C17 C18 C20 C21 M1 M2 M3
270 2185	GRANDE CHEESE GRANDE CUSTOM INGREDIENTS	WYOCENA FRIENDSHIP	M1 M3 W1 W18 D1 W1 W2 W3 W5 W12 W15 W16 W17 W20 W21
60 304	GRANTON CHEESE *GRASSLAND DAIRY PRODUCTS	GRANTON GREENWOOD	M1 B1 B2 B3 B6 B8 M1 M2 M3 M7 M8 M13 M14 M20 M22 M23 S12 S14 W2

*USDA RESIDENT GRADING SERVICE PROVIDED

DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

55-WISCONSIN (CONT.)			

221	GRASSLAND DAIRY PRODUCTS	MEDFORD	C3 M1 M3
292	GREEN BAY CREAMERY	GREEN BAY	B1 B2 B6 B8 M2 M3 M13
635	HENNINGS CHEESE	KIEL	C3 M1 M3
706	HILLSIDE DAIRY	STANLEY	C3 M1 M3
850	J&D SERVICE	AUGUSTA	M1
1090	K&K CHEESE LLC	CASHTON	C3 C6 C7 M1
210	KERRY INGREDIENTS	JACKSON	S37
281	KERRY INGREDIENTS	OWEN	D3
48	KLONDIKE CHEESE FACTORY	MONROE	C5 C6 C41 M1
62	LACTALIS	BELMONT	M1 M2
600	LACTALIS USA INC.	MERRILL	M1 M2
50	LAKE COUNTY DAIRY INC.	TURTLE LAKE	C20 C21 C34 C42 M1 M2 M3 W15 W16 W18 W21
291	LAND O'LAKES	DENMARK	C17 C18 M1 M3 W1 W2
398	LAND O'LAKES	KIEL	C3 C5 C6 C7 C44 M1 M3 W1 W2 W3
1522	LYNN DAIRY	GRANTON	C3 C7 C13 C41 M1 M3
307	MADISON DAIRY PRODUCE	MADISON	B1 B2 B6 B8 M2 M13 M14
8822	MAIN STREET INGREDIENTS	LACROSSE	D2
1551	MAPLE GROVE CHEESE	MILLADORE	C3 C7 M1 M3
1012	MAPLE ISLAND	MEDFORD	D2
343	MARRON FOODS	DURAND	D2
1457	MEISTER CHEESE	MUSCODA	C3 C6 C7 C50 M1
8991	MEXICAN CHEESE PRODUCERS, INC.	DARLINGTON	C26 C35 M1 M3
1554	MILL CREEK CHEESE	ARENA	C5 C6 C13 C26 C35 C38 C46 M1
1855	MULLINS CHEESE	MARSHFIELD	C3 C7 M1 M3
1854	MULLINS CHEESE	MOSINEE	C3 C6 C7 C18 C20 C21 C34 C46 C48 M1 M3
1499	NASONVILLE DAIRY COOP.	MARSHFIELD	C3 C7 C41 M1 M3 W15
1525	NORTH HENDREN COOP.	WILLARD	C16 C36 M1 M3
153	PARK CHEESE	BROWNSVILLE	M1 M2
501	QUALITY INGREDIENTS CORP.	MARSHFIELD	D3 D6 S6 S13 S18
1061	ROSEWOOD CHEESE	ALGOMA	M1
1508	SAPUTO CHEESE USA	ALMENA	M1 M2

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

	55-WISCONSIN (CONT.)		

3	SAPUTO CHEESE USA	FOND DU LAC	D1 D2 D6 M1 M2 M7 M8 M9
341	SAPUTO CHEESE USA	FOND DU LAC	M1
284	SAPUTO CHEESE USA	LENA	M1 M2
204	SAPUTO CHEESE USA	NEW LONDON	C4 M1 M2 M3
475	SAPUTO CHEESE USA	REEDSBURG	M1 M2
352	SARTORI FOOD CORPORATION	ANTIGO	C20 C21 C34 C42 M1 M3
1785	SARTORI FOODS	PLYMOUTH	C20 C21 C34 C42 M1 M2 M3
376	SCHREIBER FOODS INC.	WEST BEND	M2
636	SILVER & LEWIS CHEESE	MONTICELLO	C5 C6 C13 M1 M3
178	SPECIALTY CHEESE	REESEVILLE	M1
814	STURM FOODS INC.	MANAWA	D2
317	SWISS VALLEY FARMS	MINDORO	C16 C36 M1
110	SWISS VALLEY FARMS	PLATTEVILLE	C4 C29 M1 M3 W1
1539	TREGA FOODS	LITTLE CHUTE	C3 C38 M1 M2 M3
642	TREGA FOODS	LUXEMBURG	C17 C18 C38 M1 M2 M3
1410	TREGA FOODS	WEYAUWEGA	C3 C7 C41 M1 M3 W5
372	WESTBY COOP. CREAMERY	WESTBY	C3 C12 C38 M1 M2 M3 W1
415	WI FARMERS UNION SPECIALTY CHE	MONTFORT	C16 C36 M1
1887	WISCONSIN DAIRY STATE CHEESE	RUDOLPH	C3 C7 C38 M1 M3 W1 W15 W21
1631	WISKERCHEN CHEESE	AUBURNDALE	C16 C36 C41 M1

SECTION II

**LISTING OF PLANTS WHICH HAVE PROCESSING OR
PACKAGING OPERATIONS THAT MEET USDA
REQUIREMENTS FOR FACILITIES AND SANITATION ONLY.**

**PRODUCTS PROCESSED OR PACKAGED BY THESE PLANTS
MAY BE PRODUCED FROM DAIRY INGREDIENTS
WHICH DID NOT ORIGINATE IN PLANTS APPROVED BY USDA.**

**THESE PRODUCTS ARE ELIGIBLE FOR
USDA GRADING AND INSPECTION SERVICE ONLY WHEN
PRODUCED UNDER CONTINUOUS USDA INSPECTION**

SECTION II

Plants listed in this section may have products produced from dairy ingredients that did not originate from USDA-approved plants (“unapproved source plants”). Unapproved source plants are plants that, upon inspection, are found not to meet USDA minimum requirements or plants that do not participate in the voluntary USDA plant inspection program. In all other respects the plant must meet the same requirements as a Section I plant. These operations are designated by “P” codes.

The products processed or packaged by these plants are not eligible for USDA grading and inspection service unless they are produced or processed from approved dairy ingredients under continuous USDA inspection.

The two requirements of continuous inspection and usage of ingredients from USDA-approved plants must be satisfied in order for production from a “P” code plant to be used in products made in USDA-approved plants listed in Section I. A USDA certificate must be issued to accompany product produced in a “P” code plant to show that the product meets these two requirements and may therefore be used in products produced by plants listed in Section I.

Plants in Section II approved for codes marked with a single asterisk (*) are subscribing to the USDA Salmonella Surveillance Program. This program monitors plant control by quarterly USDA sampling and testing of environmental samples only, together with an established system of follow-up in the event of a positive result. This Salmonella Surveillance Program is limited to the testing of only environmental samples whenever the products manufactured by a “P” code plant are produced with dairy ingredients from unapproved source plants. Plant management may request Salmonella analysis of a plant’s “P” code production, provided it has been produced under continuous USDA inspection. While this USDA monitoring implies a certain degree of safety, the relatively low level of official testing does not ensure the absence of Salmonella organisms in products manufactured in USDA-approved plants.

Packaging and Processing - P

- P1 Packaging of Butter (consumer size package)
- P2 Processing and Packaging of Whipped Butter (any size package)
- *P3 Blending or Packaging of Dry Products
- P8 Processing and Packaging of Cream Cheese
- P9 Processing and Packaging Cheese into Pasteurized Process Cheese, Cheese Food, or Cheese Spread
- P10 Cutting and Packaging of Cheese (any variety)
- P11 Shredding, Grating, Crumbling or Dicing of Cheese (includes packaging)
- P13 Processing and Packaging of Butter into Butteroil
- *P14 Drying and Packaging of Cheese Products
- P19 Processing and Packaging of Cheese into Cold-pack Cheese, Cold-pack Cheese Food, or Cold-pack Cheese Spread
- P20 Packaging of Margarine**
- *P22 Conversion of Casein and Drying of Caseinate
- P28 Processing and Packaging of Liquid Products
- P31 Processing and Packaging of Ice Cream and Frozen Desserts (except novelties)
- P32 Processing and Packaging of Frozen Novelties

** Manufactured from vegetable oil. (Margarine made with animal fat ingredients is under the inspection of Meat and Poultry Inspection Operations, Food Safety and Inspection Service, USDA.)

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
6-CALIFORNIA -----			
229	MASSON CHEESE	VERNON	P11
114	PACIFIC CHEESE	HAYWARD	P10 P11
16245	TURLOCK DISTRIBUTION CENTER	TURLOCK	P3
13-GEORGIA -----			
228	SCHREIBER FOODS	GAINESVILLE	P10
16-IDAHO -----			
18	EE-DA-HOW SPECIALTIES	JEROME	P3 P14
11	JEROME CHEESE	JEROME	P11
17-ILLINOIS -----			
526	ARTHUR SCHUMAN MIDWEST	ELGIN	P10 P11
501	BERNER FOODS	DAKOTA	P9
27-MINNESOTA -----			
671	ALL AMERICAN FOODS	WASECA	P3
46	BONGARDS CREAMERY	NORWOOD	P9 P10
484	DAIRY FARMERS OF AMERICA	WINTHROP	P13
646	DAIRY FARMERS OF AMERICA	ZUMBROTA	P11 P14
341	DAVISCO INTERNATIONAL	LESUEUR	P3 P14
128	FOREMOST FARMS USA	PRESTON	P3
148	MAPLE ISLAND	WANAMINGO	P3
994	NORTH STAR PROCESSING LLC	LITCHFIELD	P3 P14
636	PACE DAIRY FOODS	ROCHESTER	P10
556	PLAINVIEW MILK PRODUCT COOP	PLAINVIEW	P3
949	ROCHESTER CHEESE	DALBO	P14
562	ROCHESTER CHEESE	SPRING VALLEY	P10 P11 P19
28-MISSISSIPPI -----			
59	MARATHON CHEESE CORP.	BOONEVILLE	P10

DAIRY PLANTS SURVEYED AND
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PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
29-MISSOURI -----			
481	JIANAS BROTHERS PACKAGING	KANSAS CITY	P3
597	SCHREIBER FOODS	CARTHAGE	P9
144	SCHREIBER FOODS	CLINTON	P10
3481	SCHREIBER FOODS	CLINTON	P10
596	SCHREIBER FOODS	MONETT	P9
595	SCHREIBER FOODS, INC.	MT. VERNON	P9
145	SCHREIBER FOODS-FAIRVIEW	CARTHAGE	P9
32-NEVADA -----			
9031	NUTRI PHARMACEUTICALS RESEARCH	LAS VEGAS	P3
101	PACIFIC CHEESE	RENO	P11
36-NEW YORK -----			
284	EMPIRE CHEESE	CUBA	P11
7383	SORRENTO CHEESE	BUFFALO	P11
8077	SORRENTO CHEESE	BUFFALO	P11
37-NORTH CAROLINA -----			
101	AMERICAN FOOD RESOURCES	NASHVILLE	P10 P11
39-OHIO -----			
211	BIERY CHEESE	LOUISVILLE	P9 P10 P11
4	BREWSTER DAIRY	BREWSTER	P10
214	GREAT LAKES CHEESE COMPANY	HIRAM	P10 P11
413	GUGGISBURG CHEESE	SUGARCREEK	P10
109	KERRY INGREDIENTS	COVINGTON	P3
410	MIDDLEFIELD CHEESE	MIDDLEFIELD	P10
41-OREGON -----			
40	OREGON FREEZE DRY FOODS	ALBANY	P3 P14
80	TILLAMOOK COUNTY CREAMERY	TILLAMOOK	P10

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION

42-PENNSYLVANIA			

674	DAIRY FARMERS OF AMERICA	WEST MIDDLESEX	P9 P11
100	FLEUR DE LAIT	NEW HOLLAND	P8
534	LAUBSCHER CHEESE	MERCER	P10 P11
600	SCHREIBER FOODS	SHIPPENSBURG	P8
49-UTAH			

61	GOSSNER FOODS	LOGAN	P10 P11
49	GREAT LAKES CHEESE CO. INC.	FILLMORE	P10 P11
60	NELSON RICKS CREAMERY	SALT LAKE CITY	P10
44	SCHREIBER FOODS	LOGAN	P9 P10 P11
41	SCHREIBER FOODS	SMITHFIELD	P10 P11
50-VERMONT			

122	VIA CHEESE COMPANY LLC	SWANTON	P11
55-WISCONSIN			

905	ARLA FOODS PRODUCTION LLC	KAUKAUNA	P10
425	ASSOCIATED MILK PRODUCERS	PORTAGE	P9 P10 P11
910	BELGIOIOSO CHEESE	DENMARK	P11
355	BLACK CREEK PACKAGING, LLC	BLACK CREEK	P10
349	CENTURY FOODS INTERNATIONAL	SPARTA	P3
9019	DAIRI CONCEPTS	CHILI	P14
59	DAIRICONCEPTS	BRUCE	P3 P14
9017	DAIRICONCEPTS	GREENWOOD	P14
1035	DRANGLE FOODS, INC	GILMAN	P9 P10
250	GREAT LAKES CHEESE	PLYMOUTH	P10
69	GREAT LAKES CHEESE OF WI	LACROSSE	P9
268	GREEN BAY CHEESE	GREEN BAY	P10
292	GREEN BAY CREAMERY	GREEN BAY	P20
826	KAUKAUNA CHEESE	KAUKAUNA	P9 P19
210	KERRY INGREDIENTS	JACKSON	P3 P14
281	KERRY INGREDIENTS	OWEN	P3 P14 P19
391	KICKAPOO VALLEY CHEESE CORP.	SHERRY	P10
57	LAND O'LAKES	SPENCER	P9 P14
390	LEMKE PACKAGING (GREAT LAKES)	WAUSAU	P10 P11
1522	LYNN DAIRY	GRANTON	P10

DAIRY PLANTS SURVEYED AND
APPROVED FOR USDA GRADING SERVICE

PLANT NUMBER	NAME OF FIRM	LOCATION	CODE DENOTING PRODUCT OR OPERATION
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55-WISCONSIN (CONT.)

8822	MAIN STREET INGREDIENTS	LACROSSE	P3
1012	MAPLE ISLAND	MEDFORD	P3
58	MARATHON CHEESE	MARATHON	P10
277	MARATHON CHEESE	MEDFORD	P10
245	MASTER GALLERY FOODS	PLYMOUTH	P10 P11
501	QUALITY INGREDIENTS CORP.	MARSHFIELD	P3
204	SAPUTO CHEESE USA	NEW LONDON	P10
271	SARGENTO FOODS	HILBERT	P9
1667	SARGENTO FOODS	KIEL	P11
491	SARGENTO FOODS	PLYMOUTH	P10 P11
239	SARTORI FOODS	PLYMOUTH	P11
443	SCHREIBER FOODS	GREEN BAY	P9
54	SCHREIBER FOODS	WISCONSIN RAPIDS	P9
417	SPECIALTY CHEESE	REESEVILLE	P10
272	THIEL CHEESE	HILBERT	P9
276	WELCOME DAIRY	COLBY	P9 P10
1444	WINONA FOODS INC.	GREEN BAY	P9
1631	WISKERCHEN CHEESE	AUBURNDALE	P11
499	WOHLT CHEESE	NEW LONDON	P9

DAIRY GRADING BRANCH

WASHINGTON STAFF

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LABORATORY SERVICE

Within AMS, the Science and Technology Programs bears the responsibility for performing or coordinating the performance of laboratory analyses. AMS laboratory testing service for dairy and related products is available, upon request, to any plant, industry, or private organization that wants its products analyzed.

Samples may be sent directly without prearrangement, but should be accompanied by a request listing the tests desired and the name and address of the firm or person to be billed for the service. Upon request, results will be telephoned collect as soon as analyses are completed. The request should specify the telephone and fax number and person to contact.

To request laboratory services and a schedule of the fees associated with product testing, contact:

USDA, AMS, S&T, FLS
National Science Laboratory
801 Summit Crossing Place, Suite B
Gastonia, NC 28054

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