



Meat Grading & Certification Branch

**PREPARATION OF SAMPLES FOR LABORATORY FAT ANALYSIS
FOR FEDERAL PURCHASE PRODUCTS**

Purpose

This Instruction sets forth U.S. Department of Agriculture (USDA), Agricultural Marketing Service (AMS), Meat Grading and Certification (MGC) Branch policies and procedures for the selection, collection, preparation, and shipment of ground, linked and other non-canned product samples for laboratory fat analysis.

Policy

It is USDA policy to analyze meat products for fat analysis when specified by the contract, specification and/or purchaser. This Instruction applies to all meat products requiring fat analysis for the National School Lunch Program for which the sampling, shipment, and analysis has been specified in USDA Technical Requirements Schedules and the contractor's approved technical proposal.

It is the policy of the MGC Branch to select samples in accordance with universally recognized protocols, maintain sample integrity, and ensure that samples are prepared for laboratory analysis in accordance with procedures approved by the Association of Official Analytical Chemists (AOAC). See Exhibit A.

Scope

This Instruction applies to any contractor or subcontractor who supplies meat products as a contractor or subcontractor for federal purchase contracts requiring laboratory analysis certified by the MGC Branch, but **has not specified** sampling procedures in contracts, specifications, schedules, technical proposals, laboratory protocols, etc.

Responsibilities

Contractors Will:

1. Provide facilities and equipment necessary for preparing samples for laboratory analysis including:
 - a. Adequate and secure freezer facilities for sample storage.
 - b. A commercial food processor, approved by the AOAC (i.e., Robot Coupe or equivalent must be used) for USDA purchases.

- c. Sample jars capable of preventing moisture loss or gain. Jars **must** meet the following specifications:
 - 6-ounce (70mm), white or clear polypropylene jar.
 - Plastic or metal screw-on lids.
 - d. FreezSafe polyfoam mailing containers (or equivalent) and refrigerant packs or dry ice for sample shipment.
 - e. A plastic or rubber spatula with a 2-inch by 4-inch blade.
 - f. Plastic bags, knives, etc.
2. Provide a plant employee trained in laboratory sampling and sample preparation procedures capable of operating and cleaning the food processing equipment.
 3. Pay for all costs associated with the laboratory analysis.

Note: All fat samples not prepared using an AOAC food processors or equivalent will be subject to a \$45.00 per sample processing fee by the AMS Laboratory.

Meat Graders Will:

1. Establish plant specific sampling protocol in the Quality Manual.
2. Randomly select 4 filled shipping containers from each lot.
3. Randomly select an area within each shipping container and collect a 2-pound sample.
4. Monitor sample preparation by:
 - a. Monitoring placement of the sample into the food processor.
 - b. Ensuring that any fat that collects on either the inner wall or the bottom of the food processor and any connective tissue that collects around the blade are incorporated into the sample.
 - c. Instructing the plant employee to interrupt processing and press the sample to the bottom of the bowl with a spatula and blend the sample uniformly if the sample forms into a ball above the blades.
 - d. Ensuring the bowl and blades are thoroughly washed between each sample preparation.
5. Prepare the Sample Labels and attach to the applicable Original and Reserve sample jars.
6. Fill the sample jars 1/2 to 2/3 full with emulsified sample and close. **Do not tape the lid closed or apply a shield stamp to the lid.**

7. Select and prepare samples for mailing by:
 - a. Completing the Fat Lab worksheet in the [Federal Purchase Laboratory Sampling Form for Meat Products \(MGC-110FP\)](#). See Exhibit B. Include the USDA Sample Bag (see exhibit C) number on the MGC-110.
 - b. Securing the completed MGC-110 and the Original and Reserve samples in the USDA Sample Bag by following the step-by-step instructions printed on the bag.
 - c. **Ensuring that samples are solidly frozen prior to mailing.**
 - d. Placing the Sample Bag(s) into the mailing container, with frozen refrigerant packs or dry ice. **Ensuring that USDA Sample Bags do not come in direct contact with dry ice.** Dry ice will cause the words “*VOID Tampering Detected*” to appear on the USDA Sample Bag. If dry ice is used, wrap the USDA Sample Bag with paper towels, butcher paper, or similar material.
 - e. Securely closing the mailing container. **Do not tape or use a shield stamp to seal the container.**
8. Ensure samples are shipped by guaranteed Next Day delivery (not 2-day) courier service. Contractors will provide return address and postage labels, so that the mailing containers can be returned via Next Day delivery.
9. Ensure samples are sent to the correct laboratory.
 - a. Ship samples derived from plants to laboratories designated in the Lab Testing attachment of MGC Instruction 625, Monitoring and Verification Guidelines for Federal Ground Beef Purchases.
 - b. Send samples to the designated laboratory Monday through Friday.
10. Place the Reserve samples in a secure freezer. Reserve samples may be analyzed only when:
 - a. The Original sample was lost.
 - b. The Original sample was unsuitable for analysis.
11. Return any corresponding reserve samples to the contractor once the lot has been shipped.

Laboratories Will:

1. Contact the MGC Branch Office immediately via e-mail, and send a follow-up notification by fax, if samples are unsuitable for testing.
2. Provide analytical results electronically to the MGC Branch Office by 5:00 PM EST, Monday through Friday at GradingInfo@usda.gov.

MGC Branch Office Will:

1. Monitor the movement of samples submitted to the designated laboratory.
2. Manage and maintain Laboratory Analysis Files.

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EXHIBIT A

39. Meat and Meat Products

David L. Soderberg, Chapter Editor
U.S. Department of Agriculture

39.1.01

AOAC Official Method 983.18 Meat and Meat Products Preparation of Sample Procedure

To prevent H₂O loss during preparation and subsequent handling, do not use small samples. Keep ground material in glass or similar containers with air- and H₂O-tight covers. Prepare samples for analysis as follows:

(a) *Fresh meats, dried meats, cured meats, smoked meats, etc.*-Separate as completely as possible from any bone; pass rapidly 3 times through food chopper with plate openings $\leq 1/8$ " (3 mm), mixing thoroughly after each grinding; and begin all determinations promptly. If any delay occurs, chill sample to inhibit decomposition.

Alternatively, use a bowl cutter for sample preparation (benchtop model, 1/2 HP; 14 in. bowl, 22 rpm; two 3.5 in. knives, 1725 rpm; Model 84145, Hobart Corp., 711 Pennsylvania Ave, Troy, OH, 45374, or equivalent). Chill all cutter parts before preparation of each sample.

Food Processor-FirstAction1990.-Benchtop model, 110/120 V, 60 Hz, 1 hp, 7.5 A, 1725 rpm, fan-cooled motor, 4 qt bowl; Model R4Y, Robot Coupe, USA, Inc., Jackson, MS, or equivalent. (Caution: Do not remove cutter bowl lid or cutter bowl from base until motor has come to full stop. Do not put hand, finger, or any object into bowl while motor is running. Unplug appliance before servicing or cleaning.)

Precut sample, up to 2 lb, to maximum dimension ≤ 2 in., and transfer to bowl for processing. Include any separated liquid. Process 30 s, then wipe down inner side wall and bottom of bowl with spatula (use household plastic or rubber spatula with ca 2 in. by 4 in. straight-edge blade) and transfer gathered material to body of sample. Continue processing another 30 s and wipe down as before. Repeat sequence to give total of 2 min processing and 3 wipe downs.

Take particular care with certain meat types such as ground beef to assure uniform distribution of fat and connective tissue. At each wipe-down interval, reincorporate these into sample by using spatula to remove fat from inside surfaces of bowl and connective tissue from around blades. If sample consolidates as ball above blades, interrupt processing and press sample to bottom of bowl with spatula before continuing.

Reference: JAOAC **72**, 777(1989).

(b) *Canned meats.*-Pass entire contents of can through food chopper, bowl cutter or food processor, as in (a).

(c) *Sausages.*-Remove from casings and pass through food chopper, bowl cutter or food processor, as in (a). Dry portions of samples of (a), (b), and (c) not needed for immediate analysis, either in vacuo $< 60^\circ$ or by evaporating on steam bath 2 or 3 times with alcohol. Extract fat from dried product with petroleum ether (bp $< 60^\circ$) and let petroleum ether evaporate spontaneously, finally expelling last traces by heating

short time on steam bath. Do not heat sample or separated fat longer than necessary because of tendency to decompose. Reserve fat in cool place for examination as in chapter on oils and fats and complete examination before it becomes rancid.

Reference: JAOAC **66**, 759(1983).

39.1.02

AOAC Official Method 950.46 Moisture in Meat

A. *Drying in Vacuo at 95-100°* --Final Action

Proceed as in **934.01** (see 4.1.03). (Not suitable for high fat products such as pork sausage.)

B. *Air Drying* --First Action --Final Action 1991

(a) With lids removed, dry sample containing ca 2 g dry material 16-18 h at 100-102° in air oven (mechanical convection preferred). Use covered Al dish ≥ 50 mm diameter and ≤ 40 mm deep. Cool in desiccator and weigh. Report loss in weight as moisture.

(b) With lids removed, dry sample containing ca 2 g dry material to constant weight (2-4 h depending on product) in mechanical convection oven or in gravity oven with single shelf at ca 125°. Use covered Al dish ≥ 50 mm diameter and ≤ 40 mm deep. Avoid excessive drying. Cover, cool in desiccator, and weigh. Report loss in weight as moisture. (Dried sample is not satisfactory for subsequent fat determination.)

References: JAOAC **33**, 749(1950); **36**, 279(1953).

39.1.03

AOAC Official Method 985.14 Moisture in Meat and Poultry Products Rapid Microwave Drying Method

First Action 1985
Final Action 1991

A. *Principle*

Moisture is removed (evaporated) from sample by using microwave energy. Weight loss is determined by electronic balance readings before and after drying and is converted to moisture content by microprocessor with digital percent readout.

USDA FEDERAL PURCHASE PRODUCT ONLY

UNITED STATES DEPARTMENT OF AGRICULTURE AGRICULTURE MARKETING SERVICE LIVESTOCK AND SEED DIVISION		DATE SAMPLED	SAMPLE BAG NUMBER																										
LABORATORY SAMPLING FORM FOR MEAT PRODUCTS		DATE MAILED	PRODUCTION CERTIFICATE NO.																										
		DATE VENDOR NOTIFIED OF RESULTS	SPECIFICATION / NAME OF PRODUCT/COMMODITY CODE																										
APPLICANT NUMBER		ANALYSIS REQUESTED ("X" APPLICABLE BOXES) <table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td style="width:5%; text-align:center;">X</td> <td style="width:15%;">FAT</td> <td style="width:15%;"></td> <td style="width:15%;"></td> <td style="width:15%;"></td> </tr> <tr> <td></td> <td>MOISTURE</td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td>SALT</td> <td></td> <td></td> <td></td> </tr> <tr> <td></td> <td>OTHER (SPECIFY)</td> <td></td> <td></td> <td></td> </tr> <tr> <td style="text-align:center;">X</td> <td>ORIGINAL SAMPLE</td> <td></td> <td></td> <td>RESERVE SAMPLE</td> </tr> </table>			X	FAT					MOISTURE					SALT					OTHER (SPECIFY)				X	ORIGINAL SAMPLE			RESERVE SAMPLE
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	SALT																												
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RECEIVER OR BUYER																													
SIGNATURE OF PERSON SAMPLING PRODUCT	NAME OF PERSON SAMPLING PRODUCT (<i>PRINT</i>)																												
SEND LABORATORY RESULTS TO BOTH : (<i>Name and address</i>)																													
Meat Grading and Certification Office E-Mail: GradingInfo@usda.gov Telephone: (720) 497-2531 FAX: (729) 497-0571		USDA, MRP, AMS, LS, CP STOP 0253, Room 2610-S 1400 Independence Avenue, S.W. Washington, DC 20250-0253		SAMPLE 1	MOISTURE																								
				SAMPLE 2																									
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				4																									
COMMENTS / FINDINGS (RECORD RESULTS HERE FOR ANALYSIS OTHER THAN FAT, MOISTURE, OR SALT)																													
STORAGE FREEZER: _____																													
EQC CODE: _____																													
TIME IN FREEZER: _____																													
RESERVE MAILED: _____																													
SHIPPING DATES: _____																													

<u>72 HOUR TEMP CHECK</u>																													
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WARNING:

BAG AND CONTENTS ARE PROPERTY OF USDA

Unauthorized Use, Removal, or Alteration in any Manner without the Expressed Permission of an Authorized Representative of USDA is a violation of the Agricultural Marketing Act of 1946, as amended and regulations issued thereunder.

The Words "VOID Tampering Detected" Appearing in yellow on the Green Tape may indicate tampering. Do Not Open Bag. Notify MGC at 202-720-1246.



INSTRUCTIONS

1. Indicate Bag Number on Lab Form. Insert in Back Pouch of Bag. Remove strip and seal.
2. Place sample jars into Bag. Place bag print side down on a flat surface. Fold Back Green Tape away from Bag Opening. Remove strip to expose adhesive.
3. Press Green Tape firmly and smooth to close.
4. **AVOID DIRECT CONTACT WITH DRY ICE!**

To Remove Contents - Cut Along Bottom Dotted Line



Do Not Cut Here to Open

Do Not Cut Here to Open