

Agricultural Marketing Service



Agricultural Marketing Service (AMS) Livestock, Poultry and Seed (LPS) Program Food Safety and Commodity Specification (FSCS) Division Room 2628 S-Bldg, Phone: (202) 692-0342

FEDERAL PURCHASE PROGRAM SPECIFICATION (FPPS) FOR CATFISH FILLETS, UNBREADED, RAW, FROZEN

Supersedes: FPPS for Catfish Fillets, Unbreaded, Raw, Frozen February 2016 – Changes from previous requirements in blue

Effective: March 2018

### 100 ITEM DESCRIPTION

- 110 Freshwater Catfish Fillets, Unbreaded, Raw, Frozen
- 120 Portion Weight The target portion weight for catfish fillets shall be 4.0 ounces.
- 130 Packing The catfish fillets shall be packaged in four (4) 10-pound, five (5) 8pound, eight (8) 5-pound or twenty (20) 2-pound immediate containers (packages) and placed into shipping containers weighing 40 pounds.
- 140 Delivery Unit Each delivery unit shall consist of 950 shipping containers with a net weight of 38,000 pounds.

### 200 CHECKLIST OF REQUIREMENTS

201 Product shall be produced under the U.S. Department of Agriculture (USDA), Food Safety and Inspection Service (FSIS) regulations and the AMS checklist of requirements.

### 210 MATERIALS

210.1 Contractors' technical proposal shall describe in detail the necessary processing steps, supported with digital images, to comply with the requirements below.

# 211 FISH FLESH

211.1 Domestic Origin of Fish Flesh – The catfish shall be harvested from commercial, U.S. farm-raised freshwater catfish of the *lctaluridae* family: channel catfish (*lctalurus punctatus*), blue catfish (*lctalurus furcatus*), and white catfish (*lctalurus catus*)) and its hybrids.

Approved by Cm3 CMS Date Issued: 08/22/12 Date Revised: 03/22/18

- 211.2 Fresh Only Only fresh (not previously frozen) catfish shall be allowed.
- 211.3 Flesh Characteristics The catfish flesh shall have characteristics of good quality, including, but not limited to, flavor, texture, and odor and shall be evaluated during the prototype review.
- 211.4 Fillets The end item shall consist of trimmed catfish shank fillets (without belly-flap section).
- 211.5 Objectionable Materials The contractor shall identify and develop a strategy and have a written quality plan to effectively remove all bones, skin, organs, tails, fins, and foreign materials.
- 211.6 Catfish injected with added ingredients is prohibited.

## 212 FINISHED PRODUCT REQUIREMENTS

- 212.1 Portion Weight During production, target portion weight for catfish fillets shall be 4.0 ounces. Quality assurance plans shall apply upper and lower specification limits of 5.0 and 3.0 ounces, respectively.
- 212.2 Individually Quick Frozen (IQF) The catfish fillets shall be IQF so the individual fillets do not stick together. Glazing, in accordance with USDA requirements, is permitted. The product temperature at the time of shipment and delivery shall not exceed 0°F.

# 213 PREPARATION/COOKING METHODS

213.1 Handling, preparation and cooking instructions for the end user shall be declared and appear on individual bags (immediate container).

### 214 METAL DETECTION

214.1 Detection of stainless steel, ferrous, and non-ferrous (e.g., lead, copper, and aluminum) metals is required. The equipment, location, detection procedure, sensitivity levels, frequency of equipment validation, and corrective action procedures shall be identified and described.

# 220 PREPARATION FOR DELIVERY

# 221 PACKAGING AND PACKING

- 221.1 Packaging All immediate containers shall function as a tamper evidence indicator to provide added assurance of product integrity through the method of sealing or closure. The immediate containers (packages) shall be closed by heat seal and may be commercially marked.
- 221.1.1 2-pound packages 2-pound immediate containers shall be resealable.

Approved by Cms CMS Date Issued: 08/22/12 Date Revised: 03/22/18

- Packing<sup>1/</sup> Four (4) 10-pound, five (5) 8-pound, eight (8) 5-pound or twenty (20) 2-pound packages shall be packed in a 40-pound (net weight) shipping container.
- 221.3 Shipping Container The shipping containers (cases) shall be in compliance with the National Motor Freight Classification or Uniform Freight Classification.
- 221.4 Style and Size of Container Only one size and style of immediate and shipping container shall be offered in an individual shipping unit.

# 222 LABELING

- 222.1 Processor shall meet all labeling laws. Both immediate and shipping containers shall be labeled to include all information required by FSIS regulations, be illustrated in the contractor's technical proposal and contain the required information listed below.
- 222.2 Immediate Container The following information shall be on each bag:
- 222.2.1 Product name.
- 222.2.2 Manufacturer name and address.
- 222.2.3 Ingredient declaration.
- 222.2.4 An allergen statement in a format which complies with the Food Allergen Labeling and Consumer Protection Act (FALCPA) for any product which contains milk, eggs, fish, crustacean shellfish, tree nuts, peanuts, soy or wheat; e.g. Allergen: Contains \_\_\_\_\_.
- 222.2.5 A traceability code that includes information regarding production establishment, production date and production lot.
- 222.2.6 Nutrition facts based on actual nutritional analysis of the product.
- 222.2.7 Cooking Instructions.
- 222.2.8 Safe handling instructions.
- 222.2.9 2-pound packages Labels for the 2-pound packages shall include at least one color, other than black and white, exclusive of the package color.
- 222.3 Shipping Container The following information shall be on each case:
- 222.3.1 USDA Shield The shield shall be at least 2 inches high and appear on top or on the principal display panel of each case.

<sup>&</sup>lt;sup>1</sup>/The contracting officer shall designate the packaging orientation permitted for each solicitation.



- 222.3.2 The applicable purchase order number.
- 222.3.3 A traceability code that includes information regarding production establishment, production date and production lot.
- 222.3.4 Nutrition facts based on actual nutritional analysis of the product.
- 222.3.5 Cooking Instructions (optional).
- 222.3.6 Material Number 110390.
- 222.3.7 Product name Catfish Fillets, Unbreaded, Raw, Frozen.
- 222.3.8 An allergen statement in a format which complies with the Food Allergen Labeling and Consumer Protection Act (FALCPA) for any product which contains milk, eggs, fish, crustacean shellfish, tree nuts, peanuts, soy or wheat; e.g. Allergen: Contains \_\_\_\_\_.

### 223 PALLETIZED UNIT LOADS

223.1 All product shall be stacked on new or well-maintained pallets and palletized with shrink wrap plastic, unless otherwise specified in the invitation. Pallet loads shall be stacked in a manner that minimizes the overhang of the shipping containers over the edges of the pallets and exposes each shipping container's principal display panel to facilitate certification examinations.

### 230 PRODUCT ASSURANCE

### 231 QUALITY ASSURANCE

231.1 Facilities used in fulfilling USDA contracts shall operate in accordance with all applicable FSIS regulations. All catfish fillets (frozen) shall be produced under continuous FSIS inspection.

### 232 DELIVERED PRODUCT

- 232.1 Delivery Unit Each delivery unit shall consist of 950 shipping containers with a net weight of 38,000 pounds.
- 232.2 Sealing –All products shall be delivered to AMS assigned destinations under seal with tamper proof, tamper resistant, serially numbered, high security seals that meet the American Society for Testing and Materials Standard

(ASTM) F 1157-04 and/or the International Organization for Standards (ISO) 17712-2010 as required under this Supplement. Seals shall be  $\geq \frac{1}{6}$ <sup>th</sup> inch diameter cable, high-security bolt, or equivalent.

### 233 WARRANTY AND COMPLAINT RESOLUTION

- 233.1 Warranty The contractor shall guarantee that the product complies with all contractual requirements.
- 233.2 Complaint Resolution The contractor's technical proposal shall provide the steps taken to resolve complaints received on the product, i.e., point of contact, cause and effect analysis, product replacement, monetary compensation and corrective and preventative actions taken.

# 240 NON-CONFORMING PRODUCT

241.1 The contractor shall include a plan and supporting documentation to assure that non-conforming product is not delivered under USDA contracts. The plan shall address 1) control and segregation of non-conforming product, 2) removal of any USDA markings, and 3) disposition of non-conforming product, including vendor documentation of final disposition (e.g., diverted to commercial production, cooked or destroyed).

## 250 CONTRACTOR CHECKLOADING

- 251 Contractor shall perform checkloading examinations at the time of shipment and issue a contractor's certificate to accompany each shipment that includes all of the following information:
- 251.1 Purchase Order Number/Purchase Order Line Item Number;
- 251.2 Sales Order Number/Sales Order Line Item Number;
- 251.3 Destination of shipment;
- 251.4 Name of Product and applicable Material Number;
- 251.5 Shipping Date;
- 251.6 Production lot number(s) and date each lot was produced along with shipping container and immediate container code(s) and the code used that provides traceability to establishment number, production lot and date;
- 251.7 Count of shipping containers and total projected net weight in each production lot;
- 251.8 Identity of car or truck (car numbers and letters, seals, truck license, etc.) as applicable;

Approved by CMS Date Issued: 08/22/12 Date Revised: 03/22/18

- 251.9 Contractor certification that product conforms with the applicable specification (FPPS-CF-2018);
- 251.10 Count and projected net weight verified and;
- 251.11 Signature of company official responsible for checkloading.

Approved by Cms CMS Date Issued: 08/22/12 Date Revised: 03/22/18